

REV.	DATE	BY-CHKD	REVISIONS		PANEL THICKNESS		B	L	SCREW PROJECTION		T	PART NUMBER
					"A"MIN.	"A"MAX.			P-1	P-2		
A	31OCT97	MDM	PRN: 47-272									
B	19MAR98	MDM	PRN: 47-299									

MATERIAL AND FINISH

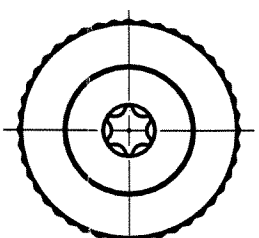
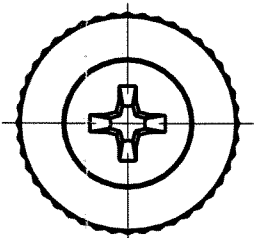
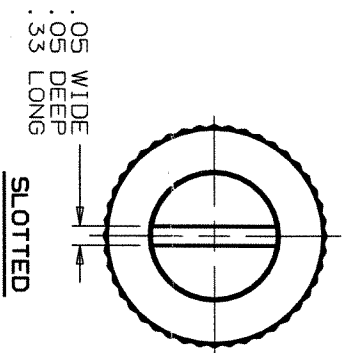
KNOB: 6262 ALUMINUM, NATURAL OR BLACK ORGANIC COATING.
 SCREW: 1008 CASE HARDENED STEEL, ZINC PLATE CHROMATE PLUS SEALER OR BLACK ORGANIC COATING.
 FERRULE: 6061 ALUMINUM, NATURAL.
 SPRING: 302 STAINLESS STEEL, PASSIVATED.
 RATCHET MECHANISM: HARDENED STEEL, BLACK OXIDE.

Diagram illustrating three specifications (W, X, Y) with arrows pointing to a common point on the right.

Specification	Quantity	Description
W	1 -	THREAD 6-32
X	0 -	SLOTTED PHILLIPS TORX®
Y	2 -	NATURAL (BRIGHT) BLACK

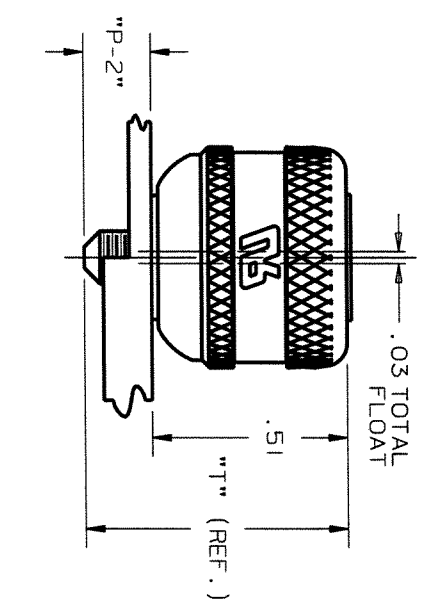
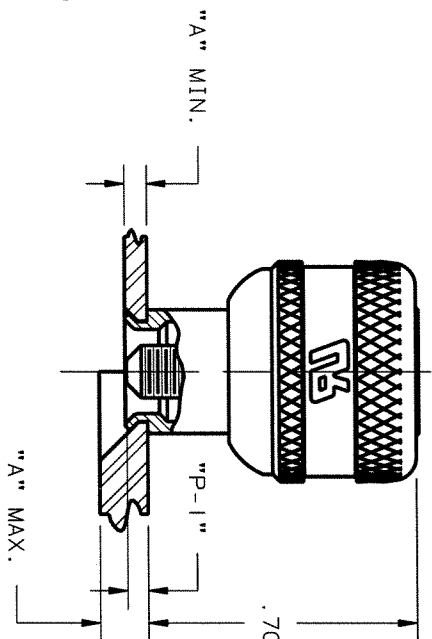
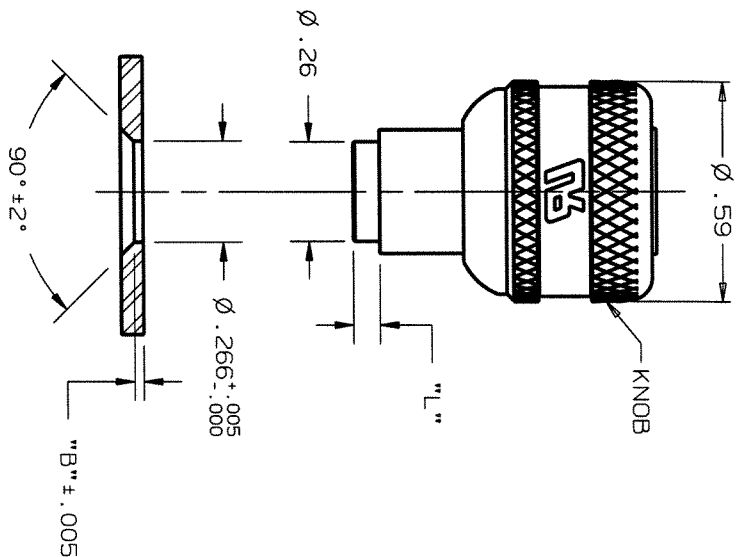
INSTALLATION INSTRUCTIONS

1. PREPARE HOLE WITH COUNTERSINK ACCORDING TO THE REQUIRED "B" DIMENSION. RECOMMENDED MIN. DISTANCE FROM EDGE OF PANEL TO THE CENTERLINE OF THE HOLE IS .47.
2. INSERT FASTENER AND FLARE INTO COUNTERSUNK HOLE WITH INSTALLATION TOOL PART No. 47-106 OR 29-47-101-10.
3. HAND TIGHTEN FIRMLY TO ENGAGE THE RATCHET MECHANISM



No.2 PHILLIPS

T-15 TORX®



PANEL PREPARATION

UNFASTENED

FASTENED