

Safety Relay HR2S-301

HR2S-301P/HR2S-301N Safety Relay Modules

Key features:

- Simple wiring procedure
- Removable terminal block enables easy replacement
- Terminal cover detects improper connection
- Operation modes can be changes with a single action
- Compact design enables installation in a narrow space
- Safety Category 4, Performance Level e according to EN ISO 13849-1: 2008
- TÜV SÜD European and North American (NRTL)



Part Numbers

Contact Configuration		Input	Supply Voltage	Part No.
Safety Output	Auxiliary Contact			
3NO	1NC	Positive	24V DC –15% to +10%	HR2S-301P
		Negative	24V DC –15% to +10%	HR2S-301N

Specifications

Applicable Standards	EN ISO 13849-1: 2008 EN 954-1: 1996 EN 50178: 1997 EN 55011/A2: 2007 EN 61000-6-2: 2005 IEC/EN 61496-1: 2006 UL508/R2005-07 CAN/CSA C22.2 No.14: 2005
Applicable Standards for Use	EN 60204-1: 2006
Performance level (PL)	e (EN ISO 13849-1)
Safety Category ¹	3 or 4 (EN ISO 13849-1)
Stop Category	0 (IEC/EN 60204-1)
Operating Temperature	–10 to +55°C (no freezing)
Relative Humidity	30 to 85% (no condensation)
Altitude	0 to 2000m (operating)
Insulation Resistance	100Ω minimum (500V DC megger, same measurement positions as dielectric strength)
Dielectric Strength	Between outside housing and internal circuit: 3,750V AC, 1 minute
	Between outputs of different poles: 2,500V AC, 1 minute
	Between input and output terminals: 2,500V AC, 1 minute
	Between power supply and output terminals: 2,500V AC, 1 minute
Shock Resistance	300 m/s ² , pulse width 11m sec, 3 shocks in each of 3 axes
Bump	100 m/s ² , pulse width 16m sec, 1000 times in each of 3 axes
Vibration Resistance	10 to 55 Hz, 1 octave/minute, 0.7 mmp-p in each of 3 axes, 20 sweeps, 5 to 55 Hz, 30 m/s ² , for 2 hours in each of 3 axes
Degree of Protection	Terminals: IP20 Housing: IP40
Rated Voltage	24V DC –15% +10%
Power Consumption	2.2W (26.4V DC)
Overcurrent Protection	Built-in, electronic (approx. 0.9A)
Contact Resistance	200 mΩ maximum ²
Turn-On Time	50 ms maximum ³

Minimum Applicable Load			24V DC / 5 mA (Reference value)	
Response Time			20 ms maximum ^{3 4}	
Overvoltage Category			III (IEC60664-1)	
Pollution Degree			2 (IEC60664-1)	
Rated Insulation Voltage (output contact)			250V (IEC60664-1)	
Output Contact Ratings	Terminals 13-14 23-24 33-34	Rated Load ^{5 6}	250V AC / 30V DC (resistive load) ⁷ Category 3 or lower: 5.0A maximum Category 4 or lower: 3.6A maximum	
		Safety Circuit	AC15 DC13	240V AC / 2A cosø=0.3 24V DC / 1A L/R=48 ms
		No. of Outputs		3 (NO contact output)
	Terminals 41-42	Rated Load ⁶	250V AC / 30V DC (resistive load) Category 3 or lower: 5.0A maximum Category 4 or lower: 3.6A maximum	
		Safety Circuit	AC15 DC13	240V AC / 2A cosø=0.3 24V DC / 1A L/R=48 ms
		No. of Outputs		1 (NC contact output)
Mechanical Durability			5,000,000 operations minimum	
Electrical Durability			100,000 operations minimum	
Wire Size			0.2 mm ² to 1.5 mm ² ^(24 to 16 AWG)	
Weight (approx.)			200g	

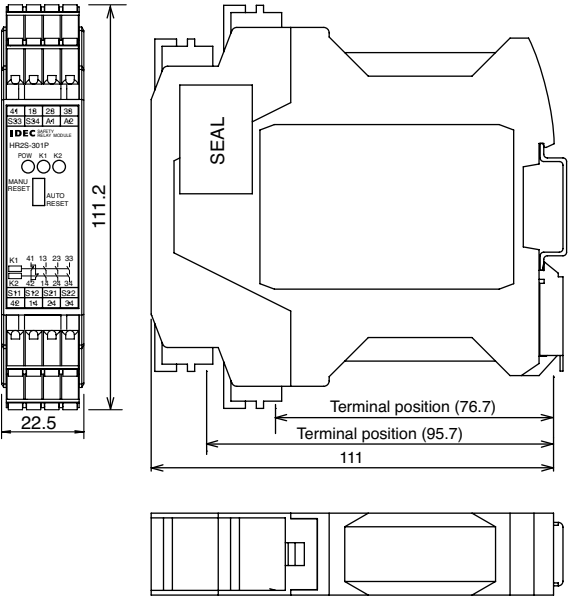


- HR2S-301N is recommended for use in category 4 safety applications. The requirements of the safety category must be determined according to the safety equipment. We recommend that you consult a third party organization. Categories may change depending on the combination of the safety equipment. Categories may also change depending on the output contact ratings.
- Measured using 5 or 6V DC, 1A voltage drop method.
- When measured at the rated voltage (at 20°C), excluding contact bounce time.
- The time from when the safety input turns OFF to when the safety output turns OFF.
- Leave 5 mm of space between the sides of the module when more than 3A is continuously applied to the relay contact.
- The module is not suitable for use with a load less than the minimum applicable load. Once a large load is applied, contacts may not operate with a small load.
- The maximum current of the safety output contact is specified by the approved standard.

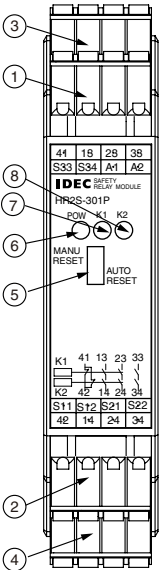
Category 4	HR2S-301N, HR2S-301P + Type 4 OSSD's	3.6A
Category 3	HR2S-301P	5.0A

 To prevent the safety output contact from overcurrent, use a fuse. To satisfy Category 4, use a fuse with a maximum current of 3.6A. This fuse is not required if the short circuit current is less than 5A.

Dimensions (mm)



Terminal Arrangement



Part Description

Part No.	Part Names and Functions
1	CN1: Power supply input, start/off-check input
2	CN2: Safety input (dual channel)
3	CN3: Safety output contact
4	CN4: Safety output contact
5	Switch: Select AUTO or MANU mode
6	POW: Power LED
7	K1: ON-LED for safety output
8	K2: ON-LED for safety output

Terminal Arrangement

Terminal	Markings	I/O Signals		Notes
CN1	A1	Power supply +24V DC input		Use a dry contact.
	A2	Power supply 0V input		
	S33	Start/off-check input		
	S34			
CN2	S11	Safety input 1	Common	For HR2S-301N, use a dry contact. When connecting TYPE 4 safety light curtain to HR2S-301P, use only S12 (S22).
	S12		Function	
	S21	Safety input 2	Common	
	S22		Function	
CN3 CN4	41–42	Monitor contact for safety output (NC)		Rated load 250V AC / 30V DC, 1A (Resistive load)
	13–14	Safety output contact (NO)		Rated load 250V AC / 30V DC (Note) (Resistive load)
	23–24			
	33–34			



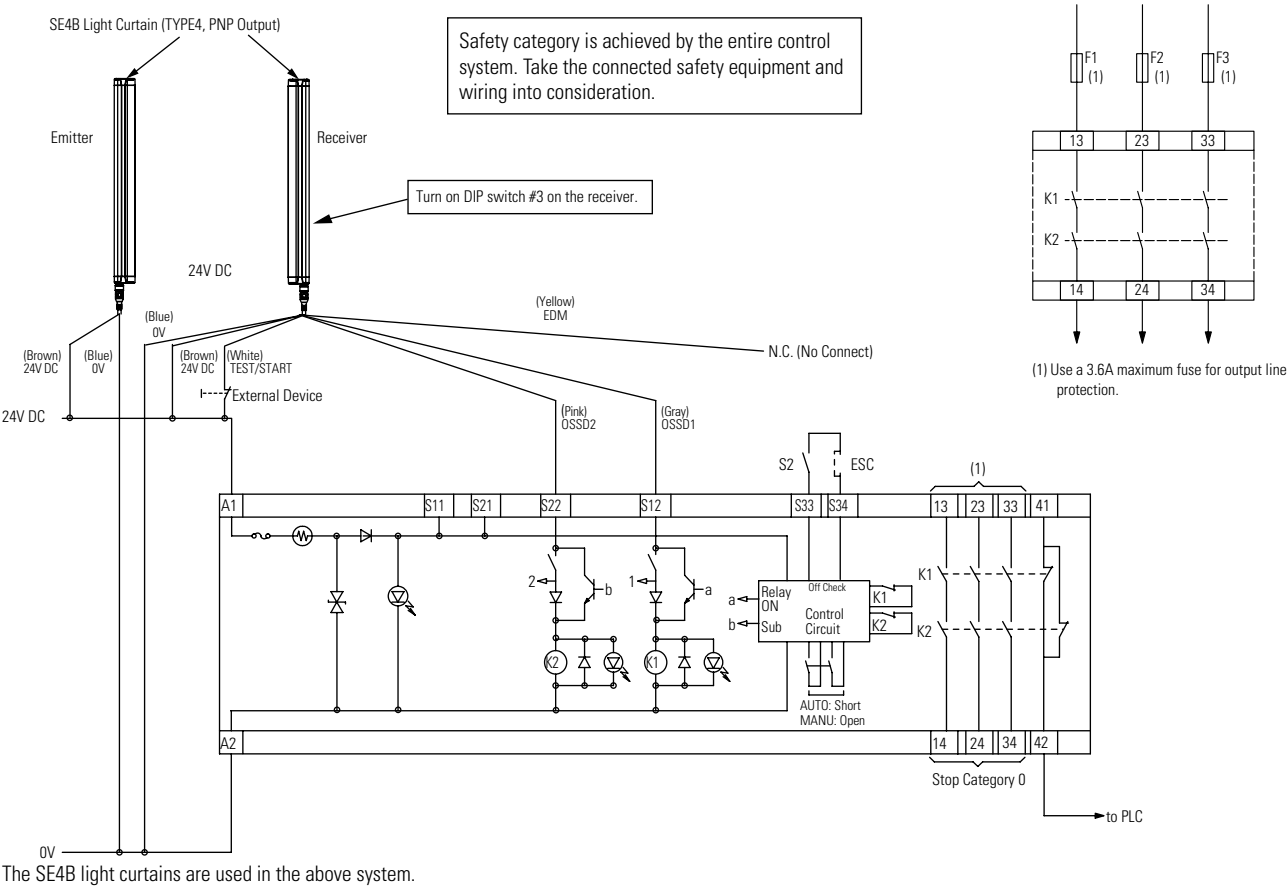
Note: 5.0A max.
3.6A max.

Category 3 or lower
Category 4

HR2S-301P
HR2S-301N, HR2S-301P + Type 4 OSSD's

HR2S-301P Wiring Diagram
Safety Category 4 Circuit Example (using a safety light curtain)

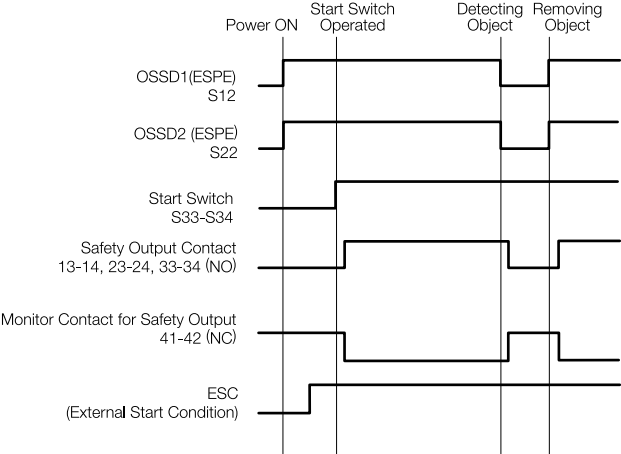
*EDM function disabled



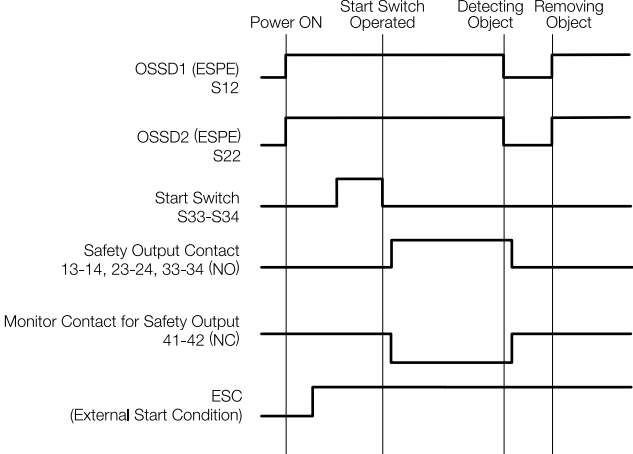
- ESC: External Start Condition
F1 to 3: Protective fuse for the output of safety relay module
K1 to 2: Safety Contactor
S2: Start Switch
S33-S34: Feedback loop

HR2S-301P Operation Chart
Using OSSD outputs of a light curtain (EPSE)

AUTO mode

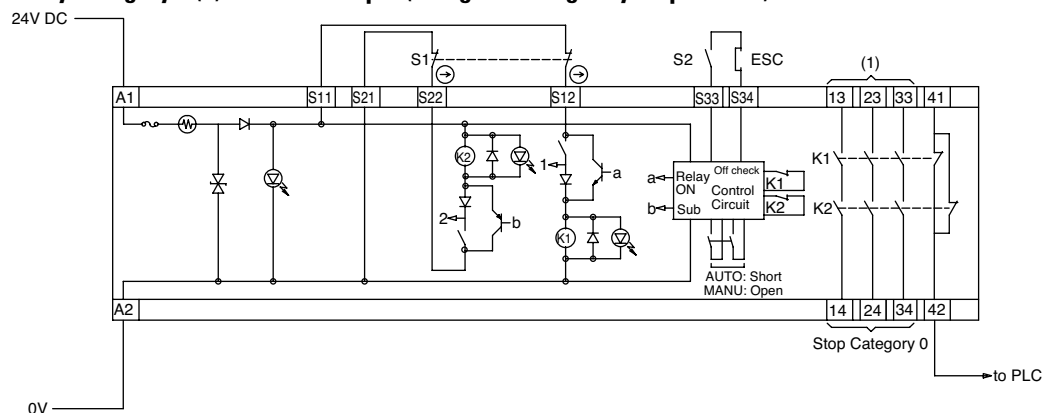


MANU mode



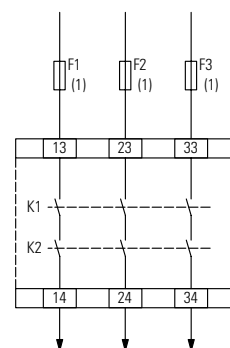
HR2S-301N Wiring Diagram

Safety Category 4 (3) Circuit Example (using an emergency stop switch)



Safety category is achieved by the entire control system. Take the connected safety equipment and wiring into consideration.

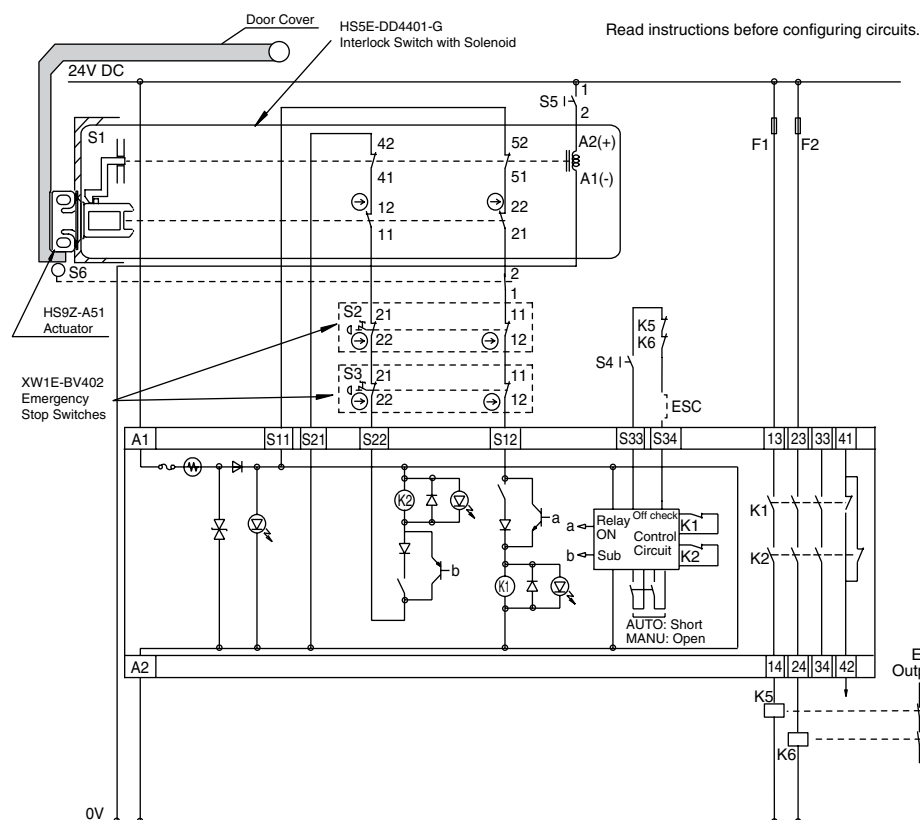
ESC:	External start condition
F1 to 3:	Protective fuse for the output of safety relay module
S1:	Emergency stop switch with 2NC contacts, safety switch (recommended)
S2:	Start Switch
S33-S34:	Feedback loop



(1) Use a 3.6A maximum fuse for output line protection.

HR2S-301N Wiring Diagram

Safety Category 4 (3) Circuit Example (using an emergency stop switch)



Safety category is achieved by the entire control system. Take the connected safety equipment and wiring into consideration.

ESC:	External Start Condition
F1, F2:	Fuse 3.6A
K5, 6:	Safety Contactor (force guided)
S1:	H55E-DD4401-G Interlock Switch with Solenoid
S2, 3:	XW1E-BV402 Emergency Stop Switches
S4:	Start Switch (HW series momentary)
S5:	Unlocking Enabling Switch
S6:	Limit Switch, etc.

Operations of Interlock Switch with Solenoid (Stop)

Machine stops → Unlocking enabling switch ON → Safety output OFF → Door cover released

(Start)

Door cover closed → Safety relay module start switch ON
→ Safety output ON → Machine starts

Operations of Emergency Stop Switch

(Stop)
Press emergency stop switch → Safety output OFF →
Machine stops

(Start)

Emergency stop switch reset →
Safety relay module start switch ON → Safety output ON
→ Machine starts

External Output Circuit

Overview

XW Series E-Stops

Interlock Switches

Enabling Switches

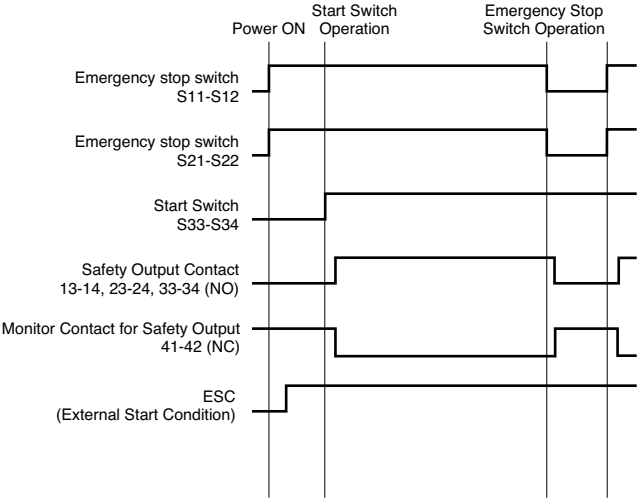
Safety Control

Light Curtains

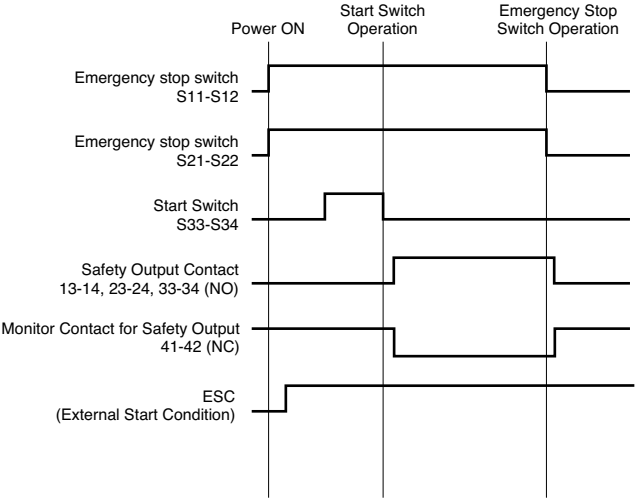
AS-Interface Safety at Work

HR2S-301N Operation Chart
Using an emergency stop switch

AUTO mode



MANU mode



HR2S-332N-T075/T15/T30 Safety Relay Modules

Key features:

- Simple wiring procedure
- Removable terminal block enables easy replacement
- Terminal cover detects improper connection
- Operation modes can be changes with a single action
- Compact design enables installation in a narrow space
- Safety Category 4, Performance Level e according to EN ISO 13849-1: 2008
- TÜV SÜD European and North American (NRTL)



Part Numbers

Contact Configuration			Input	Supply Voltage	Part No.
Safety Output	Time-delay Safety Output	Auxiliary Contact			
3NO	3NO	2NC	Negative	24V DC –15% to +10%	HR2S-332N-T075 HR2S-332N-T15 HR2S-332N-T30



Note: Time-delay duration can be set in 15 steps. 7.5 sec. (0.5, 1.0 ... 7.0, 7.5); 15 sec. (1, 2 ... 14, 15); 30 sec. (2, 4 ... 28, 30)

Specifications

Applicable Standards	EN ISO 13849-1: 2008 EN 954-1: 1996 EN 50178: 1997 EN 55011/A2: 2007 EN 61000-6-2: 2005 EN 61496-1: 2004 UL508/R2005-07 CAN/CSA C22.2 No.14: 2005	Shock Resistance	300 m/s ² , pulse width 11m sec, 3 times in each of 3 axes
Applicable Standards for Use	EN 60204-1: 2006	Bump	100 m/s ² , pulse width 16m sec, 1000 times in each of 3 axes
Performance level (PL)	e (EN ISO13849-1)	Vibration Resistance	10 to 55 Hz, 1 octave/minute, 0.7 mm-p in each of 3 axes, 20 sweeps, 5 to 55 Hz, 30 m/s ² , for 2 hours in each of 3 axes
Safety Category	4 (EN ISO13849-1)	Degree of Protection	Terminals: IP20 Housing: IP40
Stop Category	0, 1 (IEC/EN 60204-1) ¹	Rated Voltage	24V DC –15% to +10%
Operating Temperature	–10 to +55°C (no freezing)	Power Consumption	4.6W (26.4V DC)
Relative Humidity	30 to 85% (no condensation)	Overcurrent Protection	Built-in, electronic (approx. 0.9A)
Altitude	0 to 2000m (operating)	Contact Resistance	200 mW maximum (measured using 5 or 6V DC, 1A voltage drop method)
Insulation Resistance	100 MΩ minimum (500V DC megger, same measurement positions as dielectric strength)	Turn-On Time	50 ms maximum
Dielectric Strength	Between outside housing and internal circuit: 3,750V AC, 1 minute	Minimum Applicable Load	24V DC / 5 mA (reference value)
	Between outputs of different poles: 2,500V AC, 1 minute	Response Time	20 ms maximum ^{2,3}
	Between input and output terminals: 2,500V AC, 1 minute	Overvoltage Category	III (IEC60664-1)
	Between power supply and output terminals: 2,500V AC, 1 minute	Pollution Degree	2 (IEC60664-1)
		Rated Insulation Voltage (output contact)	250V (IEC60664-1)



1. Safety output contact: Stop Category 0
Time-delay output contact: Stop Category 1
2. When measured at the rated voltage (at 20°C), excluding contact bounce time.
3. The time from when the safety input turns OFF to when the safety output turns OFF.

Specifications, con't

Output Contact Ratings	Terminals 13-14 23-24 33-34	Rated Load ^{5,6}		250V AC / 30V DC (resistive load) ⁷ Category 3 or lower: 5.0A maximum Category 4 or lower: 3.6A maximum
		Safety Circuit	AC15	240V AC / 2A cosφ=0.3
			DC13	24V DC / 1A L/R=48 ms
		No. of Outputs		3 (NO contact output)
Output Contact Ratings	Terminals 41-42	Rated Load ⁶		250V AC / 30V DC (resistive load) Category 3 or lower: 5.0A maximum Category 4 or lower: 3.6A maximum
		Safety Circuit	AC15	240V AC / 2A cosφ=0.3
			DC13	24V DC / 1A L/R=48 ms
		No. of Outputs		1 (NC contact output)

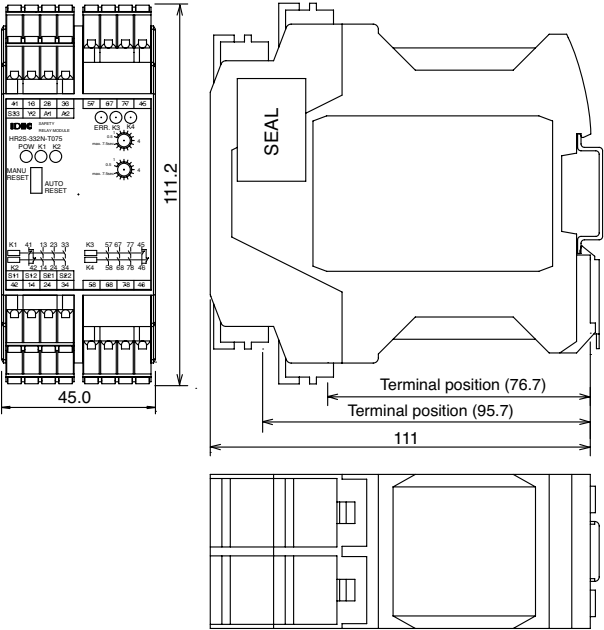
Time-delay Output Contact	Terminals 57-58 67-68 77-78	Rated Load ^{5,6}		250V AC / 30V DC (resistive load) ⁷ Category 3 or lower: 5.0A maximum Category 4 or lower: 3.6A maximum
		Safety Circuit	AC15	240V AC / 2A cosφ=0.3
			DC13	24V DC / 1A L/R=48 ms
		No. of Outputs		3 (NO contact output)
	Terminals 45-46	Rated Load ⁶		250V AC / 30V DC (resistive load) Category 3 or lower: 5.0A maximum Category 4 or lower: 3.6A maximum
		Safety Circuit	AC15	240V AC / 2A cosφ=0.3
			DC13	24V DC / 1A L/R=48 ms
		No. of Outputs		1 (NC contact output)
Mechanical Durability				5,000,000 operations minimum
Electrical Durability				100,000 operations minimum
Wire Size				0.2 mm ² to 1.5 mm ² (24 to 16 AWG)
Weight (approx.)				320g

- 
5. Leave 5 mm of space between the sides of the module when more than 3A is continuously applied to the relay contact.

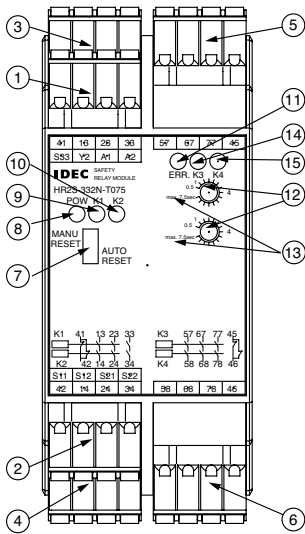
6. The module is not suitable for use with a load less than the minimum applicable load. Once a large load is applied, contacts may not operate with a small load.

7. The maximum current of the safety output contact is specified by the approved standard.
Category 4: 3.6A Category 3: 5.0A
To prevent the safety output contact from overcurrent, use a fuse. To satisfy Category 4, use a fuse with a maximum current of 3.6A. This fuse is not required if the short circuit current is less than 5A.

Dimensions (mm)



Terminal Arrangement



Part Description

Part No.	Part Names and Functions
1	CN1: Power supply input, start/off-check input
2	CN2: Safety input (dual channel)
3	CN3: Safety output contact
4	CN4: Safety output contact
5	CN5: Time-delay safety output contact
6	CN6: Time-delay safety output contact
7	Switch: Select AUTO or MANU mode
8	POW: Power LED
9	K1: ON-LED for safety output
10	K2: ON-LED for safety output
11	ERR: Error (timer) LED
12	Switches: Time-delay. The same value should be set for both switches. Otherwise, an error occurs.
13	Characters: Maximum time-delay duration is displayed. 0.75: 7.5 sec., 15: 15 sec., 30: 30 sec.
14	K3: ON-LED for safety output
15	K4: ON-LED for safety output

Terminal Arrangement

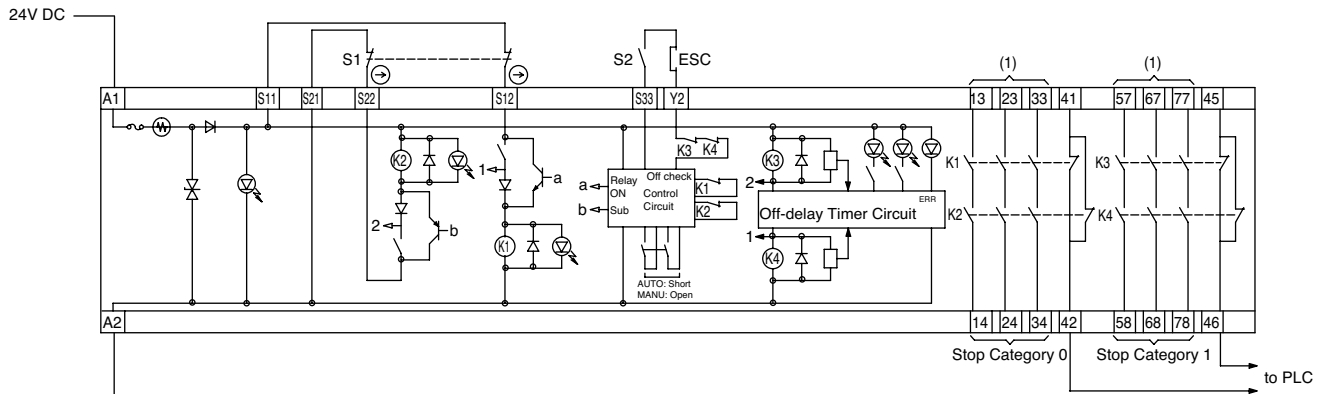
Terminals	Markings	I/O Signals	Remarks
CN1	A1	Power supply +24V DC input	
	A2	Power supply 0V input	
	S33	Start/off-check input	Use a dry contact.
	Y2		
CN2	S11	Safety input 1	Common
	S12		Function
	S21	Safety input 2	Common
	S22		Function
CN3 CN4	41–42	Monitor contact for safety output (NC)	Rated load 250V AC / 30V DC 1A (Resistive load)
	13–14	Safety output contact (NO)	Rated load 250V AC / 30V DC (Note) (Resistive load)
	23–24 33–34		
CN5 CN6	45–46	Time-delay safety output contact (NC)	Rated load 250V AC / 30V DC 1A (Resistive load)
	57–58	Time-delay safety output contact (NO)	Rated load 250V AC / 30V DC (Note) (Resistive load)
	67–68		
	77–78		



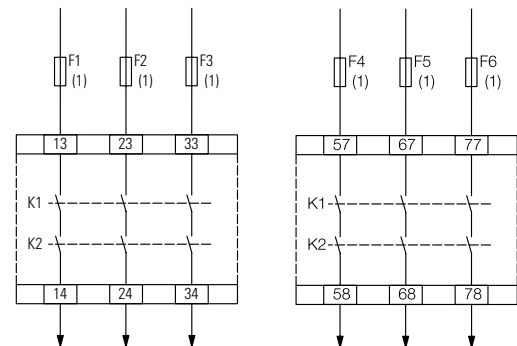
Note: 5.0A maximum Category 3 or lower
3.6A maximum Category 4

HR2S-332N-T075/T15/T30 Wiring Diagram

Safety Category 4 Circuit Example (using an emergency stop switch)



ESC: External Start Condition
F1 to 6: Protective fuse for the output of safety relay module
S1: Emergency stop switch with 2NC contacts, safety switch (recommended)
S2: Start Switch
S33-Y2: Feedback loop



(1) Use a 3.6A maximum fuse for output line protection.

Overview

XW Series E-Stops

Interlock Switches

Enabling Switches

Safety Control

Light Curtains

AS-Interface Safety at Work

Safety Category 3 Circuit (using multiple emergency stop switches)

Safety category is achieved by the entire control system. Take the connected safety equipment and wiring into consideration.

Overview

XW Series E-Stops

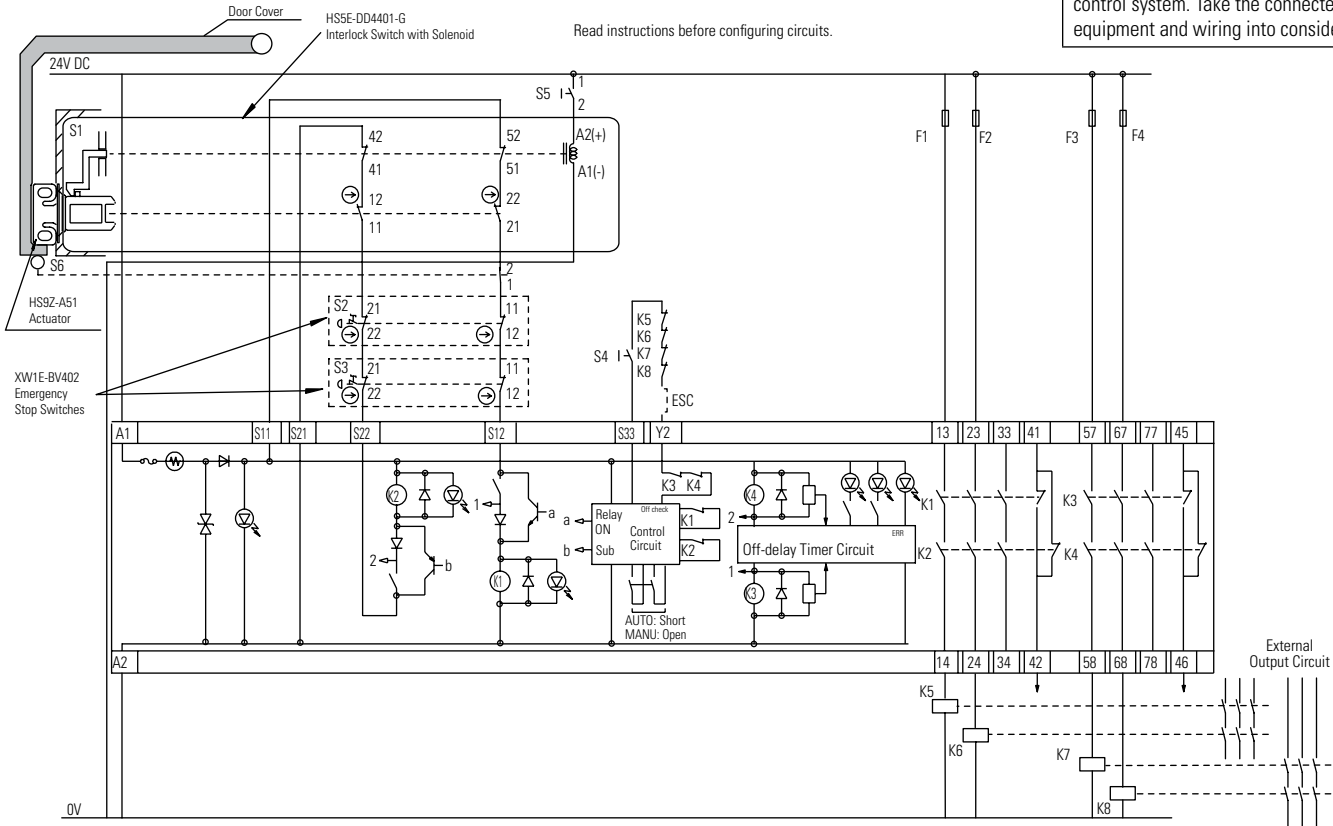
Interlock Switches

Enabling Switches

Safety Control

Light Curtains

AS-Interface Safety at Work



- ESC: External Start Condition

F1 to F4: Fuse 3.6A

K5 to 8: Safety Contactor

S1: HS5E-DD4401-G Interlock Switch with Solenoid

S2,3: XW1E-BV402 Emergency Stop Switches

S4: Start Switch (HW series momentary)

S5: Unlocking Enabling Switch

S6: Limit Switch, etc.
- Operations of Interlock Switch with Solenoid

(Stop)

Machine stops Unlocking enabling switch ON Safety output OFF Door cover released

(Start)

Door cover closed Safety relay module start switch ON Safety output ON Machine starts
- Operations of Emergency Stop Switch

(Stop)

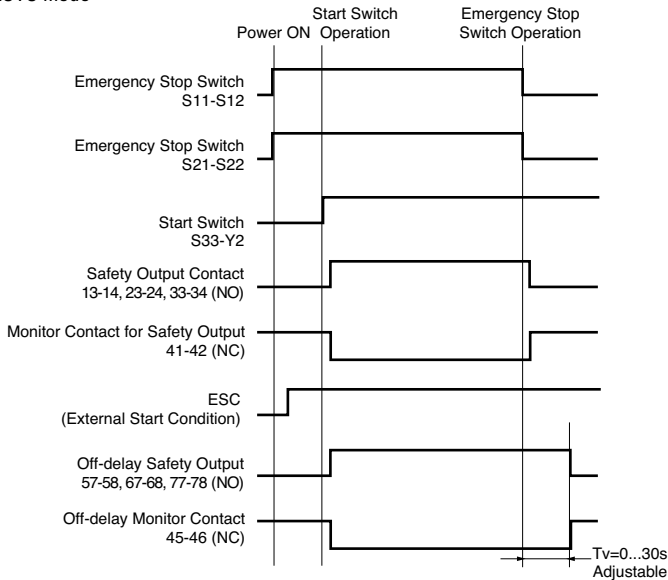
Press emergency stop switch Safety output OFF Machine stops

(Start)

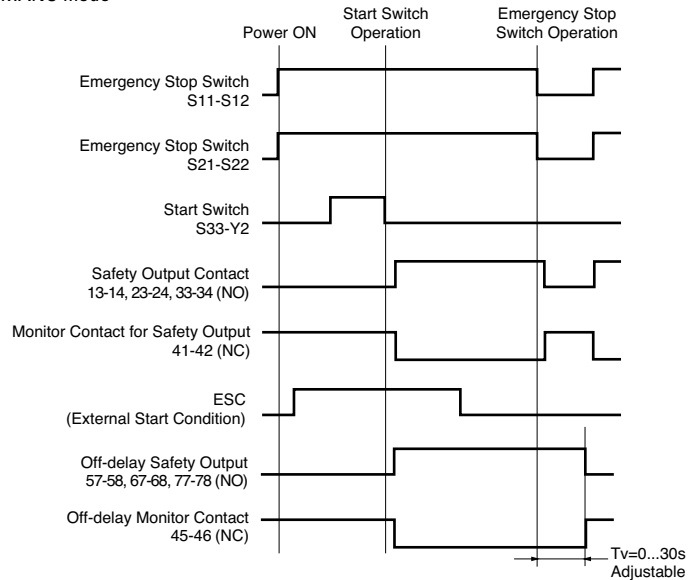
Emergency stop switch reset Safety relay module start switch ON Safety output ON Machine starts

HR2S-332N-T075/T15/T30 Operation Chart
Using emergency stop switches

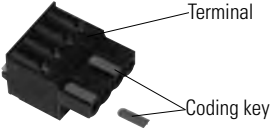
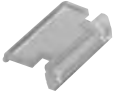
AUTO mode



MANU mode



Maintenance Parts

Item	Part Number	Remarks
Terminal / Coding Key Terminal Coding key	HR9Z-PMT1	Coding keys are used to prevent incorrect insertion of terminals.
Terminal Cover 	HR9Z-PMC1	Used to make sure that the terminals are fully inserted.
Protective Tape 	HR9Z-PE1	Used to protect the AUTO/MANU switch on the front of the module.