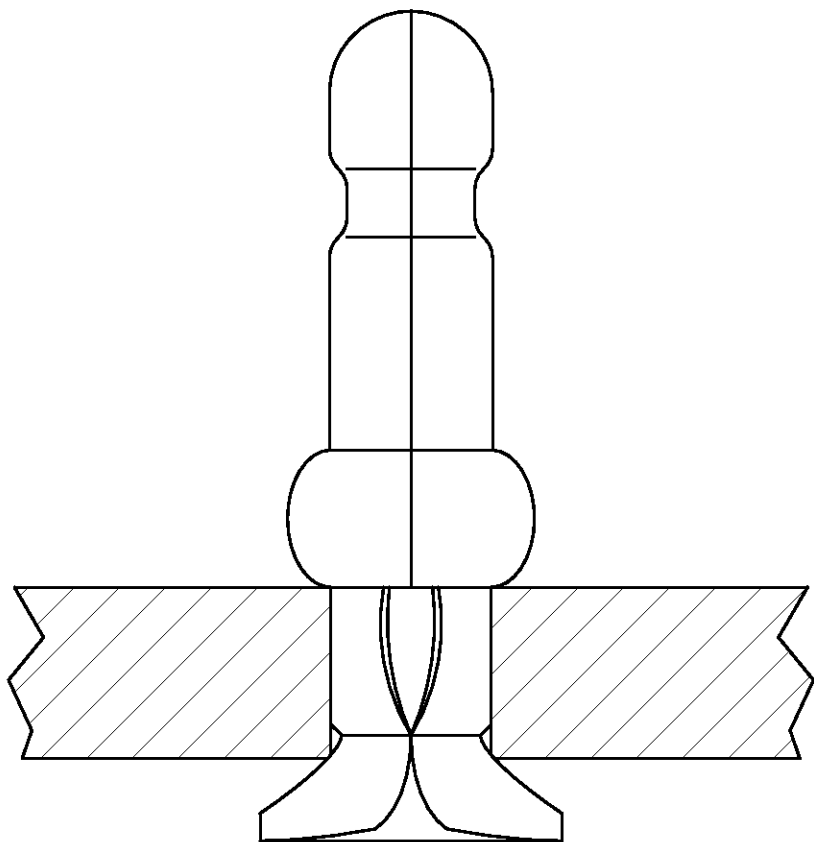
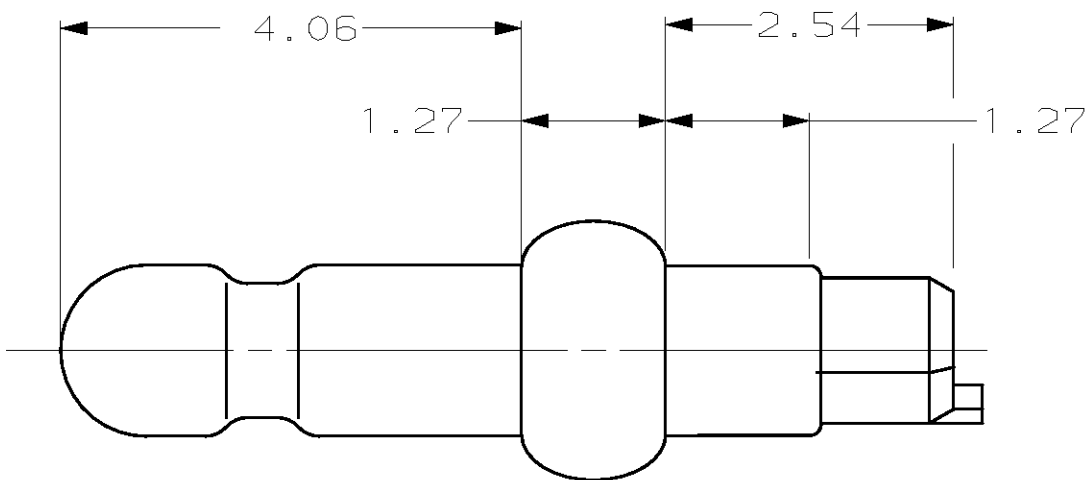
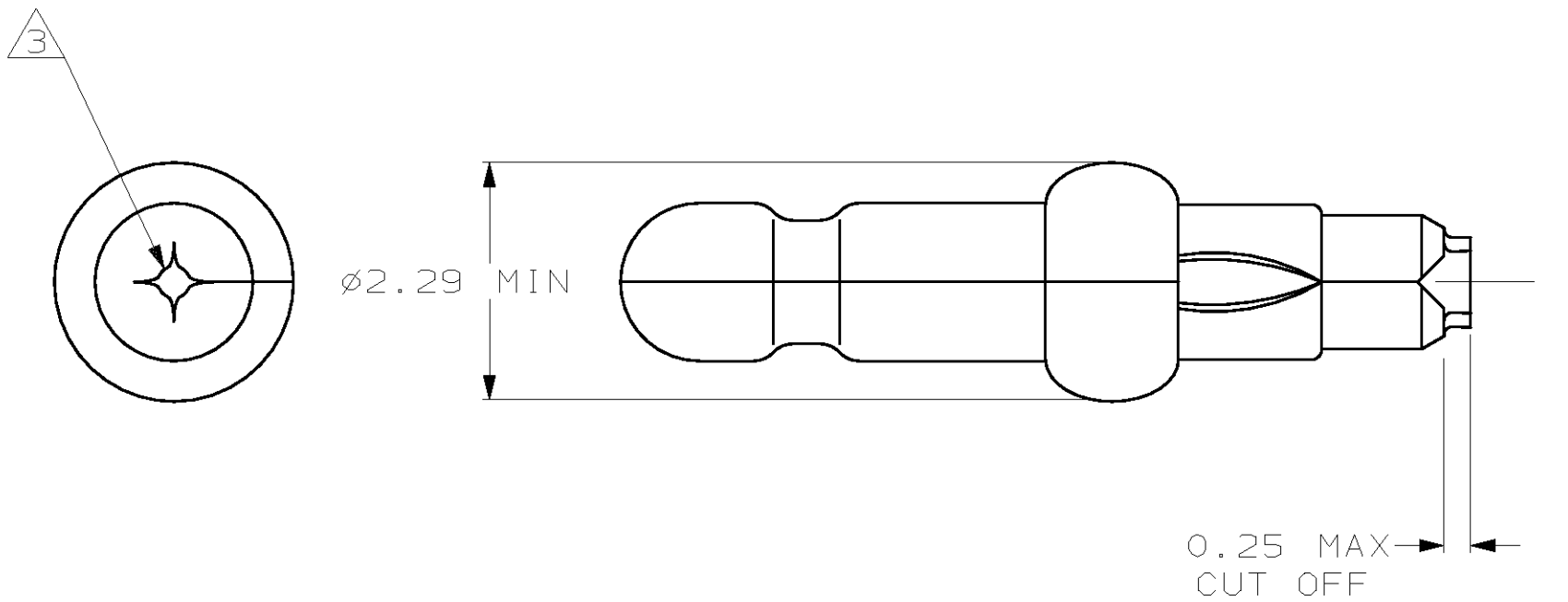


LOC	DIST	REVISIONS					
CM	52	P	LTR	DESCRIPTION	DATE	DWN	APVD
			U	REV & REDWN PER EC 0L30-0176-97	8-27-97	TB	RS



- FITS 1.40 - 1.55 DIAMETER HOLE IN A 1.57 PRINTED CIRCUIT BOARD.
 - PARTS TO COMPLY WITH AMP SOLDERABILITY SPECIFICATION 109-11-3.
- 0.05 - 0.25 DIAMETER OPENING REQUIRED IN TIP OF PIN.

0.25	.010	1.47	.058	2.29	.090	—	—
0.13	.005	1.40	.055	1.57	.062	4.06	.160
0.05	.002	1.27	.050	1.55	.061	2.54	.100
MM	IN	MM	IN	MM	IN	MM	IN

CONVERSION TABLE

METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T. BECK 8-27-97	AMP AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK R. SWING 8-27-97		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD A. BEDDICK 9-10-97	NAME PIN, .058 DIAMETER, PHOSPHOR BRONZE, CLINCH FIT, LOOSE PIECE, P.C. CONTACT	
0 PLC ±- 1 PLC ±- 2 PLC ±0.13 3 PLC ±- 4 PLC ±- ANGLES ±-		PRODUCT SPEC 108-1025 APPLICATION SPEC 114-1008	SIZE A2	CAGE CODE 00779
MATERIAL 0.25 PH BRZ		FINISH PRE TIN	WEIGHT -	DRAWING NO C-640394
CUSTOMER DRAWING			SCALE 15:1	SHEET 1 OF 1
			REV U	RESTRICTED TO -