

HCM1A0703

Automotive grade

High current power inductors



Product features

- AEC-Q200 Grade 1 qualified
- High current carrying capacity
- Magnetically shielded, low EMI
- Frequency range up to 1 MHz
- Inductance range from 0.1 μ H to 33 μ H
- Current range from 1.6 A to 36 A
- 7.4 mm x 7.0 mm footprint surface mount package in a 3.0 mm height
- Alloy powder core material
- Moisture Sensitivity Level (MSL): 1
- Halogen free, lead free, RoHS compliant

Applications

- Body electronics
 - Central body control module
 - Vehicle access control system
 - Headlamps, tail lamps and interior lighting
 - Heating ventilation and air conditioning controllers (HVAC)
 - Doors, window lift and seat control
- Advanced driver assistance systems
 - 77 GHz radar system
 - Adaptive cruise control (ACC)
 - Automatic parking control
 - Collision avoidance system/Car black box system
- Infotainment and cluster electronics
 - Active noise cancellation (ANC)
 - Audio subsystem: head unit and trunk amp
 - Digital instrument cluster
 - In-vehicle infotainment (IVI) and navigation
 - Port power/USB HUB for front and rear passengers
- Chassis and safety electronics
 - Airbag control unit
 - Electronic stability control system (ESC)
- Engine and Powertrain Systems
 - Electric pumps, motor control and auxiliaries
 - Powertrain control module (PCU)/Engine Control unit (ECU)
 - Transmission Control Unit (TCU)

Environmental Data

- Storage temperature range (Component): -55 °C to +155 °C
- Operating temperature range: -55 °C to +155 °C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 (latest revision) compliant



Product Specifications

Part Number ⁶	OCL ¹ (μH) $\pm 20\%$	FLL ² (μH) minimum	I_{rms}^3 (A)	I_{sat}^4 (A)	DCR (m Ω) typical @ +20 °C	DCR (m Ω) maximum @ +20 °C	K-factor ⁵
HCM1A0703-R10-R	0.10	0.06	22	28	1.2	1.4	2737
HCM1A0703-R15-R	0.15	0.09	18.5	36	1.5	1.8	1358
HCM1A0703-R22-R	0.22	0.13	17	24	2.3	2.7	1386
HCM1A0703-R33-R	0.33	0.21	14	19	3.5	4.0	907
HCM1A0703-R47-R	0.47	0.30	12	17	3.7	4.2	818
HCM1A0703-R56-R	0.56	0.35	10.3	14	4.7	5.2	740
HCM1A0703-R68-R	0.68	0.43	10	15	5.0	5.5	574
HCM1A0703-R82-R	0.82	0.52	8.5	14	6.7	8.0	482
HCM1A0703-1R0-R	1.0	0.64	7.9	13	9.0	10	450
HCM1A0703-1R2-R	1.2	0.76	7.8	11	9.3	10.2	446
HCM1A0703-1R5-R	1.5	1.0	6.6	11	14	15.5	353
HCM1A0703-2R2-R	2.2	1.4	5.7	10	18	20	309
HCM1A0703-3R3-R	3.3	2.1	4.9	9.0	28	30	262
HCM1A0703-4R7-R	4.7	3.0	4.1	8.8	37	40	235
HCM1A0703-6R8-R	6.8	4.3	3.5	6.4	54	60	177
HCM1A0703-8R2-R	8.2	5.2	3.1	5.6	64	68	159
HCM1A0703-100-R	10	6.4	3.0	4.4	71	77.6	153
HCM1A0703-150-R	15	9.6	2.2	4.0	118	127	127
HCM1A0703-220-R	22	14.1	2.0	3.4	135	149	121
HCM1A0703-330-R	33	19.8	1.6	2.3	220	242	81

1. Open Circuit Inductance (OCL) Test Parameters: 100 kHz, 0.25 V_{rms}, 0.0 Adc, +25 °C

2. Full Load Inductance (FLL) Test Parameters: 100 kHz, 0.25 V_{rms}, I_{sat}, +25 °C

3. I_{sat}: DC current for an approximate temperature rise of 30 °C without core loss. Derating is necessary for AC currents.

PCB layout, trace thickness and width, air-flow, and proximity of other heat generating components will affect the temperature rise. It is recommended that the temperature of the part not exceed 155 °C under worst case operating conditions verified in the end application.

4. I_{sat}: Peak current for approximately 20% rolloff @ +25 °C

5. K-factor: Used to determine B_{pp} for core loss (see graph). B_{p-p} = K * L * ΔI . B_{p-p}: (Gauss), K: (K-factor from table), L: (Inductance in μH), ΔI (Peak to peak ripple current in Amps).

6. Part Number Definition: HCM1A0703-xxx-R

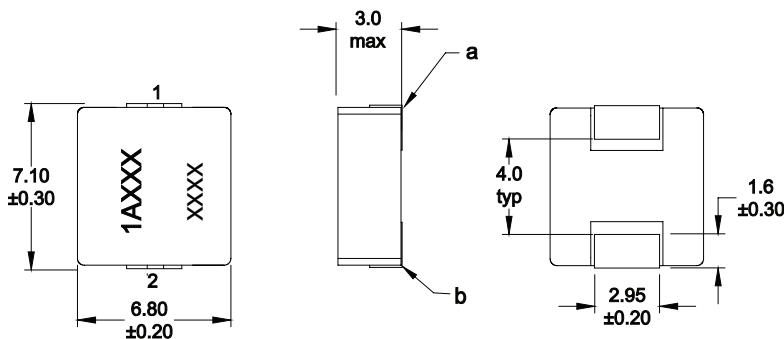
HCM1A0703 = Product code and size

xxx= inductance value in μH , R= decimal point,

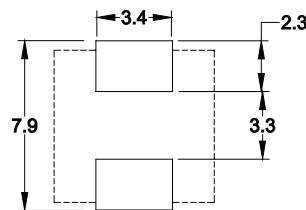
If no R is present then last character equals number of zeros

-R suffix = RoHS compliant

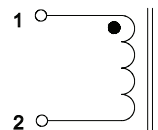
Dimensions (mm)



Recommended Pad Layout



Schematic



Part marking: 1AXXX=automotive grade, XXX=inductance value in μH , R=decimal point. If no R is present then last character equals number of zeros.

xxxx= Lot code

All soldering surfaces to be coplanar within 0.1 millimeters

Tolerances are ± 0.3 millimeters unless stated otherwise

DCR measured from point "a" to point "b"

Color: Grey

Do not route traces or vias underneath the inductor

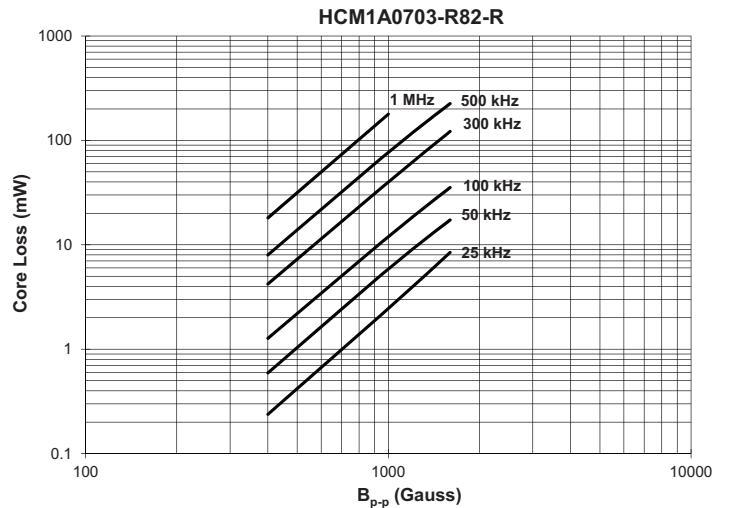
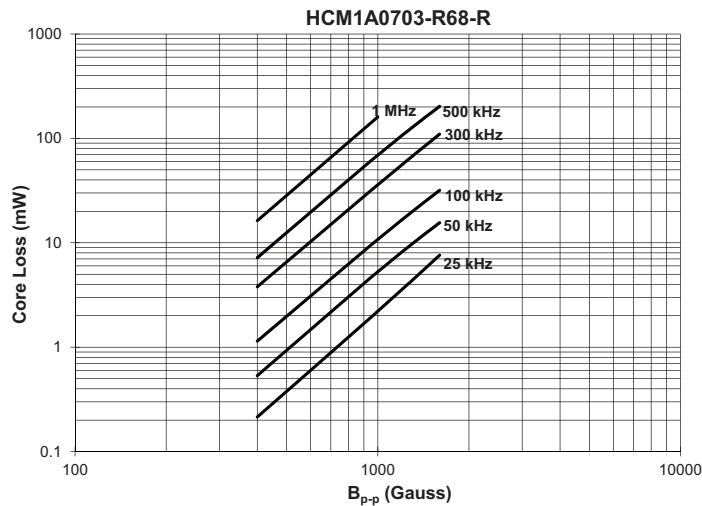
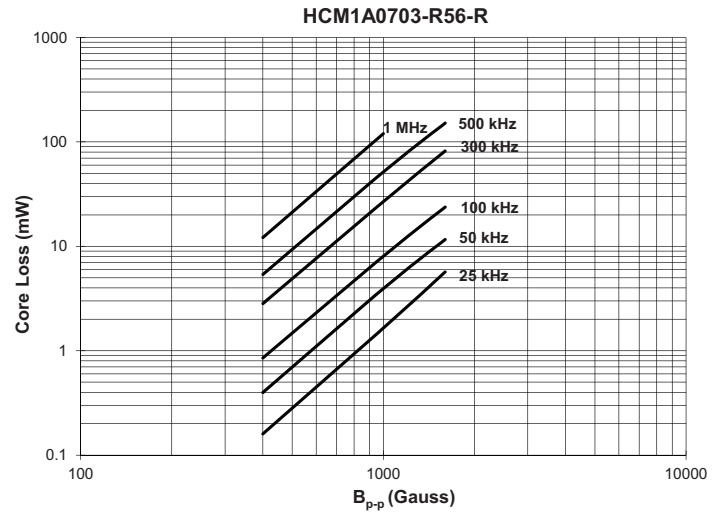
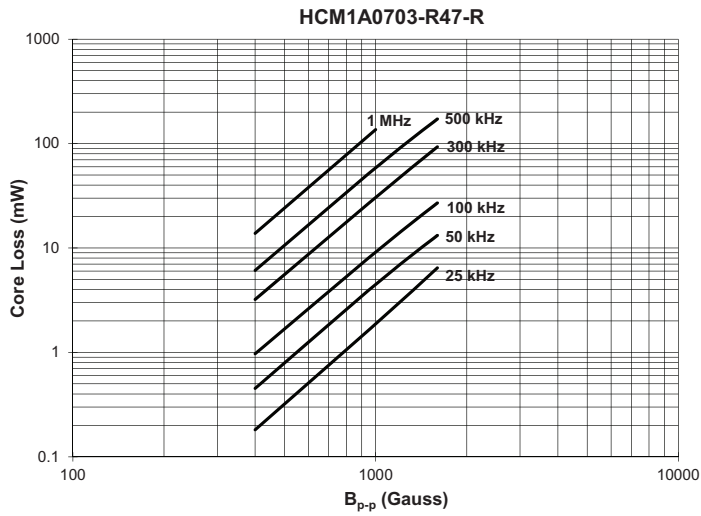
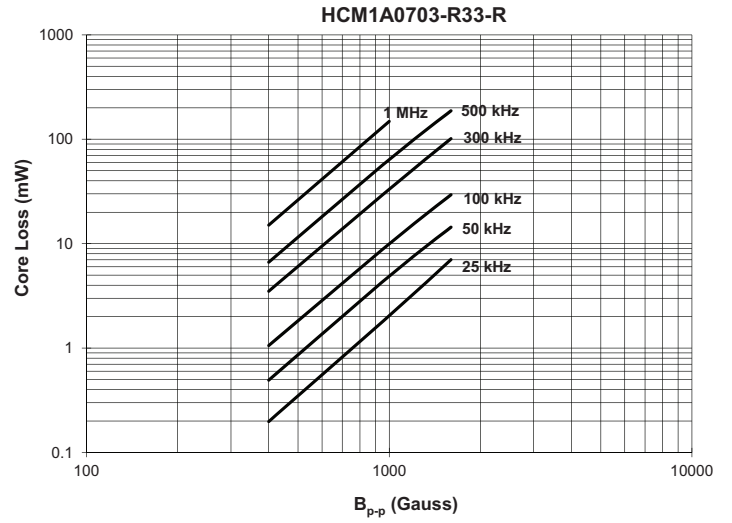
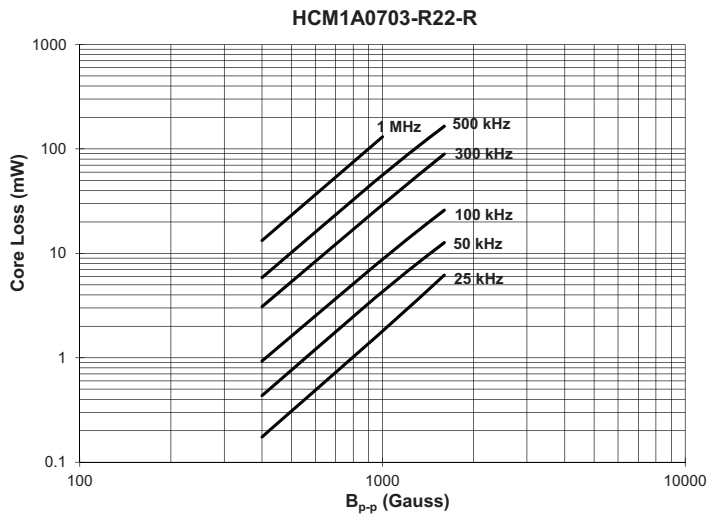
Supplied in tape and reel packaging, 2,000 parts per 13" diameter reel



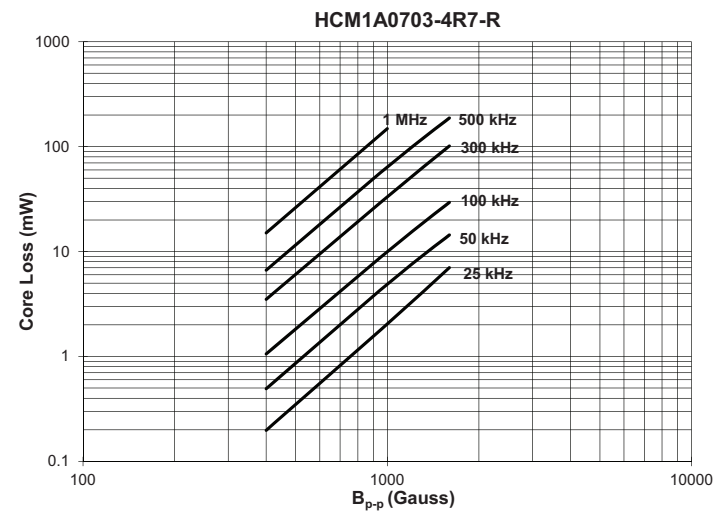
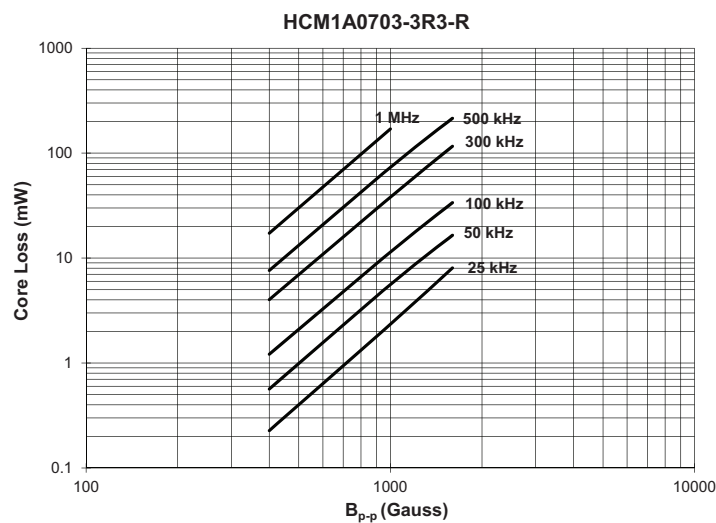
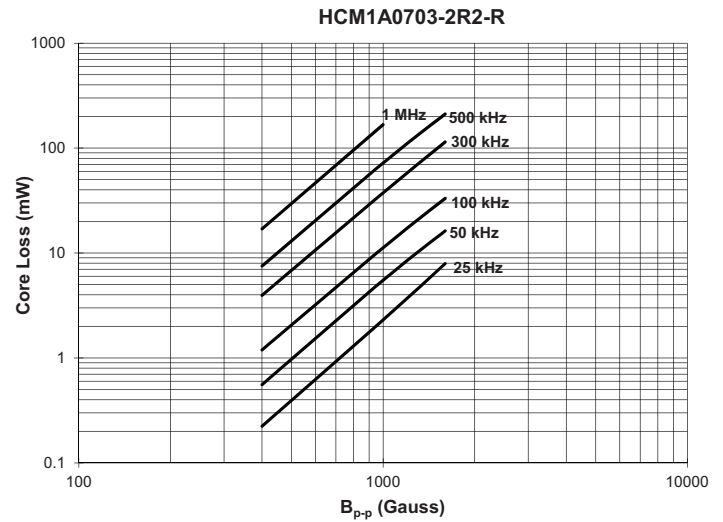
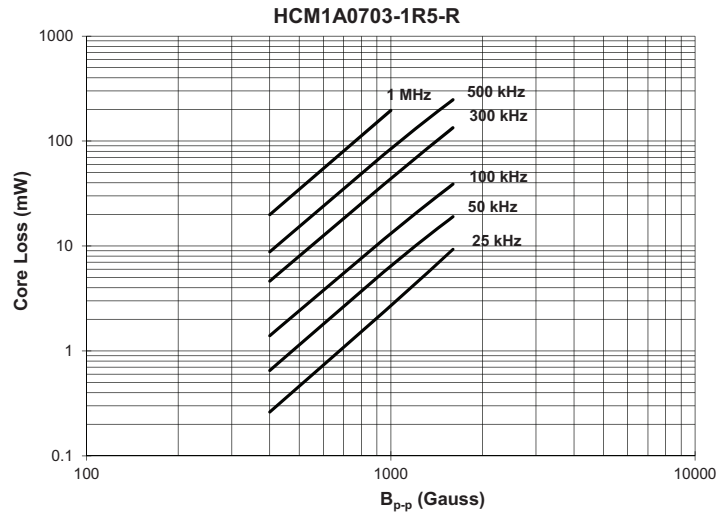
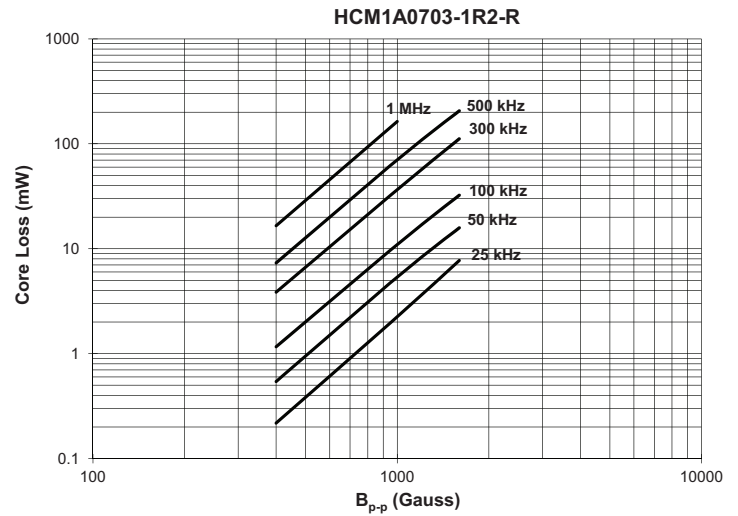
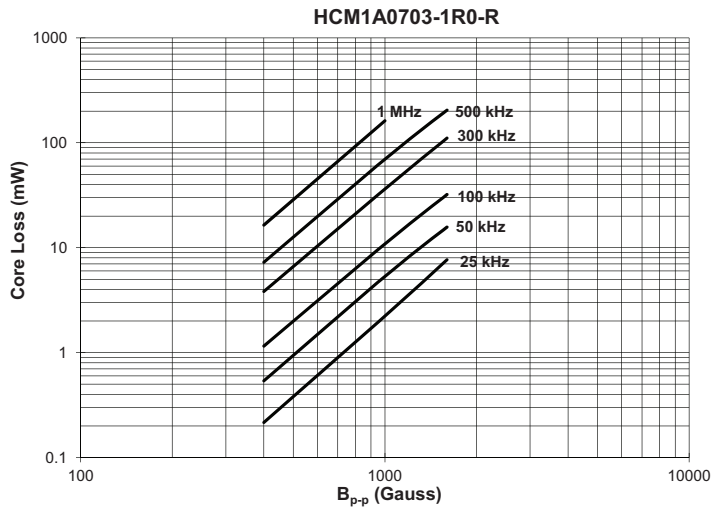
The graph shows the core loss characteristics for the HCM1A0703-R15-R core. The y-axis represents Core Loss in mW on a logarithmic scale from 0.1 to 1000. The x-axis represents the peak-to-peak magnetic flux density B_{p-p} in Gauss on a logarithmic scale from 100 to 10000. Five curves are plotted for different frequencies: 1 MHz, 500 kHz, 300 kHz, 100 kHz, and 25 kHz. Core loss increases with both B_{p-p} and frequency.

B_{p-p} (Gauss)	1 MHz (mW)	500 kHz (mW)	300 kHz (mW)	100 kHz (mW)	25 kHz (mW)
400	15	8	5	3	1.5
1000	150	80	50	30	15
2000	1500	800	500	300	150

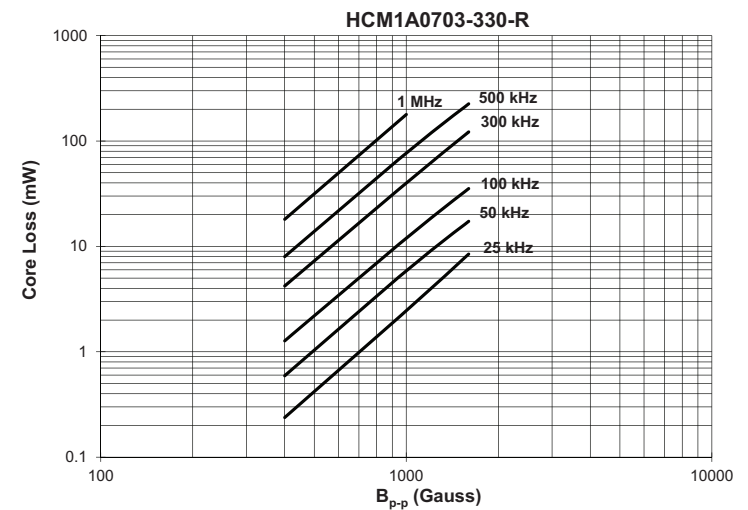
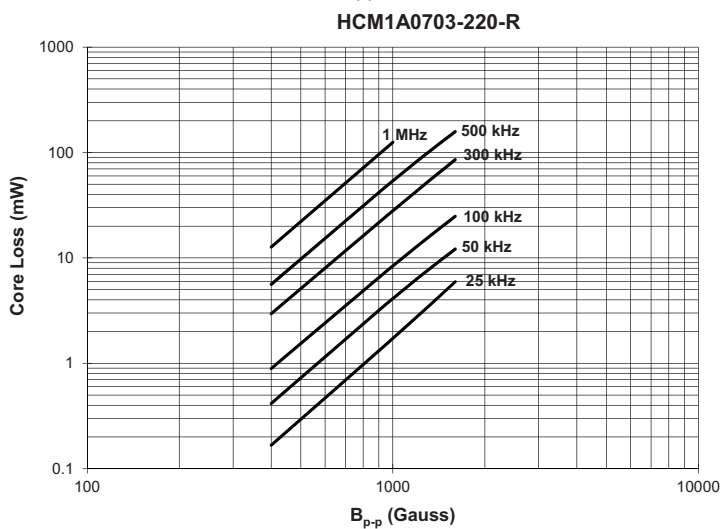
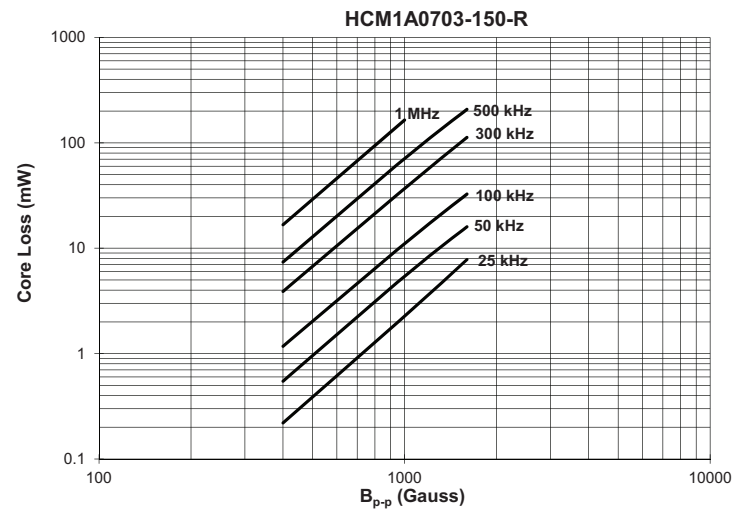
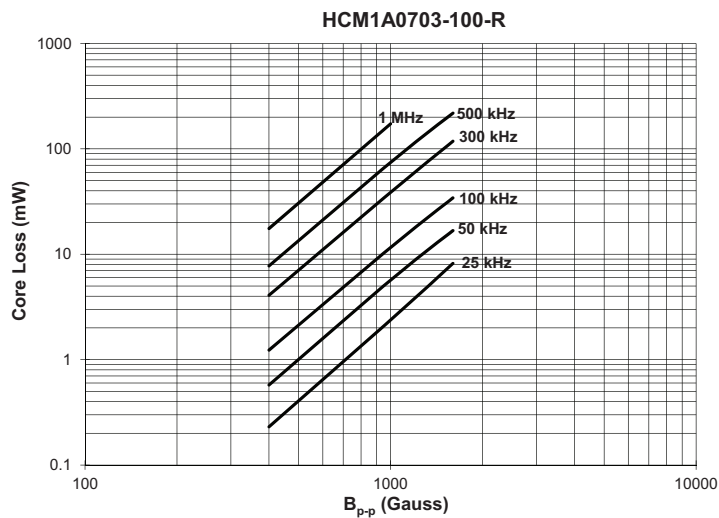
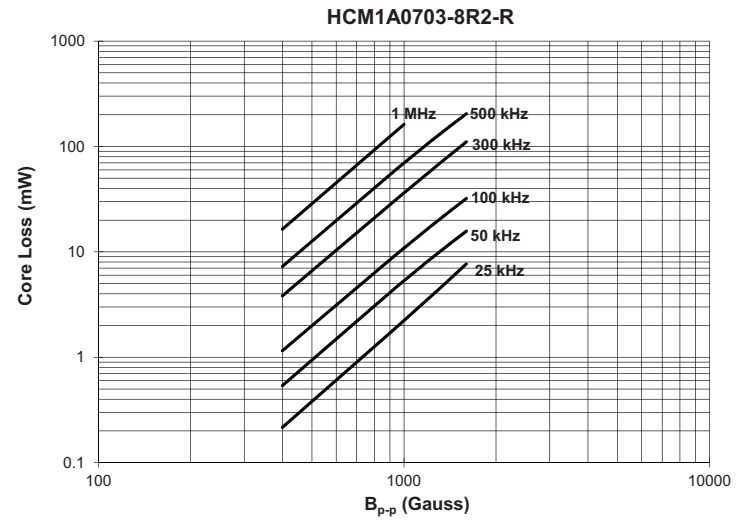
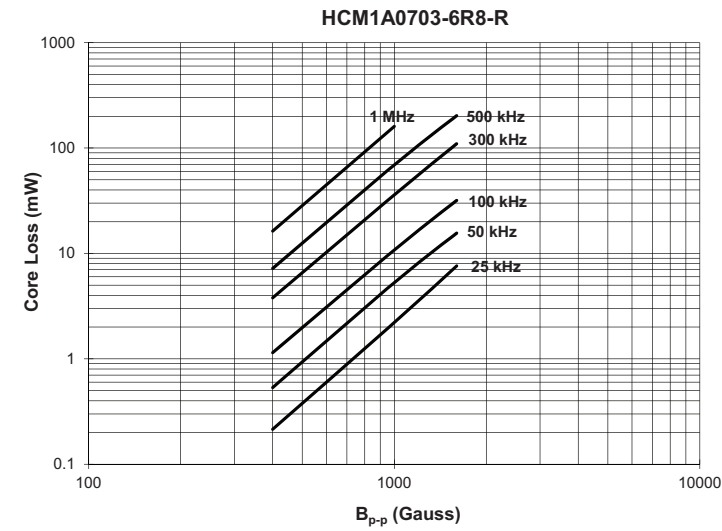
Core loss vs Bp-p



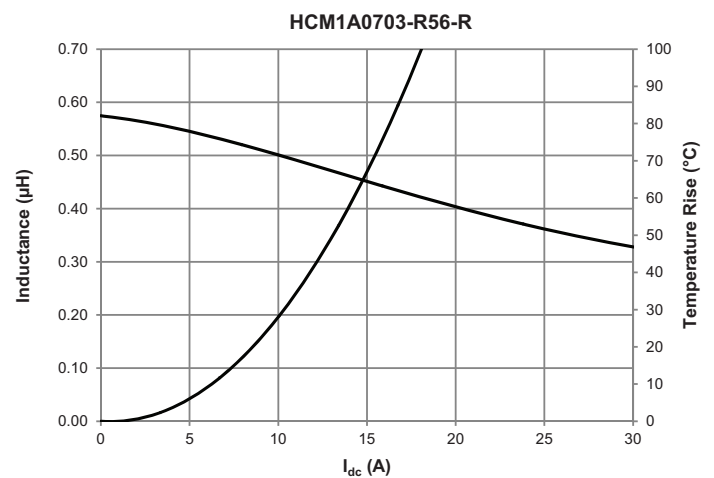
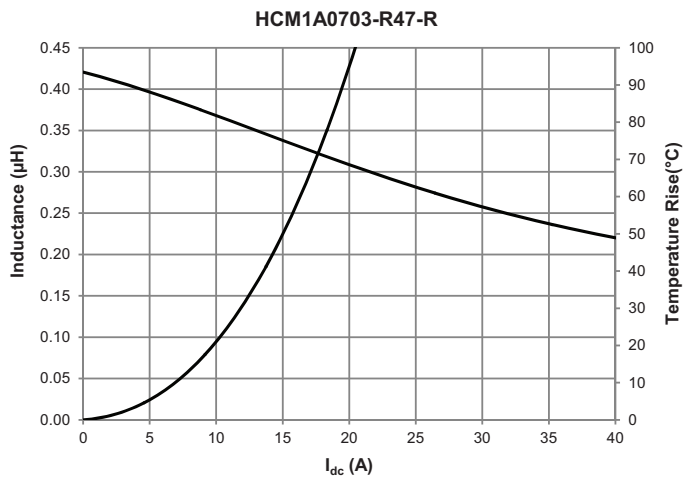
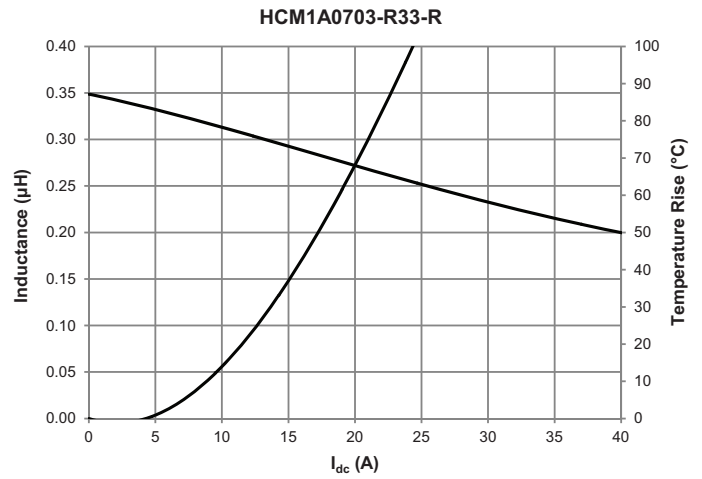
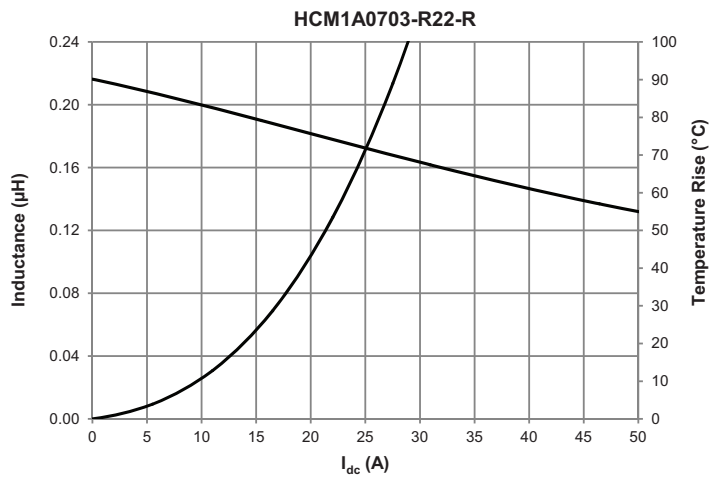
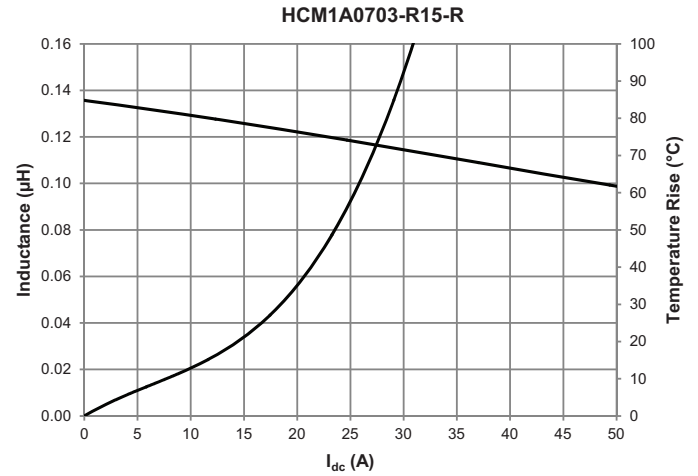
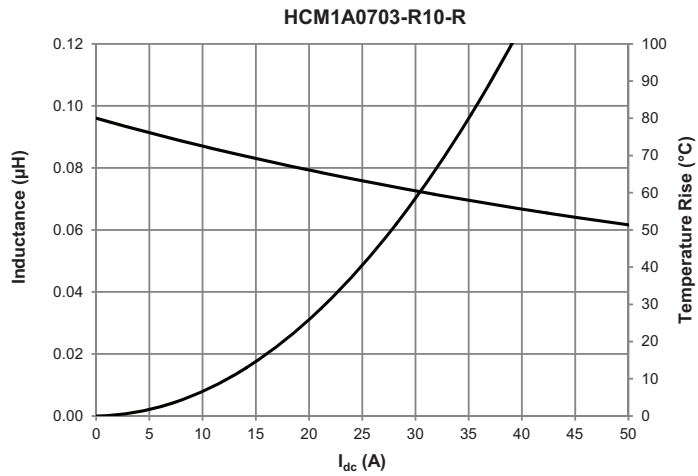
Core loss vs Bp-p



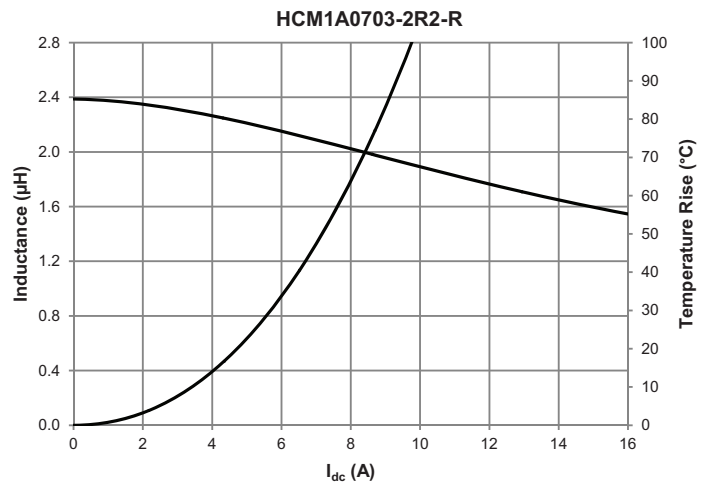
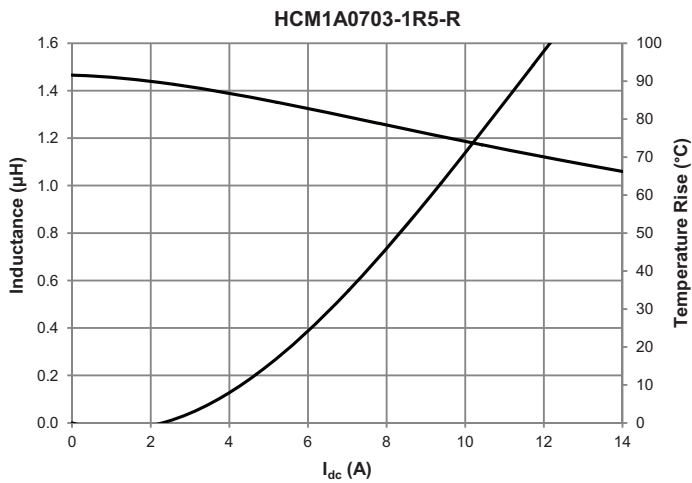
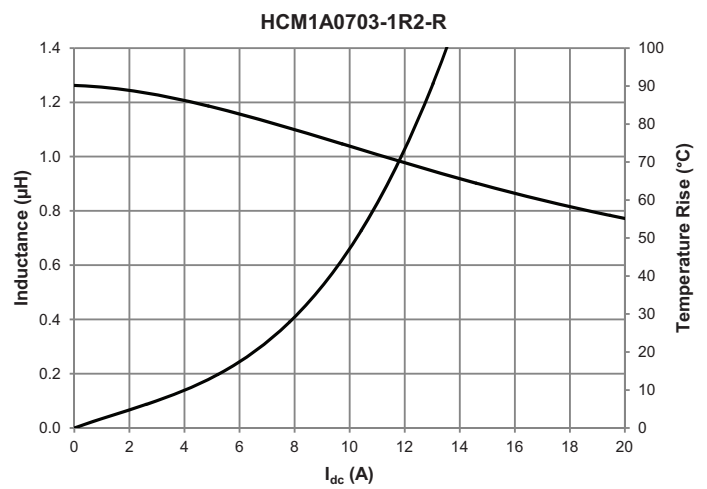
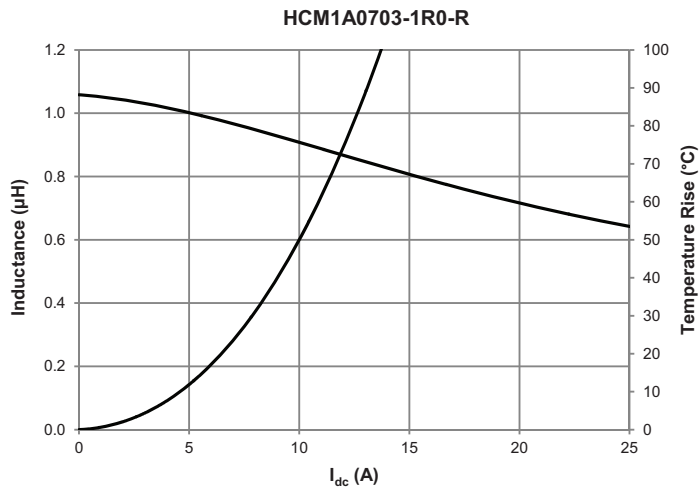
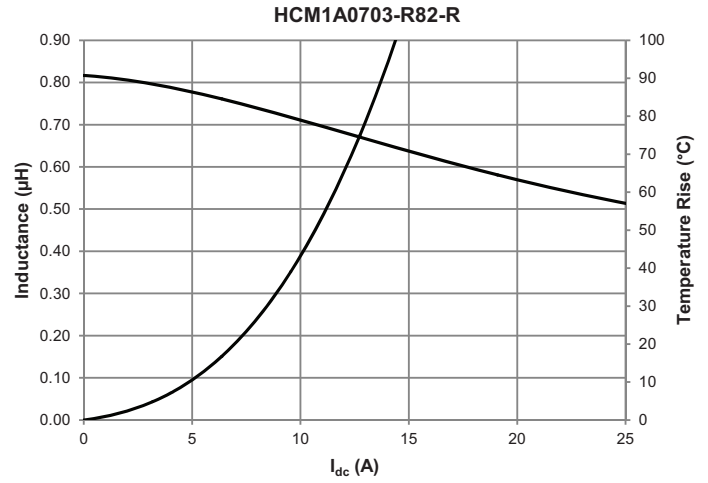
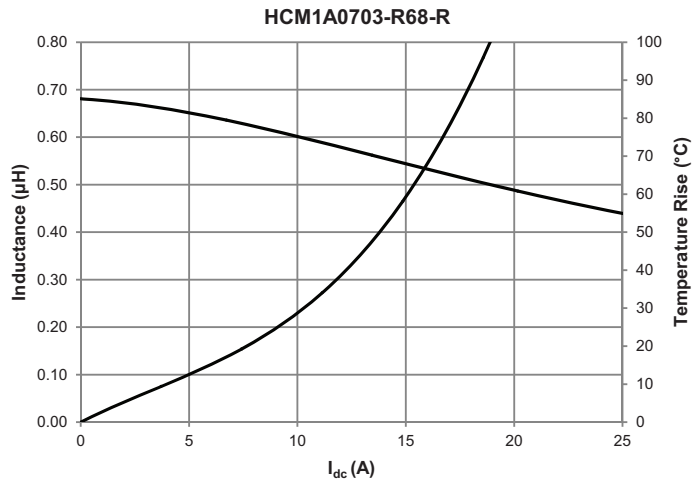
Core loss vs Bp-p



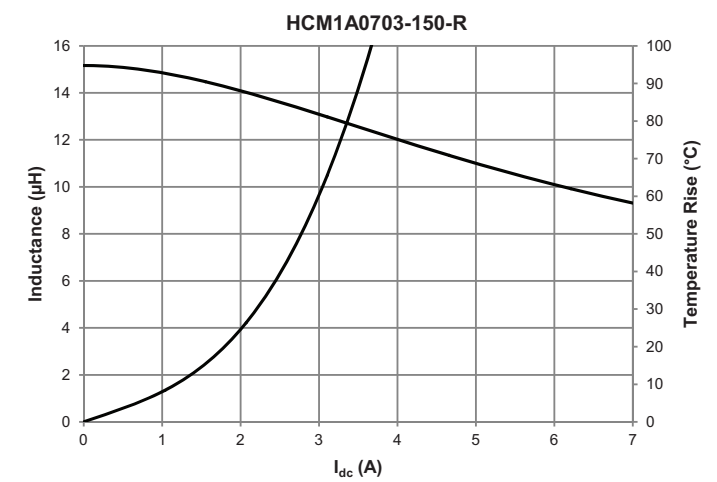
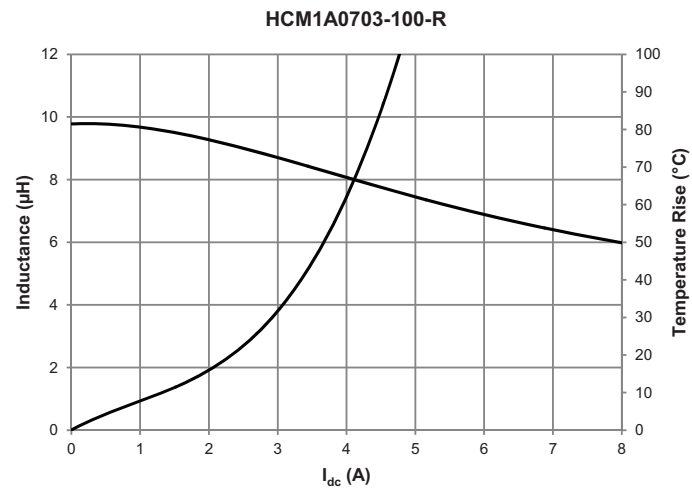
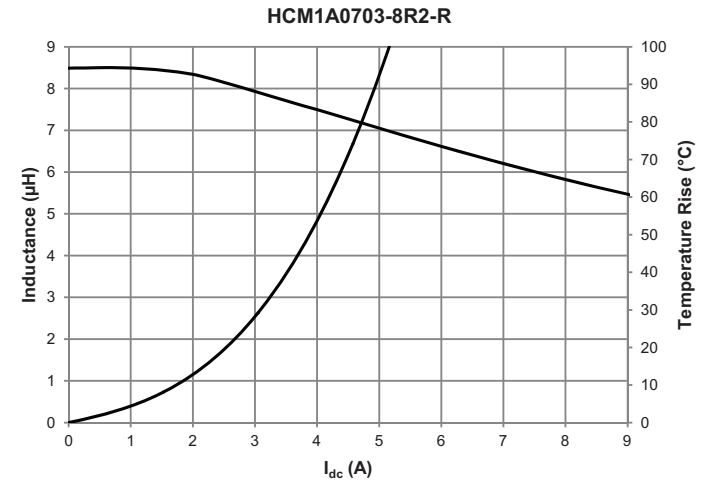
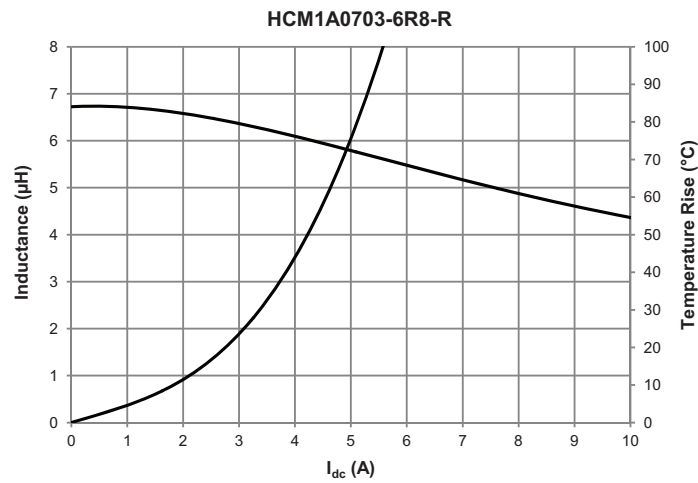
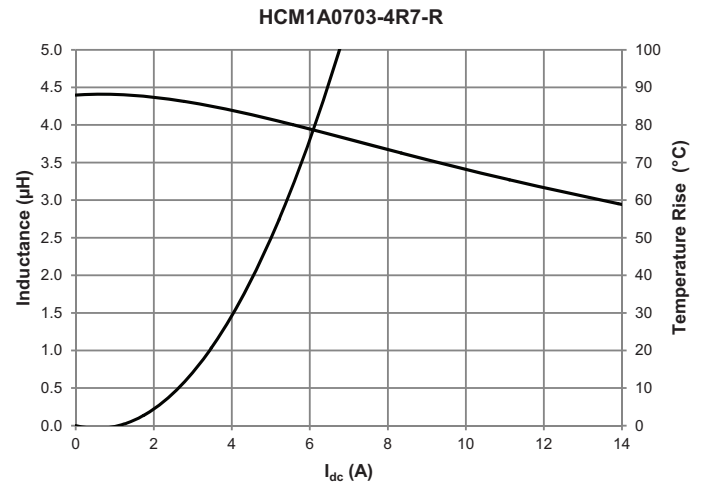
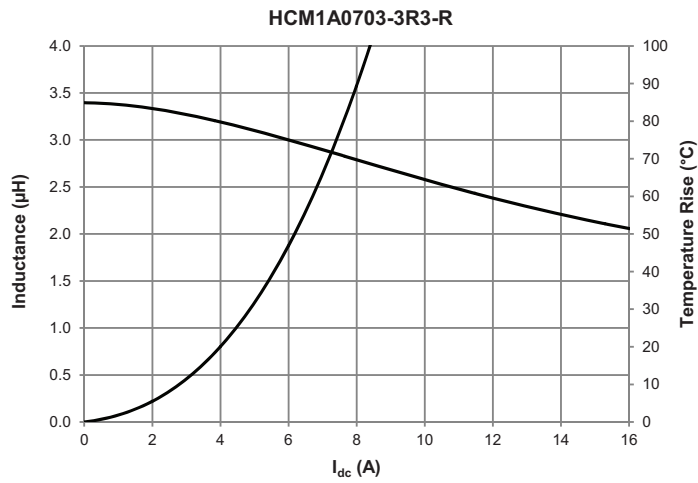
Inductance and temperature rise vs. current



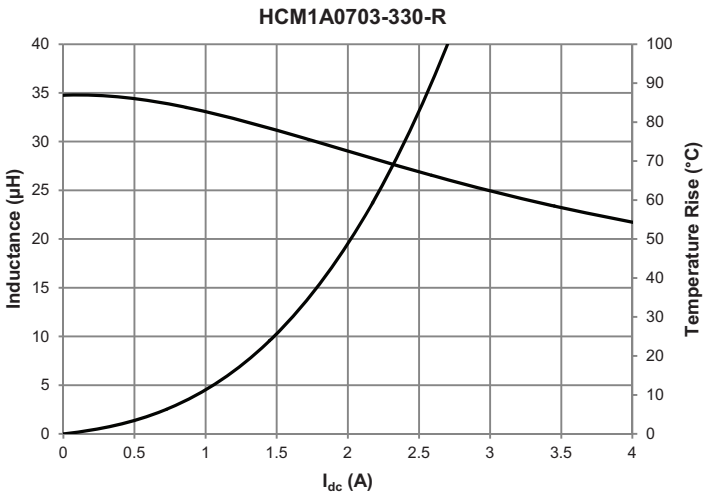
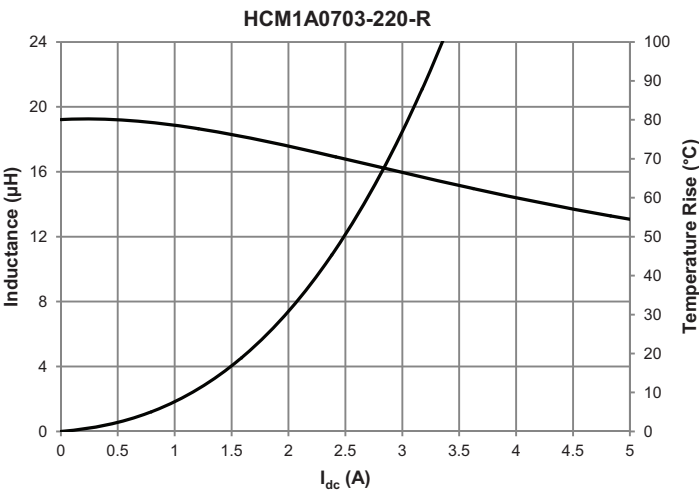
Inductance and temperature rise vs. current



Inductance and temperature rise vs. current



Inductance and temperature rise vs. current



Solder reflow profile

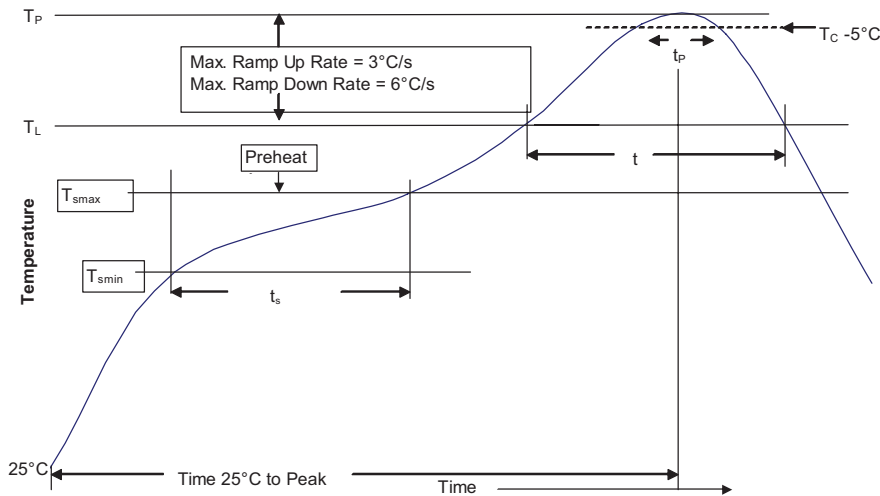


Table 1 - Standard SnPb Solder (T_C)

Package Thickness	Volume mm ³ <350	Volume mm ³ ≥350
<2.5mm)	235°C	220°C
≥2.5mm	220°C	220°C

Table 2 - Lead (Pb) Free Solder (T_C)

Package Thickness	Volume mm ³ <350	Volume mm ³ 350 - 2000	Volume mm ³ >2000
<1.6mm	260°C	260°C	260°C
1.6 – 2.5mm	260°C	250°C	245°C
>2.5mm	250°C	245°C	245°C

Reference JEDEC J-STD-020

Profile Feature	Standard SnPb Solder	Lead (Pb) Free Solder
Preheat and Soak		
• Temperature min. (T_{smin})	100°C	150°C
• Temperature max. (T_{smax})	150°C	200°C
• Time (T_{smin} to T_{smax}) (t_s)	60-120 Seconds	60-120 Seconds
Average ramp up rate T_{smax} to T_p	3°C/ Second Max.	3°C/ Second Max.
Liquidous temperature (T_L)	183°C	217°C
Time at liquidous (t_L)	60-150 Seconds	60-150 Seconds
Peak package body temperature (T_p)*	Table 1	Table 2
Time (t_p)** within 5 °C of the specified classification temperature (T_C)	20 Seconds**	30 Seconds**
Average ramp-down rate (T_p to T_{smax})	6°C/ Second Max.	6°C/ Second Max.
Time 25°C to Peak Temperature	6 Minutes Max.	8 Minutes Max.

* Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.

** Tolerance for time at peak profile temperature (t_p) is defined as a supplier minimum and a user maximum.

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