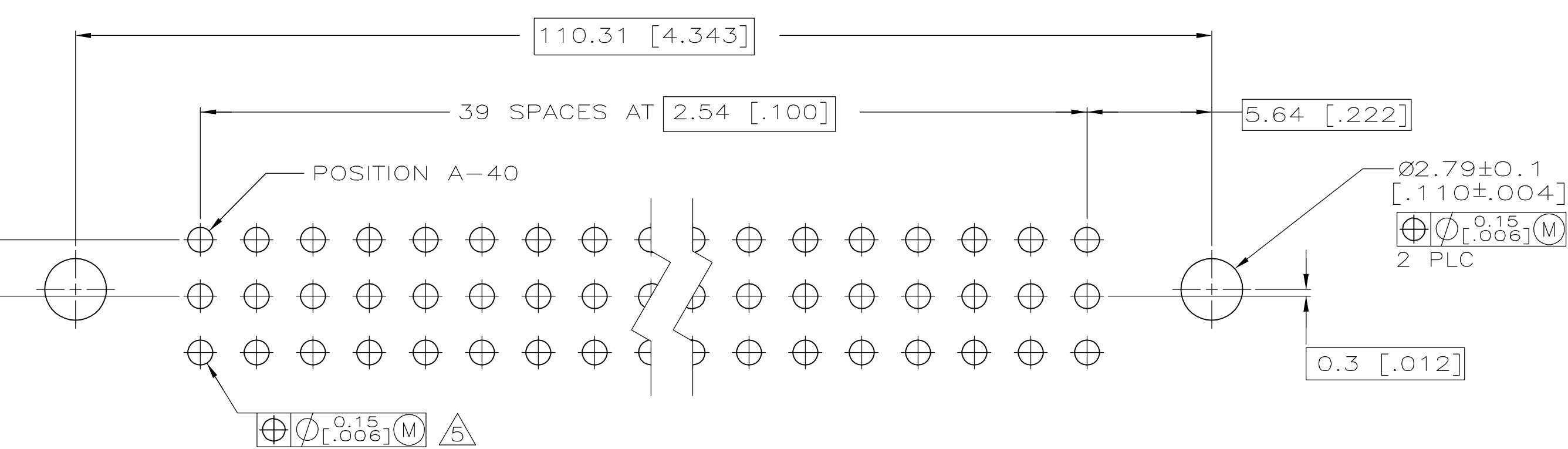
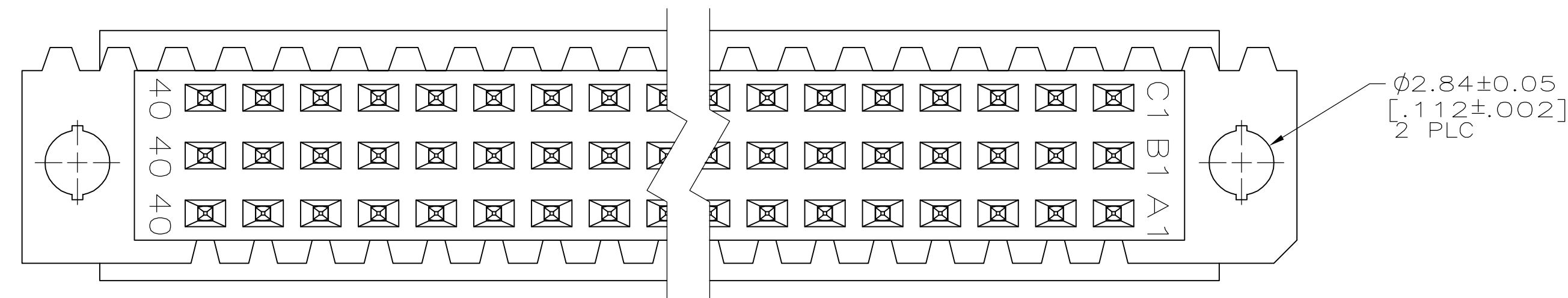
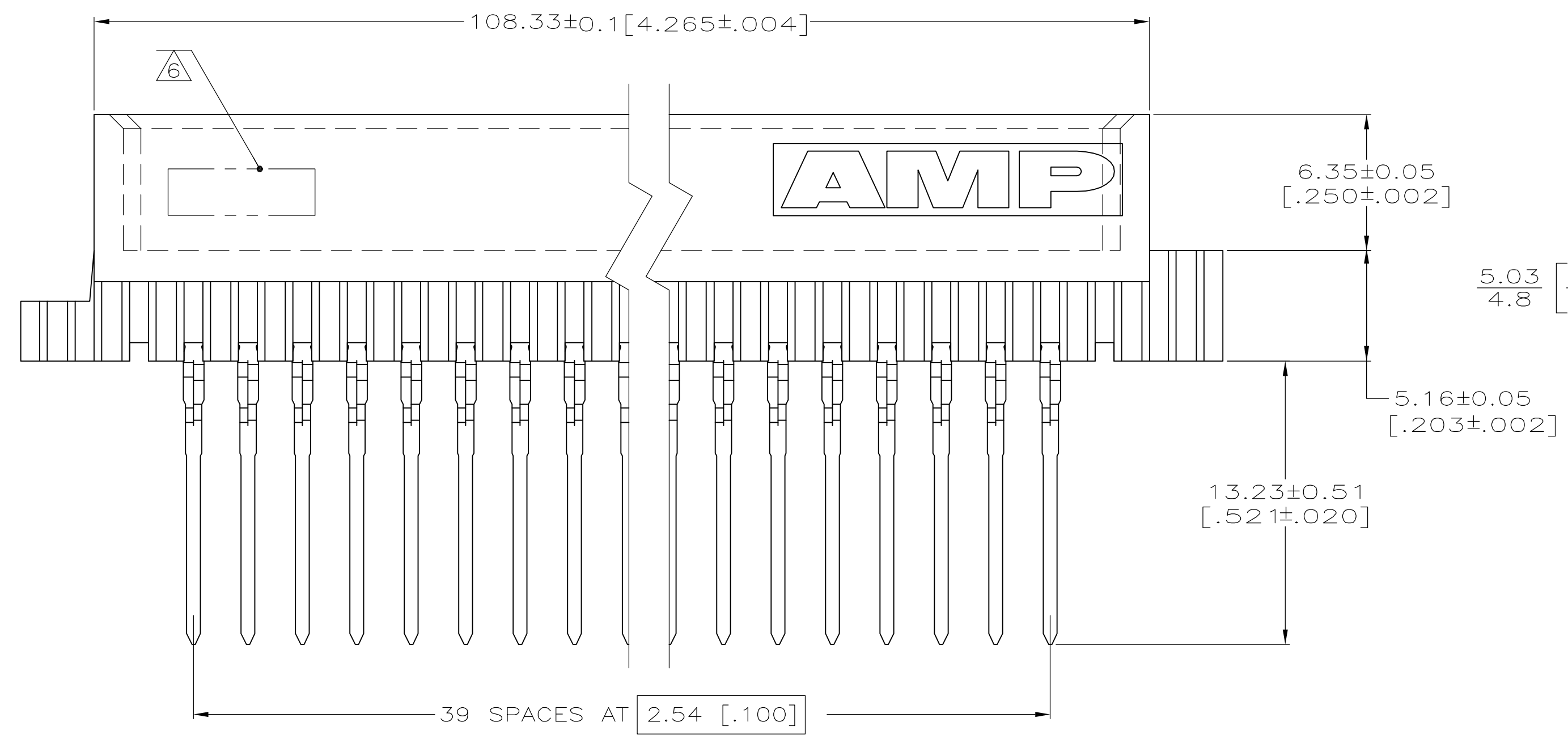
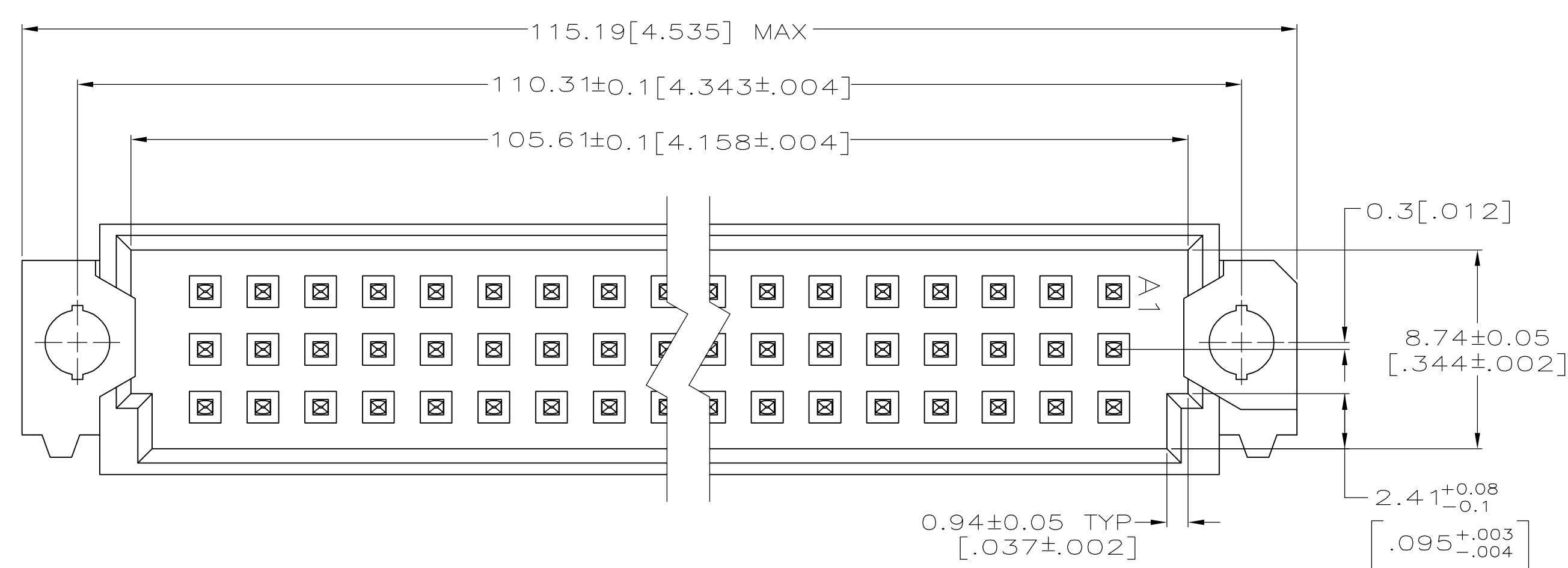


D

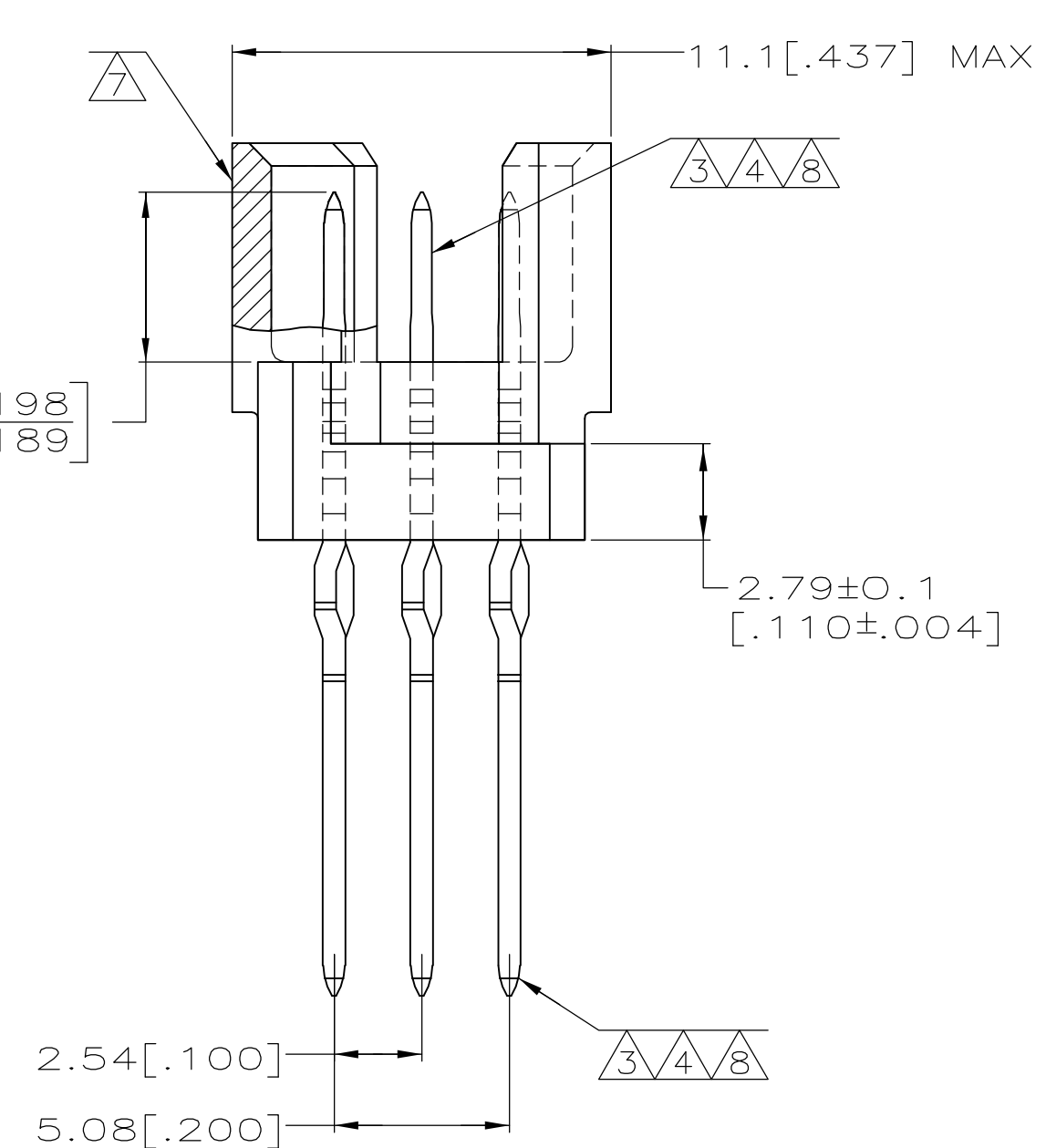
C

B

A



- 1 HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
- 2 POST MATERIAL: PHOSPHOR BRONZE.
- 3 POST FINISH: DIN 41612 CLASS 3 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
- 4 POST FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
- 5 ACTION PIN POSTS REQUIRE 2.36 [.093] MINIMUM THICK PC BOARD. RECOMMENDED PC BOARD HOLES ARE 1.151 [.0453] DIA PLATED THROUGH WITH 0.02-0.08 [.001-.003] COPPER AND 0.008 [.0003] MINIMUM TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING, 0.94-1.09 [.037-.043] DIA.
- 6 PART NUMBER, DATE CODE MARKED THIS APPROXIMATE AREA.
- 7 MARKING ON THIS SIDE.
- 8 POST FINISH DIN 41612 CLASS 2 IN CONTACT AREA AND LAST 5.08 [.200] OF THE POST.



8	1-40	X	X	X	120	1-650920-4
7	1-40	X	X	X	120	650920-9
4	1-40	X	X	X	120	650920-5
NOTES	POSITIONS LOADED	C	B	A	NO. OF LOADED POSITION	ASSY PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT.	DWN L. BRINER 18MAR91	Tyco Electronics Corporation Harriaburg, PA 17105-3608				
DIMENSIONS: mm [INCHES]	CHK D.C. RUBENDALL 26MAR91	NAME				
TOLERANCES UNLESS OTHERWISE SPECIFIED:	APPD D.C. RUBENDALL 26MAR91	PRODUCT SPEC				
0 PLC ± -	1 PLC ± -	APPLICATION SPEC				
2 PLC ± -	3 PLC ± 0.13 [.005]	SIZE				
4 PLC ± -	ANGLES ± -	CAGE CODE				
MATERIAL	FINISH	DRAWING NO				
1 2	3 4 8	A1 00779 650920				
CUSTOMER DRAWING						SCALE 5:1
SHEET 1 OF 1						REV K