

Machine taps M DIN 371 HSS, ground

Chamfer: Type B,
4 - 5 threads with
progressive tap
Thread: metric, DIN ISO 13
Flanks: relief-ground
Tolerance: ISO 2 / 6H
Surface: bright
Right-hand cutting

● Machine tap with reinforced shank for through threads in unalloyed or low-alloyed steels up to 800 N/mm² strength, malleable cast iron and non-ferrous metals. The thread is cut in one operation.

Packing unit:
Individual plastic pack

Nominal thread size	Pitch mm	Thread core hole mm	Total length mm	Thread length mm	Article no.	Price each €
M 2	0,40	1,60	45,0	8,0	232 020	
M 2,5	0,45	2,05	50,0	9,0	232 025	
M 3	0,50	2,50	56,0	10,0	232 030	
M 4	0,70	3,30	63,0	12,0	232 040	
M 5	0,80	4,20	70,0	13,0	232 050	
M 6	1,00	5,00	80,0	13,0	232 060	
M 8	1,25	6,80	90,0	18,0	232 080	
M 10	1,50	8,50	100,0	20,0	232 100	



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Chamfer: Type B,
4 - 5 threads with
progressive tap
Thread: metric, DIN ISO 13
Flanks: relief-ground
Tolerance: ISO 2 / 6H
Surface: bright
Right-hand cutting

● Machine tap with overflow shank for through threads in unalloyed or low-alloyed steels up to 800 N/mm² strength, malleable cast iron and non-ferrous metals. The thread is cut in one operation.

Packing unit:
Individual plastic pack

Nominal thread size	Pitch mm	Thread core hole mm	Total length mm	Thread length mm	Article no.	Price each €
M 12	1,75	10,20	110,0	22,0	232 120	
M 14	2,00	12,00	110,0	25,0	232 140	
M 16	2,00	14,00	110,0	28,0	232 160	
M 18	2,50	15,50	125,0	30,0	232 180	
M 20	2,50	17,50	140,0	30,0	232 200	
M 22	2,50	19,50	140,0	30,0	232 220	
M 24	3,00	21,00	160,0	32,0	232 240	
M 27	3,00	24,00	160,0	38,0	232 270	
M 30	3,50	26,50	180,0	45,0	232 300	

