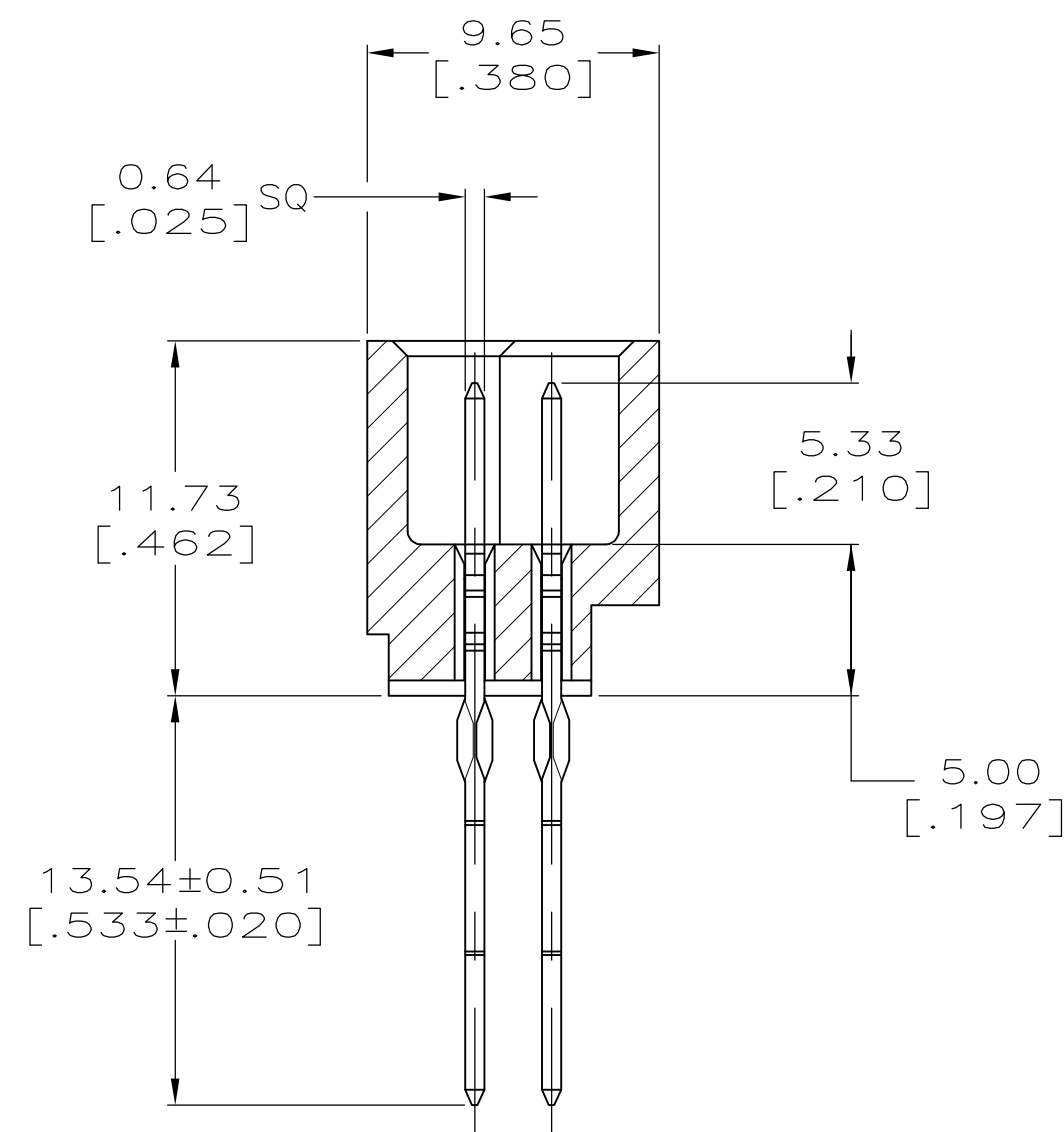
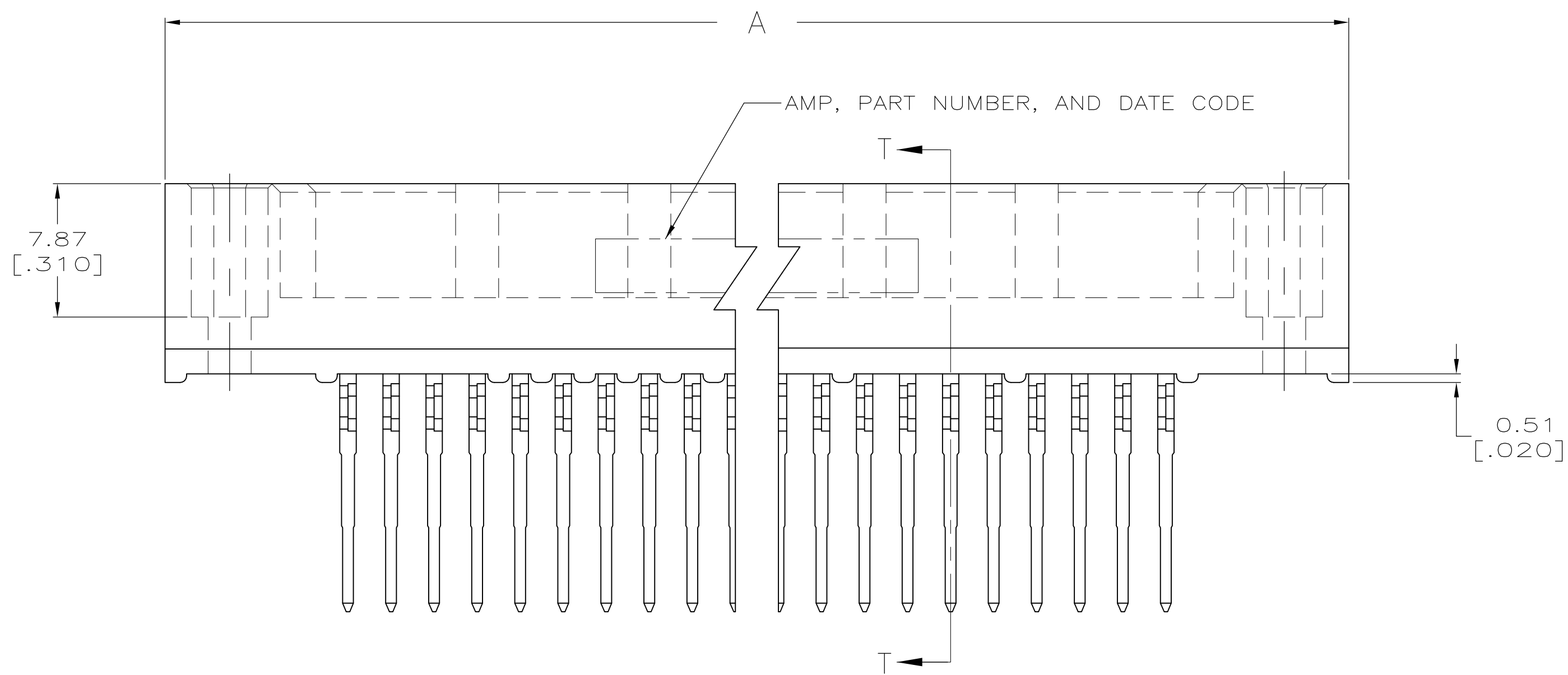
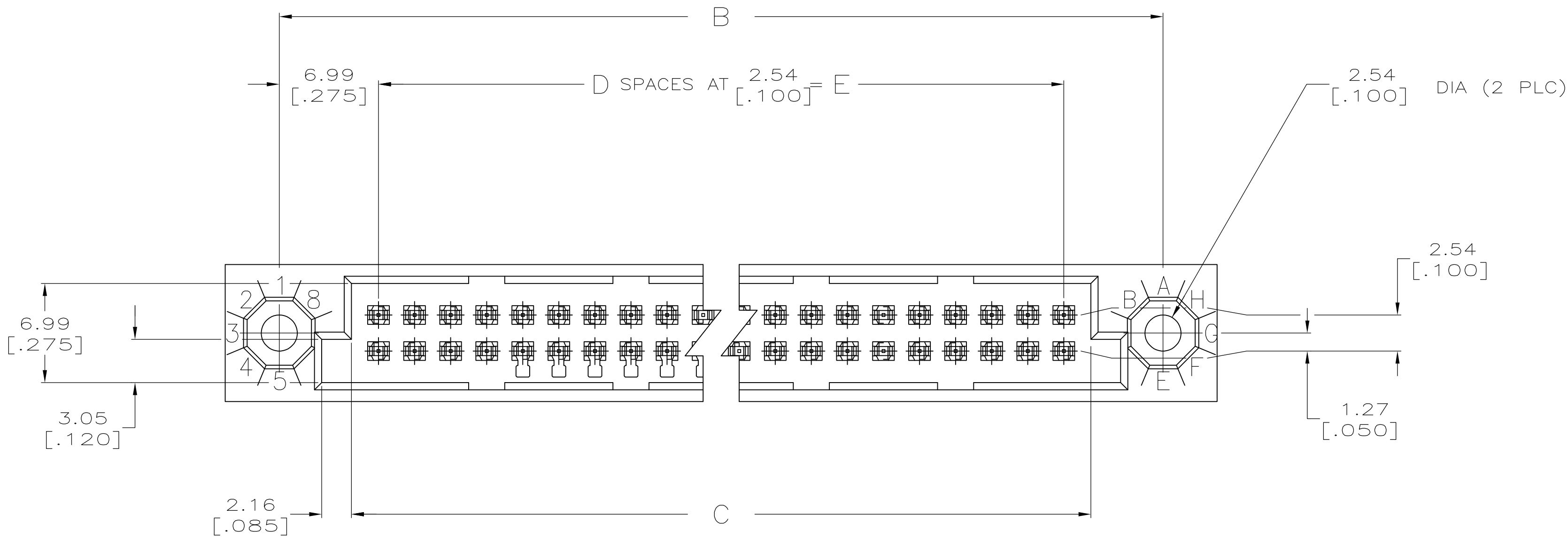
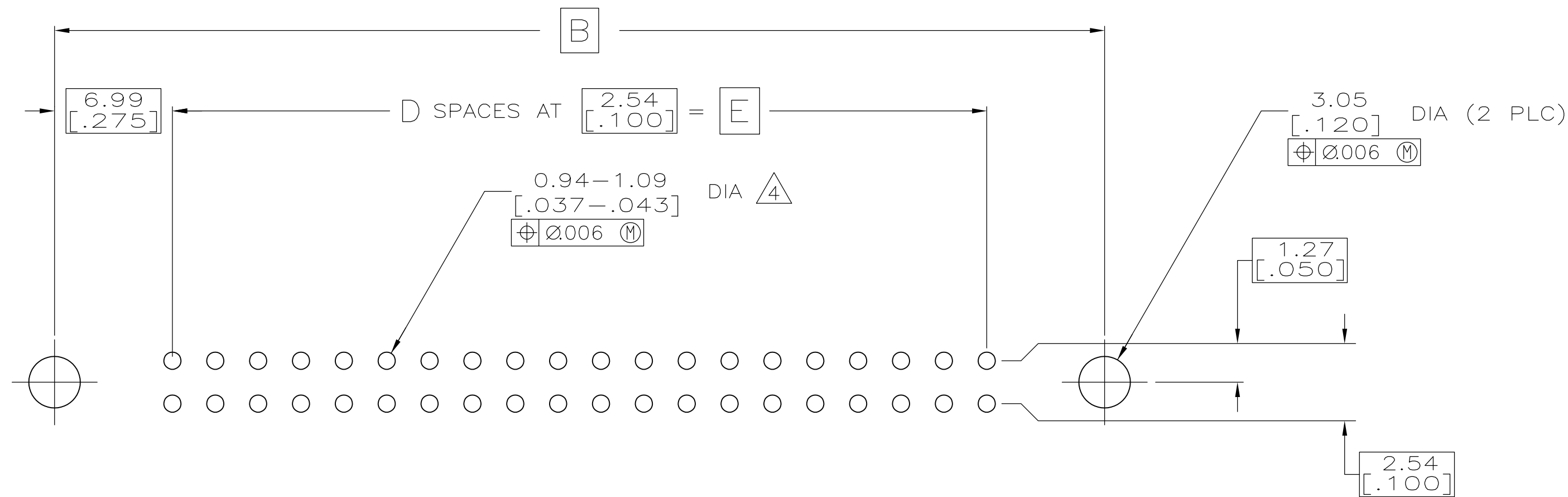


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
R		REVISED PER ECO-15-015252	13NOV15	BJ	FY
R1		REVISED PER ECO-16-003656	10MAR16	B.J	S.Y



SECTION T-T



RECOMMENDED P.C. BOARD LAYOUT

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.K. SEIFRIED CHK F. KIBLER APVD -	04/08/90 8-18-92 -	TE Connectivity	
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC	NAME	HDI, 2 ROW, PIN ASSEMBLY, 13.54 [.533] LONG ACTION PINS	
0 PLC ± -	1 PLC ± -	APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
2 PLC ± -	3 PLC ± 0.13 [.005]	WEIGHT	A1	00779	533091
4 PLC ± -	ANGLES ± -	CUSTOMER DRAWING	SCALE	4:1	SHEET 1 OF 2
MATERIAL	FINISH	REV R1			

8

7

6

5

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

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1

HOUSING MATERIAL: THERMOPLASTIC, COLOR—NATURAL.

2

CONTACT MATERIAL: PHOSPHOR BRONZE.

3

FINISH:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108—9063; BASED ON TELCORDIA DR—1217—CORE APPLICATIONS IN UNCONTROLLED ENVIRONMENTS.
GOLD FLASH ON REMAINDER.

4

ACTION PIN POSTS REQUIRE 2.36 [.093] MIN THICK P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE 1.151 [.0453] DIA PLATED THRU WITH 0.025—0.076 [.001—.003] COPPER, WITH 0.0076 [.0003] MIN TIN—LEAD PLATING; FINISHED HOLE AFTER PLATING 0.94—1.09 [.037—.043] DIA.

5.

DIMENSIONS IN BRACKETS ARE IN INCHES.

6

PART NUMBER IS OBSOLETE.

7

OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
—	—	SEE SHEET 1	—	—	—

6							1—533091—9
6							1—533091—8
6							1—533091—7
6							1—533091—6
6	200.66 [7.900]	79	204.47 [8.050]	214.63 [8.450]	222.25 [8.750]	160	1—533091—5
6							1—533091—4
6							1—533091—3
6							1—533091—2
6	149.86 [5.900]	59	153.67 [6.050]	163.83 [6.450]	171.45 [6.750]	120	1—533091—1
6	137.16 [5.400]	54	140.97 [5.550]	151.13 [5.950]	158.75 [6.250]	110	1—533091—0
6	124.46 [4.900]	49	128.27 [5.050]	138.43 [5.450]	146.05 [5.750]	100	533091—9
6							533091—8
6	99.06 [3.900]	39	102.87 [4.050]	113.03 [4.450]	120.65 [4.750]	80	533091—7
6							533091—6
7	73.66 [2.900]	29	77.47 [3.050]	87.63 [3.450]	95.25 [3.750]	60	533091—5
6							533091—4
6							533091—3
6							533091—2
6							533091—1
	E	D	C	B	A	POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm [INCHES]

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC

± —
± —
± —
± 0.13 [.005]
± — ± —

ANGLES

FINISH

123

DWN
R. K. SEIFRIED
CHK
F. KIBLER
APVD
—

04/08/90
8—18—92
—

PRODUCT SPEC
—

APPLICATION SPEC
—

WEIGHT
0

SIZE
A1

CAGE CODE
00779

DRAWING NO
533091

RESTRICTED TO
—

CUSTOMER DRAWING

SCALE
4:1

SHEET
2

OF
2

REV
R1

TE Connectivity

HDI, 2 ROW, PIN ASSEMBLY,
13.54 [.533] LONG ACTION PINS

4805 (1/15)