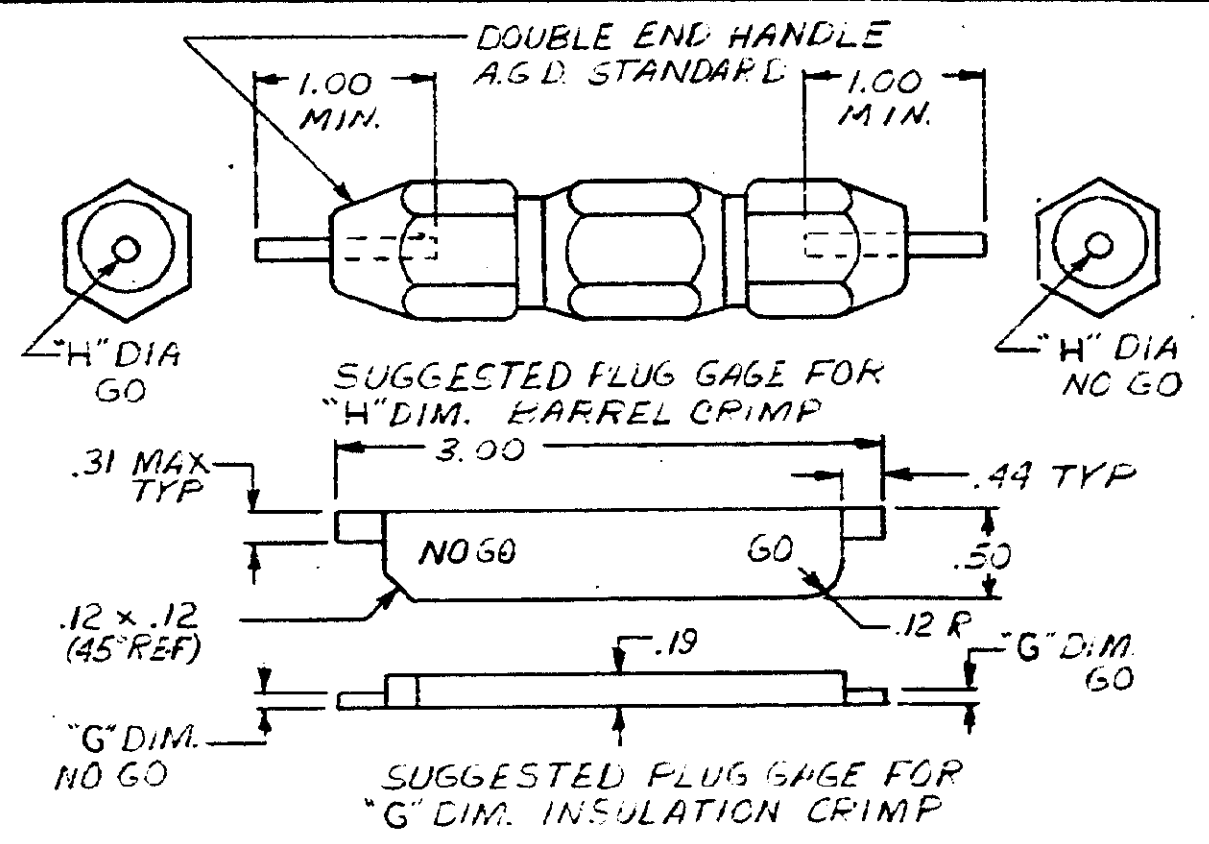
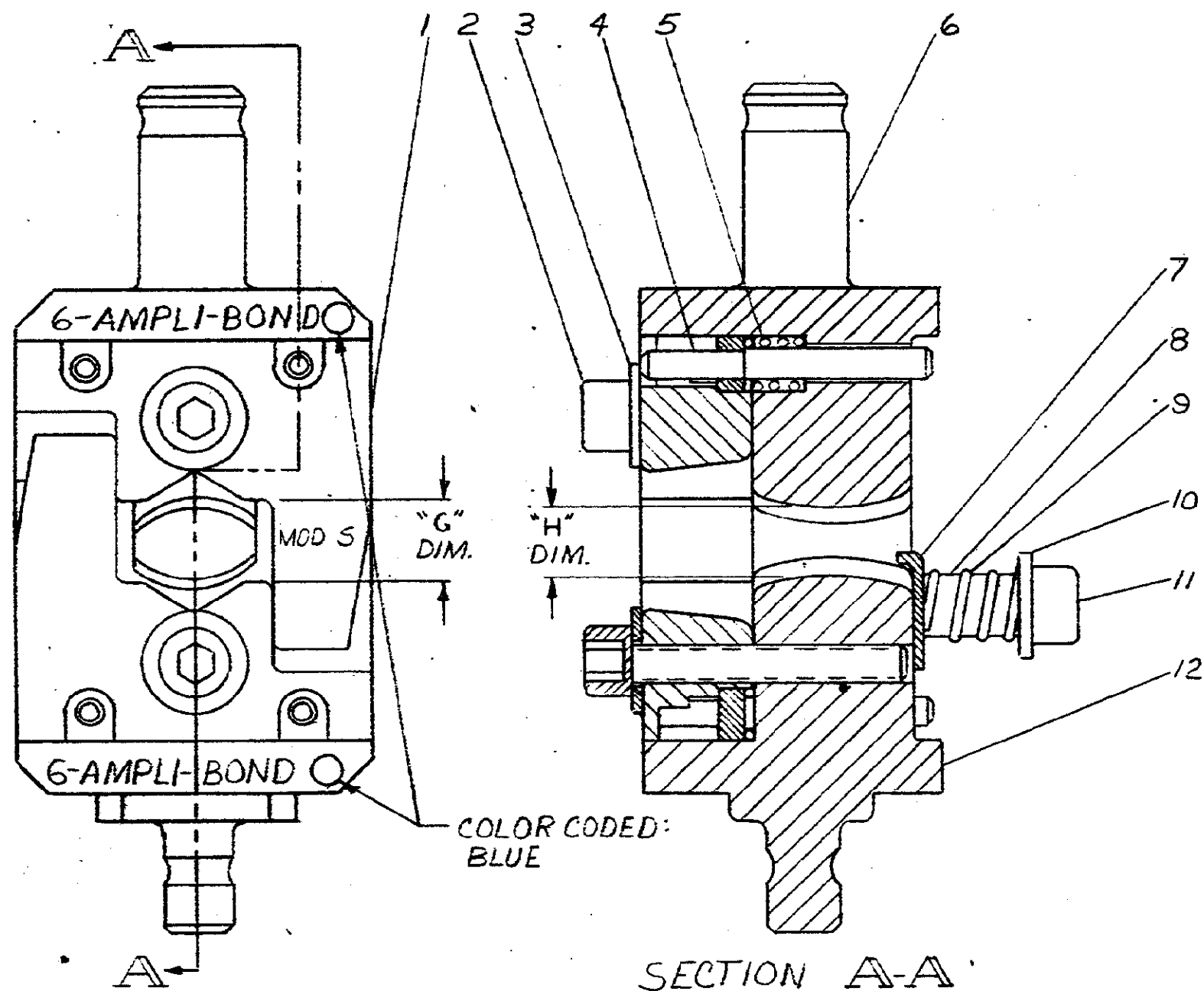


S



|   |            |                                  |    |
|---|------------|----------------------------------|----|
| 1 | 306385-2   | INDENTER                         | 12 |
| 2 | 2-21000-8  | SCREW (8-32 UNC-3A x .625 LONG)  | 11 |
| 2 | 21055-6    | WASHER                           | 10 |
| 2 | 3-304668-5 | SPRING                           | 9  |
| 2 | 306363     | SLEEVE                           | 8  |
| 1 | 307130-1   | LOCATOR                          | 7  |
| 1 | 306384-2   | ANVIL                            | 6  |
| 4 | 302380     | SPRING                           | 5  |
| 2 | 301923     | ADJUSTMENT KEY ASSY              | 4  |
| 2 | 306098-3   | WASHER                           | 3  |
| 2 | 4-23657-5  | SCREW (6-32 UNC-3A x 1.000 LONG) | 2  |
| 2 | 301922     | INSERT-INSULATION                | 1  |

| CRIMP DIMENSIONS    |       |          |       |
|---------------------|-------|----------|-------|
| 'G' WITH KEYS AT #1 |       | 'H' DIM. |       |
| GO                  | NO GO | GO       | NO GO |
| .166                | .186  | .237     | .243  |

PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.

|                 |          |         |       |
|-----------------|----------|---------|-------|
| REVISION RECORD |          |         |       |
| LTR             | REVISION | DATE    | BY    |
| SI              | REVISED  | 8-19-68 | 48753 |

|                       |  |                           |  |
|-----------------------|--|---------------------------|--|
| REQUIRED PER ASSEMBLY |  | NUMBER                    |  |
| DESCRIPTION           |  | NAME                      |  |
| 48753                 |  | 48753                     |  |
| DR                    |  | MATERIAL AND FINISH       |  |
| CHK                   |  | WIRE - RANGE - INSULATION |  |
| DE                    |  | TOLERANCE EXCEPT AS NOTED |  |
| 8-19-68               |  | SCALE                     |  |
| 8-19-68               |  | LOC                       |  |
| 8-19-68               |  | NO                        |  |
| 8-19-68               |  | REV                       |  |
| 8-19-68               |  | NAME                      |  |

|                                                    |  |
|----------------------------------------------------|--|
| CUSTOMER COPY REFERENCE ONLY                       |  |
| AMP INCORPORATED HARRISBURG, PENNA.                |  |
| CLASS                                              |  |
| TYPE AMPLI-BOND HOUR GLASS PRE-INSUL. DIAMOND GRIP |  |
| 48753                                              |  |
| DIE ASSEMBLY MODS                                  |  |

DIMENSIONS IN INCHES. DO NOT SCALE PRINT