

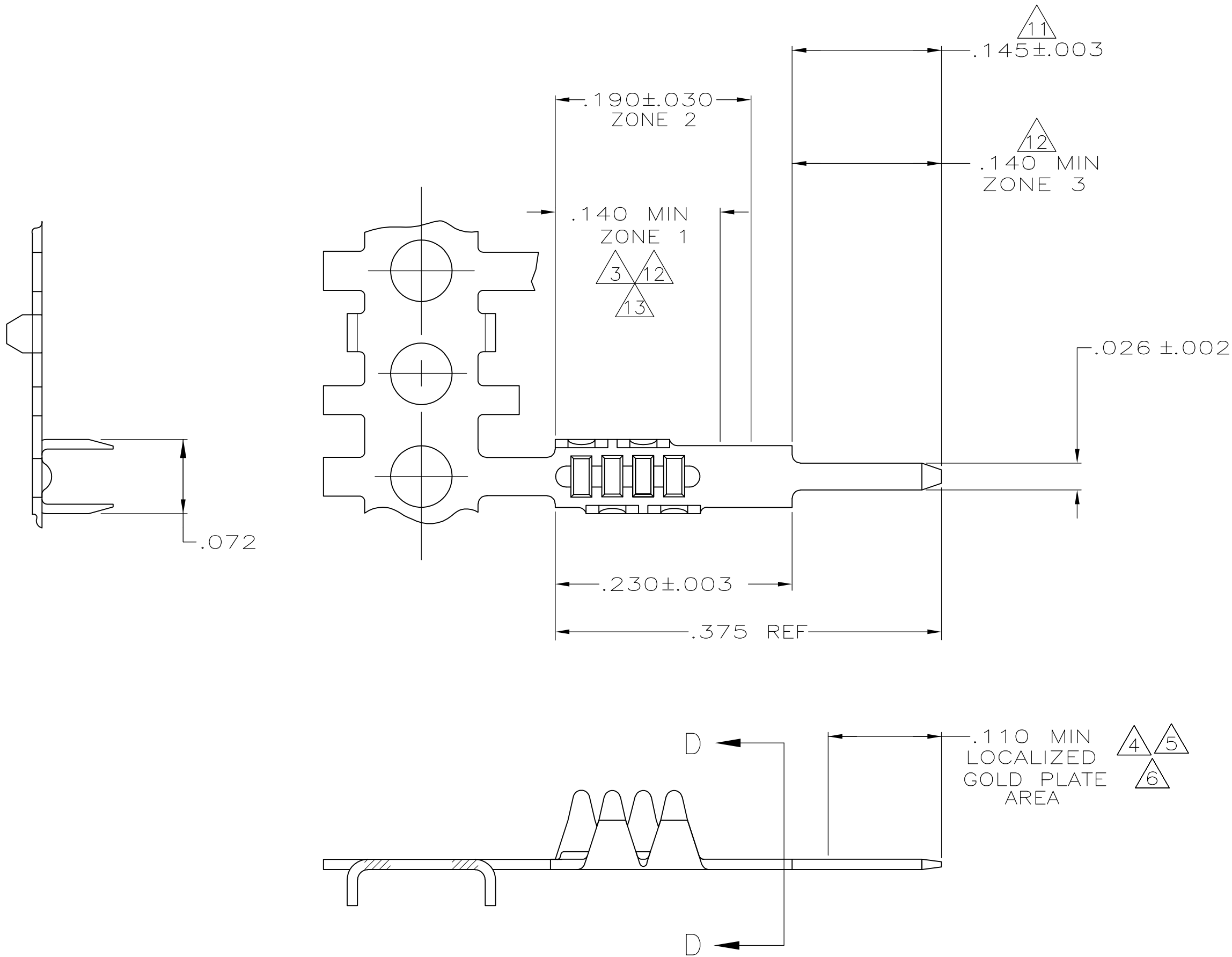
| LOC | DIST | REVISIONS |     |                           |           |     |      |
|-----|------|-----------|-----|---------------------------|-----------|-----|------|
|     |      | P         | LTR | DESCRIPTION               | DATE      | DWN | APVD |
| GP  | 00   |           | Y   | REVISED PER ECO-12-011709 | 26JUN2012 | RW  | SY   |

D

C

B

A



- 1 .000050 MIN THK NICKEL UNDERPLATE OVER ENTIRE CONTACT.
- 2 .000150 MIN BRIGHT TIN/LEAD OVER ENTIRE CONTACT.
- 3 .000100 MIN THK BRIGHT TIN/LEAD IN ZONE 1.
- 4 GOLD FLASH IN LOCALIZED GOLD PLATE AREA.
- 5 .000015 MIN GOLD IN LOCALIZED GOLD PLATE AREA
- 6 .000030 MIN GOLD IN LOCALIZED GOLD PLATE AREA
- 7. TO BE APPLIED PER AMP APPLICATION SPEC 114-16015.
- 8. RECOMMENDED HOLE SIZE IS .031-.035 DIA.
- 9 FOR SOLDERABILITY SEE AMP PRODUCT SPEC 108-9024.
- 10 .000150 MIN TIN-LEAD IN ZONE 2.
- 11 AREA TO BE UNPLATED (-9 ONLY).
- 12 GOLD FLASH IN ZONE 1. .000150 MIN TIN IN ZONE 3.
- 13 GOLD FLASH IN ZONE 1.
- 14 GOLD PLATING MAY OR MAY NOT BE PRESENT ON THE BOTTOM OF THE CRIMP BARREL IN THIS AREA.

D

C

88997

B

A

|                                                                                       |                                                                                       |                                                                                       |                                                                                       |           |
|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-----------|
|  |  |  |  | 1-88997-4 |
|  |  |  |  | 1-88997-3 |
|  |  |  |  | 1-88997-2 |
|  |                                                                                       |                                                                                       |                                                                                       | 88997-9   |
|  |                                                                                       |                                                                                       |                                                                                       | 88997-5   |
|  |                                                                                       |                                                                                       |                                                                                       | 88997-4   |
|  |                                                                                       |                                                                                       |                                                                                       | 88997-3   |
|  |                                                                                       |                                                                                       |                                                                                       | 88997-2   |
| FINISH                                                                                |                                                                                       |                                                                                       |                                                                                       | PART NO   |

SUPERSEDED BY 88997-5

SECTION D-D

|                                        |  |                                |                                   |                    |                       |                    |
|----------------------------------------|--|--------------------------------|-----------------------------------|--------------------|-----------------------|--------------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |  | DWN<br>B. MCMASTER<br>10MAR04  | TE Connectivity                   |                    |                       |                    |
| DIMENSIONS:<br>INCHES                  |  | CHK<br>S. BOLASH<br>10MAR04    |                                   |                    |                       |                    |
|                                        |  | APVD<br>M. WALMSLEY<br>10MAR04 | NAME                              |                    |                       |                    |
|                                        |  | PRODUCT SPEC<br>108-9024       | CONTACT, SOLDER<br>TAB, FFC, .100 |                    |                       |                    |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | APPLICATION SPEC<br>114-16015  | SIZE<br>A2                        | CAGE CODE<br>00779 | DRAWING NO<br>C=88997 | RESTRICTED TO<br>- |
| MATERIAL<br>PH. BRONZE .010 THK        |  | FINISH<br>SEE TABLE            | WEIGHT<br>-                       | SCALE<br>10:1      | SHEET<br>1 OF 1       | REV<br>Y           |
|                                        |  | CUSTOMER DRAWING               |                                   |                    |                       |                    |