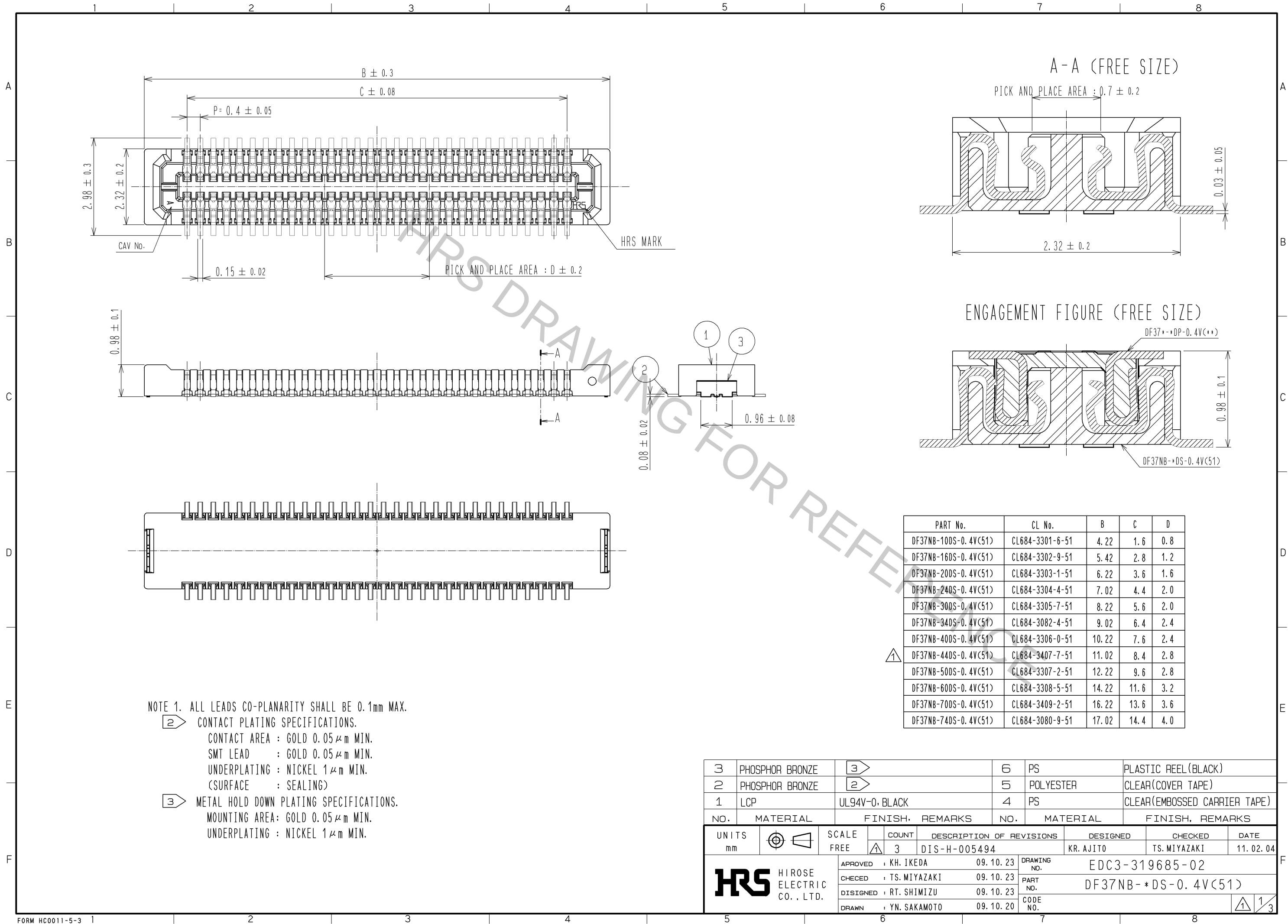
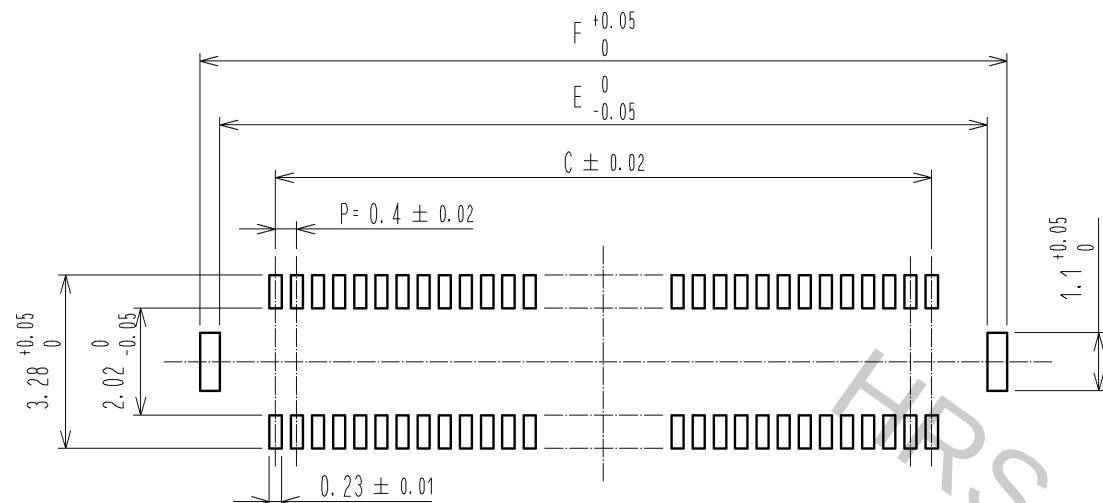
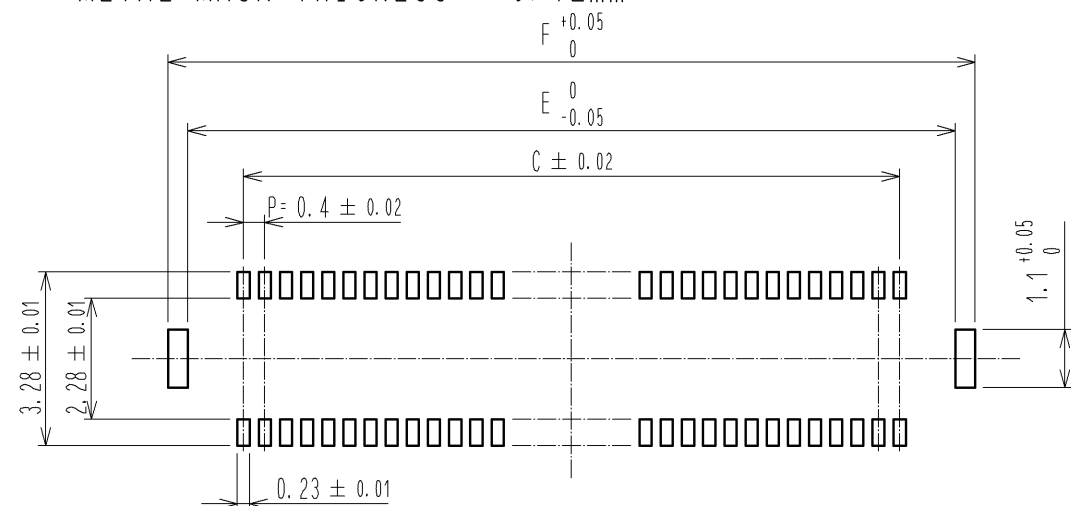
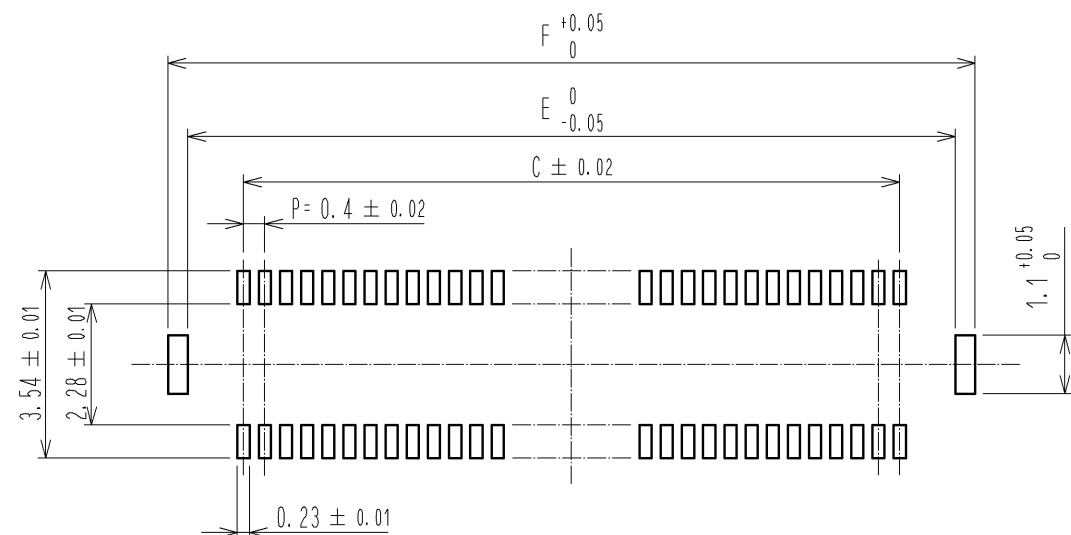


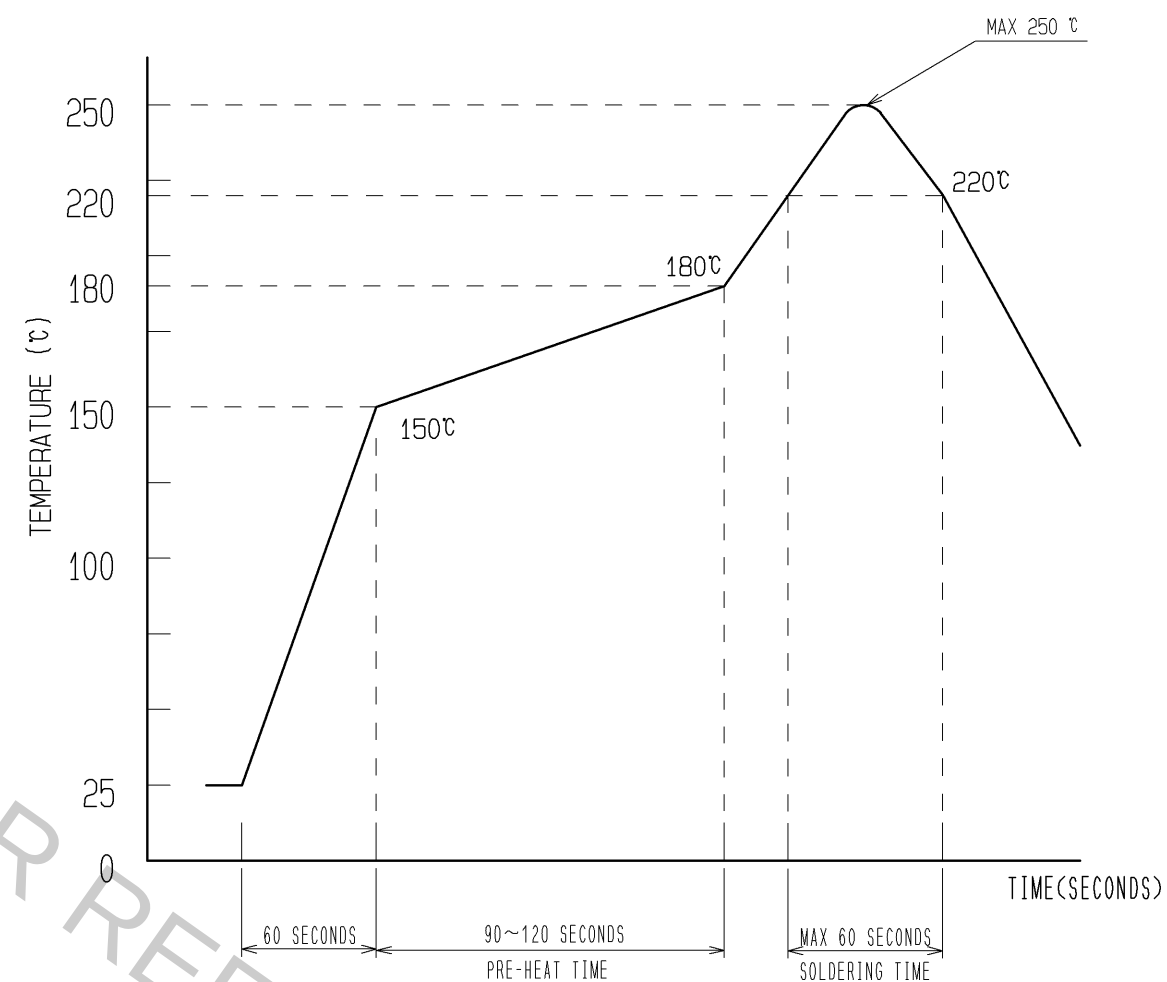


◆ RECOMMENDED PCB LAYOUT(MOUNTING SURFACE SIDE)

◆ RECOMMENDED METAL MASK DIMENSIONS
METAL MASK THICKNESS : 0.12mm◆ RECOMMENDED METAL MASK DIMENSIONS
METAL MASK THICKNESS : 0.1mm

PART No.	C	E	F
DF37NB-10DS-0.4V(51)	1.6	3.7	4.46
DF37NB-16DS-0.4V(51)	2.8	4.9	5.66
DF37NB-20DS-0.4V(51)	3.6	5.7	6.46
DF37NB-24DS-0.4V(51)	4.4	6.5	7.26
DF37NB-30DS-0.4V(51)	5.6	7.7	8.46
DF37NB-34DS-0.4V(51)	6.4	8.5	9.26
DF37NB-40DS-0.4V(51)	7.6	9.7	10.46
DF37NB-44DS-0.4V(51)	8.4	10.5	11.26
DF37NB-50DS-0.4V(51)	9.6	11.7	12.46
DF37NB-60DS-0.4V(51)	11.6	13.7	14.46
DF37NB-70DS-0.4V(51)	13.6	15.7	16.46
DF37NB-74DS-0.4V(51)	14.4	16.5	17.26

4 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



- 1) REFLOW TIME
REFLOW METHOD: IR REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.
DURATION ABOVE 220 °C: 60 SEC. MAX.
(PEAK TEMPERATURE: 250°C MAX.)
- 2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN) : 150 °C
PRE-HEAT TEMPERATURE(MAX) : 180 °C
PRE-HEAT TIME : 90~120 sec.

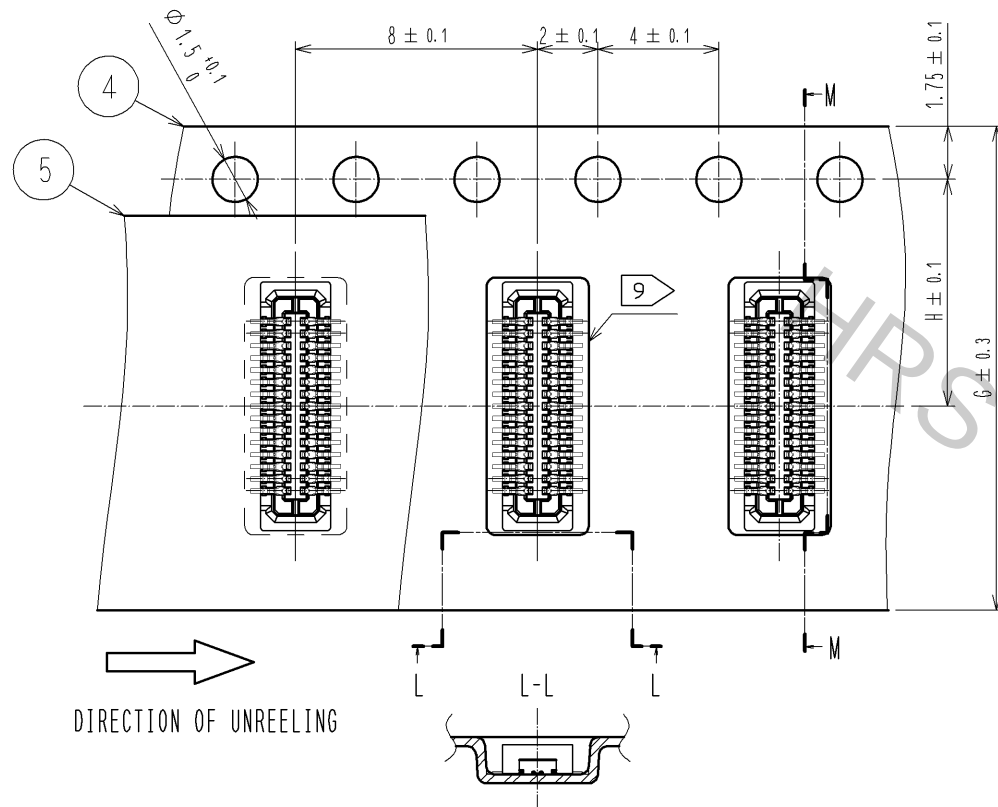
4 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE.
ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND
OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE,
A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED
PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.

HRS

DRAWING NO.	EDC3-319685-02
PART NO.	DF37NB-*DS-0.4V(51)
CODE NO.	

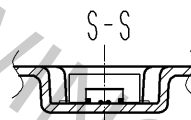
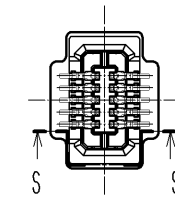
EMBOSSED CARRIER TAPE PACKAGING (FREE SIZE)

◆ UNDER 60 POS.

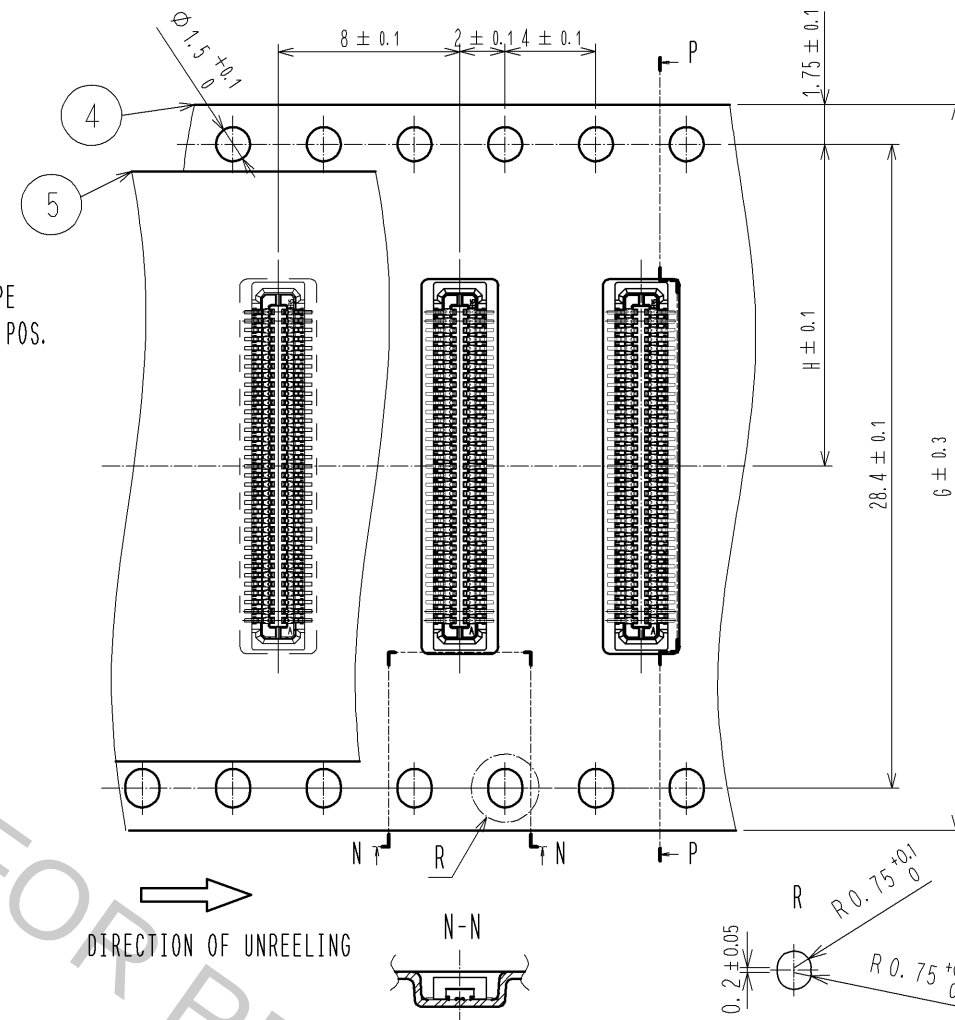


M-M
1.23 ± 0.15
0.3 ± 0.1

9 EMBOSSED POCKET SHAPE
OF THE LESS THAN 20 POS.

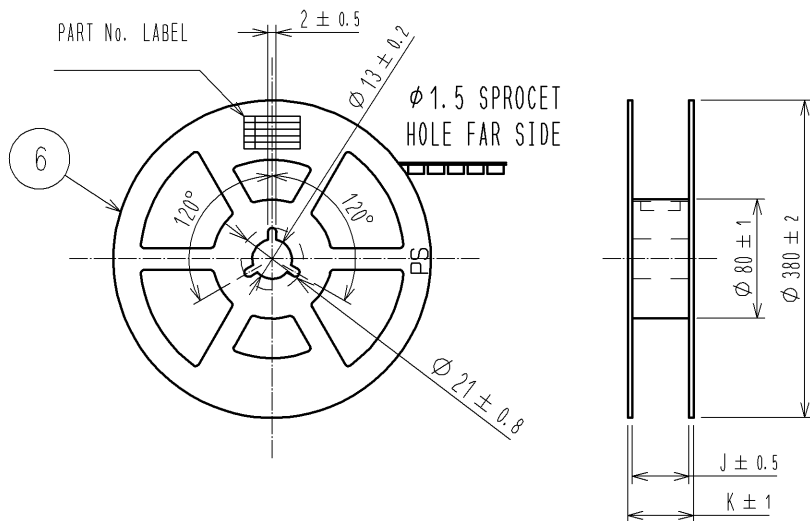


◆ 70 POS. AND ABOVE



P-P
1.23 ± 0.15
0.3 ± 0.1

STYLE AND DIMENSION OF REEL (FREE SIZE)



8 DETAIL OF PART NO. LABEL

SUPPLIER	QUANTITY
PART NO.	CODE NO.
DATE OF MANUFACTURED	
製造年月日	年 月 日
製品コード	** ** *
製品名	DF37NB-DS-0.4V(51)
数量	8000個
納入者	ヒロセ電機(株)

PART No.	G	H	J	K
DF37NB-10DS-0.4V(51)	16	7.5	17.5	21.5
DF37NB-16DS-0.4V(51)	16	7.5	17.5	21.5
DF37NB-20DS-0.4V(51)	16	7.5	17.5	21.5
DF37NB-24DS-0.4V(51)	16	7.5	17.5	21.5
DF37NB-30DS-0.4V(51)	24	11.5	25.5	29.5
DF37NB-34DS-0.4V(51)	24	11.5	25.5	29.5
DF37NB-40DS-0.4V(51)	24	11.5	25.5	29.5
DF37NB-44DS-0.4V(51)	24	11.5	25.5	29.5
DF37NB-50DS-0.4V(51)	24	11.5	25.5	29.5
DF37NB-60DS-0.4V(51)	24	11.5	25.5	29.5
DF37NB-70DS-0.4V(51)	32	14.2	37.5	33.5
DF37NB-74DS-0.4V(51)	32	14.2	37.5	33.5

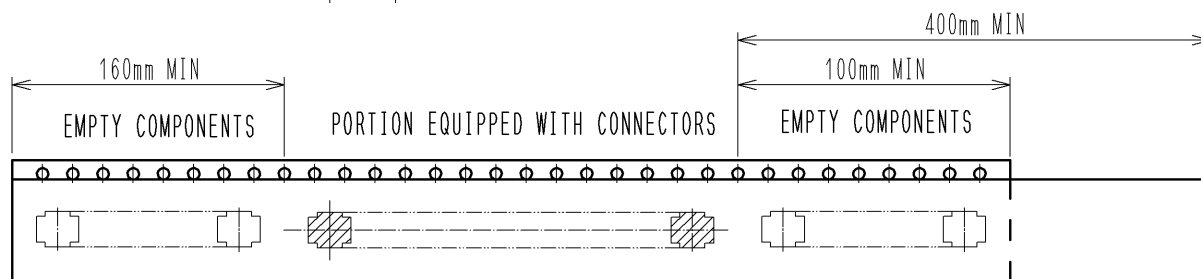
NOTES 5. PER REEL 8000 CONNECTORS.

6. THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.

7 REFER TO JIS C 0806(PACKING OF COMPONENTS FOR AUTOMATIC HANDLING)

8 DETAIL OF PART NO. LABEL IS WRITTEN IN JAPANESE.

9 EMBOSS POCKET OF LESS THAN 20 POS. SHALL BE CROSS.



TRAILER

LEADER

7 TAPING(FREE)

HR

DRAWING NO.	EDC3-319685-02
PART NO.	DF37NB-DS-0.4V(51)
CODE NO.	

3/3