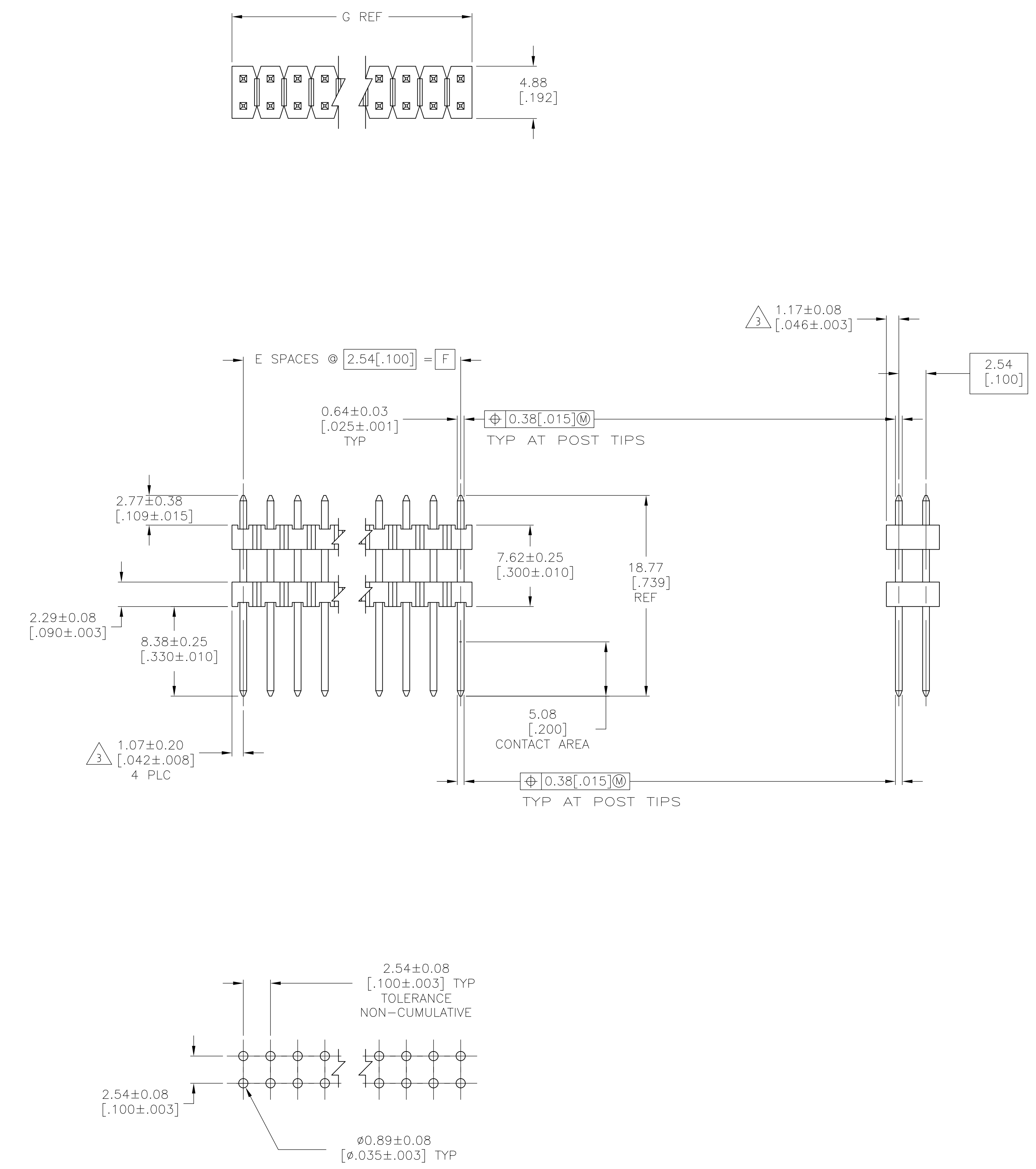


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RECOMMENDED HOLE LAYOUT

- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4 HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK. CONTACT: COPPER ALLOY
- 5 FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.
- 6 FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.

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THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. BROWN 19OCT2006	TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK J. GESFORD 19OCT2006		
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± 0.5(.02) 2 PLC ± 0.13(.005) 3 PLC ± - 4 PLC ± - ANGLES ± - FINISH SEE TABLE	APVD J. GESFORD 19OCT2006	NAME HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED	
		PRODUCT SPEC	SIZE A1	
		APPLICATION SPEC	CAGE CODE 00779	
		WEIGHT	DRAWING NO 146490	
MATERIAL 	CUSTOMER DRAWING		SCALE 4:1	SHEET 1 OF 2
		REV B		

