

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



X3XXX-XXXXXX

UL[®]
US
UL FILE NO: E68080

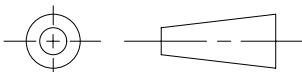
- 2 PHYSICAL :

2 ELECTRICAL :

2 ENVIRONMENTAL :

TEMPERATURE RATING: -55°C TO 105°C
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C)

1. REGULATORY INFORMATION:
ROHS COMPLIANT. SEE THE
REGULATORY INFORMATION
APPENDIX (RIA) IN THE
"ROHS COMPLIANCE" SECTION
OF WWW.3MCONNECTORS.COM FOR
COMPLIANCE INFORMATION.
2. IN THE EVENT OF CONFLICT
BETWEEN THIS DATA AND THAT
CONTAINED IN THE PRODUCT
SPECIFICATION, THE PRODUCT
SPECIFICATION TAKES PRECEDENT.
3. NOTCHES A & C WILL ACCOMMODATE
3M POLARIZING KEY: N3518).
4. MOUNTING HARDWARE:
FROM SOLDER SIDE OF PC BOARD
USE #4-24 THREAD CUTTING SCREW
(3M PART #3341-5) WITH
Ø .116 [2.95] MOUNTING HOLE.
FOR RIGHT ANGLE VERSION ONLY:
#2-56 BOLT AND NUT (3M PART
#3341-6) WITH Ø .106 [2.69]
MOUNTING HOLE MAY BE USED.
5. THE RECOMMENDED PCB HOLE SIZE
FOR THE KINKED TAIL POSITIONS
ON THE .112 SOLDER TAIL
CONNECTOR IS Ø .035±.002.
(SEE K2 VERSION).

H 60056		MAR 06,2015		JNC	RS
		REVISE ORDERING NUMBER			
G 56068		AUG 05,2014		JNC	RS
		REVISED AND REDRAWN			
REV ECO		ISSUE DATE AND DESCRIPTION		DRFT	CHKD
BRFT CAST1GLIONE		DATE AUG 05,2014		MFG	DATE
CHKD		DATE		APPROV S. SCHERER	DATE SEP 05,2014
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DO NOT SCALE DRAWING		TOLERANCES EXCEPT AS NOTED SCALE 2 1		3M Center St. Paul, MN 55144	
		INCHES .00 ± .01 .000 ± .005 .0000 ± .0001		TITLE HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA	
THIRD ANGLE PROJECTION INTERPRET PER ASME Y14.5 - 2009		MILLIMETERS 0 ± .3 .00 ± .13 .000 ± .001		CAGE NUMBER D 78-5100-0771-5	
MARK SURFACE ROUGHNESS ON ALL SURFACES ✓ ☐ MARKED ONLY		ANGLES		SIZE DRAWING NO. REV. H	
		MODEL 3000 SERIES		DET. LISTS ☐ YES ☒ NO ☐ SHT 1 OF 4	

3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

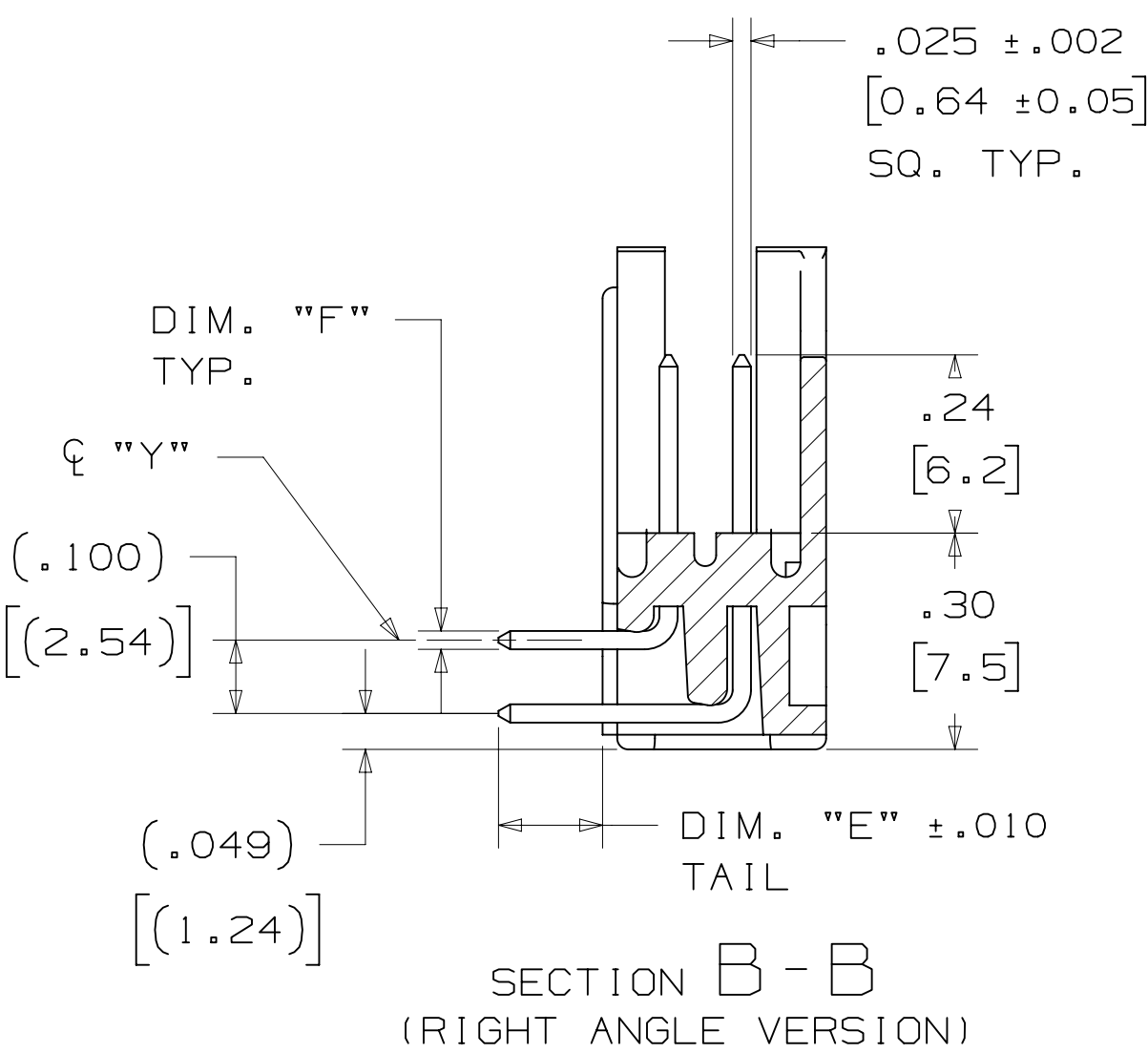
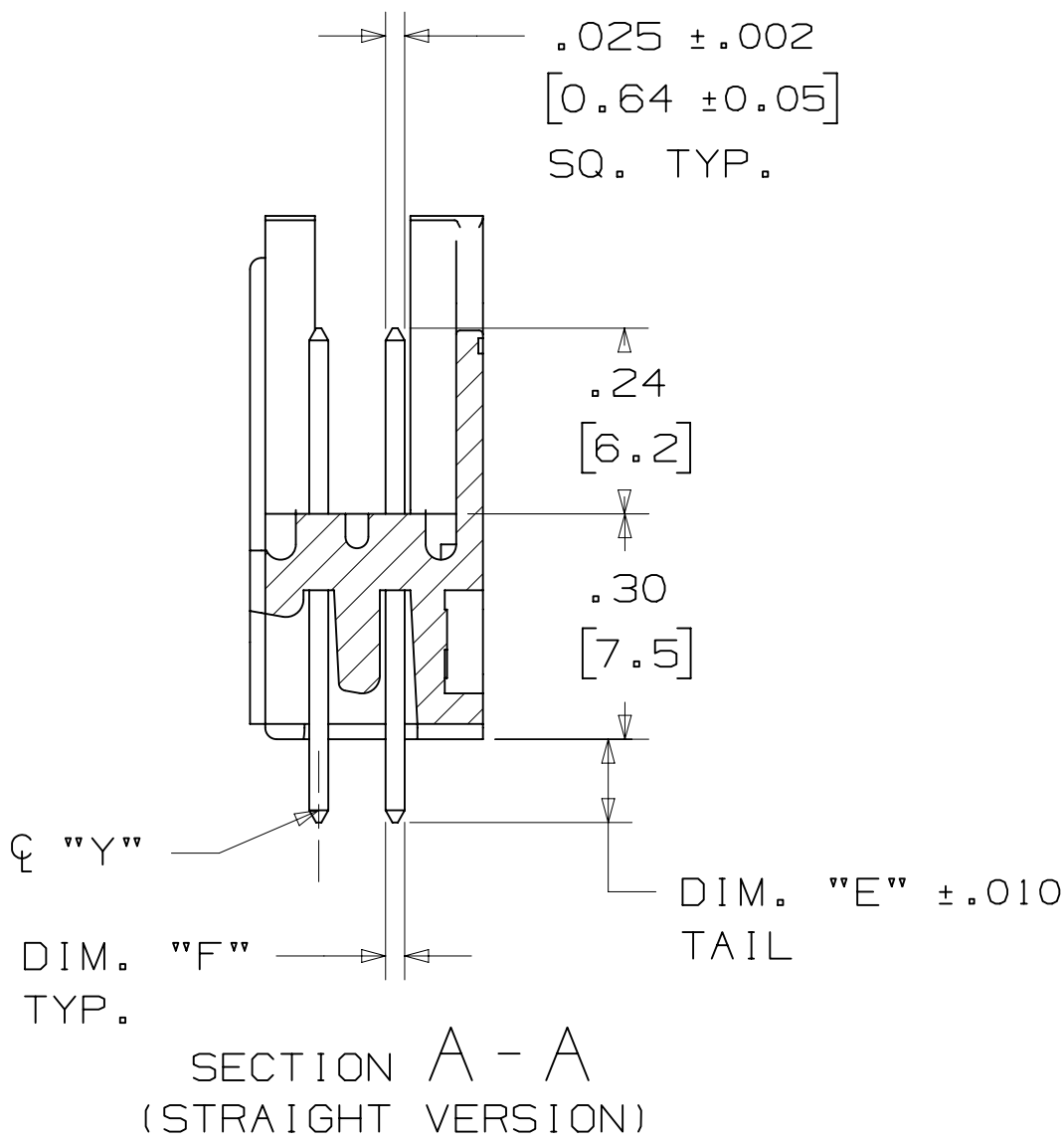
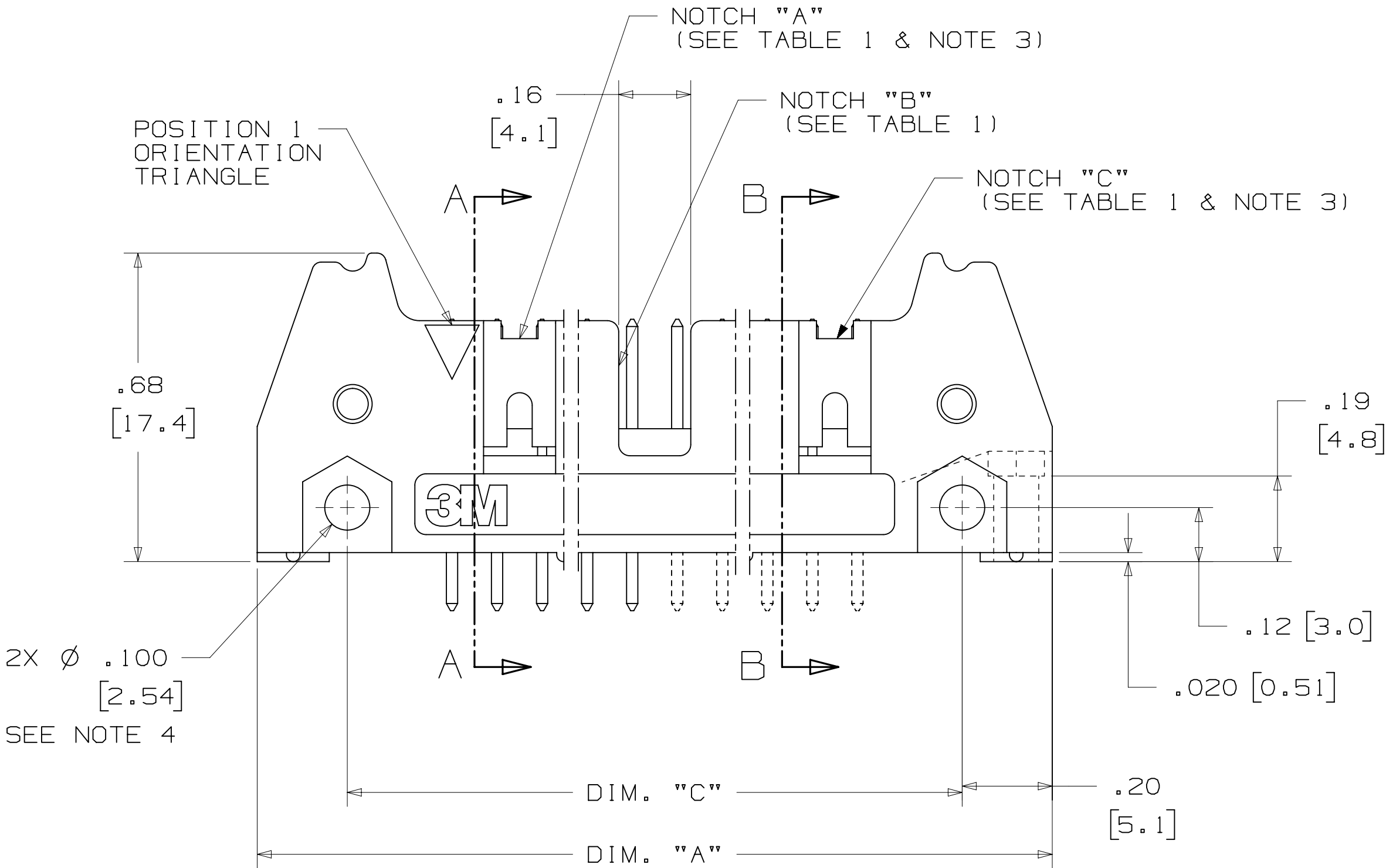
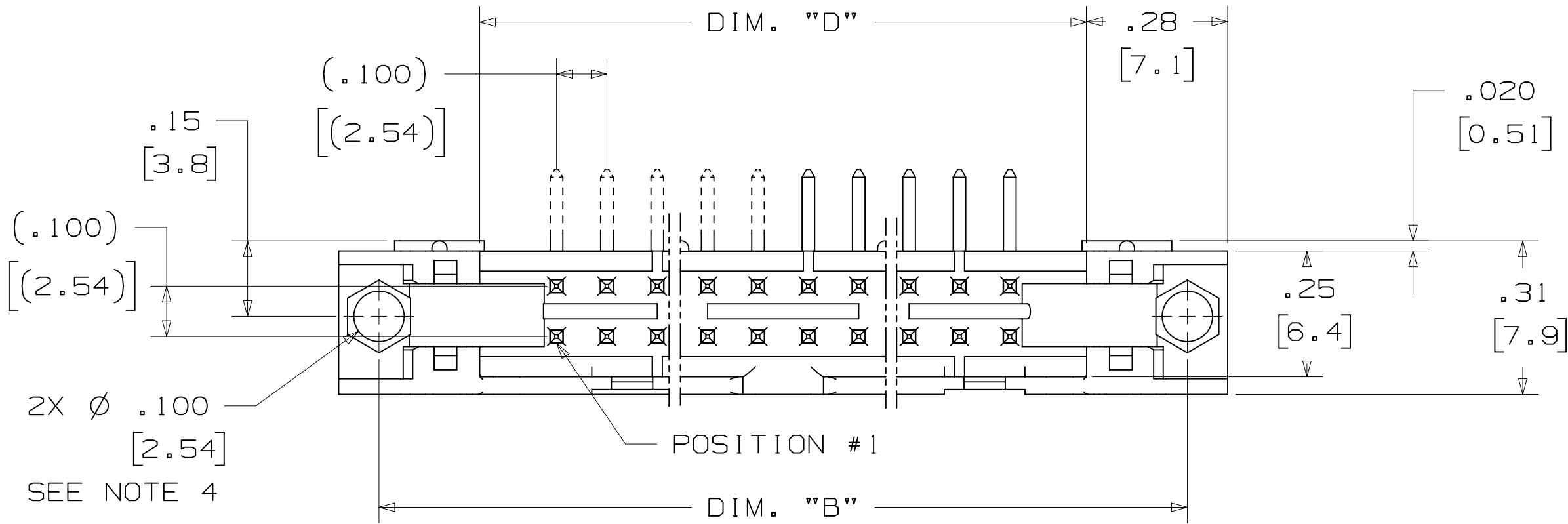


TABLE 1							
PIN QTY.	3M PART NUMBER	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	POLARIZING NOTCHES	PIN QTY.
10	3793	1.26 [32.1]	1.105 [28.04]	.865 [21.97]	.71 [18.0]	BC	10
14	3314	1.46 [37.2]	1.305 [33.12]	1.065 [27.05]	.91 [23.1]	BC	14
16	3408	1.56 [39.7]	1.405 [35.66]	1.165 [29.59]	1.01 [25.6]	ABC	16
20	3428	1.76 [44.8]	1.604 [40.74]	1.365 [34.67]	1.21 [30.7]	ABC	20
26	3429	2.06 [52.4]	1.905 [48.36]	1.665 [42.29]	1.51 [38.3]	ABC	26
34	3431	2.46 [62.6]	2.305 [58.52]	2.065 [52.45]	1.91 [48.5]	ABC	34
40	3432	2.76 [70.2]	2.605 [66.14]	2.365 [60.07]	2.21 [56.1]	ABC	40
50	3433	3.26 [82.9]	3.105 [78.84]	2.865 [72.77]	2.71 [68.8]	ABC	50
60	3372	3.76 [95.6]	3.605 [91.54]	3.365 [85.47]	3.21 [81.5]	ABC	60
64	3764	3.96 [100.7]	3.805 [96.62]	3.565 [90.55]	3.41 [86.6]	ABC	64

TABLE 2						
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"	PIN CROSS SECTION			DIM. "G"
-1XX2 -2XX2	.062 [1.57] THICK PC BOARD	.112 [2.84]	DIM. "F" .0245+/- .0005 [.622]	DIAGONALS .028+/- .001 [.71]	CORNER RADIUS .0075 REF. [.191]	.035+/- .003 [.89] SEE NOTE 5
-1X03 -2X03	.094 [2.39] TO .125 [3.18] THICK PC BOARD	.155 [3.94]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	.035+/- .003 [.89]



DESIGN REFERENCE

NEXT ASSEMBLY

DO NOT SCALE DRAWING

SCALE 4/1

TOLERANCES EXCEPT AS NOTED

INTERPRET PER ASME Y14.5 - 2009

MAX SURFACE ROUGHNESS

MARKED ONLY

THIRD ANGLE PROJECTION

INCHES

MILLIMETERS

ANGLES

3M

3M Center St. Paul, MN 55144

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TITLE

HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA

CAGE NUMBER

SIZE

DRAWING NO.

REV.

MODEL

3000 SERIES

DET

LISTS

YES

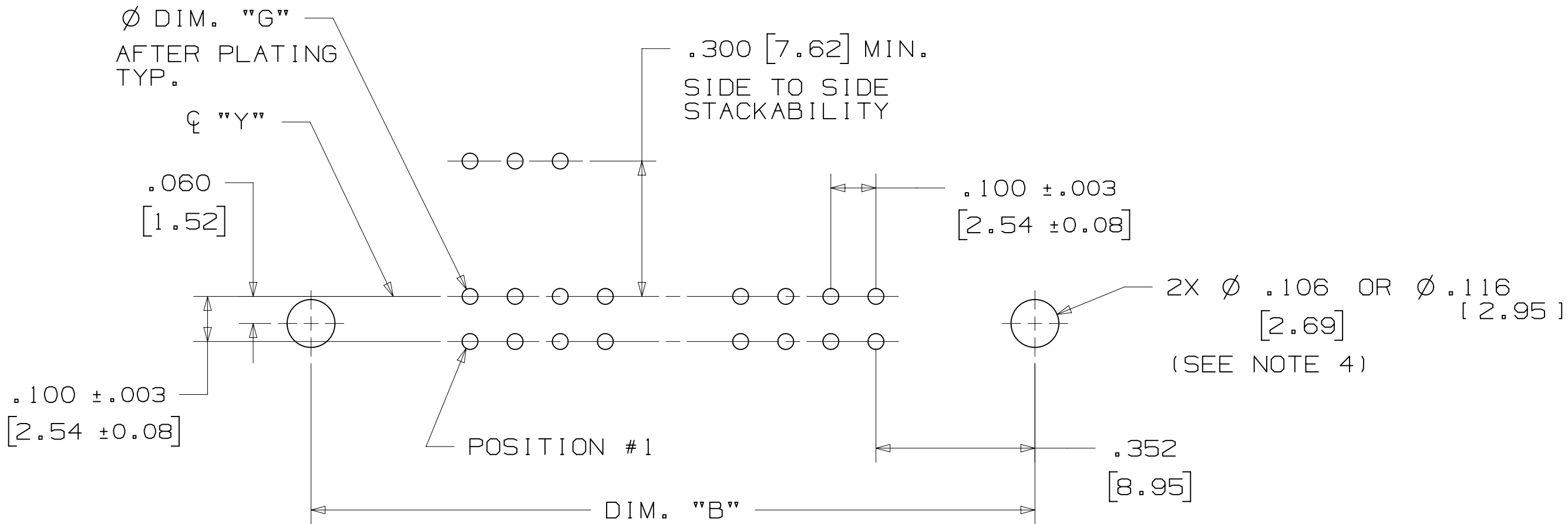
NO

SHT 2 OF 4

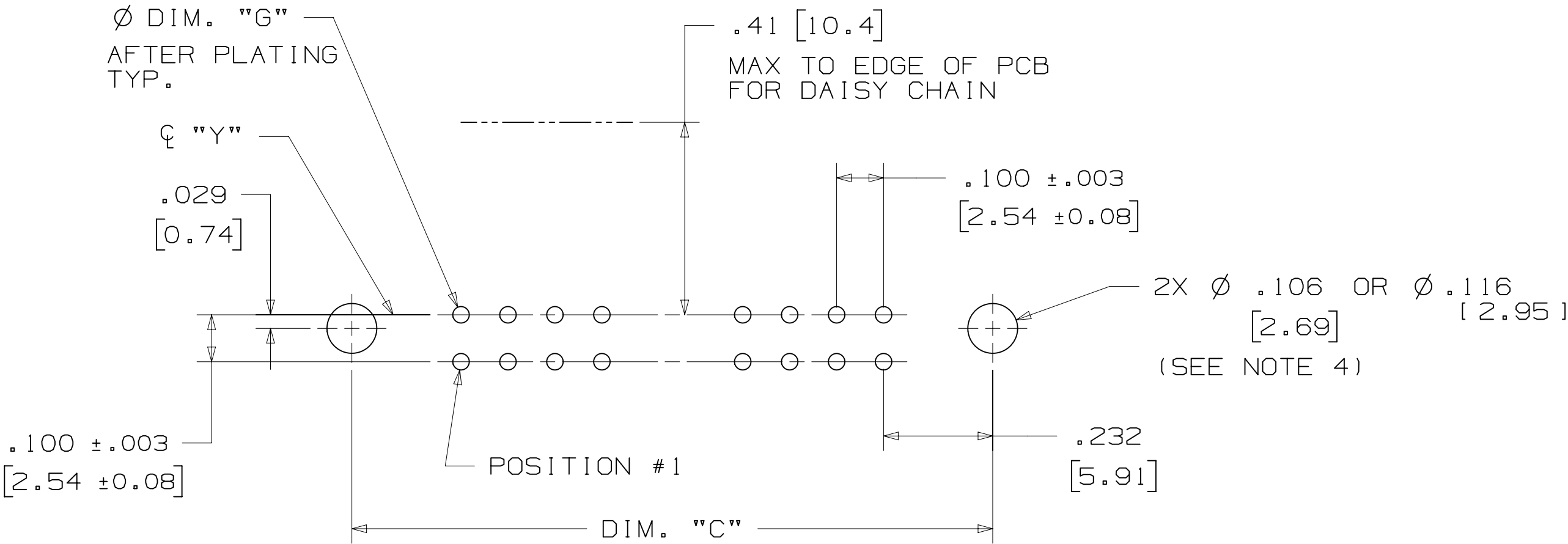
REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DRP	CASTIGLIONE	DATE	MFG	DATE
CHKD		DATE	APPR	DATE
			R. SCHERER	SEP 05,2014

H	60056	MAR 06,2015	JNC	RS
		REVISE ORDERING NUMBER		
G	56068	AUG 05,2014	JNC	RS
		REVISED AND REDRAWN		

3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



RECOMMENDED MOUNTING HOLE PATTERN
(STRAIGHT VERSION)



RECOMMENDED MOUNTING HOLE PATTERN
(RIGHT ANGLE VERSION)

PART CUSTOMIZATION

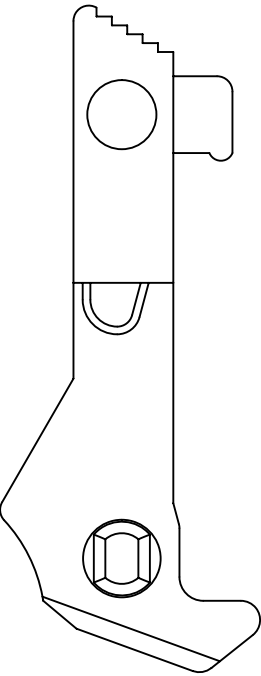
THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

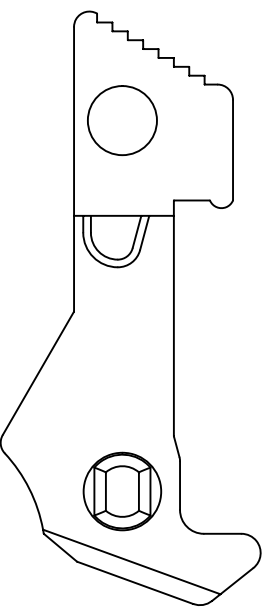
BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

MATERIAL	SHORT LATCH	LONG LATCH	LATCH STYLE	COLOR
HIGH TEMP. (PCT)	N3505-2B	N3505-3B	ROLL PIN	BLACK
HIGH TEMP (PPA)	N3505-30B	N3505-31B	SNAP-IN	BLACK

- * SELECTIVE PIN REMOVAL (ATA OR OTHER COMPATABILITY)
- * WIRE WRAP TAILS STYLE

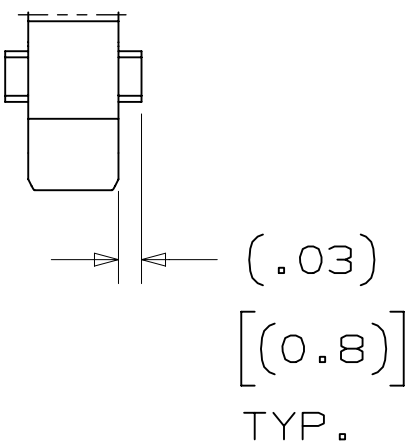


LONG



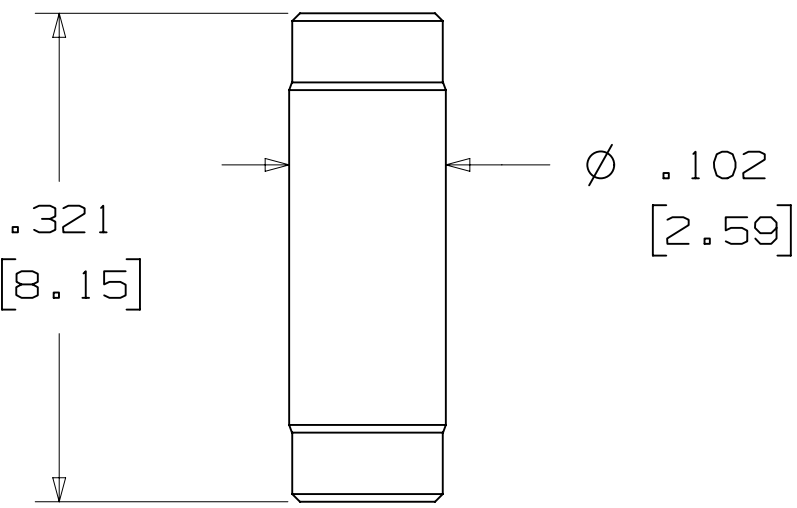
SHORT

SNAP-IN LATCHES



NOTE:
SNAP-IN LATCHES CAN ONLY BE ORDERED SEPARATELY AND ARE THE CUSTOMERS RESPONSIBILITY TO INSTALL.

POLARIZING POST



3M PART NO.	MATERIAL	COLOR
3201-4	LCP	BLACK

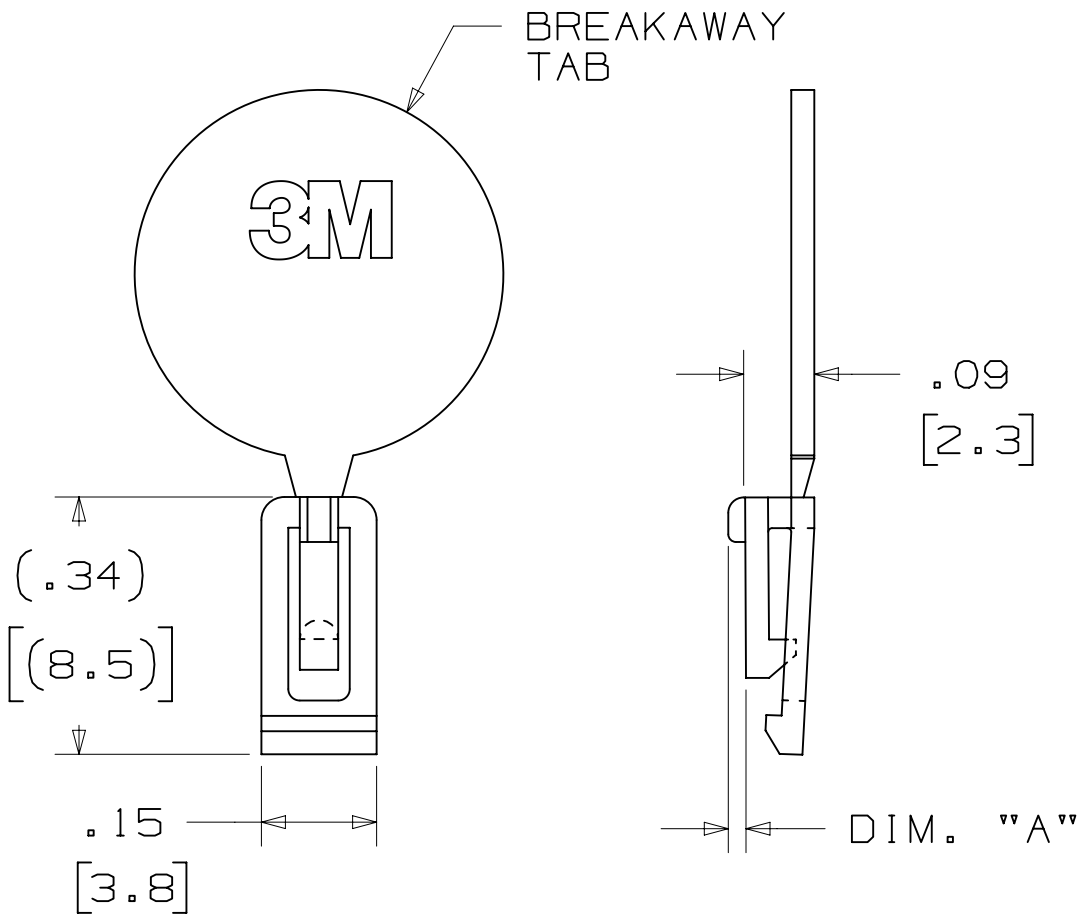
NOTE:
INSERT POST INTO ONE MOUNTING HARDWARE HOLE ON BOTTOM OF HEADER. SET POST TO PROTRUDE .115 [2.92]

(K2) OPTION

2500 & 3000 SERIES SHROUDED HEADER					
TOTAL NO. OF PINS	NO. OF TAILS KINKED	POSITIONS KINKED			
10	4	3	4	7	8
14	4	3	4	11	12
16	4	3	4	13	14
20	4	3	4	17	18
26	4	3	4	23	24
34	4	7	8	27	28
40	4	7	8	33	34
50	4	7	8	43	44
60	4	11	12	49	50
64	4	11	12	53	54

KINKED TAIL DETAIL:
- KINK IS LOCATED .05" BELOW BOTTOM SURFACE OF PLASTIC.
- EXTERNAL RADIUS OF KINK TOWARD PART CENTERLINE.

POLARIZING KEY



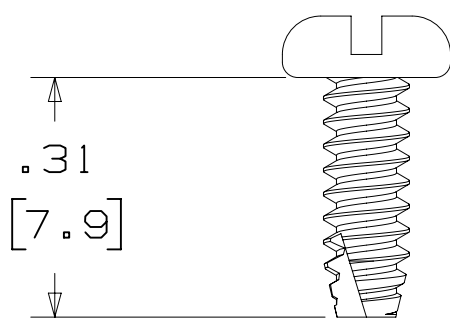
3M PART NO.	MATERIAL	COLOR	DIM. 'A'
N3518	LCP	BLACK	.02

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO ADHERE KEYS.

DESIGN REFERENCE		NEXT ASSEMBLY		H	60056	MAR 06,2015	REVISE ORDERING NUMBER	JNC	RS
REV		ECO		G	56068	AUG 05,2014	REVISED AND REDRAWN	JNC	RS
DIVISION		DIVISION CODE		DATE		DATE		DATE	
Interconnect Solutions		EMSD		AUG 05,2014		MFG		SEP 05,2014	
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED		INCHES		MILLIMETERS	
THIRD ANGLE PROJECTION		INTERPRET PER ASME Y14.5 - 2009		MAX SURFACE ROUGHNESS		SURFACES		MARKED ONLY	
CAGE NUMBER		SIZE		DRAWING NO.		REV.		SHT 3 OF 4	
3000 SERIES		D		78-5100-0771-5		H			
MODEL		LISTS		YES		NO			

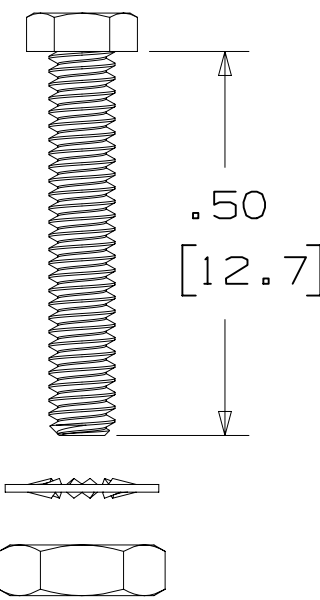
3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

MOUNTING HARDWARE



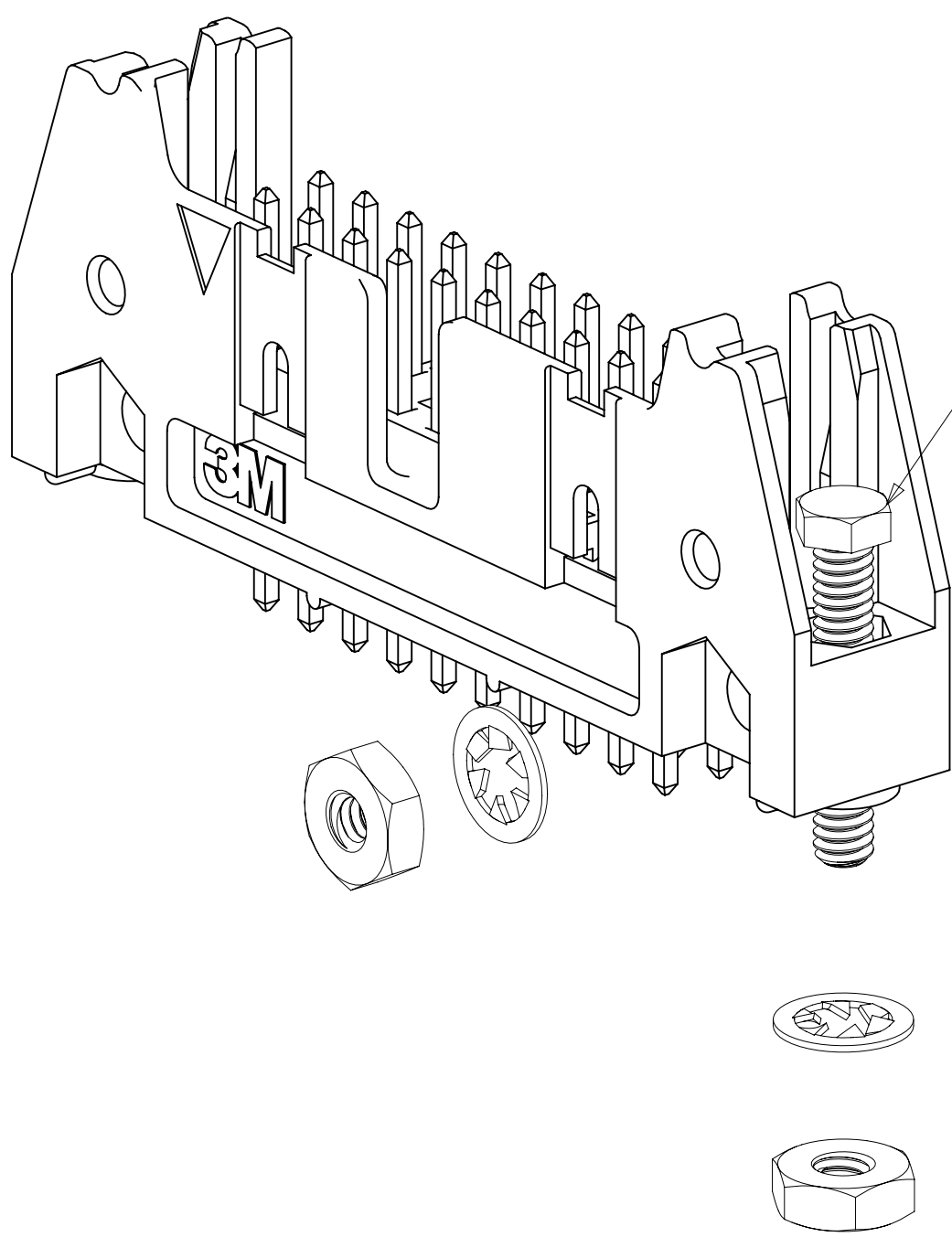
3341-5

(INSTALL FROM BOTTOM OF BOARD)
PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL B6
MATERIAL: STAINLESS STEEL



3341-6

HEX HEAD BOLT, NUT AND WASHER:
BOLT - #2-56 X 1/2"
MATERIAL: STAINLESS STEEL

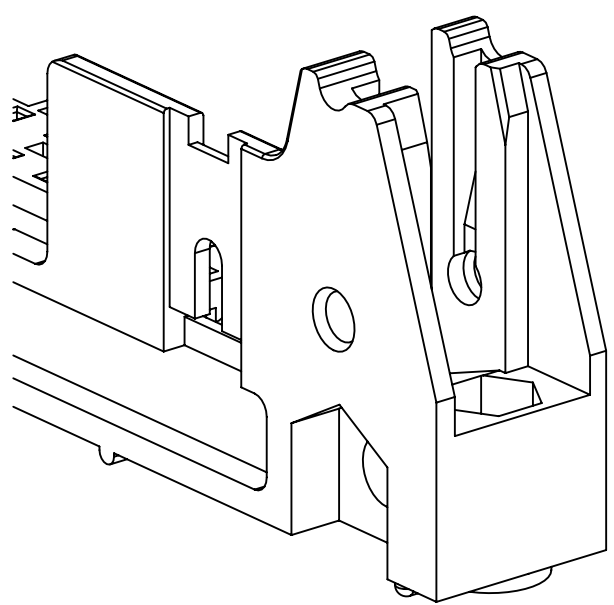


STRAIGHT VERSION INSTALL
(MUST BE INSERTED PRIOR TO
LATCH INSTALL)

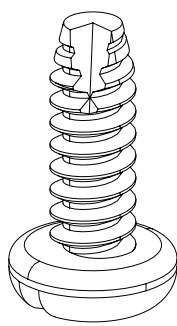
RIGHT ANGLE VERSION INSTALL

3341-6

#2-56 NUT AND BOLT
TORQUE FOR EACH BOLT: 1.25 - 3.125 INCH LBS.



#4-24 TYPE BT SELF THREADING SCREW
WHEN USING LATCHES, MAXIMUM LENGTH
OF SCREW IS .250 INCHES PLUS
THICKNESS OF THE BOARD.
TORQUE FOR EACH SCREW IS 3-5 INCH LBS.



3341-5

H		60050E		MAR 06, 2015		JNC		RS			
G		56068		AUG 05, 2014		JNC		RS			
DESIGN REFERENCE		NEXT ASSEMBLY		REV		ECO		ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ACCORD CODES		DIP		CASTIGLIONE		DATE		AUG 05, 2014		MFG	
				CHKD		DATE		APPROVAL		DATE	
								R. SCHERER		SEP 05, 2014	
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Interconnect Solutions		EMSD		3M Center for Innovation							
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED		3M 05144					
		INCHES		.0 ± .01				TITLE			
THIRD ANGLE PROJECTION		.000 ± .005		.0000 ±				HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA			
INTERPRET PER ASME Y14.5 - 2009		MILLIMETERS		.0 ± .3				CAGE NUMBER		REV.	
MAX SURFACE ROUGHNESS 12.5 SURFACES MARKED ONLY		.000 ±		.000 ±				D78-5100-0771-5		H	
		ANGLES				MODEL		3000 SERIES		DET. LISTS	
								YES		NO	
								SHT 4 OF 4			