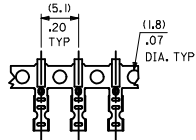
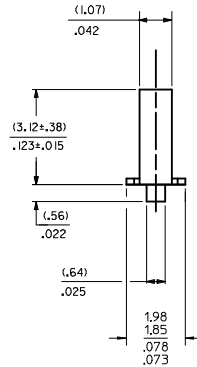
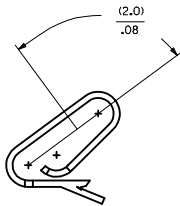


20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

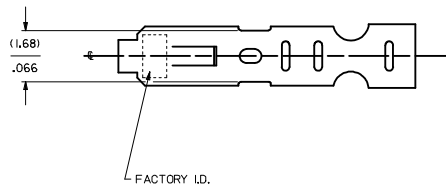
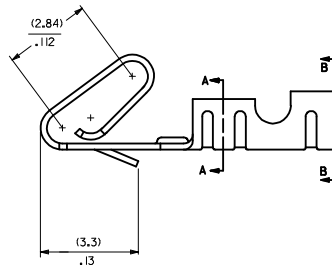
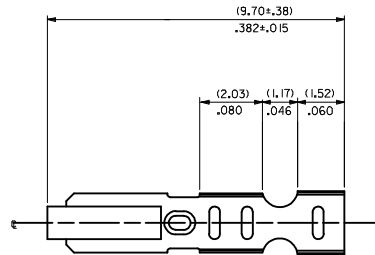
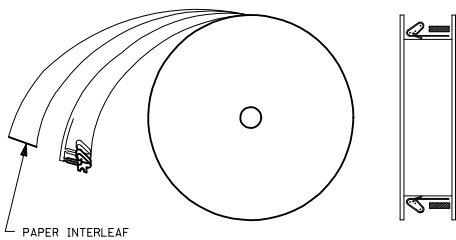
CARRIER VIEW



SELECT GOLD LOCATION

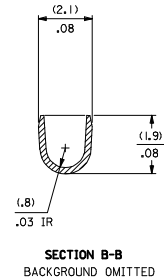
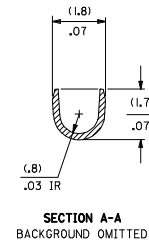


WINDING DETAIL A



NOTES:

1. MATERIAL:
(0.20)/.008 THICK PHOS BRONZE
2. FINISH:
222 - OVERALL MATTE TIN: (0.00254)/.000100 MIN. TIN OVER (0.00127)/.000050 MIN NICKEL
P909 - OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
231 - SELECT GOLD: (0.00127)/.000050 MIN.
SELECT MATTE TIN: (0.00254)/.000100 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
550 - SELECT GOLD: (0.00038)/.000015 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
555- SELECT GOLD (0.00038)/.000015 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030
558 - SELECT GOLD: (0.00076)/.000030 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
561- SELECT GOLD (0.00076)/.000030 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050
3. PRODUCT SPEC: PS-10-07
4. PACKAGING SPECIFICATION: LOOSE TERMINALS: PER PK-2759-001
CHAIN FORM TERMINALS: PER PK-6459-001
5. CRIMP IS FOR 22-30 GA WIRE WITH (1.57)/.062 DIA INSULATION MAX.
6. INSERTION FORCE OF TERMINAL INTO (2.54)/.100 CENTERLINE CONNECTOR IS 2.5 LBS. MAX
7. TERMINAL RETENTION IN HOUSING IS 26.7N / 6LBS MIN. WHEN PULLED AT THE RATE OF (25.4MM)/ 1 INCH PER MINUTE.
8. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
9. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002



6459-(****)*
FORM
L=LOOSE
A=CHAIN PER DETAIL A
PLATING
SEE NOTE 2

ADD PK-6459-001 EC NO: UCP2014-051 DRAWN BY: CHYKOBANDERSON CHECKED BY: APPR:FSM TH 2013/07/18 2013/07/18 2013/07/24	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE		DESIGN UNITS INCH		THIRD ANGLE PROJECTION	
		mm INCH		DRAWN BY DATE		TITLE KK (2.54)/.100 CRIMP TERMINAL, 22-30 GA WIRE SAME AS 2759 EXCEPT MATL molex					
		4 PLACES ± --- ± ---		SAMIEC 01/21/92							
		3 PLACES ± --- ± .010		CHECKED BY DATE		DOCUMENT NO. SD-6459					
		2 PLACES ± 0.25 ± .014		PA TEL 01/21/92							
1 PLACE ± 0.36 ± ---		APPROVED BY DATE		MATERIAL NO.							
0 PLACE ± --- ± ---		FSMITH 2012/03/20		SEE CHART		1 OF 2					
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		ANGULAR ±1/2°		SIZE D		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					

lb_frame_D_P_AM_T
Rev, G 2012/01/11