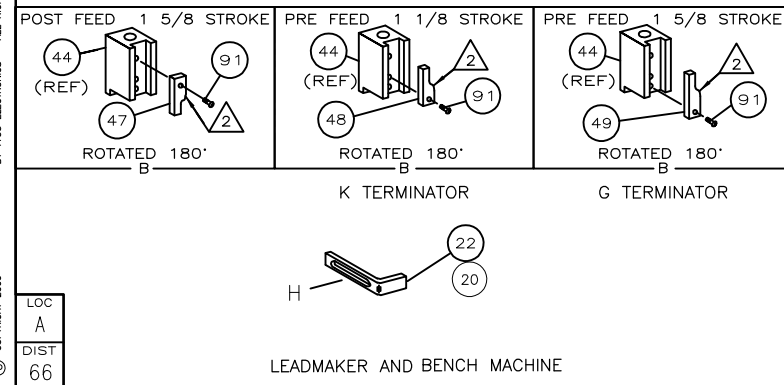


-1	LEADMAKER				MECH POST FEED	-6	LEADMAKER	POST FEED(CONTINUOUS)
-2	BENCH	MODEL	K		MECH PRE FEED	-77	SPARE PARTS	SPARE PARTS KIT
-3	BENCH	MODEL	G		MECH PRE FEED			
-	REF	REF	REF	REF	22594-8		NUT, HEX(1/2-20)	70
-	REF	REF	REF	REF	240628-1		PLATE, ADJUSTMENT	69
-	REF	REF	REF	REF	240626-1		SHAFT, PIVOT	68
-	REF	REF	REF	REF	240633-1		BUSHING	67
-	REF	REF	REF	REF	455680-1		LEVER, INTERMEDIATE	66
-	REF	REF	REF	REF	240629-1		BLOCK, PIVOT	65
-	REF	REF	REF	REF	240632-2		SCREW, ADJ FEED ROD	64
-	REF	REF	REF	REF	240659-3		PIN, CAM ROLLER	63
-	REF	REF	REF	REF	240658-1		ROLLER, CAM	62
-	REF	REF	REF	REF	454398-2		ROD, FEED	61
-	REF	REF	REF	REF	454178-1		GUIDE, FEED ROD	60
-	REF	REF	REF	REF	454220-1		CAP, RAM	59
-	REF	REF	REF	REF	454485-1		HOUSING	58
								57
-	1	1	1	1	458537-2		PAWL, FEED	56
-	REF	REF	REF	REF	240624-1		PIN, FEED FINGER	55
-	REF	REF	REF	REF	691499-1		SPRING, FEED FINGER	54
-	REF	REF	REF	REF	690541-1		HOLDER, FEED FINGER	53
-	REF	REF	REF	REF	455679-1		LEVER, TERMINAL FEED ARM	52
-	1	1	1	1	811242-2		BUMPER, HOLDDOWN	51
-	1	1	1	1	690753-1		SPACER, TONKER	50
-	-	1	-	-	690602-6		CAM, PRE-FEED 1 5/8 ST	49
-	-	-	1	-	690602-5		CAM, PRE-FEED 1 1/8 ST	48
-	1	-	-	1	690501-4		CAM, POST-FEED 1 5/8 ST	47
-	1	1	1	1	459456-1		APPLICATOR, BASIC (SUBASSY)	46
-	1	1	1	1	690191-1		PLUG, NYLON	45
-	1	1	1	1	455673-1		RAM	44
-	1	1	1	1	690125-1		WASHER, LAMINATED	43
-	1	1	1	1	690124-1		WASHER, RAM	42
-	1	1	1	1	7-21002-9		BOLT, CRIMPER(5/16x1.00)	41
-	1	1	1	1	23241-6		BALL, STEEL	40
-	1	1	1	1	690170-1		SPRING, COMPRESSION	39
-	1	1	1	1	690142-4		DISC, INSULATION	38
-	1	1	1	1	354777-1		WIRE DISC, PLASTIC	37
-	1	1	1	1	22480-5		WASHER, SPRING	36
-	1	1	1	1	690212-1		POST, RAM	35
-	1	1	1	1	690786-6		SUPPORT, TERMINAL	34
-	REF	REF	REF	REF	455675-1		PLATE, BASE	33
-	1	1	1	1	690432-3		SCREW, ADJUSTMENT	32
								31
-	REF	REF	REF	REF	455689-1		BLOCK, STRIP GUIDE ADJ	30
-	1	1	1	1	455671-1		PLATE, STRIP GUIDE	29
-	1	1	1	1	1-455888-7		SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	1-22284-0		SPRING, DRAG	27
-	1	1	1	1	690546-1		LEVER, DRAG RELEASE	26
-	1	1	1	1	240792-1		DRAG, TERMINAL	25
-	1	1	1	1	1-90765-2		GUIDE, STRIP (REAR)	24
-	1	1	1	1	690438-1		GUIDE, STRIP (FRONT)	23
-	1	-	-	1	690472-2		STRIPPER	22
-	REF	REF	REF	REF	4-22284-9		SPRING, FEED RETURN	21
-	-	1	1	-	691353-1		STRIPPER	20



										19
										18
										17
-	1	1	1	1	318563-1	GUARD, CHIP, FRONT				16
										15
										14
-	1	-	-	-	679625-2	HOLDER, SHEAR (NO CUT)				13
-	1	1	1	1	3-22280-3	SPRING, SHEAR				12
-	1	1	1	1	1-21000-9	SCR, SHC(6-32x.375)SHR STOP				11
-	-	1	1	1	1-690459-0	HOLDER, SHEAR (FRONT)				10
-	1	1	1	1	454276-5	SHEAR, FLOAT (FRONT)				9
1	1	1	1	1	5-854014-9	ANVIL				8
-	1	1	1	1	3-240641-3	SPACER, DEPRESSOR (REAR)				7
										6
-	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)				5
-	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER				4
1	1	1	1	1	8-1633471-8	CRIMPER, INSULATION				3
										2
1	1	1	1	1	456408-3	CRIMPER, WIRE				1
-77	-6	-3	-2	-1	PART NO	DESCRIPTION				ITEM NO
					REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REQD PER ASSY					PARTS LIST					
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:					MATL	HT TR	FIN			
2 PLC DEC ± .					DR D.MORRIS 04NOV08	APP N.DEMING 04NOV08	 Tyco Electronics Harrisburg, PA 17105-3608			
3 PLC DEC ± .					CHK G.BAILEY 04NOV08	REL -				
4 PLC DEC ± .					NAME					
ANGLES ±					SIDE FEED HDM APPLICATOR					MACHINE REF
9 SURF TEXTURE: -√					SCALE - [D] DWG NO 1852778					MINI APPL
3 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX					SHEET 1 OF 1					REV B