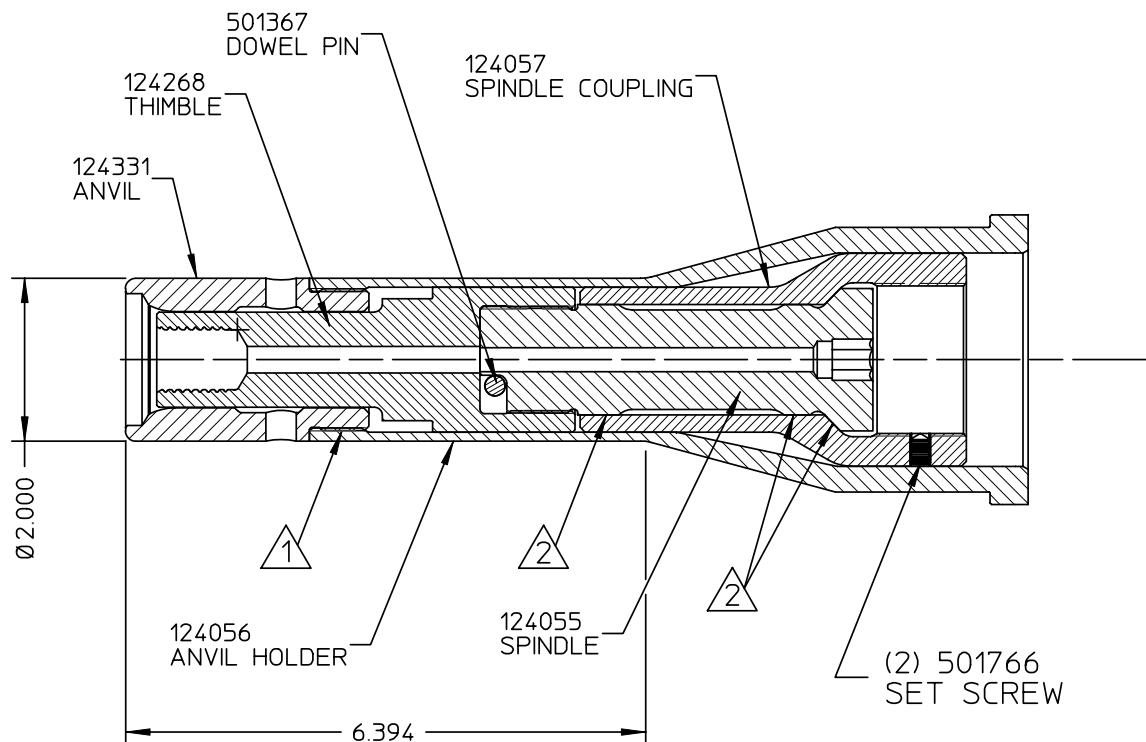
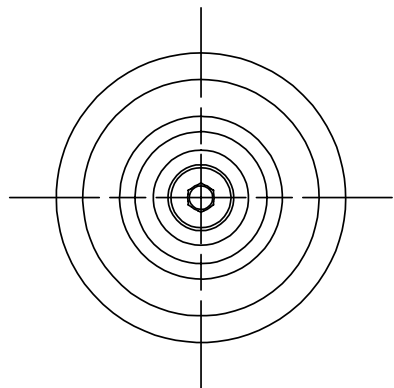


DATA SHEET



NOTES:

- ① APPLY LOCTITE 242 P/N 505016 TO THIS THREADED JOINT.
- ② APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY INTO SPINDLE COUPLING.

TO ASSEMBLE SPINDLE/THIMBLE:

- A) INSERT SPINDLE 124055 INTO SPINDLE COUPLING 124057.
- B) THREAD THIMBLE 124268 ON SPINDLE 124055 UNTIL SPINDLE BOTTOMS.
- C) BACK OFF SPINDLE 124055 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THIMBLE 124268.
- D) INSERT DOWEL PIN 501367.

Alcoa Fastening Systems

Commercial Products
1 Corporate Drive, Kingston, NY 12401

99-3450	Part Number	TYPE:	N/A
		FASTENER:	M20 HUCKSPIN
		TOOL(S):	HS52
		Notes: OBSOLETE SUPERSEDED BY: 99-7418-1	Product Revision: G
	US Patent:		Date: 07/14/03