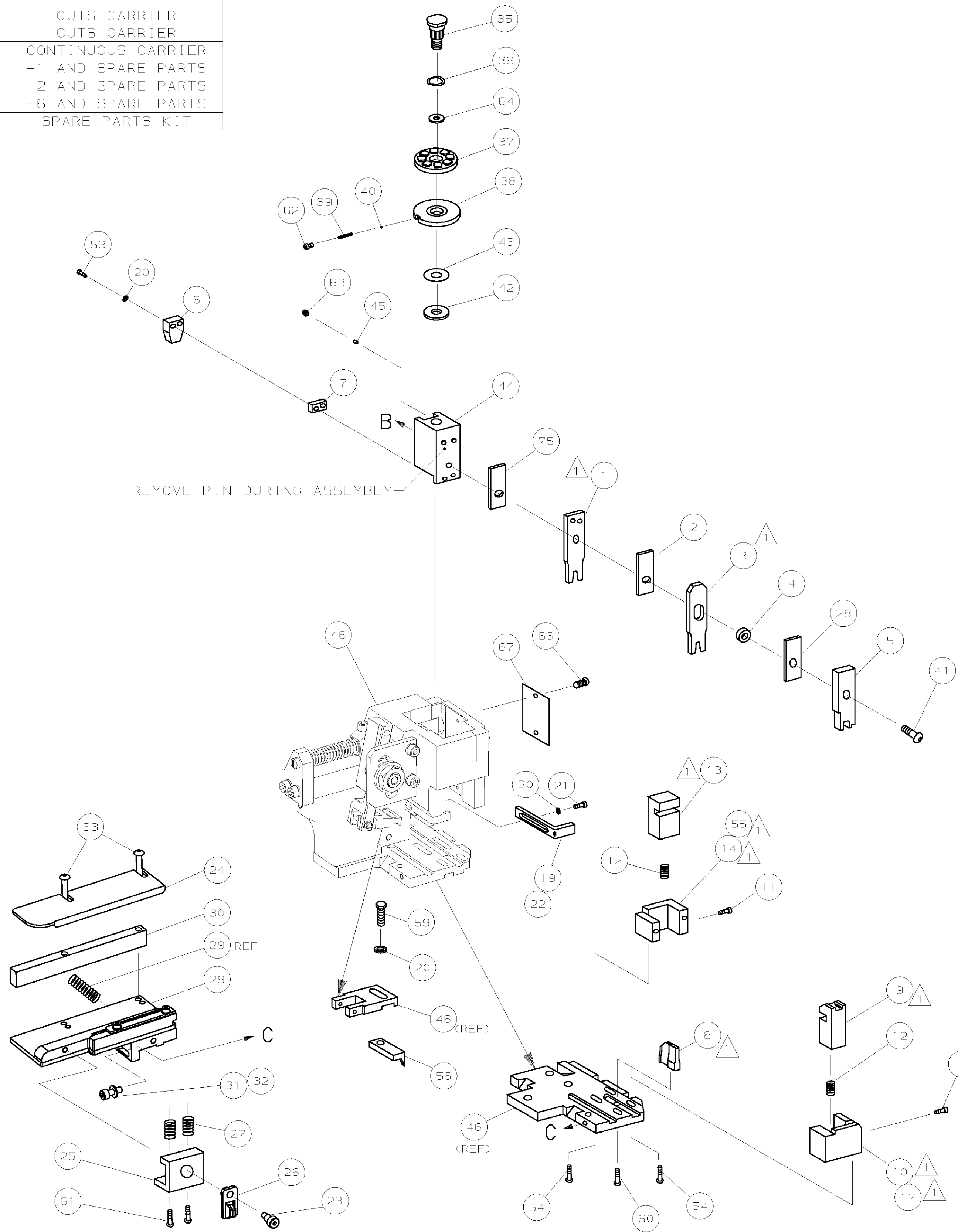




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. SPECIFIC TO ORIGINAL CUSTOMER, NOT NECESSARILY CORRECT TERMINAL PARAMETERS.
5. METRIC CRIMP DATA TAKES PRECEDENCE.
6. CRIMP HEIGHTS PROVIDED BY ORIGINAL CUSTOMER, CRIMP WIDTHS CALCULATED BY TYCO USING CRIMP HEIGHTS & TERMINAL DIMENSIONS.



GUIDE OFF
INSULATION BARREL

-	1	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	75
-	1	1	1	1	1	1	1	1426291	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
										70
										69
										68
-	1	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
										65
-	1	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6) INS DISC	62
-	2	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10) ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8) FEED FINGER	59
										58
										57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	1	-	-	1	-	-	-	1338723-1	HOLDER,SHEAR, REAR (NO CUT)	55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
-	2	2	2	2	2	2	2	1-18023-2	SCR,SHC(M4x10) TERM HLD DWN	53
										52
										51
										50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	1	690124-9	WASHER, RAM	42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	1	690212-1	POST, RAM	35
										34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1	455888-4	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
										18
-	1	-	-	1	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
-	-	1	1	-	1	1	1	1320920-1	HOLDER, SHEAR, REAR (CUT)	14
-	1	1	1	1	1	1	1	690463-1	SHEAR, FLOAT (REAR)	13
-	2	2	2	2	2	2	2	5-22280-0	SPRING, SHEAR	12
-	2	2	2	2	2	2	2	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	1	462006-2	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	1333228-9	ANVIL	8
-	1	1	1	1	1	1	1	3-240641-4	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	1	1	1	690468-1	DEPRESSOR, SHEAR (REAR)	6
-	1	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1	2-238011-3	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	5-683453-2	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	1-1490019-2	CRIMPER, WIRE	1
-77	-76	-72	71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO. (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY							PARTS LIST			

DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN	
DO NOT SCALE PRINT.							
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 31 JAN02		APP 31 JAN02			
1 PLC DEC ±		M. CLIFFORD		F. BACKHURST		 AMP Incorporated Harrisburg, PA 17105-3608	
2 PLC DEC ±		CHK -		REL 13-03-02			
3 PLC DEC ±				M. CLIFFORD			
ANGLES ±							
SURF. TEXTURE: ✓							
REMOVE BURRS, BREAK SHARP EDGES RO.35 MAX							
CAGE CODE 00729		NAME SIDE FEED HD-I APPLICATOR				MACHINE REF HD-I APPL	
		SCALE -		DWG NO 1426291		SHEET 1 of 1 REV C	
CUSTOMER AND ASSEMBLY DRAWING						RESTRICTED TO -	

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