

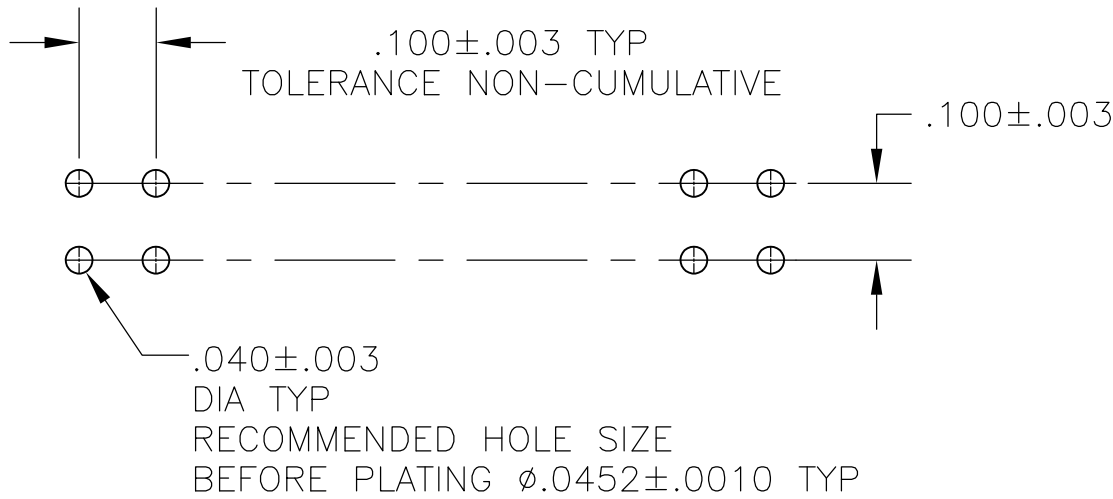
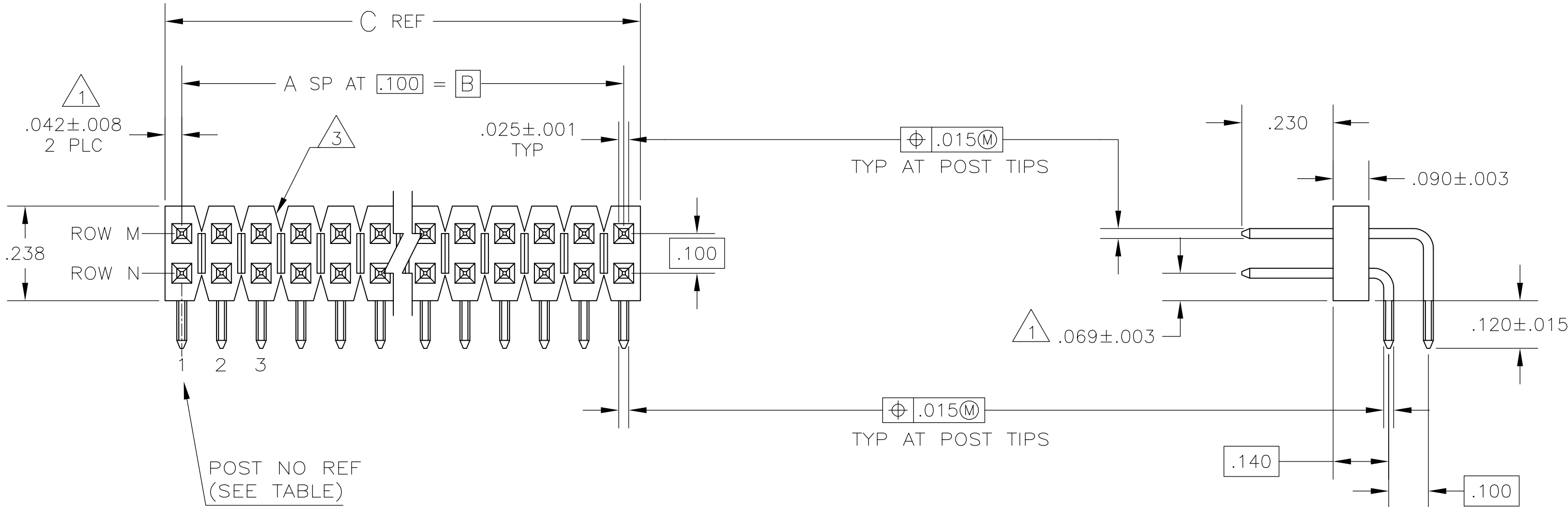
LOC		DIST		REVISIONS					
AD	00	P	LTR	DESCRIPTION			DATE	DWN	APVD
		L		REVISED	PER	ECO-14-015251	09OCT2014	NK	MM

D

C

B

A



RECOMMENDED HOLE LAYOUT

- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 2 FOR ACTIVE POSITION SIZES 4 AND ABOVE, POSTS WILL BE SELECTIVELY SWAGED TO PROVIDE CONNECTOR RETENTION TO THE PC BOARD UNTIL SOLDERED. FOR POSITION SIZE 2, POSTS WILL BE KINKED.(SEE TABLE FOR RETENTION FEATURE LOCATION).
- 3 BREAKAWAY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT.
- 4 .000100-.000200 MATTE TIN-LEAD OVER .000050 NICKEL, ON ENTIRE POST.
- 5 .000100-.000200 BRIGHT TIN OVER .000050 NICKEL, ON ENTIRE POST.
- 6 .000100-.000200 MATTE TIN OVER .000050 NICKEL, ON ENTIRE POST.
- 7 HIGH TEMPERATURE CONFIGURATION.
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI.

A	OBSOLETE	7	6	1,2,39,40	1,2,39,40	3.984	3.900	39	80	7-104355-0
		7	6	1,2,29,30	1,2,29,30	2.984	2.900	29	60	6-104355-9
		7	6	1,2,24,25	1,2,24,25	2.484	2.400	24	50	6-104355-8
		7	6	1,2,19,20	1,2,19,20	1.984	1.900	19	40	6-104355-7
		7	6	1,2,16,17	1,2,16,17	1.684	1.600	16	34	6-104355-6
		7	6	1,2,14,15	1,2,14,15	1.484	1.400	14	30	6-104355-5
		7	6	1,2,13,14	1,2,13,14	1.384	1.300	13	28	6-104355-4
		7	6	1,2,12,13	1,2,12,13	1.284	1.200	12	26	6-104355-3
		7	6	1,2,11,12	1,2,11,12	1.184	1.100	11	24	6-104355-2
		7	6	1,2,10,11	1,2,10,11	1.084	1.000	10	22	6-104355-1
		7	6	1,2,9,10	1,2,9,10	.984	.900	9	20	6-104355-0
		7	6	1,2,8,9	1,2,8,9	.884	.800	8	18	5-104355-9
		7	6	1,2,7,8	1,2,7,8	.784	.700	7	16	5-104355-8
		7	6	1,2,6,7	1,2,6,7	.684	.600	6	14	5-104355-7
		7	6	1,2,5,6	1,2,5,6	.584	.500	5	12	5-104355-6
A	OBSOLETE	7	6	1,2,4,5	1,2,4,5	.484	.400	4	10	5-104355-5
		7	6	1,2,3,4	1,2,3,4	.384	.300	3	8	5-104355-4
		7	6	1,2,3	1,2,3	.284	.200	2	6	5-104355-3
		7	6	1,2	1,2	.184	.100	1	4	5-104355-2
B	OBSOLETE	4	1,2,39,40	1,2,39,40	3.984	3.900	39	80	2-104355-0	
	OBSOLETE	4	1,2,29,30	1,2,29,30	2.984	2.900	29	60	1-104355-9	
	OBSOLETE	4	1,2,24,25	1,2,24,25	2.484	2.400	24	50	1-104355-8	
A	OBSOLETE	4	1,2,19,20	1,2,19,20	1.984	1.900	19	40	1-104355-7	
		4	1,2,16,17	1,2,16,17	1.684	1.600	16	34	1-104355-6	
		4	1,2,14,15	1,2,14,15	1.484	1.400	14	30	1-104355-5	
		4	1,2,13,14	1,2,13,14	1.384	1.300	13	28	1-104355-4	
		4	1,2,12,13	1,2,12,13	1.284	1.200	12	26	1-104355-3	
		4	1,2,11,12	1,2,11,12	1.184	1.100	11	24	1-104355-2	
		4	1,2,10,11	1,2,10,11	1.084	1.000	10	22	1-104355-1	
B	OBSOLETE	4	1,2,9,10	1,2,9,10	.984	.900	9	20	1-104355-0	
		4	1,2,8,9	1,2,8,9	.884	.800	8	18	104355-9	
		4	1,2,7,8	1,2,7,8	.784	.700	7	16	104355-8	
		4	1,2,6,7	1,2,6,7	.684	.600	6	14	104355-7	
		4	1,2,5,6	1,2,5,6	.584	.500	5	12	104355-6	
		4	1,2,4,5	1,2,4,5	.484	.400	4	10	104355-5	
	OBSOLETE	4	1,2,3,4	1,2,3,4	.384	.300	3	8	104355-4	
		5	1,2,3	1,2,3	.284	.200	2	6	104355-3	
		4	1,2	1,2	.184	.100	1	4	104355-2	
		4	1	1	.084	-	-	2	104355-1	
	REMARKS	PLATING	ROW N	ROW M	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER	
			HOLD-DOWN POST CONFIG LOCATION							

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005
4 PLC ± -
ANGLES ± -

MATERIAL HOUSING POST: COPPER ALLOY

FINISH SEE TABLE

DWN M. PASTAL 04FEB88
CHK R. FEIDT 09FEB88
APVD R. FLICKER 09FEB88

NAME
PRODUCT SPEC
APPLICATION SPEC
WEIGHT -

SIZE CAGE CODE DRAWING NO
A1 00779 104355

RESTRICTED TO -

TE Connectivity

HEADER ASSEMBLY, MOD II, BREAKAWAY, RIGHT ANGLE, DOUBLE ROW, .100X.100

CUSTOMER DRAWING

SCALE 4:1 SHEET 1 OF 1 REV