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C COPYRIGHT						P	LTR				APVD		
						B1	ECR-14-008415			05JUNE2014	GK		

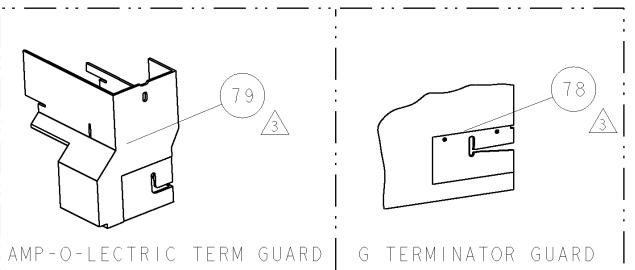
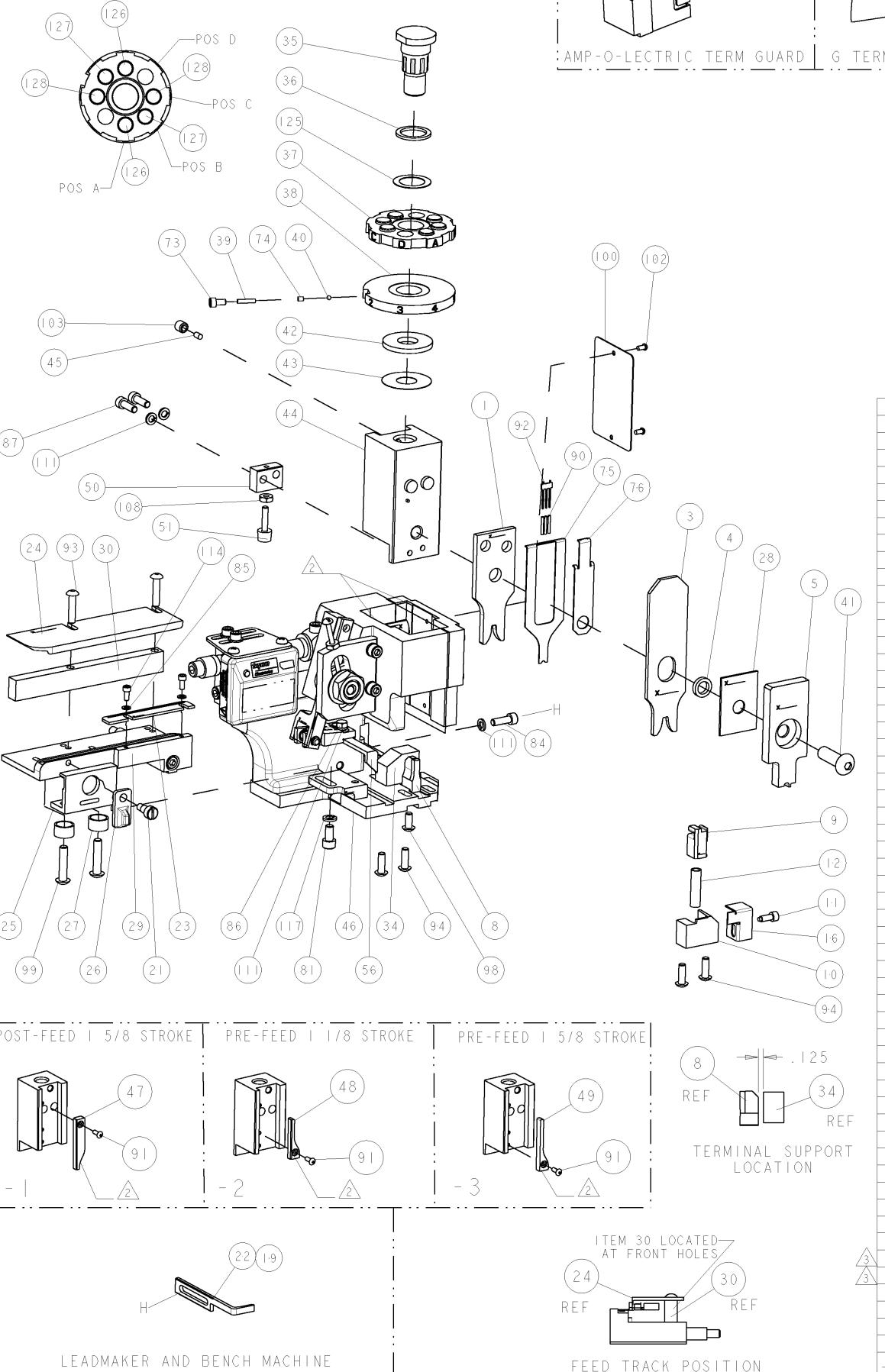
**REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266284-1**

FOR REPLACEMENT PARTS FOR APPLICATOR 1852078
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852078

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV	 TE Connectivity
DIMENSIONS:		CHK RAGHAVENDRA	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		PRODUCT SPEC	
		APPLICATION SPEC	
 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±			
MATERIAL		FINISH	SIDE FEED HDM APPLICATOR
		WEIGHT	
		CUSTOMER DRAWING	RESTRICTED TO C- 1852078
		SCALE	
		SHEET 1 OF 2	
		REV B1	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1852078-1	B	I22500-1	LEADMAKER	POST FEED
1852078-2	B	565435-5	BENCH MODEL K	PRE FEED
1852078-3	B	354500-1	BENCH MODEL G	PRE FEED
7-1852078-7	B	-	-	SPARE PARTS KIT



- RECOMMENDED SPARE PARTS
- GREASE LIGHTLY
- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

TERMINAL NAME: TERMINAL, PIN		ARK-LES TERMINAL - AMP CRIMP SPECS			
TYCO PN	MANUF PN	ARK-LES TERMINAL		AMP	CRIMP SPECS
I572740-I	3800M_92A	FAO LTR		CRIMP HEIGHT	
-	-	A .080±.002[2.03±0.05mm]		14 AWG	
-	-	B .072±.002[1.83±0.05mm]		16 AWG	
-	-	C .067±.002[1.70±0.05mm]		18 AWG	
-	-	D -		-	
-	-	CRIMP		SIZE	
-	-	WIRE .120 [3.05mm]		F 14-18 AWG	
-	-	INSUL .160 [4.06mm]		F .120 MAX	
IRE STRIP LENGTH 183 - .198	TERM APPL SPEC NONE	FEE .500		APPL INSTRUCTIONS 408-8040	
		SET UP RAGE 458637-I			

LOC	DIST	REVISIONS					
		F	LTR	DESCRIPTION	DATE	DN	APVD
A	66	O	I	PRE-RELEASE CHANGES	25JUL2005	MEH	TE
		A		RELEASED	24AUG2005	LG	GB
		B		ECR-06-014335	16JUN2006	LG	TE

-				-	23030-1	SCR, SKT HD CAP 6-32 x .25	73
-	-	-	-	-	-	-	72
-	-	-	-	-	-	-	71
-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	68
-	-	-	-	-	-	-	67
-	-	-	-	-	-	-	66
-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	64
-	-	-	-	-	-	-	63
-	-	-	-	-	-	-	62
-	-	-	-	-	-	-	61
-	-	-	-	-	-	-	60
-	-	-	-	-	-	-	59
-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	57
-				-	458537-2	PAWL, FEED	56
-	-	-	-	-	-	-	55
-	-	-	-	-	-	-	54
-	-	-	-	-	-	-	53
-	-	-	-	-	-	-	52
-				-	811242-2	BUMPER, HOLD DOWN	51
-				-	690753-1	SPACER, TONKER	50
-		-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-		-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-		-	690501-4	CAM, POST FEED, 1 5/8	47
-				-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MOCA)	46
-				-	690191-1	PLUG, NYLON	45
-				-	455673-1	RAM	44
-				-	690125-1	SHIM SUB-ASSY	43
-				-	690124-1	WASHER, RAM (1 1/5)	42
-				-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-				-	23241-6	BALL, STEEL	40
-				-	690170-1	SPRING, COMPRESSION	39
-				-	1-690142-2	DISC, INSULATION	38
-				-	354777-1	WIRE DISC, ASSEMBLY	37
-				-	22480-5	SPRING, COMPRESSION	36
-				-	690212-1	POST, RAM	35
-				-	690786-6	TERMINAL SUPPORT	34
-	-	-	-	-	-	-	33
-	-	-	-	-	-	-	32
-	-	-	-	-	-	-	31
-				-	1320908-2	SPACER, STRIP GUIDE	30
-				-	1633091-6	ASSEMBLY, STRIP GUIDE	29
-				-	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-				-	356835-1	LEVER, DRAG RELEASE	26
-				-	240792-1	DRAG, TERMINAL	25
-				-	1320928-1	PLATE, STRIP GUIDE	24
-				-	1-690438-0	FRONT STRIP GUIDE	23
-	-	-	-	-	690472-2	STRIPPER	22
-				-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	21
-	-	-	-	-	-	-	20
-			-	-	690472-9	STRIPPER	19
-	-	-	-	-	-	-	18
-	-	-	-	-	-	-	17
-				-	318563-1	GUARD, FRONT CHIP	16
-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	13
-				-	4-22280-9	SPRING, COMPRESSION	12
-				-	690461-1	STOP, SHEAR	11
-				-	690459-1	SHEAR HOLDER, FRONT	10
-				-	454276-2	FLOATING SHEAR, FRONT	9
				-	1633113-2	ANVIL, COMBINATION .120	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-				-	2-455889-0	DEPRESSOR, SHEAR	5
-				-	238011-4	BLOCK, CRIMPER SPACER	4
				-	1633471-6	CRIMPER, INSULATION F	3
-	-	-	-	-	-	-	2
				-	1-1633305-8	CRIMPER, WIRE PREMIUM	1
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

-111-3		-2	-1	U/M	PART NO.	DESCRIPTION	
						ITEM	NO.
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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN BY: M. HERR		Tyco Electronics	
INCHES		INCHES		CHECKED BY: R. WILSON		Harrisburg, PA 17105-3608	
		0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES		APPROVED BY: F.RIN		DATE: 22JUL2005	
				PRODUCT SPEC			
				APPLICATION SPEC			
				-			
				WEIGHT		-	
MATERIAL		FINISH		-		-	
				CUSTOMER DRAWING		SCALE 3:5	
						SHEET 1 OF 1	REV B
CUSTOMER VIEWABLE ASSEMBLY							