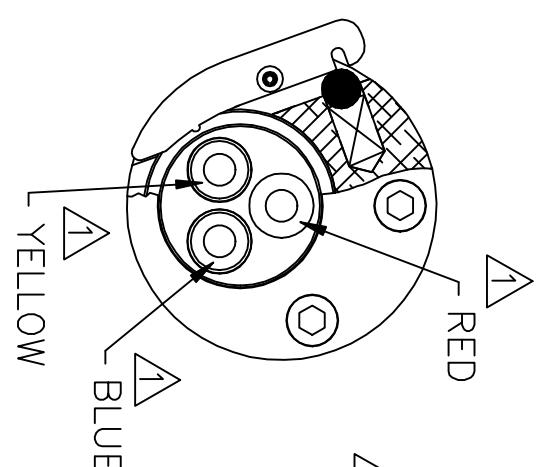


# 615715-ENV

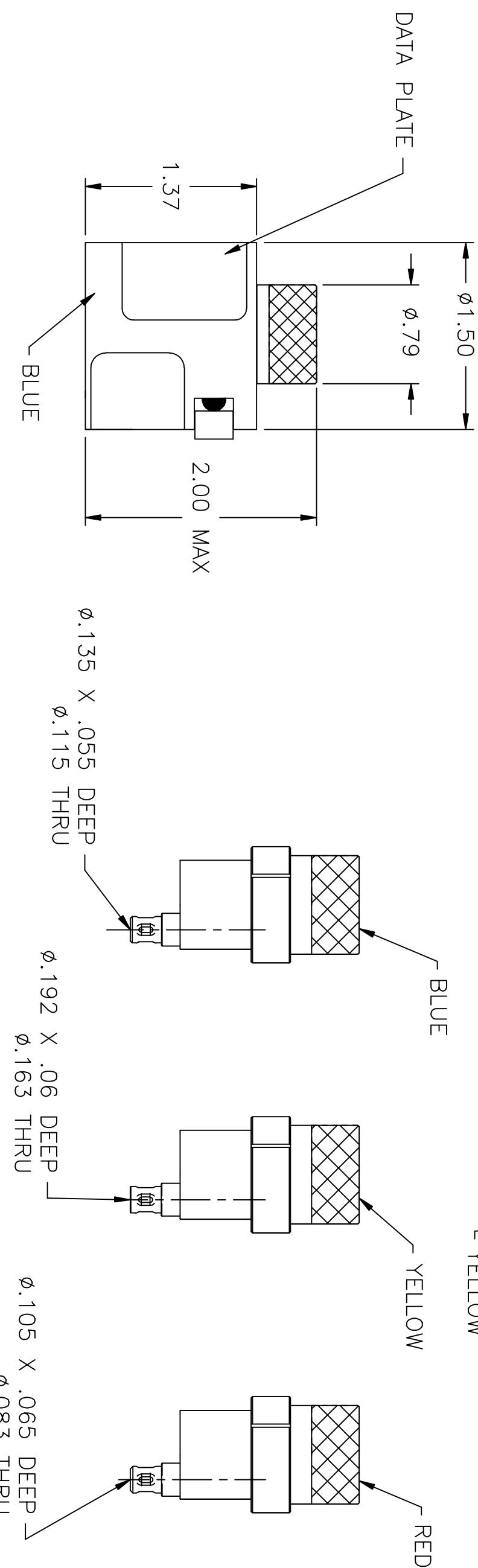
MS3343 (A AND B) POSITIONER AND MATING END COLOR		POSITIONER AND MATING END COLOR	26	24	22	20	18	16	14	12	WIRE SIZE
MS90460 (A AND B)	MS90461 (A AND B)										
-20-20	RED	1	2	3	4						
-16-16	BLUE			4	5	6					
-12-12	YELLOW						7	8			

DATA PLATE

**UNCONTROLLED DOCUMENT  
WILL NOT BE UPDATED**



RANDOM ORDER OF ROTATION IS  
ACCEPTABLE



TYPICAL CONSTRUCTION  
DIAMETERS ARE MEASURED FROM TOP OF  
POSITIONER INSERTS

THESE DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE AND REMAIN THE PROPERTY OF ASTRO TOOL CORP. AND MUST BE RETURNED UPON REQUEST. THEY CONTAIN INFORMATION OWNED AND/OR DEVELOPED BY ASTRO AT ITS OWN PRIVATE EXPENSE AND MAY NOT BE USED, DUPLICATED OR DISCLOSED TO OTHERS, IN WHOLE OR IN PART, FOR DESIGN, MANUFACTURE OR PROCUREMENT, WITHOUT THE WRITTEN PERMISSION OF ASTRO TOOL CORP. EACH AND EVERY TIME.		SCALE: N.T.S.	UNLESS OTHERWISE SPECIFIED: DECIMALS: XXX XX X	21615 S.W. TUALATIN VALLEY HWY., BEAVERTON OR 97006	ASTRO TOOL CORP.	CAGE 58164
A	NEW RELEASE.	DY012-14-09	APPROVED: MMK	DATE: 12-14-09	DESCRIPTION: ENVELOPE DRAWING: 615715 TURRET ASSEMBLY, M22520/1-08	
REV.	DESCRIPTION	BY	DATE	APR.	PART NO.	B 615715-ENV

NOTES: 1. THIS IS AN AUTOCAD DRAWING DO NOT CHANGE MANUALLY.