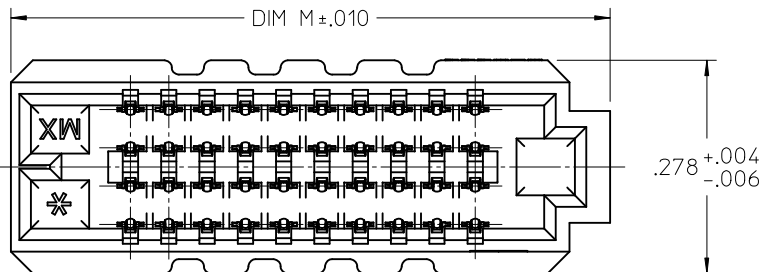


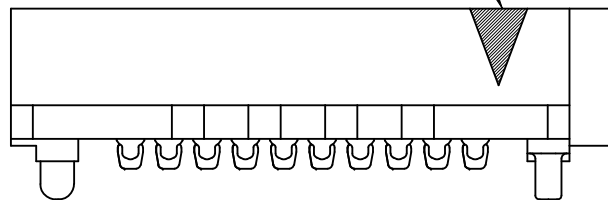
 .006 ACROSS ALL SOLDER CHARGES

LEAD CODE
1 = TIN
2 = TIN/LEAD

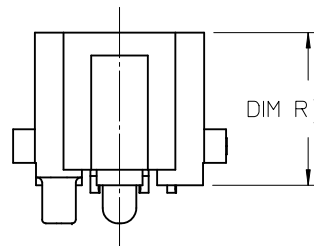
DATE CODE



ROW 1 / CKT 1 ID

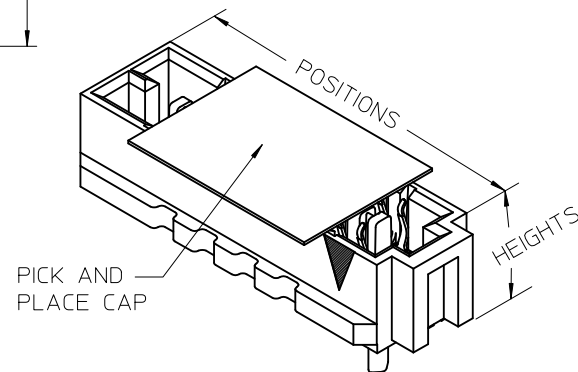


.050 TYP
TERMINAL PITCH



UNMATED HEIGHT

DIM R +.002
-.004



POSITION	DIM M	
10	.782	.006
15	1.032	.006
20	1.282	.006
25	1.532	.006
30	1.782	.006
35	2.032	.006
40	2.282	.006
45	2.532	.009
50	2.782	.009

UPDATED NOTE 2 EC NO: UCP2010-2270 DRWN: TGREGORI 2010/03/05 CHKD: JCOMERC I 2007/05/21 APPR: JCOMERC I 2010/03/05	DESCRIPTION	
H	REV	

GENERAL TOLERANCES (UNLESS SPECIFIED)		
	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .005
2 PLACES	± ---	± ---
1 PLACE	± ---	± ---
ANGULAR ± ---°		
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		

DIMENSION STYLE INCH ONLY	
DRAWN BY	DATE
TGREGORI	2007/05/21
CHECKED BY	DATE
JCOMERC I	2007/05/21
APPROVED BY	DATE
JCOMERC I	2010/03/05
MATERIAL NO.	
SEE CHART	
SIZE	
A	

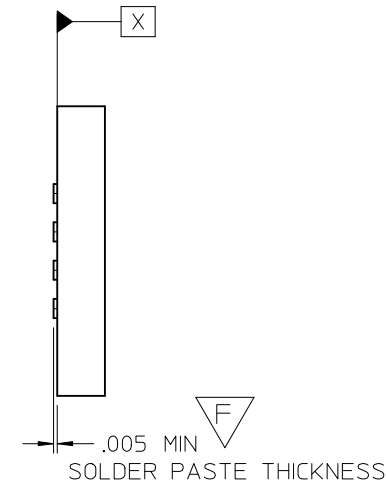
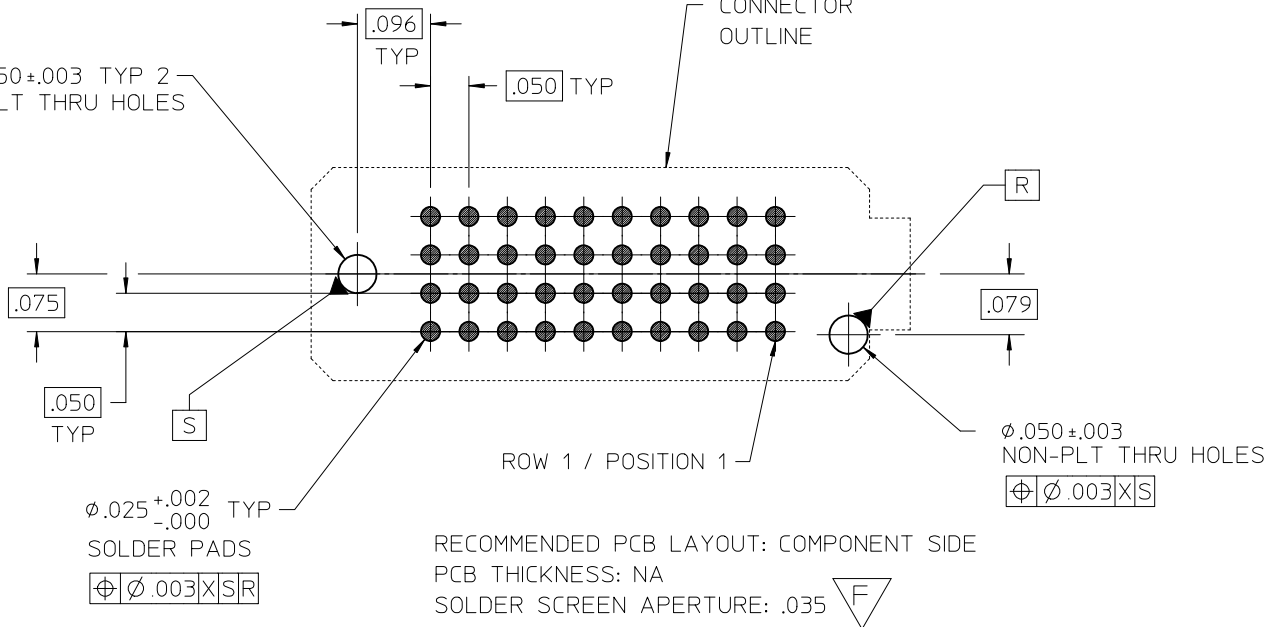
SCALE 4:1	DESIGN UNITS INCH	 THIRD ANGLE PROJECTION
TITLE SEARAY SLIM RECEPTACLE ASSEMBLY .050 PITCH		
 MOLEX INCORPORATED		
DOCUMENT NO. SD-46557-001		SHEET NO. 1 OF 4
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

NOTES:

1. MATERIALS: HOUSING- LCP, UL94V-0, BLACK
CONTACTS- COPPER ALLOY
SOLDER CHARGE: SEE CHART
2. FINISH: ALL OPTIONS - SELECT GOLD IN CONTACT AREA: 30 MI MIN
OPTIONS 5.0: SELECT GOLD FLASH IN TAIL, 7 MI MIN
OPTIONS 6.0 THRU 8.0: SELECT TIN IN TAIL, 100 MI MIN
ALL OPTIONS - OVER NICKEL
3. PRODUCT SPECIFICATION: PS-45970-001
4. PACKAGING SPECIFICATION: PK-45970-002
5. MATES WITH SEARAY SLIM RECPT ASSY 46556
6. APPLICATION SPECIFICATION: AS-45970-001
7. COSMETIC SPECIFICATION: PS-45499-002 CLASS B
8. PART STATUS: CONTACT MOLEX

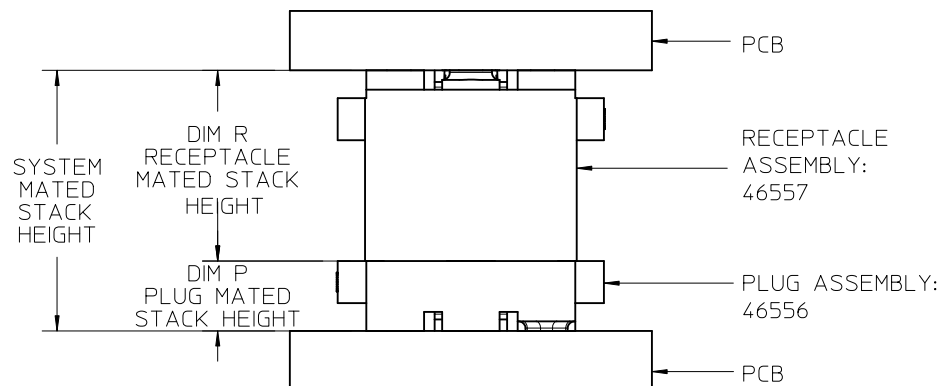
6
5
4
3
2
1

φ.050±.003 TYP 2
NON-PLT THRU HOLES



	MM	DIM R RECEPTACLE STACK HEIGHT				
		5.0	6.0	6.5	7.5	8.0
DIM P PLUG STACK HEIGHT	2.0	7.0	8.0	8.5	9.5	10.0
	3.0	8.0	9.0	9.5	10.5	11.0
	3.5	8.5	9.5	10.0	11.0	11.5
	2.5	7.5	8.5	9.0	10.0	10.5
	4.5	9.5	10.5	11.0	12.0	12.5
	5.0	10.0	11.0	11.5	12.5	13.0
	7.0	12.0	13.0	13.5	14.5	15.0

STACK HEIGHTS GIVEN IN MM FOR REF ONLY



SEE SHEET 1
EC NO: UCP2010-2270
DRWN: TGREGORI 2010/03/05
CHKD: JCOMERC I 2007/05/21
APPR: JCOMERC I 2010/03/05

DESCRIPTION
REV

GENERAL TOLERANCES
(UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .005
2 PLACES	± ---	± ---
1 PLACE	± ---	± ---

ANGULAR ± ---°

DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

DIMENSION STYLE
INCH ONLY

DRAWN BY	DATE
TGREGORI	2007/05/21
CHECKED BY	DATE
JCOMERC I	2007/05/21
APPROVED BY	DATE
JCOMERC I	2010/03/05

MATERIAL NO.

SEE CHART

SIZE
A

SCALE
4:1

DESIGN UNITS
INCH

THIRD ANGLE
PROJECTION

SEARAY SLIM
RECEPTACLE ASSEMBLY
.050 PITCH

MOLEX INCORPORATED

DOCUMENT NO.
SD-46557-001

SHEET NO.
2 OF 4

