

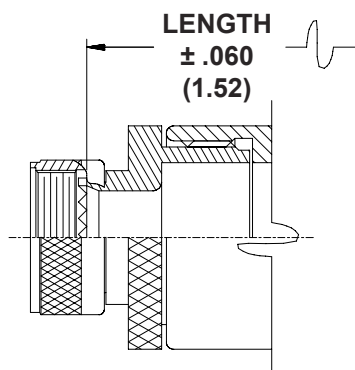
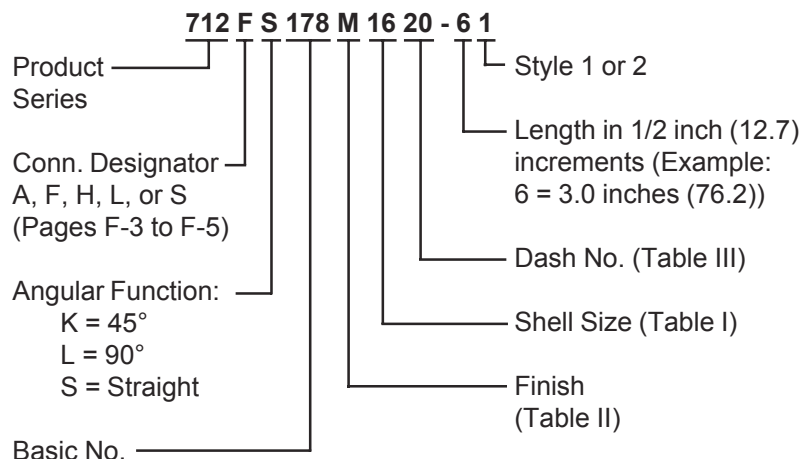


712-178 - Type A

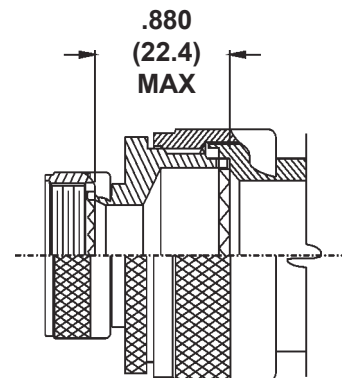
Straight, 45° & 90° Non-Environmental User-Installable Fitting for Series 74 Helical Convulsed Tubing

TYPE A

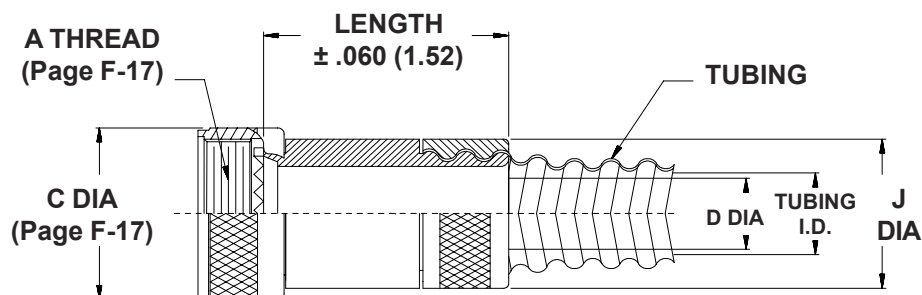
Do not use with
PEEK convulsed
tubing. See page
D-16, part number
712-360.



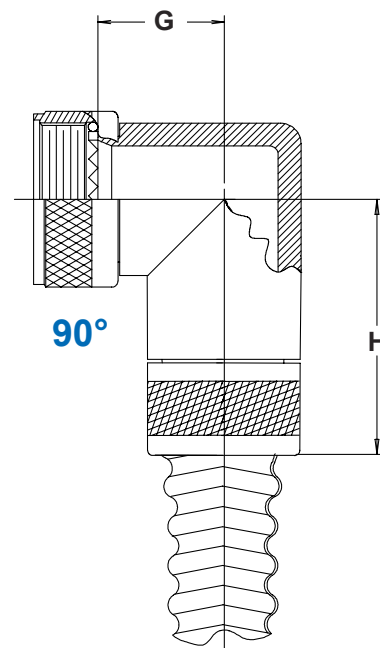
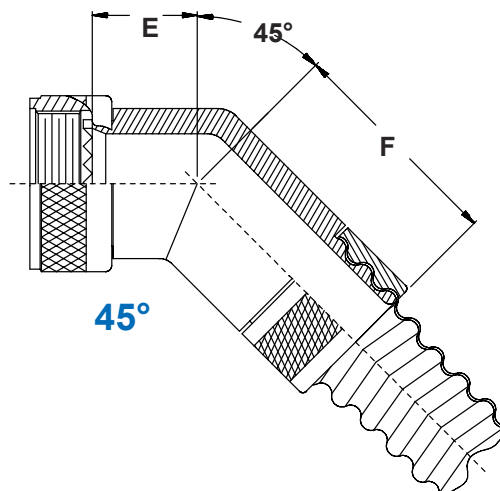
STYLE 2
STRAIGHT



STYLE 2
45° & 90°



STRAIGHT



712-178 - Type A
Straight, 45° & 90° Non-Environmental User-Installable Fitting
for Series 74 Helical Convolute Tubing



TABLE I					
SHELL SIZE A,F,L,S	H	E MAX	F MAX	G MAX	H MAX
08	09	.639 (16.2)	.950 (24.1)	.750 (19.1)	1.060 (26.9)
10	11	.664 (16.9)	.980 (24.9)	.810 (20.6)	1.120 (28.4)
12	13	.688 (17.5)	1.000 (25.4)	.870 (22.1)	1.180 (30.0)
14	15	.705 (17.9)	1.030 (26.2)	.920 (23.4)	1.250 (31.8)
16	17	.732 (18.6)	1.050 (26.7)	.980 (24.9)	1.310 (33.3)
18	19	.748 (19.0)	1.060 (26.9)	1.020 (25.9)	1.330 (33.8)
20	21	.773 (19.6)	1.080 (27.4)	1.080 (27.4)	1.390 (35.3)
22	23	.800 (20.3)	1.120 (28.4)	1.140 (29.0)	1.470 (37.3)
24	25	.823 (20.9)	1.150 (29.2)	1.200 (30.5)	1.540 (39.1)
28	--	1.041 (26.4)	1.320 (33.5)	1.480 (37.6)	1.780 (45.2)
32	--	1.092 (27.7)	1.360 (34.5)	1.610 (40.9)	1.870 (47.5)
36	--	1.138 (28.9)	1.410 (35.8)	1.720 (43.7)	1.980 (50.3)

TABLE II	
SYMBOL	FINISH
B	Olive Drab over Cadmium Plate
J	Gold Iridite over Cadmium Plate over Nickel
M	Electroless Nickel
N	Olive Drab over Cadmium Plate over Nickel
NC	Zinc-Cobalt, Olive Drab
NF	Olive Drab over Cadmium Plate over Electroless Nickel (500 Hour Salt Spray)
T	Bright Dip Cadmium Plate over Nickel

TABLE III			
DASH NO.	TUBING I.D.		J MAX
	MIN	MAX	
06	.181 (4.6)	.188 (4.8)	.720 (18.3)
09	.273 (6.9)	.281 (7.1)	.821 (20.9)
10	.306 (7.8)	.312 (7.9)	.852 (21.6)
12	.364 (9.2)	.375 (9.5)	.915 (23.2)
14	.427 (10.8)	.437 (11.1)	.977 (24.8)
16	.485 (12.3)	.500 (12.7)	1.040 (26.4)
20	.608 (15.4)	.625 (15.9)	1.165 (29.6)
24	.730 (18.5)	.750 (19.1)	1.290 (32.8)
28	.860 (21.8)	.875 (22.2)	1.415 (35.9)
32	.975 (24.8)	1.000 (25.4)	1.540 (39.1)
40	1.210 (30.7)	1.250 (31.8)	1.790 (45.5)
48	1.437 (36.5)	1.500 (38.1)	2.040 (51.8)
56	1.688 (42.9)	1.750 (44.5)	2.290 (58.2)
64	1.937 (49.2)	2.000 (50.8)	2.540 (64.5)

NOTES:

1. When tubing I.D. max exceeds inside diameter of connector shell, style 2 may be supplied. Refer to pages F-15 and F-16.
2. Metric dimensions (mm) are in parentheses.
3. Tubing shown for reference only.

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