

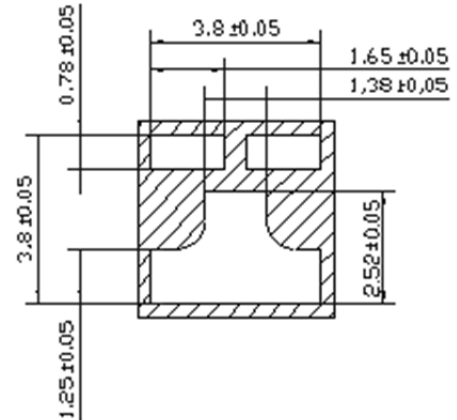
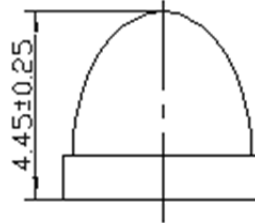
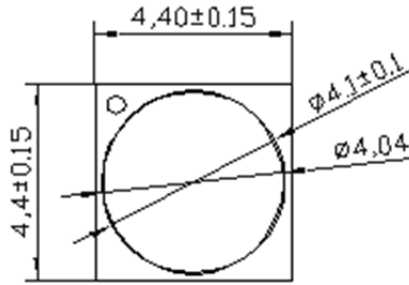


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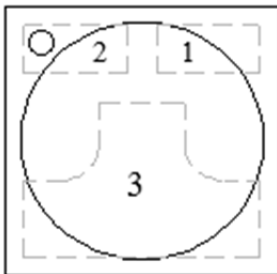
L944-UV365-4

4 x 4 x 2.4 mm Dome Lens Power UV LED

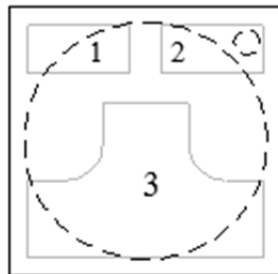
PACKAGE OUTLINES



PAD CONFIGURATION



TOP



BOTTOM

Pad	Function
1	Cathode
2	Anode
3	Thermal

FEATURES

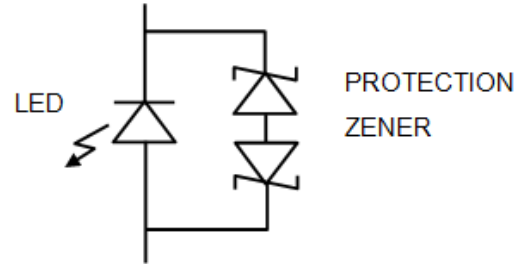
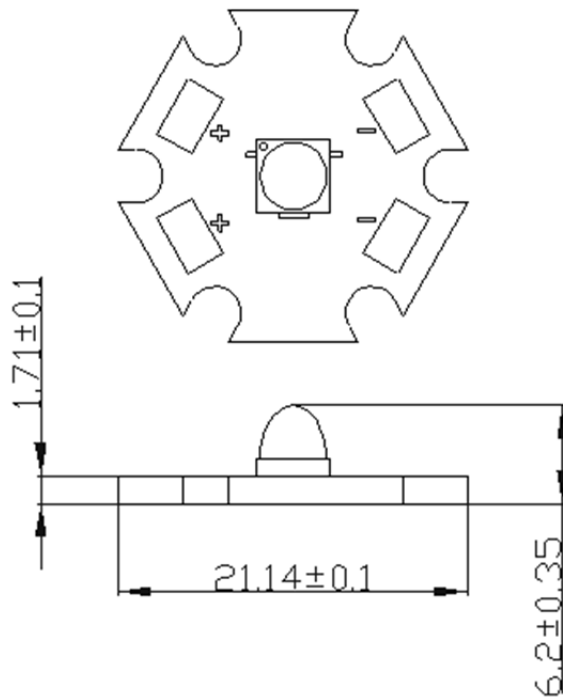
- High Efficacy 3W UV LED
- All metal design Cu Substrate / Al Reflector with Quartz Glass Lens
- View Angle 30°
- Low Thermal Resistance
- InGaN Chip Inside
- Superior LED Protection



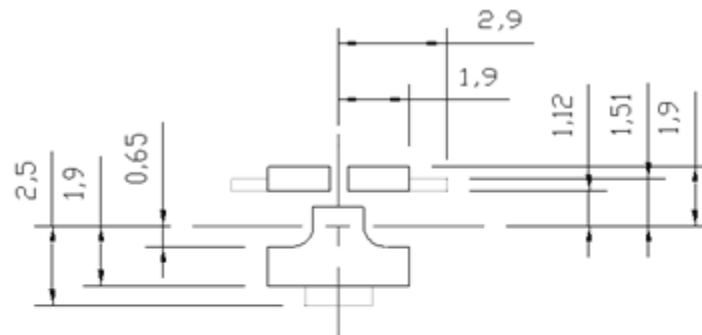
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4 x 4 x 2.4 mm Dome Lens Power UV LED



RECOMMENDED SOLDER PATTERN



SOLDER MASK



COPPER LAYER





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ABSOLUTE MAXIMUM RATINGS

(Ta=25°C)

Parameter	Symbol	Value	Unit
Forward Current	I_F	700	mA
Power Dissipation	P	3	W
Peak Pulse Current (1/10 Duty Cycle, 400msec Pulse Width)	I_{FP}	1000	mA
Thermal Resistance, Junction-Case	$R_{th, J-C1}$	5	°C/W
LED Junction Temperature	T_J	125	°C
Operating Temperature Range	T_{OPR}	-40~+80	°C
Storage Temperature Range	T_{STG}	-40~+120	°C
Soldering Condition	T_{SOL}	260°C for 5 seconds	

OPTICAL-ELECTRO CHARACTERISTICS

(Ta=25°C)

Parameter	Test Condition	Symbol	Min	Typ	Max	Unit
Forward Voltage	$I_F=700mA$	V_F	3.03	3.9	4.47	V
Radiant Flux		Φ_E	275	450	--	mW
Peak Wavelength		λ_P	--	365	--	Nm
Spectra Half-Width		$\Delta\lambda$	--	15	--	Nm

BIN CODE LIST FOR REFERENCE

Version 1.0 Date: 11-18-2013 Specifications are subject to change without notice.

American Opto Plus LED Corp. 1206 E. Lexington Ave., Pomona CA 91766 Tel: 909-465-0080 Fax: 909-465-0130 www.aopled.com



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4 x 4 x 2.4 mm Dome Lens Power UV LED

Item	Bin Code	Symbol	Condition	Min	Max	Unit
Forward Voltage	H	V_F	$I_F=700\text{mA}$	3.03	3.27	V
	J			3.27	3.51	
	K			3.51	3.75	
	L			3.75	3.99	
	M			3.99	4.23	
	N			4.23	4.47	
Radiant Flux	C	Φ_E	$I_F=700\text{mA}$	275	350	mW
	D			350	425	
	E			425	500	
	F			500	600	

Notes:

1. Forward Voltage measurement allowance is $\pm 0.1\text{V}$.
2. Radiant Flux measurement allowance is $\pm 10\%$.
3. Wavelength measurement allowance is $\pm 2\text{nm}$.



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4 x 4 x 2.4 mm Dome Lens Power UV LED

CHARACTERISTIC DIAGRAM

Fig. Forward Current vs. Forward Voltage

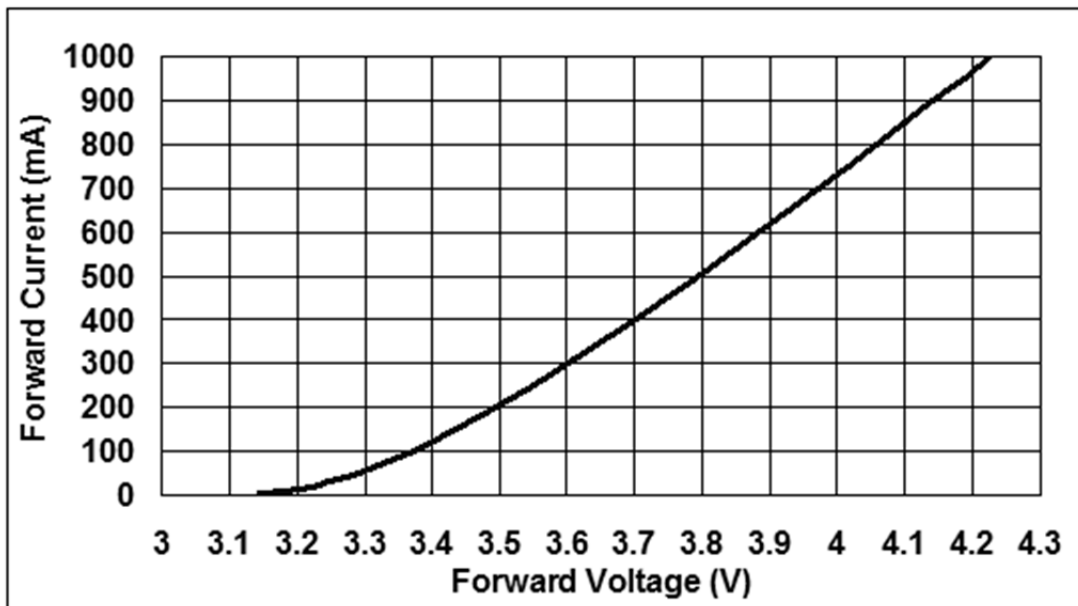
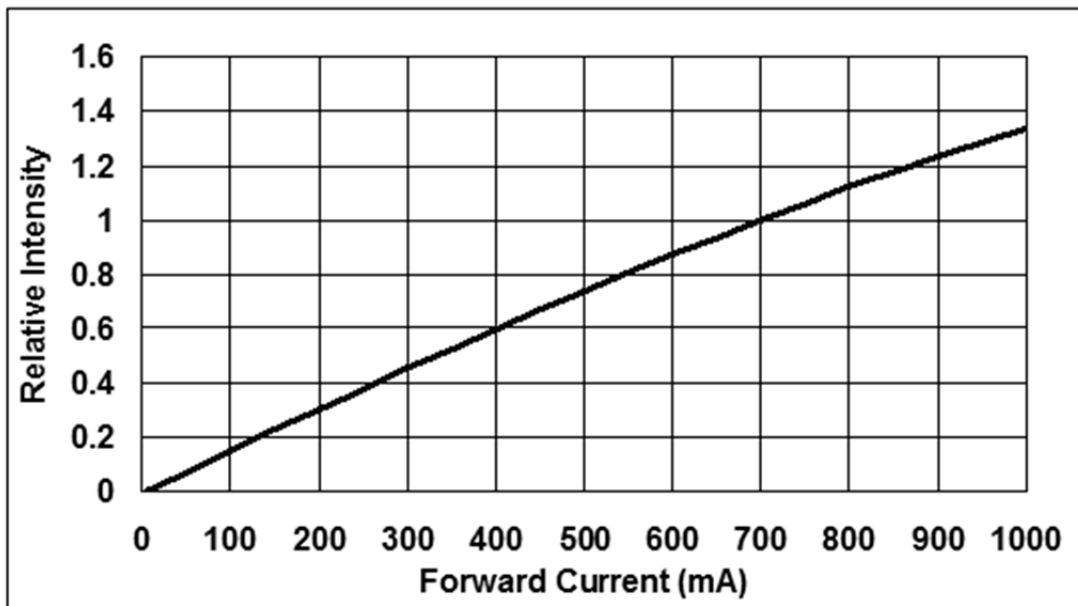


Fig. Relative Intensity vs. Forward Current





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Fig. Typical Relative Intensity vs. wavelength

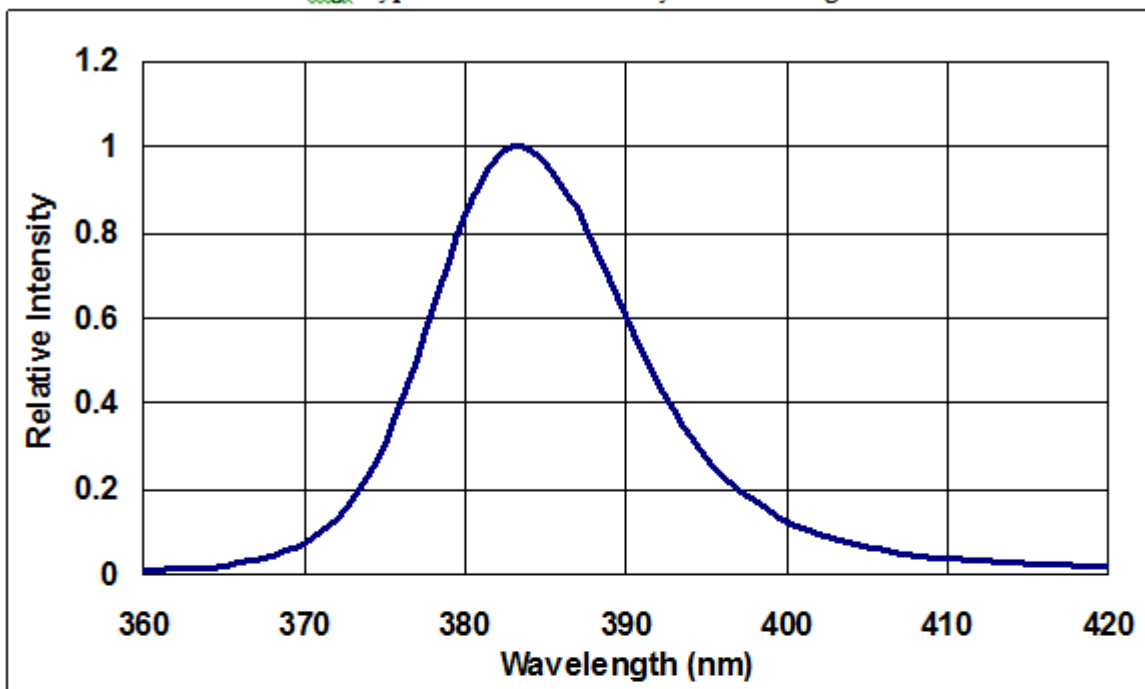
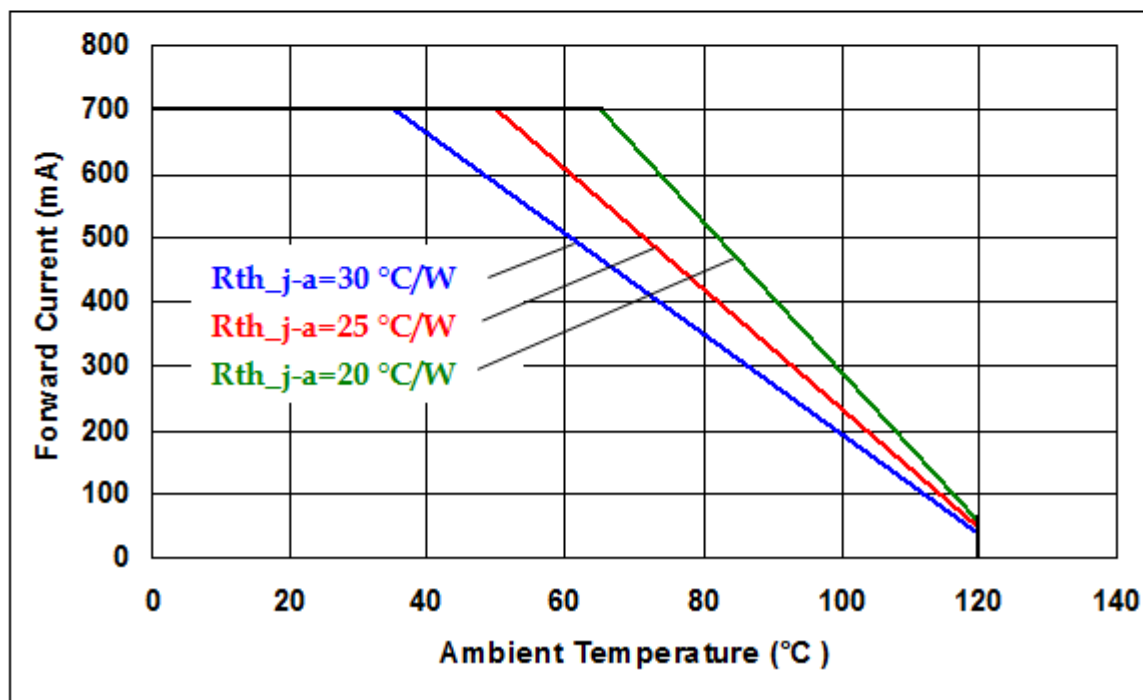


Fig. Forward Current Degrading Curve





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Fig. Relative Intensity vs. Case Temperature

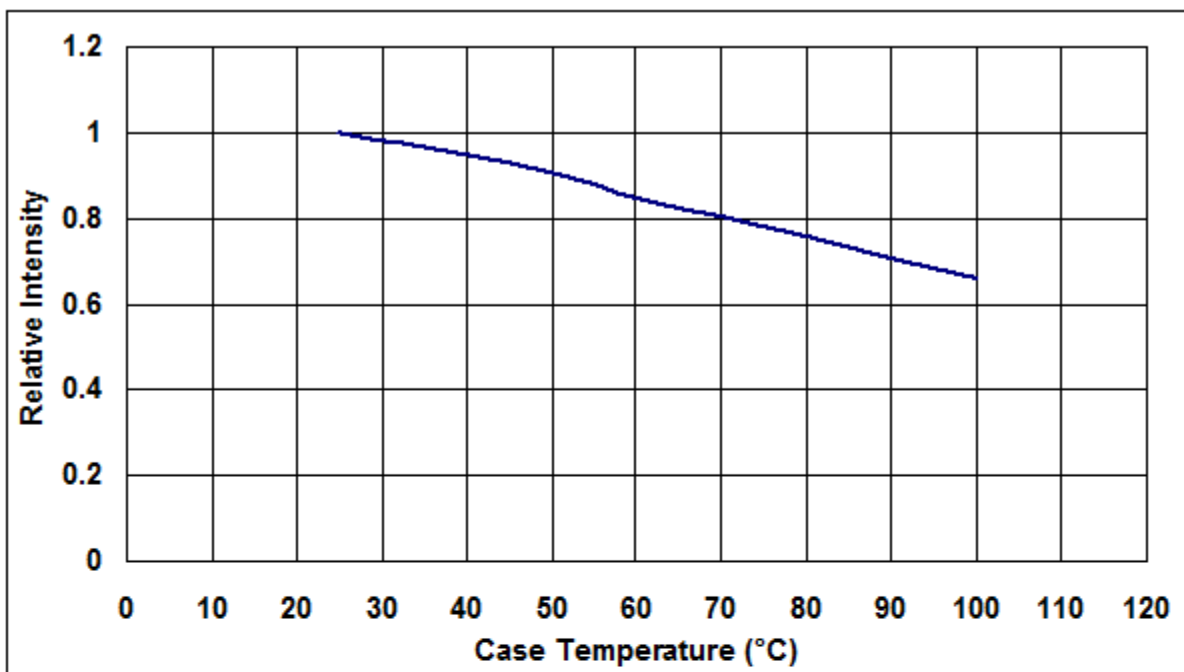
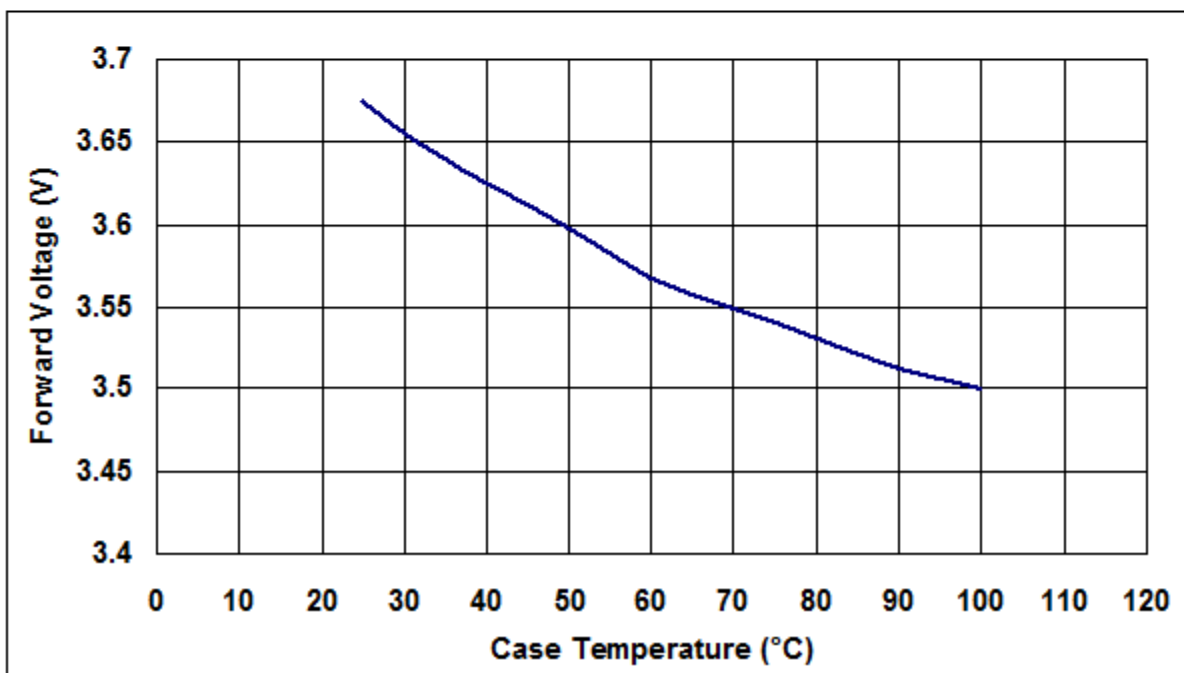


Fig. Forward Voltage vs. Case Temperature





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Fig. Peak Wavelength shift vs. Case Temperature

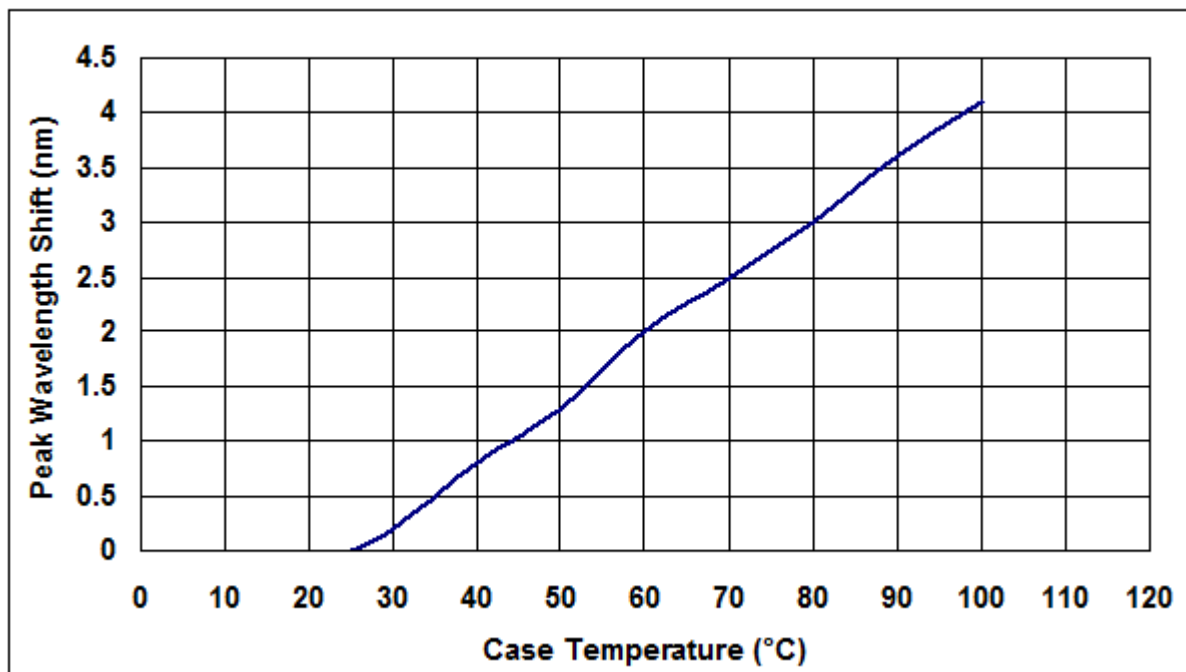
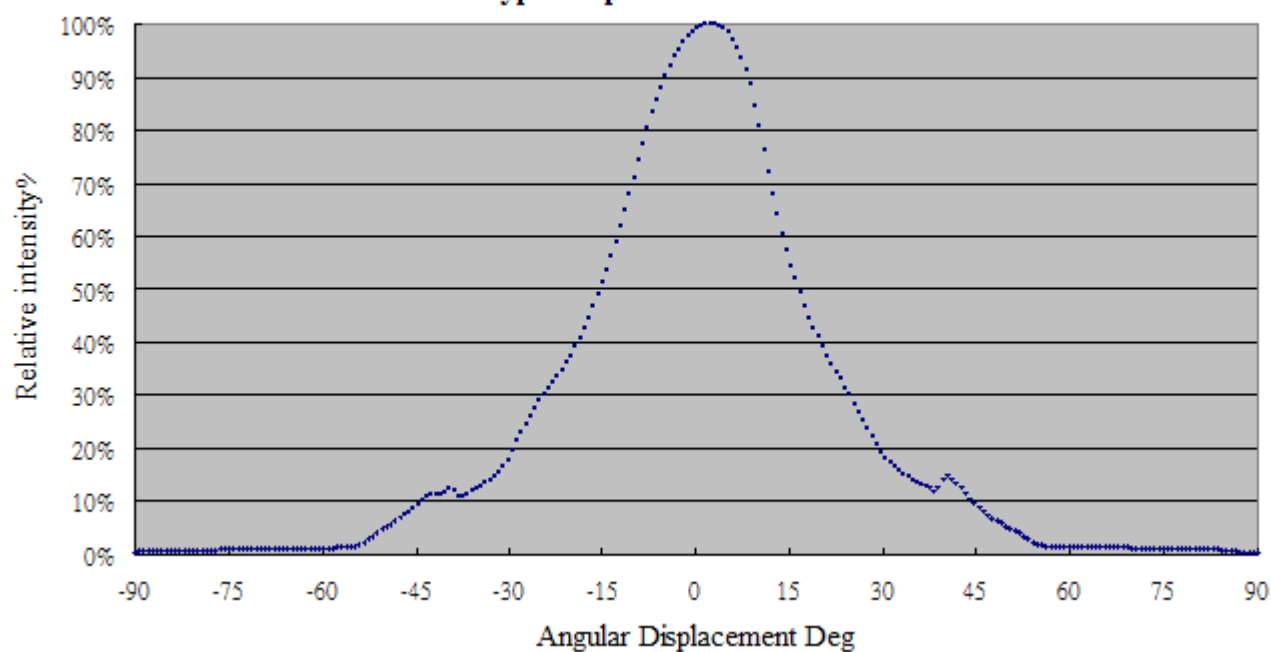


Fig. (30° Lens) Typical Representative Spatial Radiation Pattern

Typical Spatial Radiation Pattern



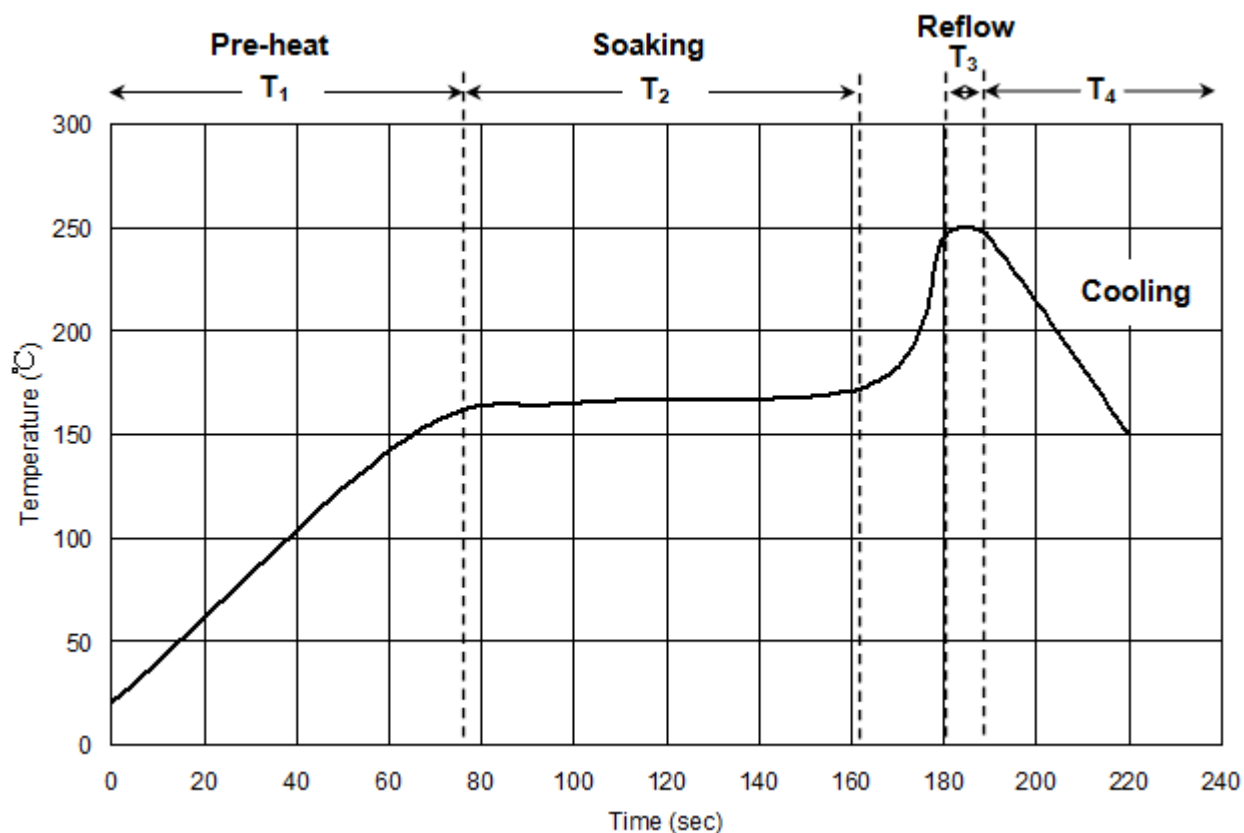


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REFLOW SOLDERING CHARACTERISTICS



T1	Ramp up rate	1.0~3.0 °C/sec
	Pre-heat time	50~80 sec
T2	Soaking temperature	155~185 °C
	Dwell time during soaking	60~120 sec
T3	Reflow temperature	240~250 °C
	Reflow time	Max 10 sec
T4	Ramp up rate during reflow	1.2~2.3 °C/sec
	Cooling	1.0~6.0 °C.sec

Note: suggest using Sn96Ag3Cu0.5 lead free solder



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RELIABILITY TEST

Classification	Test Item	Test conditions	Reference Standard
Endurance Test	Operation Life	$I_F = 60\text{mA}/120\text{mA}(\text{H28}), 350\text{mA}/700\text{mA}(\text{H40}/\text{H44}/\text{H99})$ $T_a = 25^\circ\text{C}$ Test Duration = 1000hrs	MIL-STD-750: 1026 MIL-STD-883: 1005 JIS C 7021: B-1
	High Temperature High Humidity Storage	$I_F = 60\text{mA}/120\text{mA}(\text{H28}), 350\text{mA}/700\text{mA}(\text{H40}/\text{H44}/\text{H99})$ $T_a = 85\pm 5^\circ\text{C}$ $\text{RH} = 85\pm 5\%$ Test Duration = 1000hrs	MIL-STD-202: 103B JIS C 7021: B-11
	High Temperature Storage	$T_a = 105\pm 5^\circ\text{C}$ Test Duration = 1000hrs	MIL-STD-202: 1008 JIS C 7021: B10
	Low Temperature Storage	$T_a = -40\pm 5^\circ\text{C}$ Test Duration = 1000hrs	JIS C 7021: B-12
Environmental Test	Temperature Cycling	$-40^\circ\text{C} \sim 25^\circ\text{C} \sim 105^\circ\text{C} \sim 25^\circ\text{C}$ 30min 5min 30min 5min Test Duration = 10 cycle	MIL-STD-202: 107D MIL-STD-750: 1051 MIL-STD-883: 1010 JIS C 7021: A-4
	Thermal Shock	$-55\pm 5^\circ\text{C} \sim 105\pm 5^\circ\text{C}$ 30min 30min Test Duration = 10 cycle	MIL-STD-202: 107D MIL-STD-750: 1051 MIL-STD-883: 1011
	Solder Resistance	$T_{\text{sol}} = 260\pm 5^\circ\text{C}$ Dwell Time = 10sec	MIL-STD-202: 210A MIL-STD-750: 2031 JIS C 7021: A-1
Measuring Items	Symbol	Measuring Conditions	Failure Criteria
Forward voltage	V_F	$I_F = 60\text{mA}/120\text{mA}(\text{H28}), 350\text{mA}/700\text{mA}(\text{H40}/\text{H44}/\text{H99})$	V_F shift > 10%
Luminous	$I_v\%$	$I_F = 60\text{mA}/120\text{mA}(\text{H28}), 350\text{mA}/700\text{mA}(\text{H40}/\text{H44}/\text{H99})$	$I_v\%$ shift > 10%

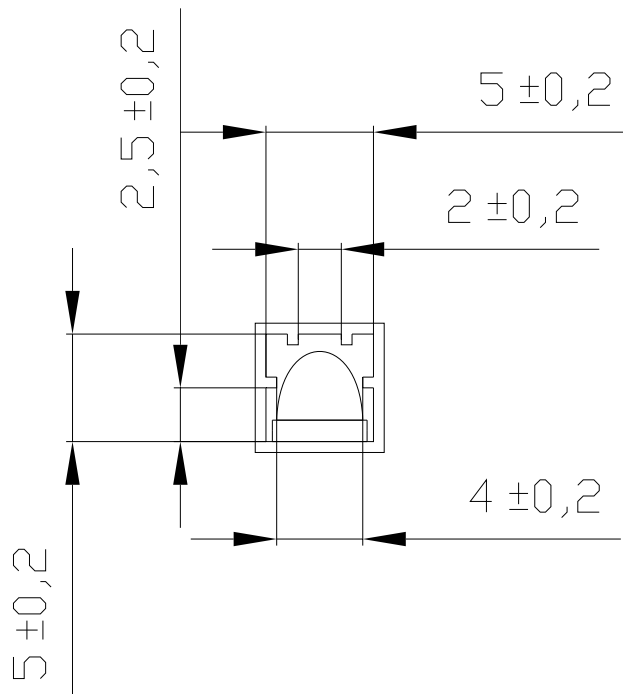


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4 x 4 x 2.4 mm Dome Lens Power UV LED

SHIPPING PACKAGE DIMENSIONS



Lens Type

30 Degree Lens Type:

- 1 Tube
- 1000 Max/Tube
- 950 Tube (Max)/Box