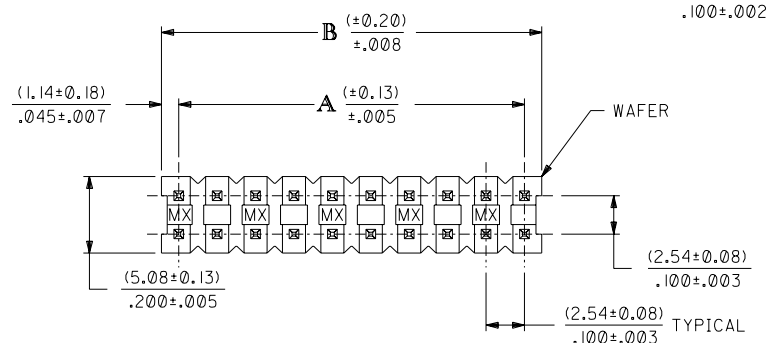
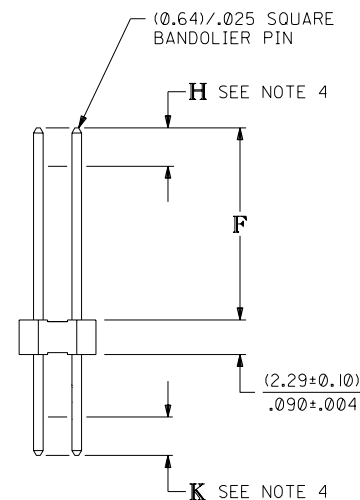
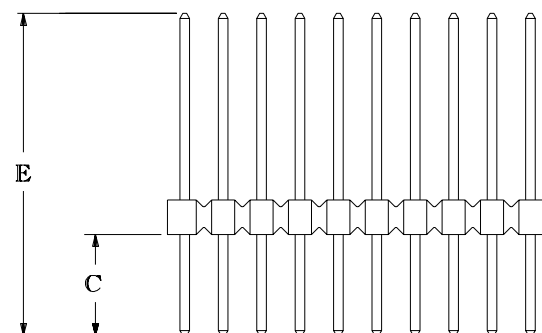


RECOMMENDED P.C. BOARD LAYOUT



NOTES:

- 1 - PIN PUSHOUT FORCE: 4 LBS. MINIMUM (IN EITHER DIRECTION)
- 2 - FOR ILLUSTRATION PURPOSES, 20 (DUAL 10) CIRCUIT SIZE IS SHOWN.
- 3 - PINS MUST MEET MOLEX SOLDERABILITY SPECIFICATION ES-152, EXCEPT VOIDS ARE PERMISSIBLE AT BANDOLIER PIN FAYING SURFACE (APPROX. .025 LONG X .006 WIDE REF.- 2 LOCATIONS).
- 4 - MEASURE POINT FOR PLATING THICKNESS.
- 5 - THIS PART CONFORMS TO MOLEX PRODUCT SPECIFICATION PS-8624.
- 6 - PACKAGING INFORMATION:
(UNLESS OTHERWISE NOTED IN TABLES)
PER PACKAGING DRAWING NO. PK-70873-0353
BULK PACKAGED IN BAGS

MATERIAL:

- WAFER - GLASS FILLED POLYESTER; UL94V-0; COLOR: BLACK
PIN - PHOSPHOR BRONZE

PLATING:

- | | | |
|----------|---|---|
| TIN | - | .000150 MINIMUM TIN PLATE
OVER .000050 MINIMUM NICKEL PLATE. |
| 15 GOLD | - | .000015 MINIMUM GOLD PLATE IN SELECT AREA,
.000075 MINIMUM TIN PLATE IN SELECT AREA,
OVER .000050 MINIMUM NICKEL PLATE OVERALL. |
| 30 GOLD | - | .000030 MINIMUM GOLD PLATE IN SELECT AREA,
.000075 MINIMUM TIN PLATE IN SELECT AREA,
OVER .000050 MINIMUM NICKEL PLATE OVERALL. |
| D30 GOLD | - | .000030 MINIMUM GOLD PLATE IN SELECT AREAS
OVER .000050 MINIMUM NICKEL PLATE OVERALL. |
| 5 GOLD | - | .000005 MINIMUM GOLD FLASH IN SELECT AREA,
.000075 MINIMUM TIN PLATE IN SELECT AREA,
OVER .000050 MINIMUM NICKEL PLATE OVERALL. |

*THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO RoHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC". CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH LEAD.

K.T. SIZE	DIMENSION A		DIMENSION B	
	(MM)	INCH	(MM)	INCH
4	(2.54)	.100	(4.83)	.190
6	(5.08)	.200	(7.37)	.290
8	(7.62)	.300	(9.91)	.390
10	(10.16)	.400	(12.45)	.490
12	(12.70)	.500	(14.99)	.590
14	(15.24)	.600	(17.53)	.690
16	(17.78)	.700	(20.07)	.790
18	(20.32)	.800	(22.61)	.890
20	(22.86)	.900	(25.15)	.990
22	(25.40)	1.000	(27.69)	1.090
24	(27.94)	1.100	(30.23)	1.190
26	(30.48)	1.200	(32.77)	1.290
28	(33.02)	1.300	(35.31)	1.390
30	(35.56)	1.400	(37.58)	1.490
32	(38.10)	1.500	(40.39)	1.590
34	(40.64)	1.600	(42.93)	1.690
36	(43.18)	1.700	(45.47)	1.790
38	(45.72)	1.800	(48.01)	1.890
40	(48.26)	1.900	(50.55)	1.990
42	(50.80)	2.000	(53.09)	2.090
44	(53.34)	2.100	(55.63)	2.190
46	(55.88)	2.200	(58.17)	2.290
48	(58.42)	2.300	(60.71)	2.390
50	(60.96)	2.400	(63.25)	2.490
52	(63.50)	2.500	(65.79)	2.590
54	(66.04)	2.600	(68.33)	2.690
56	(68.58)	2.700	(70.87)	2.790
58	(71.12)	2.800	(73.41)	2.890
60	(73.66)	2.900	(75.95)	2.990
62	(76.20)	3.000	(78.49)	3.090
64	(78.74)	3.100	(81.03)	3.190
66	(81.28)	3.200	(83.57)	3.290
68	(83.82)	3.300	(86.11)	3.390
70	(86.36)	3.400	(88.65)	3.490
72	(88.90)	3.500	(91.19)	3.590
74	(91.44)	3.600	(93.73)	3.690
76	(93.98)	3.700	(96.27)	3.790
78	(96.52)	3.800	(98.81)	3.890
80	(99.06)	3.900	(101.35)	3.990

7	P	C	PER ECR	U40295
6	P		03/01/94	REED
5	P	B I	ADDED EDP NOS.	
4	P		PER ECR	U31521
3	P	B	10/15/93	REED
2	P		REVISED	
1	P	A	PER ECR	U30385
			05/17/93	REED
		A	RELEASED	
			PER ECR	U30114
			02/03/93	MG

DIMENSIONS SHOWN: METRIC (INCH)

UNLESS OTHERWISE SPECIFIED
TOLERANCES: ANGULAR = 1/2°

INCH	METRIC
3 PLACE ± .005	
2 PLACE ± .01	± .13
1 PLACE	± .25

DRAFT WHEN APPLICABLE MUST
REMAIN WITHIN DIMENSIONS

DRWG. BY: EAK
APPD. WJK

CHKD. BY: AAB
SCALE: 4

▽ = 0 ▼ = 0 REVISE ONLY ON CAD SYSTEM

TITLE

**SALES ASSY-DUAL ROW
WAFER W/BREAK-OFF OPTION
.025 SQ. PINS / 100 GRID**

MOLEX

MOLEX INCORPORATED
TOLSON, IL 69032 U.S.A.

SHEET NO. 1 OF 7
DATE 11/30/88

PART NO. SEE CHARTS

DRWG. NO. SDA-8624-0001-5000

FILE NAME: SB624X1

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.

DATE: DIV: SIZE:

I3		I2		I1		I0		9		8		7		6		8624		4		3		2		I	
J	ENGINEERING NUMBER A-8624		RELEASE FOR MANUFACTURE				C ± (0.38) .015		E ± (0.25) .010		F ± (0.25) .010						CONNECTOR END PLATING		P.C. BOARD END PLATING				FOR PACKAGING INFORMATION, SEE NOTE 6, SHEET 1 (UNLESS OTHERWISE SPECIFIED BELOW)		
																	TYPE		TYPE						
	-0561/-0600		R.F.M.				(4.70) .185		(15.11) .595		(8.13) .320		30 GOLD		GOLD		(4.57) .180		TIN		(1.27) .050				
I	-0641/-0680		R.F.M.				(2.72) .107		(11.10) .437		(6.10) .240		5 GOLD		GOLD		(2.54) .100		TIN		(1.27) .050				
	-0681/-0720		R.F.M.				(5.64) .222		(15.75) .620		(7.82) .308		TIN		TIN		(2.54) .100		TIN		(1.27) .050				
	-0721/-0760		R.F.M.				(0.56) .022 MAX.		(13.21) .520		(10.67) (0.13) .420 ± .005		TIN		TIN		(2.54) .100		N/A		N/A N/A		PK-70873-0688 ALL CIRCUIT SIZES		
H	-0761/-0800																								
	-0801/-0840																								
G	CKTS	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	CKTS	
	02	N.A.	A-8624-0561			N.A.	A-8624-0641	N.A.	A-8624-0681	N.A.	A-8624-0721	N.A.	A-8624-0761	N.A.	A-8624-0801	02									
	04	10-89-2044	A-8624-0562			10-89-9047	A-8624-0642	10-89-9048	A-8624-0682		A-8624-0722		A-8624-0762		A-8624-0802	04									
F	06	10-89-2064	A-8624-0563			10-89-9067	A-8624-0643	10-89-9068	A-8624-0683		A-8624-0723		A-8624-0763		A-8624-0803	06									
	08	10-89-2084	A-8624-0564			10-89-9087	A-8624-0644	10-89-9088	A-8624-0684		A-8624-0724		A-8624-0764		A-8624-0804	08									
	10	10-89-2104	A-8624-0565			10-89-9107	A-8624-0645	10-89-9108	A-8624-0685		A-8624-0725		A-8624-0765		A-8624-0805	10									
E	12	10-89-2124	A-8624-0566			10-89-9127	A-8624-0646	10-89-9128	A-8624-0686	10-89-7124	A-8624-0726		A-8624-0766		A-8624-0806	12									
	14	10-89-2144	A-8624-0567			10-89-9147	A-8624-0647	10-89-9148	A-8624-0687		A-8624-0727		A-8624-0767		A-8624-0807	14									
	16	10-89-2164	A-8624-0568			10-89-9167	A-8624-0648	10-89-9168	A-8624-0688		A-8624-0728		A-8624-0768		A-8624-0808	16									
D	18	10-89-2184	A-8624-0569			10-89-9187	A-8624-0649	10-89-9188	A-8624-0689		A-8624-0729		A-8624-0769		A-8624-0809	18									
	20	10-89-2204	A-8624-0570			10-89-9207	A-8624-0650	10-89-9208	A-8624-0690		A-8624-0730		A-8624-0770		A-8624-0810	20									
	22	10-89-2224	A-8624-0571			10-89-9227	A-8624-0651	10-89-9228	A-8624-0691	10-89-7224	A-8624-0731		A-8624-0771		A-8624-0811	22									
C	24	10-89-2244	A-8624-0572			10-89-9247	A-8624-0652	10-89-9248	A-8624-0692		A-8624-0732		A-8624-0772		A-8624-0812	24									
	26	10-89-2264	A-8624-0573			10-89-9267	A-8624-0653	10-89-9268	A-8624-0693		A-8624-0733		A-8624-0773		A-8624-0813	26									
	28	10-89-2284	A-8624-0574			10-89-9287	A-8624-0654	10-89-9288	A-8624-0694		A-8624-0734		A-8624-0774		A-8624-0814	28									
B	30	10-89-2304	A-8624-0575			10-89-9307	A-8624-0655	10-89-9308	A-8624-0695		A-8624-0735		A-8624-0775		A-8624-0815	30									
	32	10-89-2324	A-8624-0576			10-89-9327	A-8624-0656	10-89-9328	A-8624-0696		A-8624-0736		A-8624-0776		A-8624-0816	32									
	34	10-89-2344	A-8624-0577			10-89-9347	A-8624-0657	10-89-9348	A-8624-0697		A-8624-0737		A-8624-0777		A-8624-0817	34									
A	36	10-89-2364	A-8624-0578			10-89-9367	A-8624-0658	10-89-9368	A-8624-0698		A-8624-0738		A-8624-0778		A-8624-0818	36									
	38	10-89-2384	A-8624-0579			10-89-9387	A-8624-0659	10-89-9388	A-8624-0699		A-8624-0739		A-8624-0779		A-8624-0819	38									
	40	10-89-2404	A-8624-0580			10-89-9407	A-8624-0660	10-89-9408	A-8624-0700		A-8624-0740		A-8624-0780		A-8624-0820	40									
Z	42	10-89-2424	A-8624-0581			10-89-9427	A-8624-0661	10-89-9428	A-8624-0701		A-8624-0741		A-8624-0781		A-8624-0821	42									
	44	10-89-2444	A-8624-0582			10-89-9447	A-8624-0662	10-89-9448	A-8624-0702		A-8624-0742		A-8624-0782		A-8624-0822	44									
	46	10-89-2464	A-8624-0583			10-89-9467	A-8624-0663	10-89-9468	A-8624-0703		A-8624-0743		A-8624-0783		A-8624-0823	46									
Y	48	10-89-2484	A-8624-0584			10-89-9487	A-8624-0664	10-89-9488	A-8624-0704		A-8624-0744		A-8624-0784		A-8624-0824	48									
	50	10-89-2504	A-8624-0585			10-89-9507	A-8624-0665	10-89-9508	A-8624-0705		A-8624-0745		A-8624-0785		A-8624-0825	50									
	52	10-89-2524	A-8624-0586			10-89-9527	A-8624-0666	10-89-9528	A-8624-0706		A-8624-0746		A-8624-0786		A-8624-0826	52									
X	54	10-89-2544	A-8624-0587			10-89-9547	A-8624-0667	10-89-9548	A-8624-0707		A-8624-0747		A-8624-0787		A-8624-0827	54									
	56	10-89-2564	A-8624-0588			10-89-9567	A-8624-0668	10-89-9568	A-8624-0708		A-8624-0748		A-8624-0788		A-8624-0828	56									
	58	10-89-2584	A-8624-0589			10-89-9587	A-8624-0669	10-89-9588	A-8624-0709		A-8624-0749		A-8624-0789		A-8624-0829	58									
W	60	10-89-2604	A-8624-0590			10-89-9607	A-8624-0670	10-89-9608	A-8624-0710		A-8624-0750		A-8624-0790		A-8624-0830	60									
	62	10-89-2624	A-8624-0591			10-89-9627	A-8624-0671	10-89-9628	A-8624-0711		A-8624-0751		A-8624-0791		A-8624-0831	62									
	64	10-89-2644	A-8624-0592			10-89-9647	A-8624-0672	10-89-9648	A-8624-0712		A-8624-0752		A-8624-0792		A-8624-0832	64									
V	66	10-89-2664	A-8624-0593			10-89-9667	A-8624-0673	10-89-9668	A-8624-0713		A-8624-0753		A-8624-0793		A-8624-0833	66									
	68	10-89-2684	A-8624-0594			10-89-9687	A-8624-0674	10-89-9688	A-8624-0714		A-8624-0754		A-8624-0794		A-8624-0834	68									
	70	10-89-2704	A-8624-0595			10-89-9707	A-8624-0675	10-89-9708	A-8624-0715		A-8624-0755		A-8624-0795		A-8624-0835	70									
U	72	10-89-2724	A-8624-0596			10-89-9727	A-8624-0676	10-89-9728	A-8624-0716		A-8624-0756		A-8624-0796		A-8624-0836	72									
	74	10-89-2744	A-8624-0597			10-89-9747	A-8624-0677	10-89-9748	A-8624-0717		A-8624-0757		A-8624-0797		A-8624-0837	74									
	76	10-89-2764	A-8624-0598			10-89-9767	A-8624-0678	10-89-9768	A-8624-0718		A-8624-0758		A-8624-0798		A-8624-0838	76									
T	78	10-89-2784	A-8624-0599			10-89-9787	A-8624-0679	10-89-9788	A-8624-0719		A-8624-0759		A-8624-0799		A-8624-0839	78									
	80	10-89-2804	A-8624-0600			10-89-9807	A-8624-0680	10-89-9808	A-8624-0720		A-8624-0760		A-8624-0800		A-8624-0840	80									
S													G	SEE SHEET I	DIMENSIONS SHOWN (METRIC) INCH UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°		▽ = 0 ▽ = 0 REVISE ONLY ON CAD SYSTEM		TITLE SALES ASSY-DUAL ROW WAFER W/BREAK-OFF OPTION .025 SQ. PINS/.100 GRID		SHEET NO. 4		DATE 08/15/88		
													F	SEE SHEET I	INCH METRIC										
													E	SEE SHEET I	3 PLACE ± ±										
R											P	SEE SHEET I	D1	SEE SHEET I	1 PLACE ± ±										
											L1	SEE SHEET I	C	SEE SHEET I	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS										
											J	SEE SHEET I	B	SEE SHEET I	DRWG. BY: EIK CHK'D BY: EIK										
Q											I	SEE SHEET I	A	SEE SHEET I	APP'D. BY: WAZ SCALE: 1:1										
											LTR.	REVISIONS	LTR.	REVISIONS	FILE NAME: S8624X4		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		DIV. DA		SIZE C				
I3		I2		I1		I0		9		8		7		6		5		4		3		2		I	