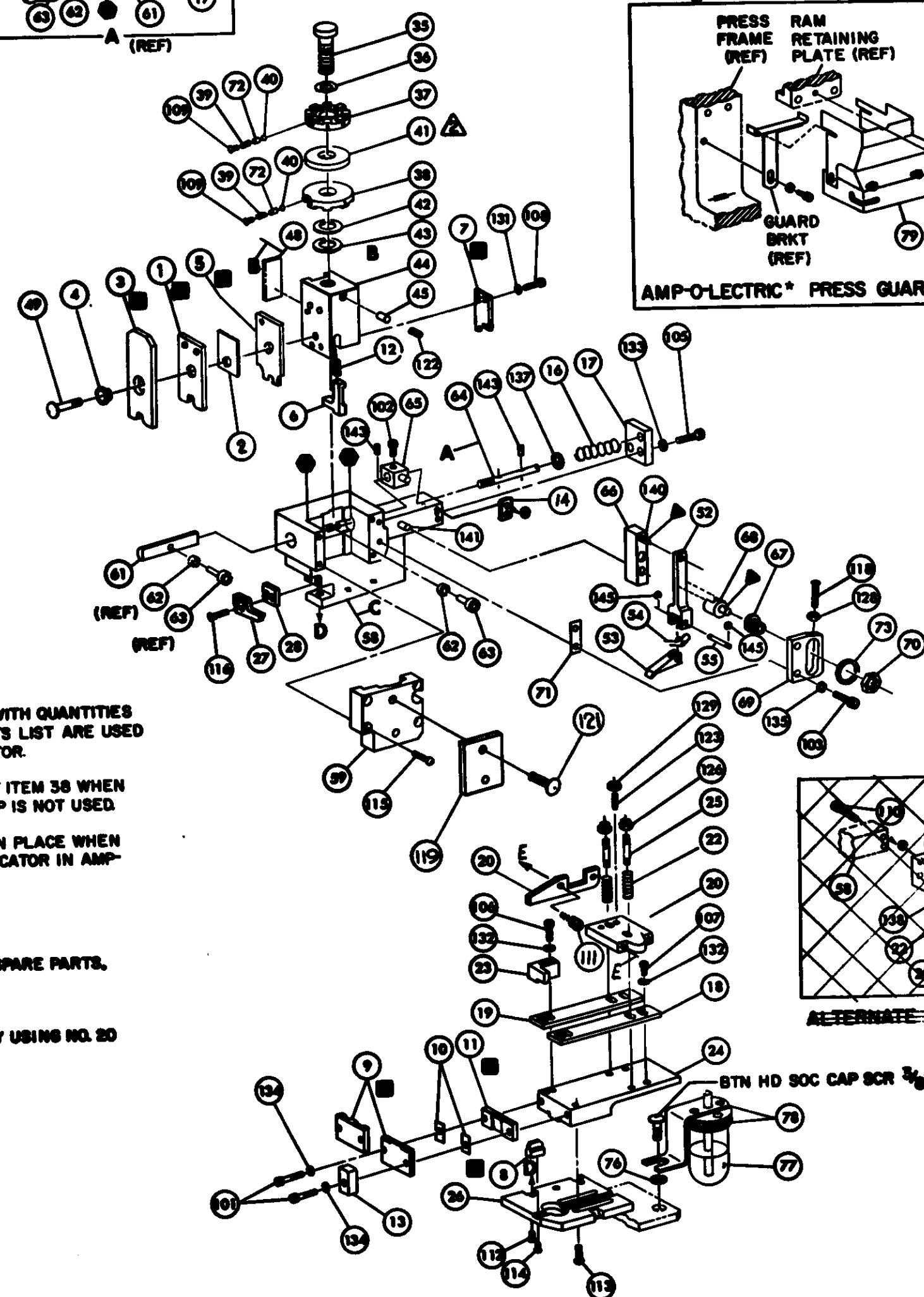
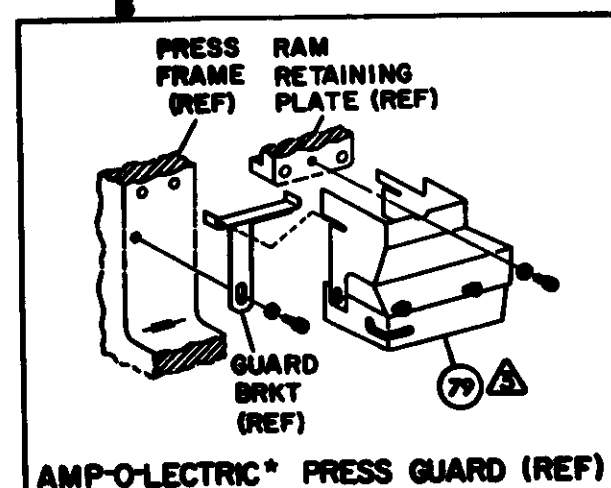
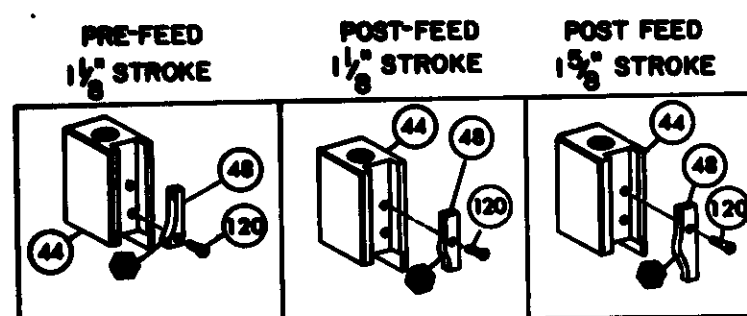
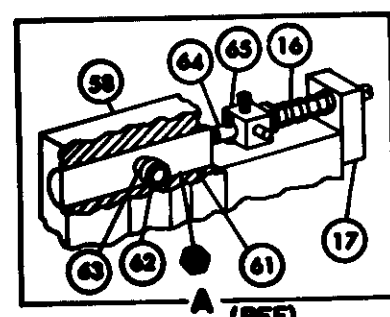




NOTES

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

KEY:

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY

ALTERNATE DRAG METHOD

BTN HD SOC CAP SCR 3/8-16 X 75 (REF)

2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	1	454220-1	CAP, RAM	80
2	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	144	1	453736-1	HOUSING	86
1	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	143				86
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	1	240624-1	PIN, FEED FINGER	84
			140	1	691499-1	SPRING, FEED FINGER	83
			139	1	694921-8	FINGER, FEED	82
			138	1	240634-1	LEVER, TERMINAL	81
	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	137				80
	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	136				48
2	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	690686-1	BOLT, CRIMPER	47
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690602-5	CAM, PRE FEED 1 1/2 STROKE	46
2	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				46
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45
			130	1	455674-5	RAM	44
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED	43
1	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM	42
			127				41
2	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	126	2	23241-6	BALL, STEEL	40
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	125	2	690170-1	SPRING, COMPRESSION	39
	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	124	1	690142-1	DISC, INSULATION	38
	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	123	1	5-690692-6	DISC, WIRE	37
	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	122	1	22480-5	WASHER, SPRING	36
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	121	1	690212-1	POST, RAM	35
2	21017-2	SCR, DRIVE (*2 X .19) I.D. PLATE	120				34
1	1-21002-7	SCR, BUT. HD SKT CAP (6-32 X .38) CAM	119				33
1	461264-1	PLATE, IDENTIFICATION	118				32
1	6-23115-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	117		456980-	APPLICATOR, BASIC (SUB ASSY)	31
2	2-21002-3	SCR, BTN HD SKT CAP (8-32 X .62) STRIPPER	116				30
4	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115				29
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	2-690451-5	SPACER, STRIPPER	28
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	240639-2	STRIPPER	27
3	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	112	1	455676-1	PLATE, BASE	26
2	1-21000-3	SCR, SKT HD CAP (6-32 X 1.00) DRAG	111	2	22354-8	DRAG, STUD	25
	2-21000-4	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	455678-1	PLATE, STRIP GUIDE	24
2	22030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109			PLATE, STRIP HOLD	23
2	2-21000-6	SCR, SKT HD CAP (8-32 X .35) SHEAR BLADE	108	2	23470-5	SPRING, DRAG	22
3	2-21000-6	SCR, SKT HD CAP (8-32 X .35) STRIP GUIDE	107	1	464451-4	ARM, STOCK DRAG	21
1	2-21000-6	SCR, SKT HD CAP (8-32 X .35) STRIP GUIDE	106	1	464452-2	DRAG, STOCK	20
2	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	3-458030-9	GUIDE, STRIP (REAR)	19
	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1	3-458031-9	GUIDE, STRIP (FRONT)	18
2	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	1	454178-1	GUIDE, FEED ROD	17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	1	4-22284-9	SPRING, FEED RETURN	16
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101		454665-4	ADAPTER, DRAG	15
REF	455674-1	GUARD, WINDOW	79		464524-1	SPACER, DRAG ADAPTER	14
REF	465184-9	LUBRICATOR ASSY	78			SPACER, HOLD DOWN	13
REF	852931-2	OIL, LUBRICATING	77			SPRING, HOLD DOWN	12
		SPACER, LUB BRACKET	76	1	453654-1	PLATE, REAR SHEAR	11
			75	2	2-240645-0	SPACER, SHEAR PLATE	10
			74	1	453653-1	PLATE, FRONT SHEAR, RETAINING	9
			73	1	453670-6	ANVIL	8
			72	1	453656-1	BLADE, SLUG, REAR	7
1	458109-1	WASHER, FLAT (SPECIAL)	71			HOLD DOWN, TERMINAL	6
2	690603-1	SPRING, ASSIST	70	1	684917-1	SHEAR BLADE, FRONT	5
1	690617-1	SPACER	69	1	238009-1	SPACER, TUBULAR	4
1	22594-8	NUT, HEX	68	1	2-456135-5	CRIMPER, INSULATION	3
1	240628-1	PLATE, ADJ	67	1	455888-9	SPACER, INSULATION	2
1	240626-1	SHAFT, PIVOT	66	1	2-456402-6	CRIMPER, WIRE	1
1	240633-1	BUSHING	65				
1	458680-1	LEVER, INTERMEDIATE	64				
1	240629-1	BLOCK, PIVOT	63				
1	240632-2	SCREW, ADJ	62				
1	240659-3	PIN, CAM ROLLER	61				
1	240658-1	CAM, ROLLER	60				
1	454398-1	ROD, FEED	59				

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		TO APPLY TERMINAL	
CUSTOMER NAME		DISTRIBUTION	
ADDRESS		ORIGINAL	
CITY		CUSTOMER COPY	
		FIELD ENG COPY	

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH		
A	.032	22			61513
B	.029	24 OR 26			
C	NOT	USED			
D	NOT	USED			
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.055	F	.535	A1	8039
INSUL	.070	O			
WIRE RANGE 26-22 INSULATION RANGE .035-.065 565435-5					
REMARKS AMP-O-LECTRIC PRE FEED					

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