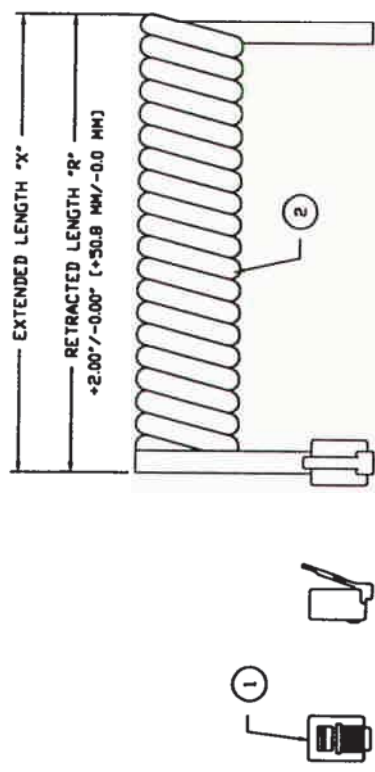


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PI



CUSTOMER APPROVAL
ENGR. SIGN Math Lumer
DATE: 4-13-99

- NOTES: UNLESS OTHERWISE SPECIFIED.
1. TEST CABLE FOR ALL OPENS & SHORTS.
 2. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG.
PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

ITEM	QTY	1 PC	MFG.	DESCRIPTION
2				MODULAR COIL CABLE, 26 AWG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, PVC JACKET, (SEE TABULATION BLOCK FOR COLOR).
1				CONNECTOR, MODULAR PLUG, 6 POSITION, 50U\"/>

CABLE ASSEMBLY PARTS LIST

466-146-525-D	121-610-022	14.0 FT (4.3 M)	44.0 IN (1117.6 MM)	WHITE
466-146-524-D	121-610-012	14.0 FT (4.3 M)	44.0 IN (1117.6 MM)	BLACK
466-146-523-D	121-610-002	14.0 FT (4.3 M)	44.0 IN (1117.6 MM)	SILVER SATIN
466-106-522-D	121-610-021	10.0 FT (3.0 M)	32.0 IN (812.8 MM)	WHITE
466-106-521-D	121-610-011	10.0 FT (3.0 M)	32.0 IN (812.8 MM)	BLACK
466-106-520-D	121-610-001	10.0 FT (3.0 M)	32.0 IN (812.8 MM)	SILVER SATIN
466-076-525-D	121-610-020	7.0 FT (2.1 M)	24.0 IN (609.6 MM)	WHITE
466-076-524-D	121-610-010	7.0 FT (2.1 M)	24.0 IN (609.6 MM)	BLACK
466-076-523-D	121-610-000	7.0 FT (2.1 M)	24.0 IN (609.6 MM)	SILVER SATIN
466-056-522-D	121-610-023	5.0 FT (1.5 M)	18.0 IN (457.2 MM)	WHITE
466-056-521-D	121-610-013	5.0 FT (1.5 M)	18.0 IN (457.2 MM)	BLACK
466-056-520-D	121-610-003	5.0 FT (1.5 M)	18.0 IN (457.2 MM)	SILVER SATIN
IDI PART NUMBER	IDI CABLE PART NUMBER	EXTENDED LENGTH "X"	RETRACTED LENGTH "R"	

TABULATION BLOCK

THIRD ANGLE PROJECTION

UNLESS OTHERWISE NOTED:
1) DIMENSIONS ARE IN INCHES (MILLIMETER)
2) TOLERANCES:
XXX ± 0.25 (6.35)

W. NO. 121-610-022

REV. 1

DATE 4-13-99

BY MATH LUMER

TITLE: I/O INTERCONNECT

SANTA ANA, CALIFORNIA

6P6C COIL CABLE

TO OPEN END, CABLE ASSEMBLY

PART NO. 466-XX6-52X-D

DWG NO. 466-XX6-52X-D

CUSTOMER DIGI KEY

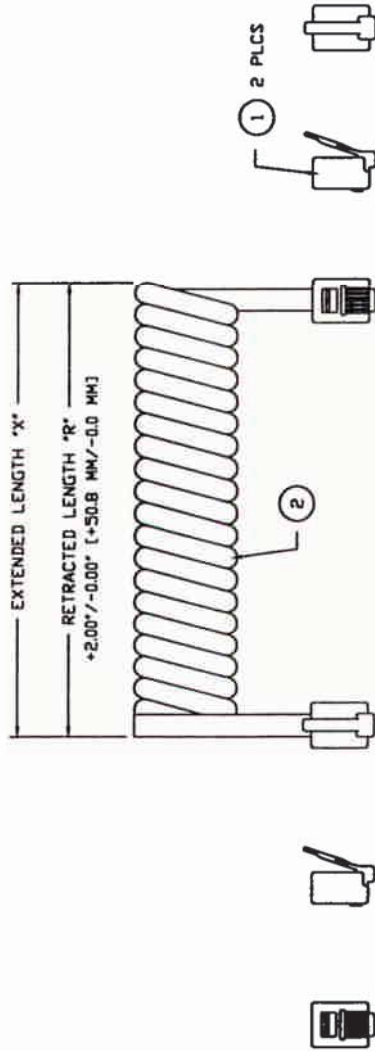
REV. X2

SCALE NONE

SHEET 1 OF 1

A		B	C	D	E	F	G	H
DWG. NO.	ZONE	REV.	DESCRIPTION	CUSTOMER APPROVAL	DATE	APPROVED		
XX6-50X-D		X1			03/26/99	E.V.		
		X2			03/29/99	E.V.		

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P1



P2



CUSTOMER APPROVAL
ENGR. SIGN Math. Lerner
DATE: 4-13-99

NOTES: UNLESS OTHERWISE SPECIFIED.

1. TEST CABLE FOR ALL OPENS & SHORTS.

2. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG.
PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

TABULATION BLOCK

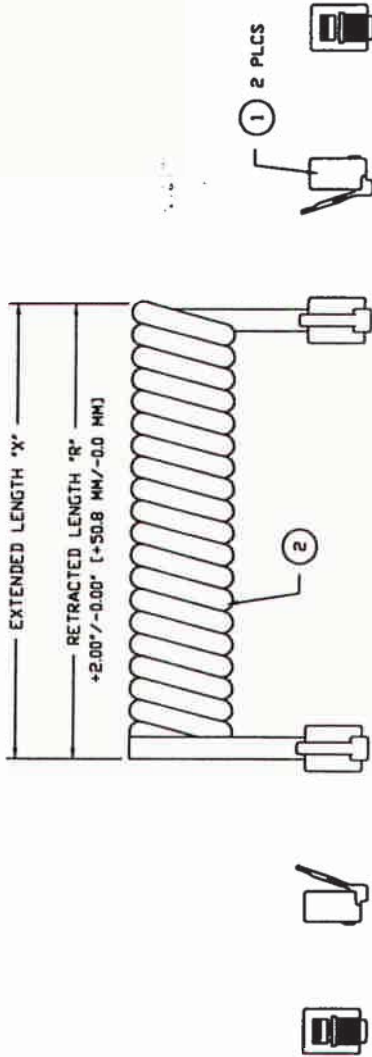
THIRD ANGLE PROJECTION		I/O INTERCONNECT	
		TITLE: 6P6C/6P6C COIL CABLE, SANTA ANA, CALIFORNIA	
UNLESS OTHERWISE NOTED		REVERSE STYLE, CABLE ASSEMBLY	
1) DIMENSIONS ARE IN		PART NO. 466-XX6-50X-D	
2) TOLERANCES:		PAC NO. 466-XX6-50X-D	
XXX ± 0.25 (6.35)		CUSTOMER DIGI KEY	
		REV. X2	
		SCALE NONE	
		SHEET 1 OF 1	

CABLE ASSEMBLY PARTS LIST

ITEM	QTY	WFG.	IOI PART NO.	DESCRIPTION
2	2 PCS	IOI	325-661-50X	SEE "TABULATION BLOCK"
1	2 PCS	IOI	325-661-50X	MODULAR COIL CABLE, 26 AVG (7/34) BARE COPPER, 6CONDUCTOR, UNSHIELDED, PVC JACKET, (SEE TABULATION BLOCK FOR COLOR).
				CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50U" AU, FLAT TYPE EXIT.

A		B		C		D		E		F		G		H	
DVG. NO.		ZONE		REV.		DESCRIPTION		DATE		APPROVED		DATE		APPROVED	
XX6-SIX-D				X1		CUSTOMER APPROVAL		03/26/99		E.V.		03/29/99		E.V.	
				X2		ADD RETRACTED LENGTH									

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P2



CUSTOMER APPROVAL
ENGR. SIGN Math Yarnes
DATE: 4-13-99

NOTES: UNLESS OTHERWISE SPECIFIED.

1. TEST CABLE FOR ALL OPENS & SHORTS.
2. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

TABULATION BLOCK

THIRD ANGLE PROJECTION		I/O INTERCONNECT	
		SANTA ANA, CALIFORNIA	
UNLESS OTHERWISE NOTED, DIMENSIONS ARE IN INCHES (MILLIMETER)		6P6C/6P6C COIL CABLE.	
TOLERANCES: XXX ± 0.25 (6.35)		STANDARD STYLE, CABLE ASSEMBLY	
		PART NO. 466-XX6-SIX-D	
		REV. X2	
		CUSTOMER DIGI KEY	
		SCALE NONE	
		SHEET 1 OF 1	

CABLE ASSEMBLY PARTS LIST

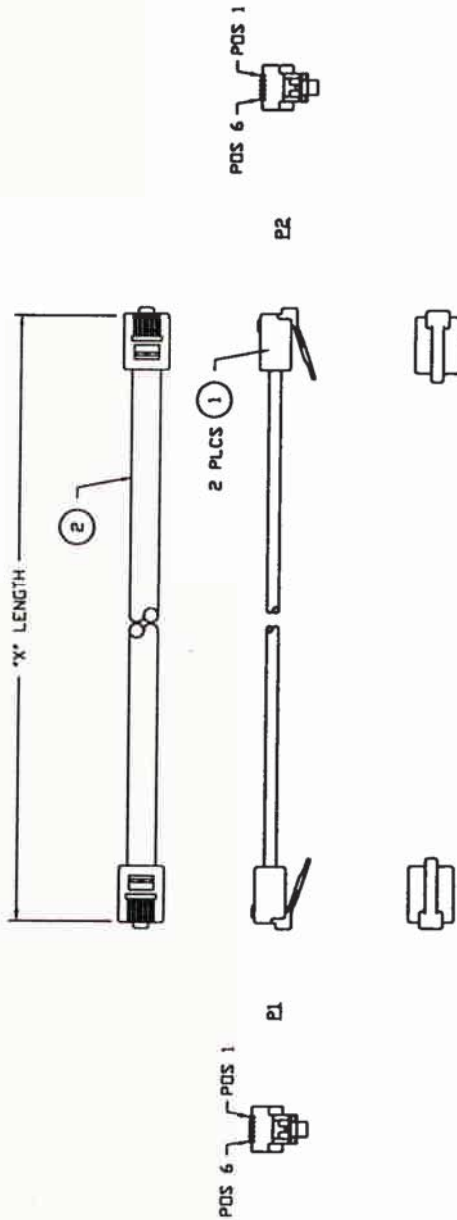
ITEM	QTY	FT	IOI	SEE	DESCRIPTION
2	2	PCS	IOI	*TABULATION BLOCK*	MODULAR COIL CABLE, 26 AVG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, PVC JACKET, (SEE TABULATION BLOCK FOR COLOR).
1	1	PCS	IOI	325-661-SOX	CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50U" AU, FLAT TYPE EXIT.
CABLE ASSEMBLY PARTS LIST					

A		B	C	D	E	F	G	H
DWG. NO.	ZONE	REV.	DESCRIPTION	DATE	APPROVED			
XX6-512-D		X1	CUSTOMER APPROVAL	03/24/99	E.V.			

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WIRE DIAGRAM

P1	P2
1	WHITE
2	BLACK
3	RED
4	GREEN
5	YELLOW
6	BLUE



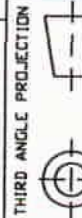
CUSTOMER APPROVAL

ENGR. SIGN Matt Aemmer
DATE: 4-12-99

NOTES: UNLESS OTHERWISE SPECIFIED.

1. CABLE TO BE BUNDLED AND TWIST TIED.
2. TEST CABLE FOR ALL OPENS & SHORTS.
3. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

THIRD ANGLE PROJECTION



UNLESS OTHERWISE NOTED:
1) DIMENSIONS ARE IN INCHES (MILLIMETER)
2) TOLERANCES:
XXX ± 0.25 (6.35)

I/O INTERCONNECT	
TITLE	SANTA ANA, CALIFORNIA
REV.	WHITE, CABLE ASSEMBLY
PART NO.	466-XX6-512-D
DOC. NO.	466-XX6-512-D
CUSTOMER	DIGI KEY
SCALE	NONE
SHEET	1 OF 1

MODULAR CABLE, 26 AVG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, WHITE PVC.

CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50u" Au, FLAT TYPE EXIT.

DESCRIPTION

CABLE ASSEMBLY PARTS LIST

ITEM	QTY	MFG.	IOI PART NO.	DESCRIPTION
2	*X*	IOI	120-610-020	MODULAR CABLE, 26 AVG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, WHITE PVC.
1	2 PCS	IOI	325-661-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50u" Au, FLAT TYPE EXIT.

466-256-512-D	25.0 FT ± 4.0 IN 762 M ± 101.6 MM
466-146-512-D	14.0 FT ± 3.0 IN 427 M ± 76.2 MM
466-076-512-D	7.0 FT ± 2.0 IN 213 M ± 50.8 MM
PART NUMBER	LENGTH "X"

F		G		H	
DWG. NO.	ZONE	REV.	DESCRIPTION	DATE	APPROVE E.V.
XX6-S11-D		X1	CUSTOMER APPROVAL	03/24/99	



P1	P2
1	WHITE
2	BLACK
3	RED
4	GREEN
5	YELLOW
6	BLUE

CUSTOMER APPROVAL

ENGR. SIGN Math Amur

DATE: -

- NOTES: UNLESS OTHERWISE SPECIFIED.
1. CABLE TO BE BUNDLED AND TWIST TIED.
 2. TEST CABLE FOR ALL OPENS & SHORTS.
 3. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

ITEM	QTY	MOFG.	IOI PART NO.	DESCRIPTION	UNLESS OTHERWISE NOTED: 1) DIMENSIONS ARE IN INCHES (MILLIMETER) 2) TOLERANCES X.XX ± 0.25 (6.35)	REV. NO.	REV. DATE	REV. BY	REV. FOR
2			120-610-010	MODULAR CABLE, 26 AWG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, BLACK PVC.					
1	2 PCS	IOI	325-661-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50A FLAT TYPE EXIT.					
CABLE ASSEMBLY PARTS LIST									

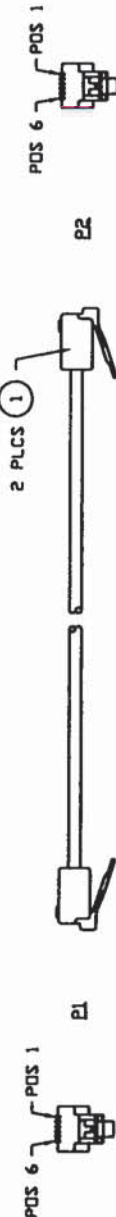
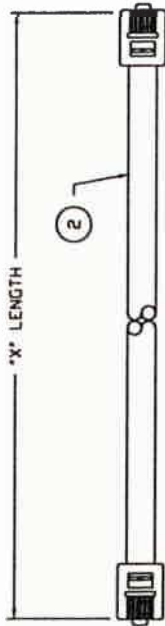
THIRD ANGLE PROJECTION

UNLESS OTHERWISE NOTED:
1) DIMENSIONS ARE IN
INCHES (MILLIMETER)
2) TOLERANCES:
XXX ± 0.25 (6.35)

SA	SCALE	HOME	SHEET 1 OF 1	XI
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A	B	C	D	E	F	G	H
1	2	3	4	5	6	7	8
9	10	11	12	13	14	15	16
17	18	19	20	21	22	23	24
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985	986	987	988	989	990	991	992
993	994	995	996	997	998	999	1000

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CUSTOMER APPROVAL
ENGR. SIGN Math. Farmer
DATE: 4-12-99

- NOTES: UNLESS OTHERWISE SPECIFIED.
1. CABLE TO BE BUNDLED AND TWIST TIED.
 2. TEST CABLE FOR ALL OPENS & SHORTS.
 3. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

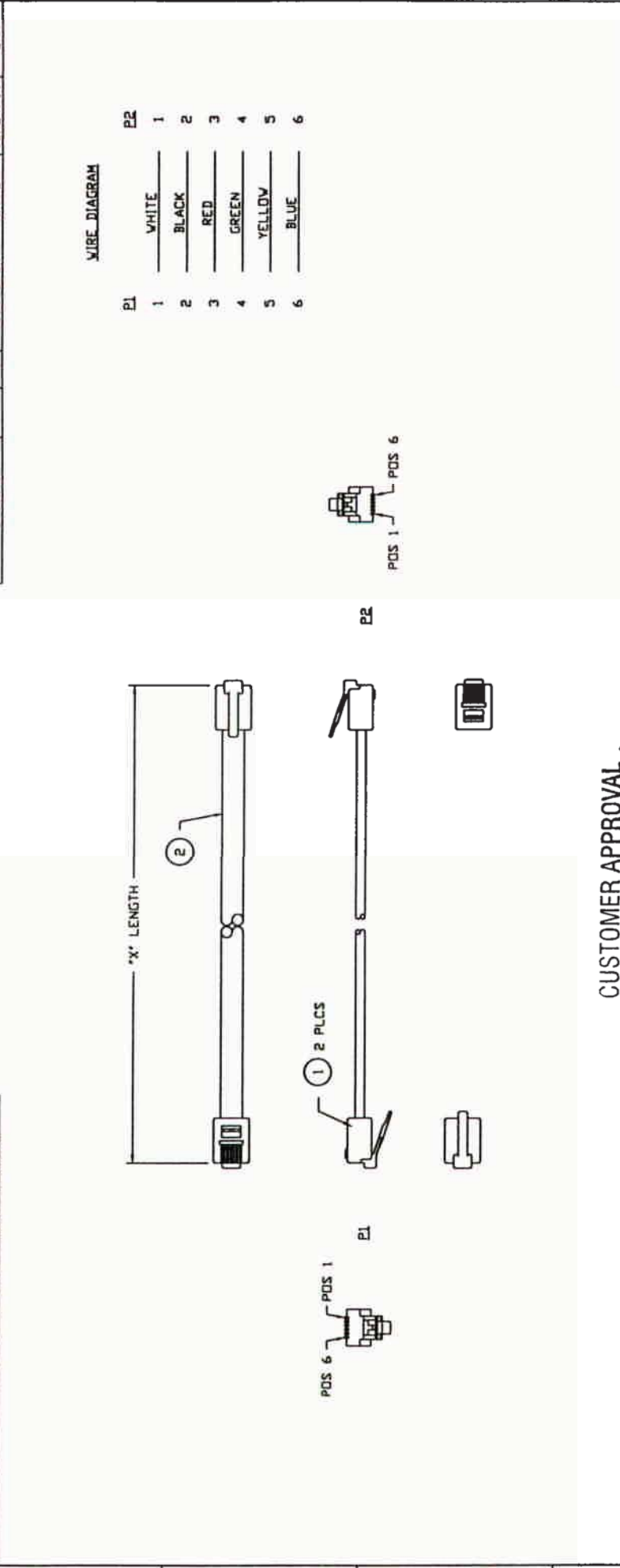
H1663-25-NB
H1663-14-NB
H1663-07-NB

466-256-510-D	25.0 FT ± 4.0 IN 7.62 M ± 101.6 MM
466-146-510-D	14.0 FT ± 3.0 IN 4.27 M ± 76.2 MM
466-076-510-D	7.0 FT ± 2.0 IN 2.13 M ± 50.8 MM
PART NUMBER	LENGTH "X"

I/O INTERCONNECT	
SANTA ANA, CALIFORNIA	
REV. 1	DATE 03/24/99
DESCRIPTION: 6P6C MODULAR, STANDARD STYLE, SILVER SATIN, CABLE ASSEMBLY	
PART NO.	466-XX6-510-D
DWG. NO.	466-XX6-510-D
QUANTITY	DIGI KEY
REV. 1	REV. 1
SCALE	1 OF 1

ITEM	QTY	MFG.	IOI PART NO.	DESCRIPTION
2	120-610-000	IOI	120-610-000	MODULAR CABLE, 26 AVG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, SILVER SATIN PVC.
1	2 PCS	IOI	325-661-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50u" Au, FLAT TYPE EXIT.

CABLE ASSEMBLY PARTS LIST



466-256-502-D	25.0 FT ± 4.0 IN 7.62 M ± 101.6 MM
466-146-502-D	14.0 FT ± 3.0 IN 4.27 M ± 76.2 MM
466-076-502-D	7.0 FT ± 2.0 IN 2.13 M ± 50.8 MM
PART NUMBER	LENGTH "X"

THIRD ANGLE PROJECTION

UNLESS OTHERWISE NOTED
1) DIMENSIONS ARE IN INCHES (MILLIMETER)
2) TOLERANCES
XXX ± 0.25 (6.35)

ENG. SIGN Math Lerner

DATE: 4-12-99

CUSTOMER APPROVAL

DATE: 4-12-99

NOTES: UNLESS OTHERWISE SPECIFIED.

1. CABLE TO BE BUNDLED AND TWIST TIED.

2. TEST CABLE FOR ALL OPENS & SHORTS.

3. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG.

PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

2	"X"	IOI	120-610-020	MODULAR CABLE, 26 AVG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, WHITE PVC.
1	2 PCS	IOI	325-661-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50u" AV, FLAT TYPE EXIT.
ITEM	QTY	MFG.	IOI PART NO.	DESCRIPTION

CABLE ASSEMBLY PARTS LIST

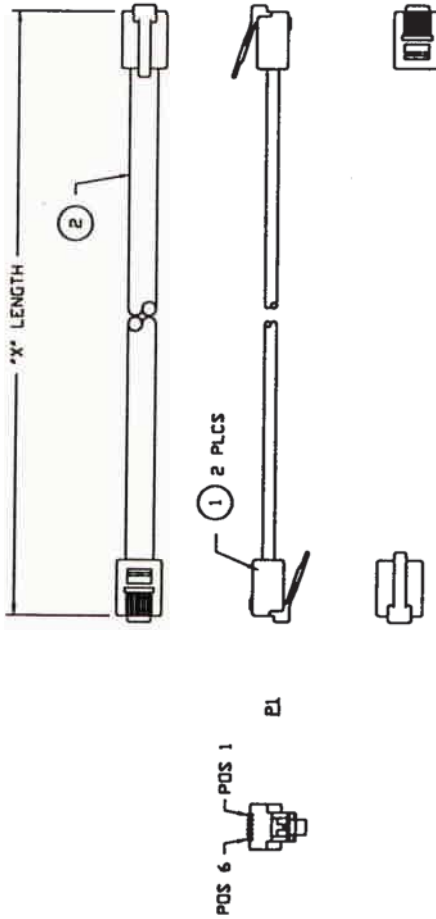
I/O INTERCONNECT

SANTA ANA, CALIFORNIA

REV. XI	CUSTOMER	DIGI KEY	SCALE	NONE	SHEET	1	OF	1
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A		B	C	D	E	F	G	H
DWG. NO.		ZONE	REV.	DESCRIPTION	DATE	APPROVED		
XX6-500-D		X1		CUSTOMER APPROVAL	03/24/99	E.V.		

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WIRE DIAGRAM

P1	P2
1	WHITE
2	BLACK
3	RED
4	GREEN
5	YELLOW
6	BLUE

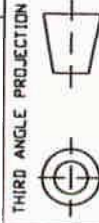
CUSTOMER APPROVAL

ENGR. SIGN Math J. Jemur
DATE: 4-12-99

- NOTES: UNLESS OTHERWISE SPECIFIED.
1. CABLE TO BE BUNDLED AND TWIST TIED.
 2. TEST CABLE FOR ALL OPENS & SHORTS.
 3. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

H2663-25-ND
H2663-14-ND
H2663-07-ND

466-256-500-D	25.0 FT ± 4.0 IN 7.62 M ± 101.6 MM
466-146-500-D	14.0 FT ± 3.0 IN 4.27 M ± 76.2 MM
466-076-500-D	7.0 FT ± 2.0 IN 2.13 M ± 50.8 MM
PART NUMBER	LENGTH "X"
I/O INTERCONNECT	



THIRD ANGLE PROJECTION

I/O INTERCONNECT	
SANTA ANA, CALIFORNIA	
DATE	REV.
03/24/99	X1
TITLE	
6P6C MODULAR, REVERT STYLE, SILVER SATIN, CABLE ASSEMBLY	
PART NO.	466-XX6-500-D
PWG NO.	466-XX6-500-D
CUSTOMER	DIGI KEY
SCALE	NONE
SHEET	1 OF 1

UNLESS OTHERWISE NOTED:
1) DIMENSIONS ARE IN INCHES (MILLIMETER)
2) TOLERANCES:
XXX ± 0.25 (6.35)

CABLE ASSEMBLY PARTS LIST

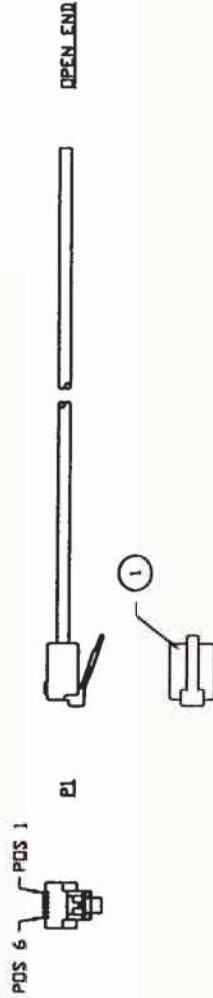
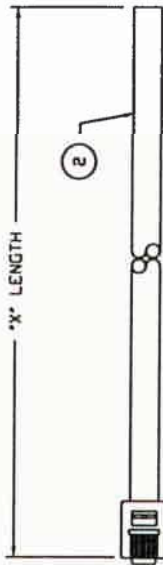
ITEM	QTY	MFG.	IOI PART NO.	DESCRIPTION
2	"X"	IOI	120-610-000	MODULAR CABLE, 26 AWG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, SILVER SATIN PVC.
1	2 PCS	IOI	325-661-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50u" AU, FLAT TYPE EXIT.

A		B	C	D	E	F	G	H
DWG. NO.		ZONE	REV.	DESCRIPTION	DATE	APPROVED		
XX6-522-D		X1		CUSTOMER APPROVAL	03/24/99	E.V.		

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WIRE DIAGRAM

PI	OPEN END
1	WHITE
2	BLACK
3	RED
4	GREEN
5	YELLOW
6	BLUE



CUSTOMER APPROVAL
ENGR. SIGN Math Thomas
DATE: 4-12-99

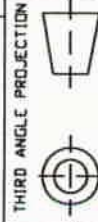
- NOTES: UNLESS OTHERWISE SPECIFIED.
- CABLE TO BE BUNDLED AND TWIST TIED.
 - TEST CABLE FOR ALL OPENS & SHORTS.
 - PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

H3661-25-ND
H3661-14-ND
H3661-07-ND

466-256-522-D	25.0 FT ± 4.0 IN 7.62 M ± 101.6 MM
466-146-522-D	14.0 FT ± 3.0 IN 4.27 M ± 76.2 MM
466-076-522-D	7.0 FT ± 2.0 IN 2.13 M ± 50.8 MM

PART NUMBER
I/O INTERCONNECT

LENGTH "X"



THIRD ANGLE PROJECTION

I/O INTERCONNECT	
SANTA ANA, CALIFORNIA	
TITLE	GP6C MODULAR, TO OPEN END, WHITE, CABLE ASSEMBLY
PART NO.	466-XX6-522-D
PWG NO.	466-XX6-522-D
CUSTOMER	DIGI KEY
REV.	X1
SCALE	NONE
SHEET	1 OF 1

MODULAR CABLE, 26 AWG (7/34) BARE COPPER, 6 CONDUCTOR, UNSHIELDED, WHITE PVC.

ITEM	QTY	MFG.	IOI PART NO.	DESCRIPTION
1	1 PC	IOI	325-661-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 6 CONDUCTOR, 50U" AU, FLAT TYPE EXIT.

CABLE ASSEMBLY PARTS LIST

