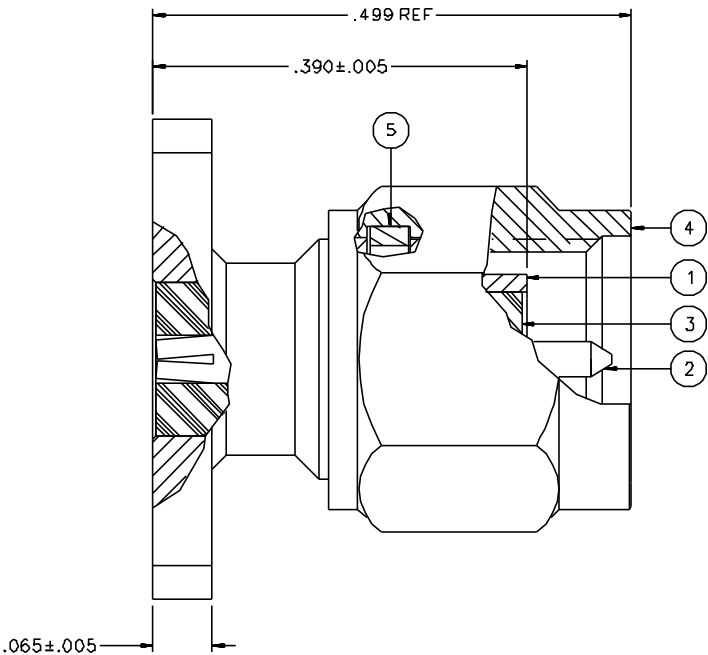
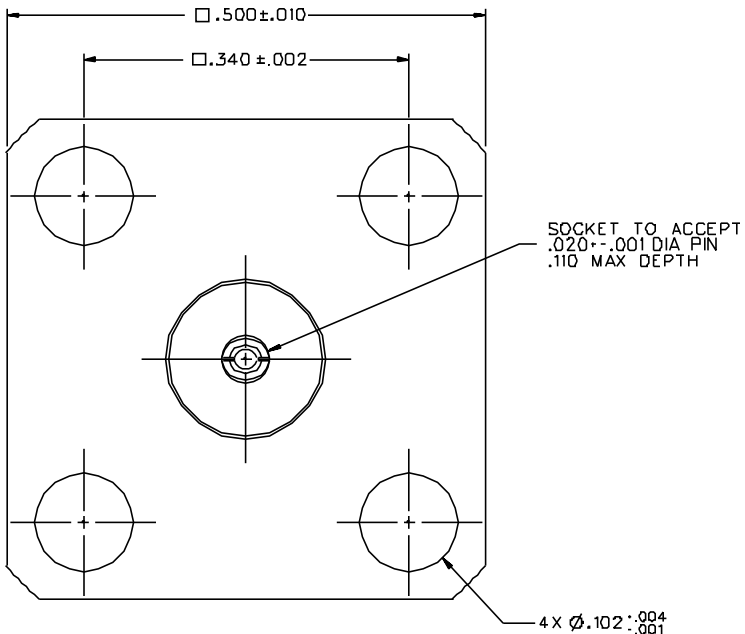


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ COUPLING NUT	ITEM ⑤ RETENTION SPRING
142-1801-531	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED
142-1801-536	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-26.5 GHz
VSWR: DEPENDENT UPON APPLICATION, TYPICALLY < 1.1 + .01F {F IN GHz}
WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 5000 MEGOHM MIN
CONTACT RESISTANCE:
CENTER CONTACT - INITIAL 6.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 8.0 MILLIOHM MAX
OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
BRAID TO BODY - NOT APPLICABLE
CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
INSERTION LOSS: DEPENDENT UPON APPLICATION, TYPICALLY < .06 / F dB {F IN GHz}
RF LEAKAGE: -70 dB MIN AT 2.5 GHz
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 670 VRMS MIN AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
MATING TORQUE: 7-10 INCH POUNDS
COUPLING PROOF TORQUE: 15 INCH-POUNDS MIN
COUPLING NUT RETENTION: 60 LBS MAX
CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
CABLE ACCEPTABILITY: NOT APPLICABLE
CABLE HEX CRIMP SIZE: NOT APPLICABLE
CABLE RETENTION: NOT APPLICABLE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

{MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012}
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION I
VIBRATION: MIL-STD-202, METHOD 204, CONDITION D
MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

DRAWING NO. C - 142-1801-531/540	
0	REVISIONS
ENGINEERING RELEASE	
1	7-27-95 R H B B B B B-1-95 ECN 43587
CHANGED: UPDATED GRAPHICS	
2	3-17-97 R H B B B B B-1-95 ECN 44566

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY JRK	DATE 5-30-95	 Cinch Connectivity Solutions 299 Johnson Ave, Ste. 100 Waseca, MN 56093 1-800-247-8256	
DECIMALS	mm	CHECKED BY JRK	DATE 7-27-95		
.XXX		APPROVED BY TAK	DATE 7-28-95	TITLE ASSY, PLUG, .500 SQUARE FLANGE MOUNT, FLANGE SOCKET .020, FIELD REPLACEABLE SMA	
MATL		APPROVED BY RJB	DATE 7-31-95	CODE NO.	DRAWING NO. C 142-1801-531/540
FINISH		RELEASE DATE	8-1-95	SCALE 10:1	U/N INCH SHEET 2 OF 2