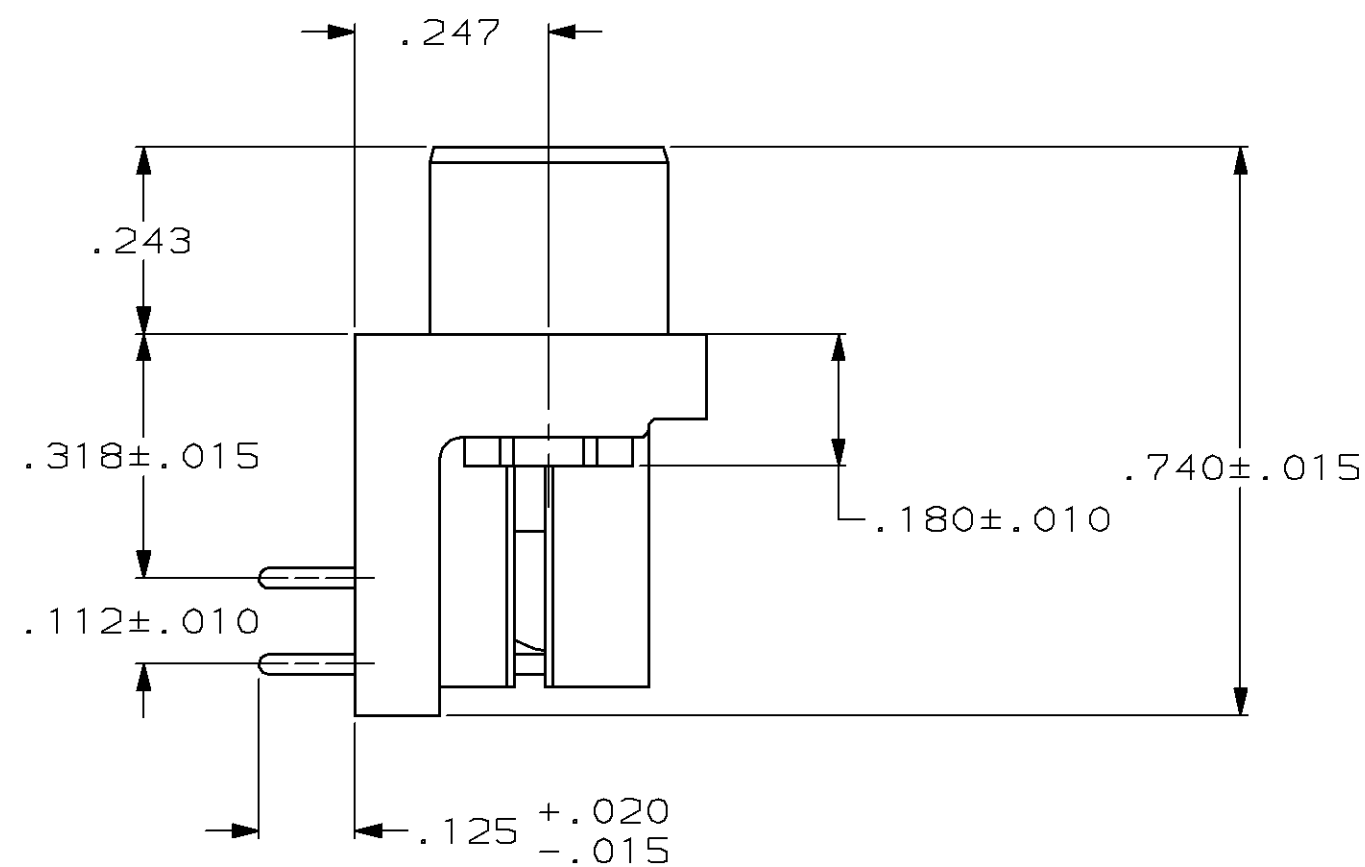
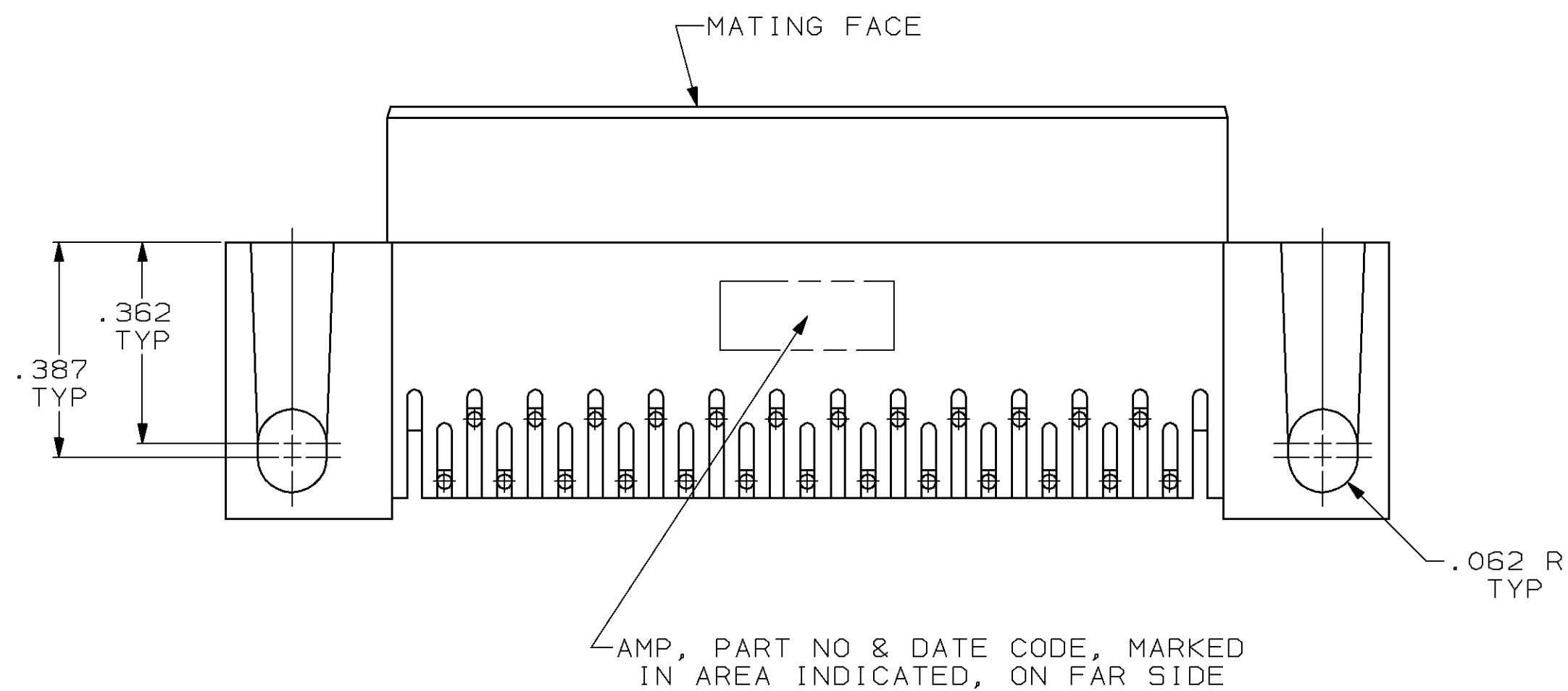
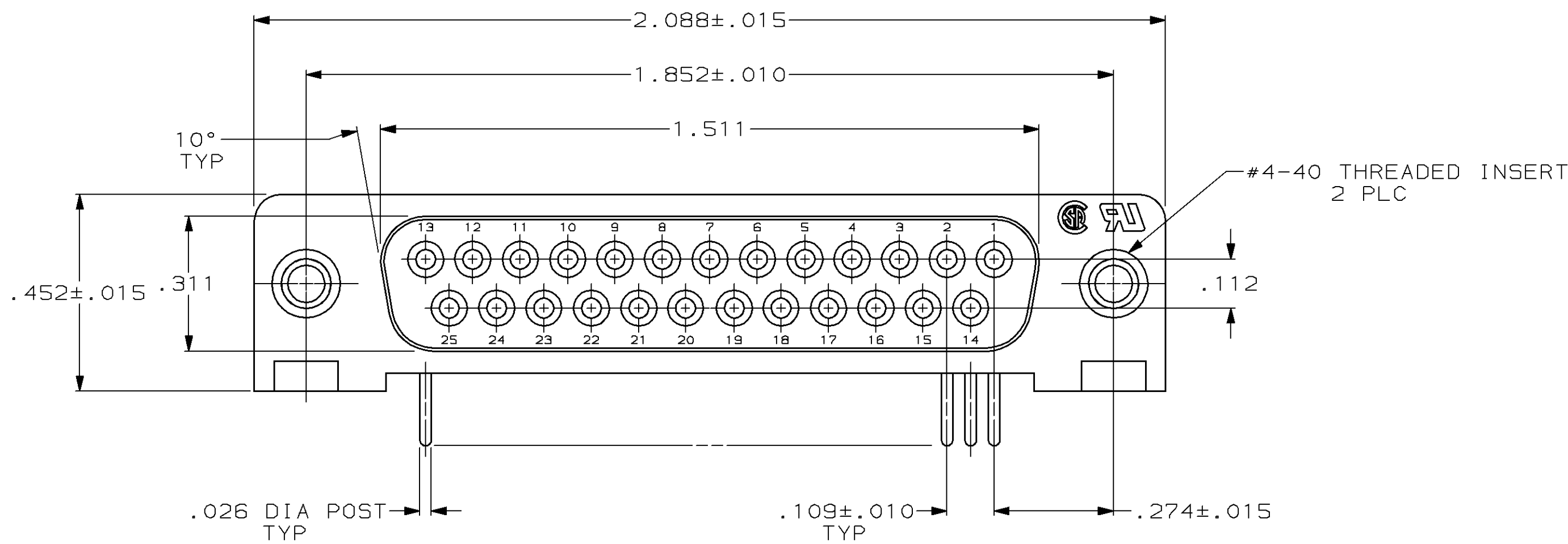
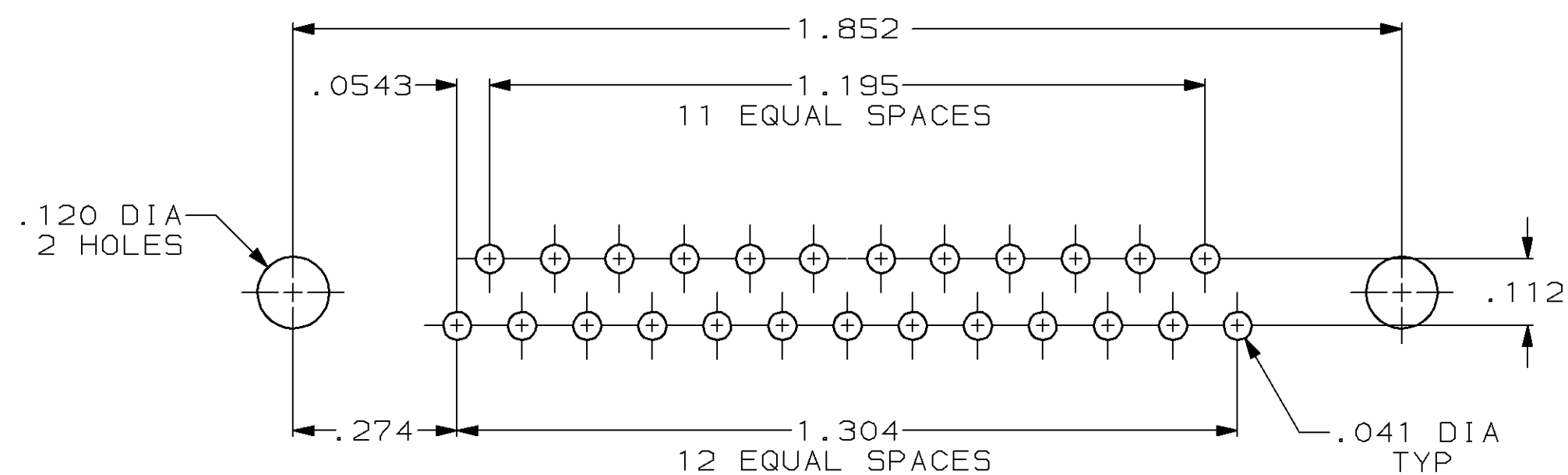


LOC BD	DIST 77	P	F	REVISIONS					
				ZONE	LTR	DESCRIPTION	DATE	APPD	
					D	REV PER EC 0020-983-95	15 DEC 95	RT	
					E	REV PER EC 0020-1448-95	10 JAN 96	RLT	
					F	SUPSD -1 PER EC 0020-570-96	27 FEB 97	RT	



- 1 FLAME RETARDANT, 94V-0 RATED, GLASS FILLED NYLON OR POLYESTER, COLOR: BLACK.
- 2 PHOS. BRONZE PER QQ-B-750.
- 3 REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- 4 GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- 5 PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- 6 PLATED WITH .000030 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.



RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS 3

			SUPSD BY 745392-2		6 5		745392 -2	
					FINISH		PART NUMBER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON : 2 PL DEC ±.005 ANGLES ±2°			DR 4-7-87 S.WELDON		AMP AMP INCORPORATED Harrisburg, Pa. 17105			
			CHK 4-14-87 C.RICHARD					
			APPD 4-27-87 B.TAYLOR					
			APPD 5-5-87 J.ASSINI					
			PRODUCT SPEC 108-40005					
MATERIAL MOLDED PARTS: 1					NAME RECEPTACLE ASSY, SIZE 3, 25 POSN, RIGHT ANGLE, .318 SERIES, .026 DIA POSTS, W/ THREADED INSERTS, AMPLIMITE® HD-20			
CONTACTS: 2								
INSERTS: ZINC								
FINISH 4								
CONTACTS: SEE TABLE								
INSERTS: CLEAR CHROMATE			WEIGHT -		SIZE D		FSCM NO 00779	
					DRAWING NO 745392			
					SCALE 4:1		SHEET 1 of 1	