

One-touch Fittings

Series KQ2

Applicable Tubing: Metric Size
Connection Thread: M, R, Rc

How to Order

KQ 2 H 06 01 S

One-touch fittings

Product's color

Symbol	Body	Release button
2	White	Light gray
Nil	Black	Blue

Applicable tubing O.D.

Symbol	O.D.
23	ø3.2
04	ø4
06	ø6
08	ø8
10	ø10
12	ø12
16	ø16

Port size/Applicable tubing O.D.

Thread connection	Port size	Applicable tubing O.D.
M5	M5 x 0.8	
M6	M6 x 1.0	
01	R 1/8, Rc 1/8	
02	R 1/4, Rc 1/4	
03	R 3/8, Rc 3/8	
04	R 1/2, Rc 1/2	
00	Same dia. tubing	
04	ø4	(Reducer) Different dia. tubing
06	ø6	
08	ø8	
10	ø10	
12	ø12	
16	ø16	
99	Same dia. rod	

With thread seal

Symbol	With thread seal
Nil	None
S	With thread seal

Note) Port size with seal: Only
R 1/8
R 1/4
R 3/8
R 1/2

Model

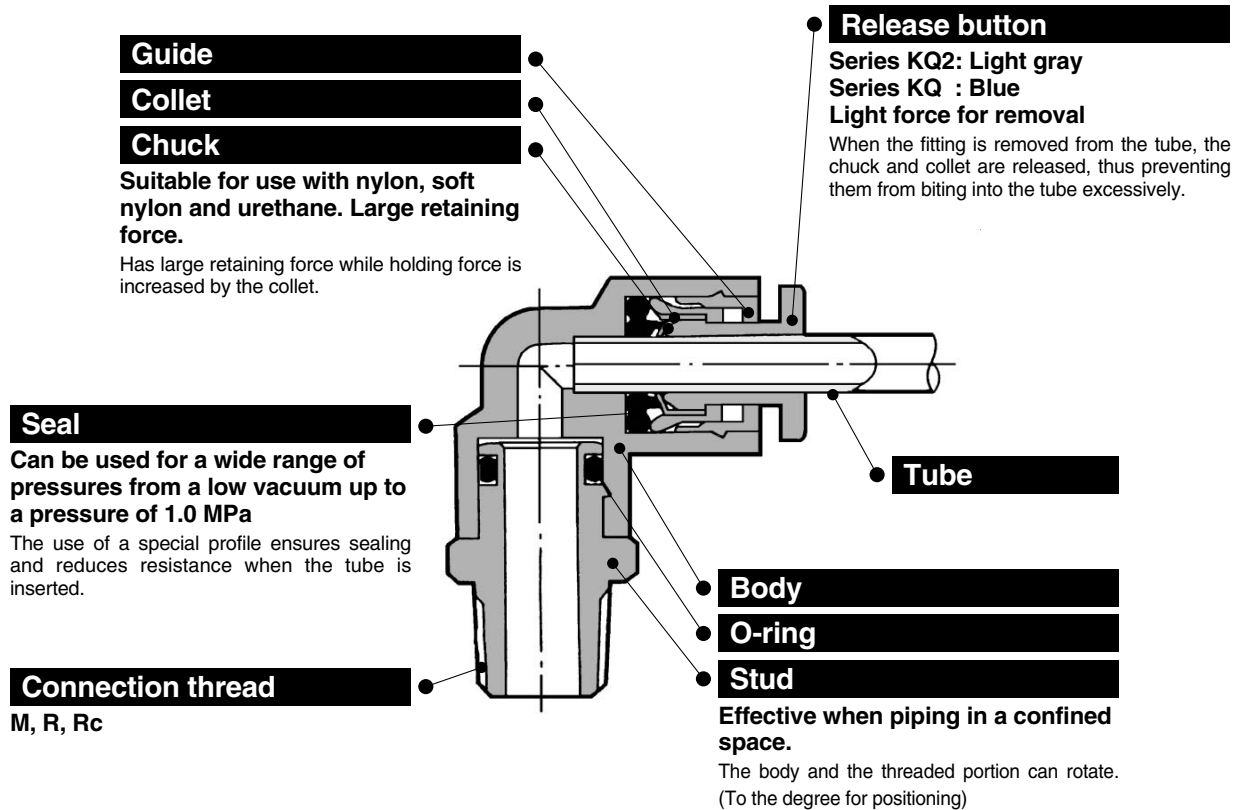
H	Male connector	T	Male branch tee
	Straight union		Union tee
	Different diameter straight		Different diameter tee * (Note)
S	Hex. socket head male connector	TW	Cross*
F	Female connector	TX	Different diameter cross*
	Male elbow	TY	Different diameter cross*
L	Union elbow	Y	Male run tee
	Plug-in elbow		Male delta union
	Reducer elbow	D	Delta union
LU	Male branch connector		Branch
	Branch union elbow	U	Union "Y"
K	45° male elbow		Different dia. union "Y"
V	Universal male elbow		Plug-in "Y"
VS	Hexagon socket head universal male elbow	UD	Delta branch
VF	Universal female elbow		Different dia. double union "Y"
LF	Female elbow	XD	Double plug-in "Y"
VD	Double universal male elbow	X	Different diameter plug-in "Y"
VT	Triple universal male elbow	R	Plug-in reducer
Z	Branch universal male elbow	E	Bulkhead union
ZF	Branch universal female elbow		Bulkhead connector
ZD	Double branch universal male elbow	LE	Bulkhead male elbow
ZT	Triple branch universal male elbow		
W	Extended plug-in elbow		
	Extended male elbow		

Accessory	
Symbol	Name
KQ2N	Nipple
	Reducer nipple
	Adaptor
KQ2C	Tube cap
KQ2C	Color cap
KQ2P	Plug (White)
KQP	Plug (Blue)

Use the below part number to order the gasket for M5 and M6 threads.
Gasket for M5 thread: M-5G2
Gasket for M6 thread: M-6G

* Available only for white color body.
Note) KQT06-04, KQT08-06, KQT10-08, and KQT12-10 are available as made to order.

Series KQ2: White body
Series KQ : Black body



PAT.

One-touch IN/OUT connection.
Possible to use in vacuum to -100 kPa

• **Applications for metric size tubing**

• **Applicable tubing material—Nylon, Soft nylon, Polyurethane**

Applicable Tubing

Tubing material	Nylon, Soft nylon, Polyurethane
Tubing O.D.	ø3.2, ø4, ø6, ø8, ø10, ø12, ø16

Product's Color

Series	Body	Release button
Series KQ2	White	Light gray
Series KQ	Black	Blue

Specifications

Fluid	Air/Water ^{Note)}	
Maximum operating pressure	1.0 MPa	
Operating vacuum pressure	-100 kPa	
Proof pressure	3.0 MPa	
Ambient and fluid temperature	-5 to 60°C, Water: 0 to 40°C (No freezing)	
Thread	Mounting section	JIS B 0203 (Taper thread for piping) JIS B 0209 Class 2 (Metric coarse thread)
	Nut section	JIS B 0211 Class 2 (Metric fine thread)
Seal (Thread portion)		With seal or none

Note) Applicable for general industrial water. Please consult with SMC if using for other kinds of fluid. Also, the surge pressure must be under the maximum operating pressure.

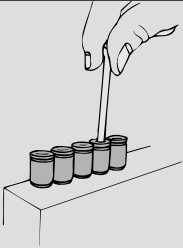
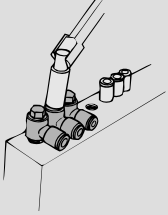
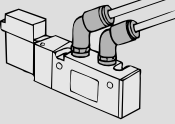
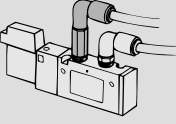
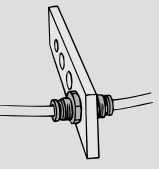
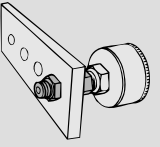
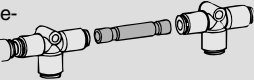
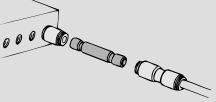
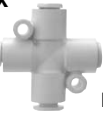
Principal Parts Material

Body	C3604BD, PBT, PP
Stud	C3604BD (Thread portion)
Chuck	Stainless steel 304
Guide	Stainless steel 304, C3604BD, POM
Collet, Release button	POM
Seal, O-ring	NBR
Gasket	Stainless steel 304, NBR



P. 15-2-30

Series KQ2

Model			
Hex. socket head male connector			
KQ2S	P. 14	Internal hex. allows thread connection by using an allen wrench for confined spaces.	
			
Universal male elbow			
KQ2V	P. 17	Universal male elbow allows thread connection by using a socket wrench for confined spaces.	
			
45° male elbow			
KQ2K	P. 16	Use to pipe in 45° direction from female thread. Model in-between of male connector and male elbow.	
			
Extended male elbow			
KQ2W	P. 22	Basically, it is used together with male elbow. Different point is that it is used for with fittings to avoid from interfering with each other by making the piping two-level.	
			
Bulkhead union			
KQ2E	P. 28	Use to connect tubes through a panel.	
			
Bulkhead connector			
KQ2E	P. 28	Use to connect male thread and tube through a panel.	
			
Nipple			
KQ2N	P. 29	Use to connect One-touch fittings.	
			
Reducer nipple			
KQ2N	P. 29	Use to connect One-touch fittings that are different tubing O.D.s.	
			
Male connector			
KQ2H	P. 14	Use to pipe in the same direction from female thread. Most general style.	
			
Male elbow			
KQ2L	P. 15	Use to pipe at right angles to female thread. Most general style.	
			
Male branch tee			
KQ2T	P. 22	Use to branch line from female thread in both 90° directions.	
Female connector			
KQ2F	P. 14	Use to pipe from male thread such as pressure gauge.	
			
Union elbow			
KQ2L	P. 20	Use to connect tubes at right angles.	
Union tee			
KQ2T	P. 23	Use to connect tubes in both 90° directions.	
Straight union			
KQ2H	P. 15	Use to connect tubes in the same direction.	
Different diameter straight			
KQ2H	P. 15	Use to connect different sized tubes.	
Plug-in elbow			
KQ2L	P. 21	Use to change by 90° in a tube fetching from One-touch direction fittings.	
Reducer elbow			
KQ2L	P. 21	Use to change by 90° in a tube fetching direction from One touch fittings and to size down.	
Different diameter tee			
KQ2T	P. 23	Use to connect tubes with size down in both 90° directions.	
Different diameter tee			
KQ2T	P. 23	Use to branch line with size down in both side 90° direction.	
Cross			
KQ2TW	P. 23	Use to four-branch line.	
Different diameter cross			
KQ2TX	P. 23	Use to connect tubes with size down in all 90° directions.	
Different diameter cross			
KQ2TY	P. 24	Use to branch line with size down in three directions.	

Series KQ2

Extended Male Elbow: KQ2W

<M5>



<R>



Applicable tubing O.D. (mm)	Connection thread R	Model	H (width across flats)	⁽¹⁾		L1	L2	A *	M	Effective area ⁽²⁾ (mm²)		Weight (g)
				øD1	øD2					Nylon	Urethane	
3.2	M5 x 0.8	KQ2W23-M5	8	9.6	8	17.5	30	31	15.5	2.8	2.4	10
	1/8	KQ2W23-01S	10		37		38	19				
	1/4	KQ2W23-02S	14		43		42	41				
4	M5 x 0.8	KQ2W04-M5	8	10.4	8	18	30	32	16	3.0	3.0	11
	1/8	KQ2W04-01S	10		37.5		38.5	4.0		4.0	23	
	1/4	KQ2W04-02S	14		43.5		42.5				38	
6	M5 x 0.8	KQ2W06-M5	8	12.8	8	20	30.5	33.5	17	3	3	11
	1/8	KQ2W06-01S	10		40		42.5	10.9		8.6	26	
	1/4	KQ2W06-02S	14		46		46.5				41	
	3/8	KQ2W06-03S	17		48		48				67	
8	1/8	KQ2W08-01S	12	15.2	12	23	43.5	47	18.5	20.5	14.2	30
	1/4	KQ2W08-02S	14				49.5	51				47
	3/8	KQ2W08-03S	17				51.5	52.5				74
10	1/4	KQ2W10-02S	17	18.5	17	26.5	56.5	59.5	21	33.5	23.8	66
	3/8	KQ2W10-03S	17				58.5	61				76
	1/2	KQ2W10-04S	22				65	66				145
12	1/4	KQ2W12-02S	17	20.9	17	28.5	57.5	62	22	47.7	37.7	68
	3/8	KQ2W12-03S	17				59.5	63.5				78
	1/2	KQ2W12-04S	22				66	68.5				147
16	3/8	KQ2W16-03S	22	26.5	20.9	34	69.5	76	25	71	(71)	101
	1/2	KQ2W16-04S	22				75	80		100	(84)	105

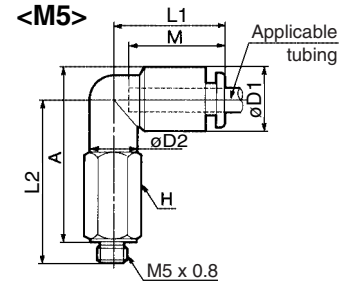


* Reference dimensions after R thread installation.

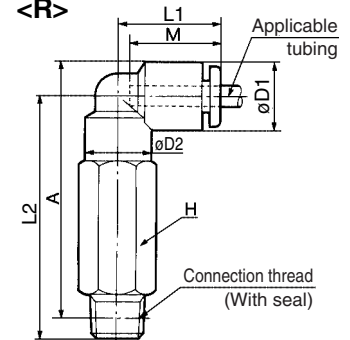
Note 1) ϕD : Max. diameter

Note 2) (): Values for soft nylon

<M5>



<R>



Male Branch Tee: KQ2T

<M5>



<M6>



<R>



Applicable tubing O.D. (mm)	Connection thread R	Model	H (width across flats)	$\phi D1^{(1)}$	$\phi D2$	L1	L2	A*	M	Effective area ⁽²⁾ (mm ²)		Weight (g)
										Nylon	Urethane	
3.2	M5 x 0.8	KQ2T23-M5	7	9.6	10	17.5	13.2	14.3	12.7	3.2	2.7	3.2
	1/8	KQ2T23-01S	10				21.5	22.5				10
	1/4	KQ2T23-02S	14				25.5	24.5				20
4	M5 x 0.8	KQ2T04-M5	7	10.4	10	18	13.7	15.3	16	4.5	4.1	3.5
	M6 x 1.0	KQ2T04-M6	8				14.7	15.3				4.4
	1/8	KQ2T04-01S	10				22	23				13
6	1/4	KQ2T04-02S	14	11.6	16.1	20	26	25	17.4	4.5	4.5	19
	M5 x 0.8	KQ2T06-M5	7				14.7	15.7				4.4
	M6 x 1.0	KQ2T06-M6	8				15.7	15.7				5.3
8	1/8	KQ2T06-01S	10	12.8	10	20	23	25.5	17	13.9	11.0	12
	1/4	KQ2T06-02S	14				27	27.5				20
	3/8	KQ2T06-03S	17				29	29				34
10	1/8	KQ2T08-01S	12	15.2	12	23	24.5	28	18.5	26.3	18.2	14
	1/4	KQ2T08-02S	14				28.5	30				22
	3/8	KQ2T08-03S	17				30.5	31.5				36
12	1/8	KQ2T10-01S	17	18.5	17	26.5	27	32	21	40.8	29.0	31
	1/4	KQ2T10-02S	17				30	33				29
	3/8	KQ2T10-03S	17				32	34.5				39
16	1/2	KQ2T10-04S	22	20.9	17	28.5	36	37	22	57.2	45.2	66
	1/4	KQ2T12-02S	17				31	35.5				31
	3/8	KQ2T12-03S	17				33	37				41
16	1/2	KQ2T12-04S	22	26.5	20.9	34	37	39.5	25	71	(71)	68
	3/8	KQ2T16-03S	22				38	44.5				112
	1/2	KQ2T16-04S	22				40.5	46				116

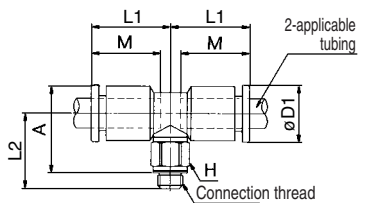


* Reference dimensions after R thread installation.

Note 1) $\phi D1$: Max. diameter

Note 2) (): Values for soft nylon.

<M5, M6>



<R>

