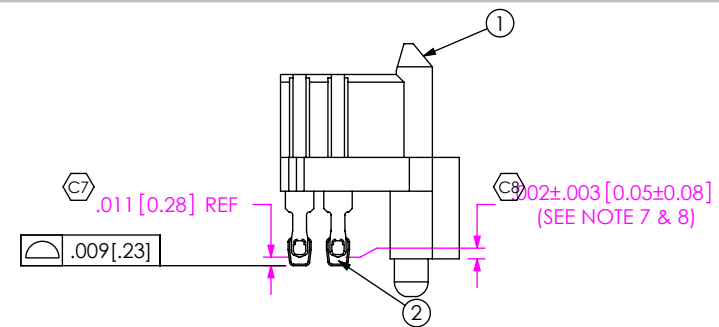
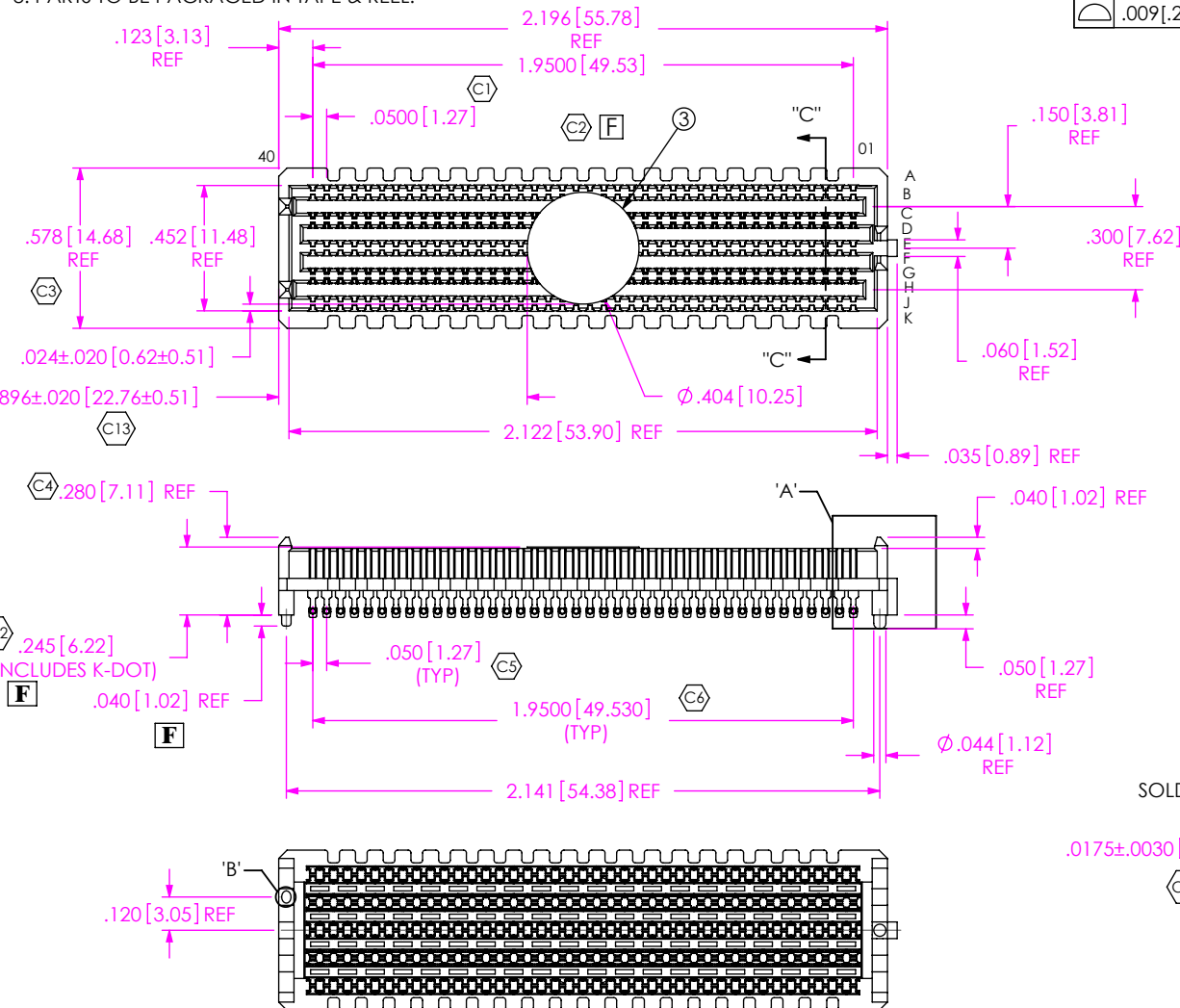


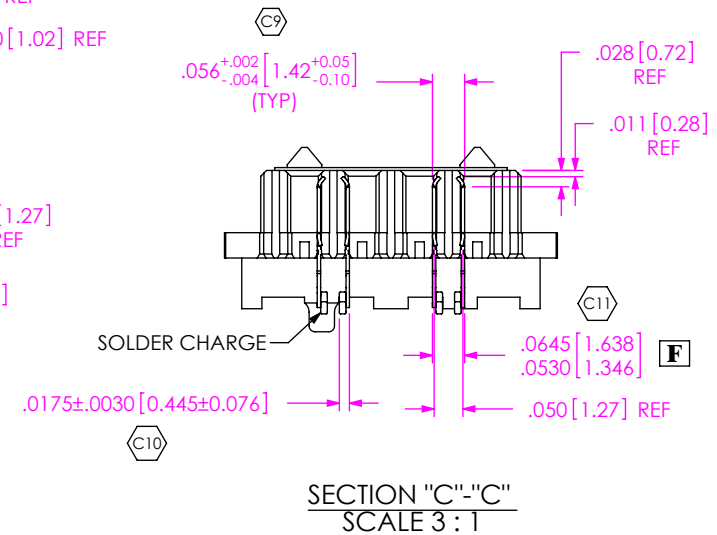
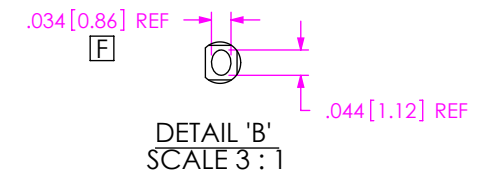
DATE: _____
 COMPANY: _____
 CUSTOMER SIGNATURE _____
 PRINTED NAME _____
 PHONE NO: _____
 FAX NO: _____

1. **VITA 57 CONNECTOR.**
2. **FILL ROWS 3, 4, 7, 8 ONLY.**
3.  REPRESENTS A CRITICAL DIMENSION.
4. MINIMUM PUSHOUT FORCE: .75 LBS.
5. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
6. MAXIMUM ROW TO ROW VARIATION .003[0.08].
7. DIMENSION C8 MUST BE MEASURED IN THE FOUR OUTSIDE CORNERS USING INSPECTION FIXTURE AT-1817-836-1, USE CO-AU-WI-2003-M FOR PROCESS.
8. PARTS TO BE PACKAGED IN TAPE & REEL.



DETAIL 'A'

SCALE 4 : 1



ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-40-03.5-10-A	1.0000	LCP UL 94 V0, COLOR: BLACK
2	SUB-T-1M36-03.5-S-1	1.0000	COPPER ALLOY/LEADED SOLDER
3	K-DOT-.404-.500-.005	160.00	POLYIMIDE FILM
4	CT-SEAM033MS	1.0000	CONDUCTIVE POLYMER

UNLESS OTHERWISE SPECIFIED.
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:

DECIMALS	ANGLES
.XX: $\pm .01$ [.3]	2°
.XXX: $\pm .005$ [.13]	
.XXXX: $\pm .0020$ [.051]	

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PLATING:
CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
REMAINDER: .000200 REF TIN OVER .000050 NICKEL

F:\dwg\sw\asp\127000\ASP-127797-01.SLDDRW

SHEET SCALE: 1.5:1

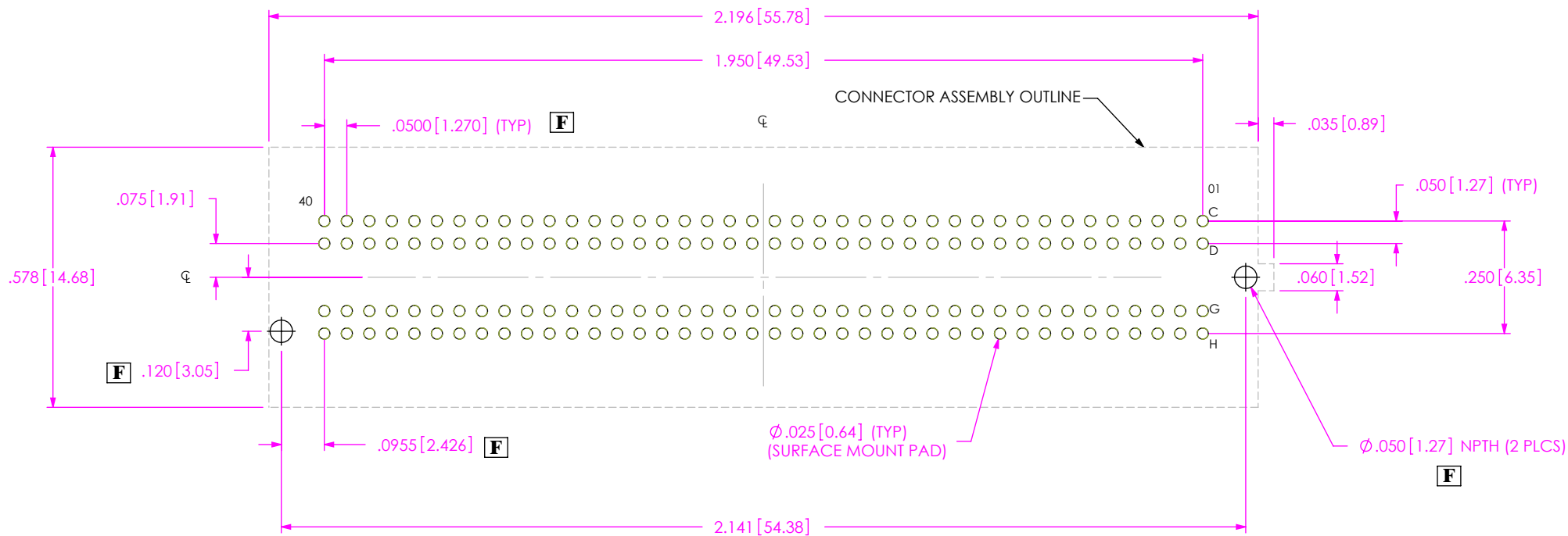
SHEET SCALE: 1.5:1	DESCRIPTION: .050 PITCH TERMINAL ARRAY ASSEMBLY
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DWG. NO. ASP-127797-01

BY: B RAY	08/25/2006	SHEET 1 OF 4
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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322



ALL DIMENSIONS ARE SYMMETRICAL ABOUT CENTERLINE

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SHEET SCALE: 1.5:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:

.050 PITCH TERMINAL ARRAY ASSEMBLY

DWG. NO.

ASP-127797-01

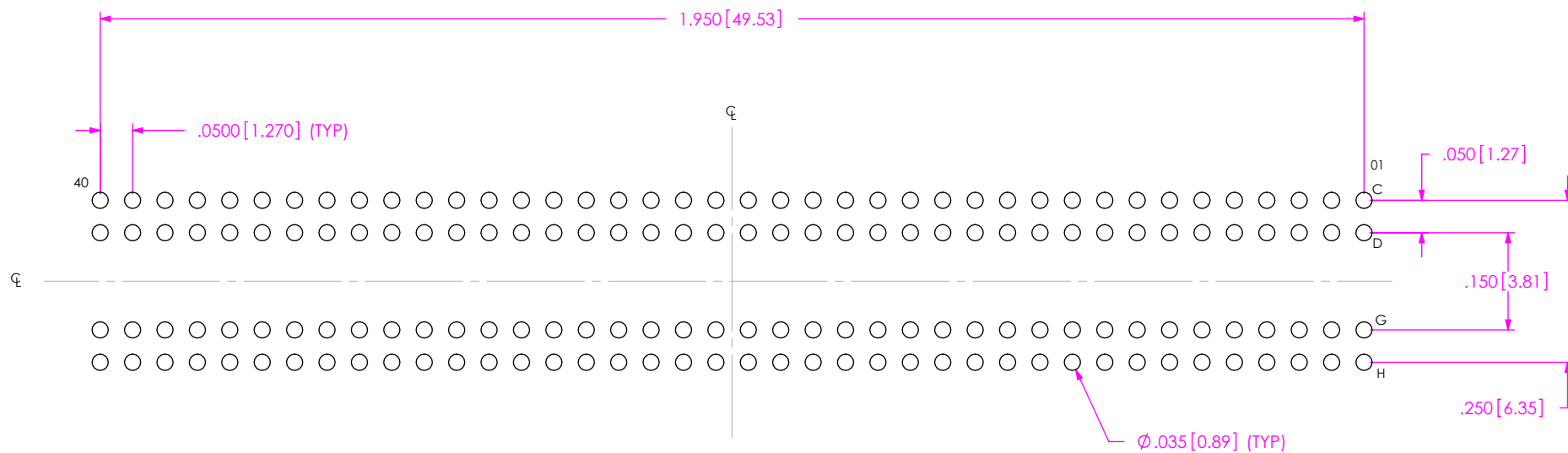
BY: B RAY

08/25/2006

SHEET 2 OF 4

RECOMMENDED STENCIL LAYOUT FOR ASP-127797-01

NOTE:
STENCIL TO BE .0060[.152] THICK



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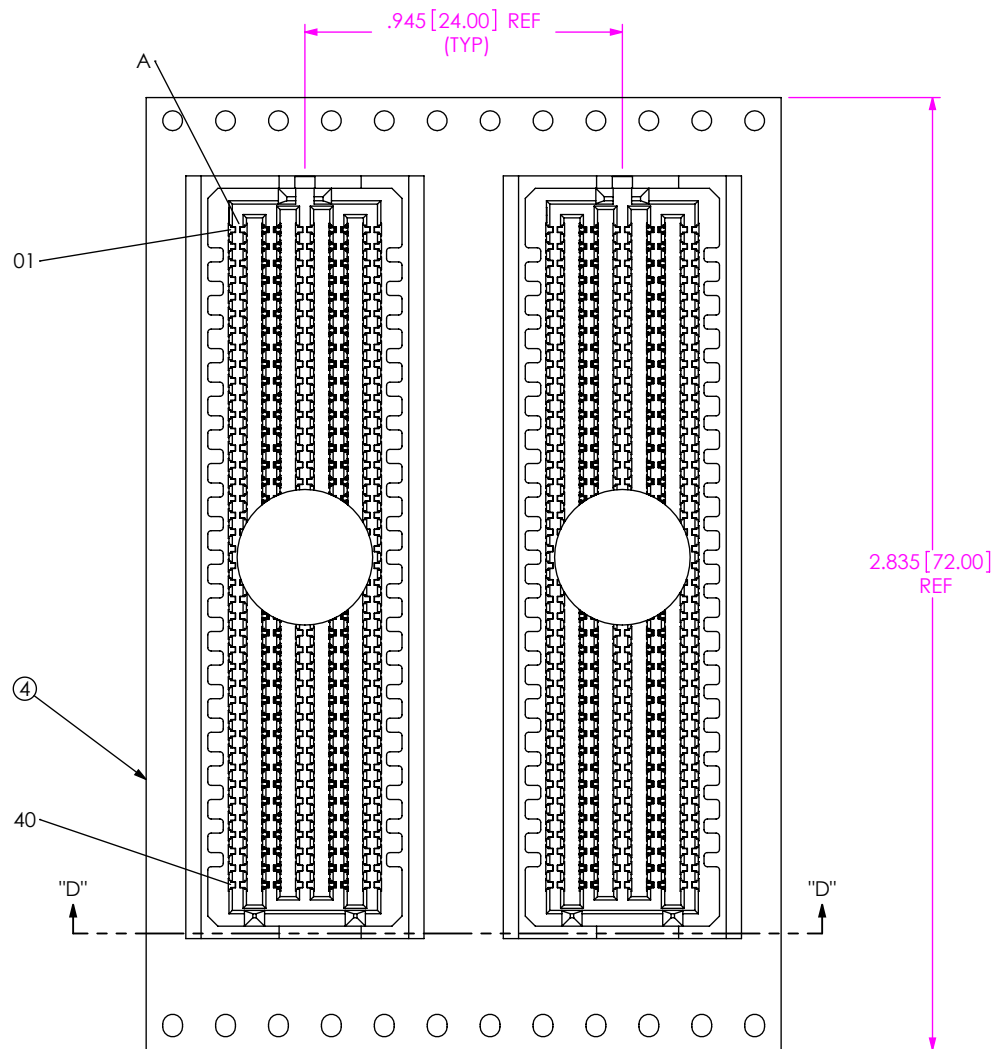
SHEET SCALE: 1.5:1

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

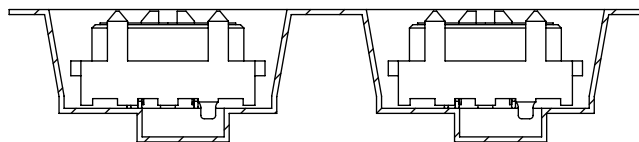
DESCRIPTION:
.050 PITCH TERMINAL ARRAY ASSEMBLY

DWG. NO.	ASP-127797-01
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BY: B RAY	08/25/2006	SHEET 3 OF 4
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USER DIRECTION OF UN-REELING →
POCKET NOT DETAILED



F

SECTION "D"-"D"
SCALE 1.75 : 1
PACKAGING VIEW

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SHEET SCALE: 1.75:1

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ASP-127797-01

BY: B RAY 08/25/2006 SHEET 4 OF 4