

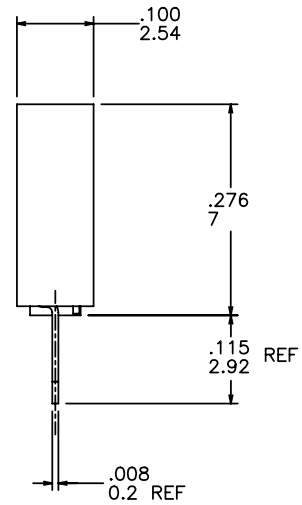
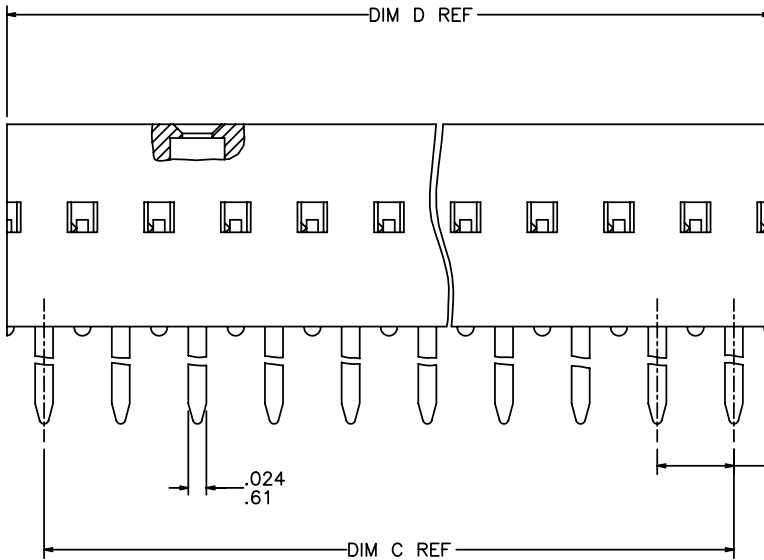
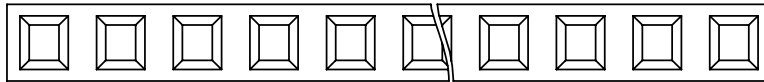


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PRODUCT NO.
SEE TABLE

68685 - XXX - LF
LEAD FREE OPTION
PACKAGING OPTIONS OMIT IF NOT REQUIRED.
NO. OF POSITIONS PER ROW
PLATING CODE
BASE PART NUMBER



mat'l. code				surface		tolerance		projection		product family			
				ISO 1302 ✓		ISO 406 ISO 1101				DUBOX			
ltr		ecn		nodr		date		tolerances unless otherwise specified				title	
W		N-005262		SH		2011-8-22		angles		.XX ±.01/.3		DUBOX SING. ROW VERT.	
P		V03-0309		HTB		04/30/03		linea		.XXX ±.005/.13		CARD CONN. ASSEMBLY	
R		V04-0002		HTB		01/06/04		0'±2'		.XXXX ±.0020/.051		scale 4:1	
S		V05-0463		DPU		06/27/05		dr		S. RAMP		02/25/91	
T		M06-0237		MN		06/19/06		engr		M. HAHN		02/25/91	
U		M06-0433		AGS		10/31/06		chr		M. HAHN		02/25/91	
V		M07-0203		MHT		5/01/07		appd		M. HAHN		02/25/91	
sheet		revision		W		W		W					
Index		sheet		1		2		3					

PRODUCT NO NOTE 8	PLATING CONTACT AREA MIN	PLATING SOLDER TAIL
68685-2XX	15u"/.38u Au OR GXT, OVER 50u"/1.27uNI	100u"/160u" SN 2.54u/4.06u
68685-3XX	30u"/.76u Au OR GXT, OVER 50u"/1.27u NI	100u"/160u" SN 2.54u/4.06u
68685-4XX	100u"/160u" SN 2.54u/4.06u	100u"/160u" SN 2.54u/4.06u
68685-5XX	50u"/1.27u Au OVER 50u"/1.27u NI	100u"/160u" SN 2.54u/4.06u
68685-6XX	30u"/.76u Au OR GXT, OVER 50u"/1.27u NI	100u"/160u" SN 2.54u/4.06u
68685-8XX	30u"/.76u Au OVER 50u"/1.27u NI	100u"/160u" SN 2.54u/4.06u

OBSOLETE

OBSOLETE

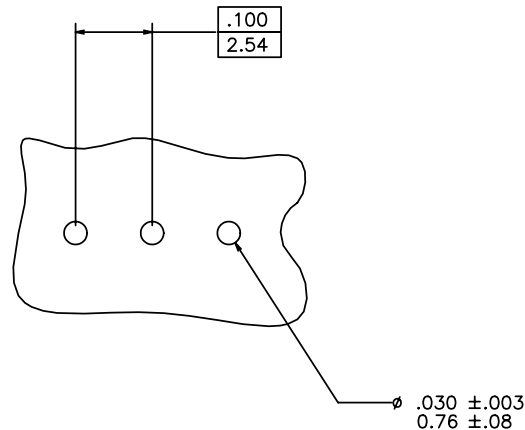


FIGURE A

NOTES:

- ① MATERIAL HOUSING: PPS, COLOR - BLACK, FLAME RETARDANT PER UL-94V-0.
THIS PART WILL WITHSTAND EXPOSURES TO 260°C PEAK TEMPERATURE FOR 20 SECONDS IN WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.
2. MATERIAL TERMINAL: PHOSPHOR BRONZE.
3. RECOMMENDED APPLICATION DATA:
 - A. RECOMMENDED HOLE PATTERN IS SHOWN IN FIGURE A.
 - B. ALL MATING PINS TO BE .025/.64 SQUARE ON TRUE CENTER OF GIVEN TERMINAL SPACINGS WITHIN .015/.38 DIA
 - C. SUGGESTED MATING PIN LENGTH .210±.020/5.33±.51
 - D. RECOMMENDED PC BOARD THICKNESS: .062/1.58
4. FCI, FCI FINAL PART NUMBER AND DATE CODE TO BE MARKED ON TUBE LABEL.
5. PREPLATED STAMPED TERMINALS.
6. STANDARD TUBE PACKAGE PER BUS-14-097/3.
- ⑦ PART NUMBER WITH SUFFIX "U" FOR SAWING ONLY.
- ⑧ ADD LF SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
9. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
10. THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENT.

mat'l. code		surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection INCH/MM		product family DUBOX	
ltr ecn nodr date		tolerances unless otherwise specified		title		dwg no		sheet 2 of 3 size	
W		angles	line	.XX ±.01/.3 .XXX ±.005/.13 .XXXX ±.0020/.051		68685		A3	
		0°±2'		scale 4:1		type		Product Customer Drawing	
		dr	S. RAMP	02/25/91		FCI			
		enr	M. HAHN	02/25/91					
		chr	M. HAHN	02/25/91					
		app	M. HAHN	02/25/91					
sheet	revision								
index	sheet								

