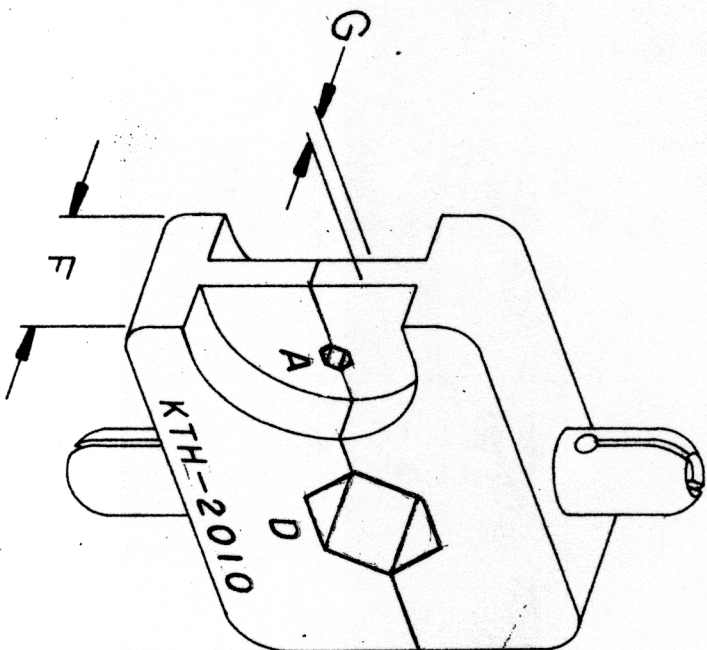


S-D

KTH-2010

REVISIONS

| ISSUE | CHANGES                   |
|-------|---------------------------|
| 2     | CN 22680<br>GA 12 FEB 82  |
| 3     | CN 27546 C<br>AJ 2 DEC 85 |



NOTES:

1. FOR USE WITH RG-5, 6, 21, 143, 212, 222, 304, BELDEN 8281, W.C. 724 CABLE GROUPS.

| HEX SIZES (ACROSS FLATS) |   |   |      | DIE WIDTH |      | DIE WIDTH |   |
|--------------------------|---|---|------|-----------|------|-----------|---|
| A                        | B | C | D    | F         | G    | H         | I |
| .069                     | — | — | .324 | —         | .400 | .080      | — |

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS  $\pm .010$
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. PLACE DECIMALS  $\pm .004$  ANGLES  $\pm 0^{\circ}30'$
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
- T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY
5. ALL DIMENSIONS PRIOR TO PLATING.
- NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.

SCALE: 2:1

USED ON:

REF:

CRIMP DIE

DRAWN GJG DATE 23 FEB 82  
APPR MJB DATE 24 FEB 82

**SKINGS**  
ELECTRONICS CO., INC.  
TUCKAHOE, NEW YORK 10707

KTH-2010

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