

PART NUMBER	REV	FIRST USED
1385266 -1	0	FAKRA MALE JACK
1385266 -2	0	FAKRA FEMALE PLUG

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USED ON FAKRA APPL.

- 1 IDENTIFY PART PER 115-67-1, 2 OR 3 IN APPROX AREA SHOWN.
- 2 RECOMMENDED SPARE PARTS

1	-	-	1490460-2	SLIDE, HOUSING	142
-	1	-	1490460-1	SLIDE, HOUSING	141
1	1	-	1490465-1	SLIDE, PROBE	140
-	-	-	-	-	139
6	6	-	1-21000-0	SCR, SHC 2-56 X .25 LG.	138
1	1	-	1490436-1	LOCATOR, HOUSING, RIGHT	137
1	1	-	1490435-1	LOCATOR, HOUSING, LEFT	136
1	2	-	21045-2	RING, RETAINING	135
1	1	-	1490596-1	DUAL PROXIMITY SWITCH ASSY	134
1	1	-	2-21000-6	SCR, SHC 8-32 X .38 LG.	133
1	1	-	1490431-1	MOUNT, SWITCH	132
1	-	-	1490468-2	GUIDE, STRIP, LOWER, REAR	131
1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ.	130
1	1	-	3-22603-1	SCR, HEX HD 10-32 X .38 LG.	129
1	1	-	690546-1	LEVER, DRAG RELEASE	128
2	2	-	3-21002-0	SCR, BHC 10-32 X .88 LG.	127
2	2	-	1-22284-0	SPRING, DRAG	126
1	1	-	240792-1	DRAG, TERMINAL	125
1	1	-	1490458-1	FLOATING SHEAR, FRONT	124
1	1	-	690461-7	STOP, SHEAR	123
1	1	-	6-22280-9	SPRING, SHEAR	122
4	4	-	1-21002-6	SCR, BHC 6-32 X .25 LG.	121
1	1	-	1-21919-2	PIN, DOWEL .188 DIA X .50 LG.	120
1	1	-	2-21002-7	SCR, BHC 10-32 X .50 LG.	119
1	1	-	1424244-1	BRACKET, FEED	118
1	1	-	986220-9	CLAMP, CABLE, BLACK	117
1	1	-	21899-2	WASHER, FLAT #10	116
-	-	-	-	-	115
-	-	-	-	-	114
3	3	-	2-21002-2	SCR., BHC 8-32 X .50 LG.	113
1	1	-	1-21919-2	PIN, DOWEL .09 DIA X .50 LG.	112
1	1	-	2-22278-0	SPRING COMPRESSION	111
1	1	-	21028-2	PIN, SPRING .06 DIA X .25 LG.	110
1	-	-	1490438-2	DEPRESSOR, WIRE	109
-	1	-	1490438-1	DEPRESSOR, WIRE	108
4	4	-	9-22280-1	SPRING, COMPRESSION	107
2	2	-	1-21003-3	SCR., FHC 4-40 X .25 LG.	106
1	1	-	1490437-1	PLATE, DEPRESSOR	105
1	1	-	1490439-1	DEPRESSOR, SHEAR	104
1	1	-	1338043-1	CAP, DEPRESSOR	103
-	-	-	-	-	102
1	1	-	1490466-1	PLATE, ADJUSTABLE STRIP GUIDE	101
1	1	-	1338059-1	BRACKET, FEED	100
6	6	-	1-21000-3	SCR., SHC 4-40 X .25 LG.	99
1	1	-	1338052-1	CAM, HOUSING	98
-	-	-	-	-	97
1	1	-	1338053-2	CAM	96
1	1	-	1338057-1	RAM	95
1	1	-	690212-1	POST, RAM	94
1	1	-	22480-5	WASHER, SPRING	93
1	1	-	986950-1	WASHER, FLAT PRECISION	92
1	1	-	354777-1	DISC, WIRE	91
1	1	-	690223-1	SPACER, DISC	90
-	-	-	-	-	89
4	4	-	690125-1	WASHER, LAMINATED	88
1	1	-	690191-1	PLUG, NYLON	87
1	1	-	21009-2	SCR, SOC SET 1/4-20 X .25 LG.	86
1	1	-	1490552-1	SUPPORT, CONNECTOR	85
18	18	IN	27319-4	TUBING, .250 DIA.	84
13	13	IN	27319-8	TUBING, .156 DIA.	83
2	2	-	1428178-1	COUPLER, MICRO	82
1	1	-	5-22282-6	SPRING, COMPRESSION	81
1	1	-	8-21000-7	SCR, SHC 10-32UNF-2B X 2.50 LG.	80
1	1	-	1490551-1	STRIPPER, BAR	79
1	1	-	7-21002-8	SCR, BHC 5/16-24 X 1.00 LG.	78
2	2	-	1-980282-1	FITTING, 10-32 TO .16 TUBE	77
1	1	-	1490440-1	ANVIL, TOP	76

	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY	PARTS LIST					

4	4	-	2-21000-0	SCR, SHC 6-32 X .50 LG.	75
1	1	-	1428179-1	CYLINDER, AIR	74
1	1	-	23241-6	BALL, STEEL	73
1	1	-	690603-1	SPRING, ASSIST	72
1	1	-	690170-1	SPRING, COMPRESSION	71
1	1	-	23030-1	SCR, SHC 6-32 X .25 LG.	70
2	2	-	1490469-1	PLATE, RETAINER	69
1	1	-	1490441-1	BRACKET, SWITCH ADJ.	68
1	1	-	1490430-1	SCREW, SWITCH ADJ.	67
1	1	-	1-690438-4	FRONT STRIP GUIDE	66
1	1	-	2-21008-0	SCR, SOC SET 4-40 X .19 LG.	65
1	1	-	1490433-1	VANE	64
1	1	-	1490432-1	MOUNT, PROBE	63
1	1	-	1490077-1	PROBE	62
-	-	-	-	-	61
1	1	-	1490468-1	GUIDE, STRIP, REAR	60
2	2	-	2-21002-4	SCR, BHC 8-32 X .75 LG.	59
1	1	-	1490465-1	SLIDE, PROBE	58
2	2	-	21045-3	RING, RET. FEED FINGER PIN	57
2	2	-	8-354779-2	PIN, WIRE DISC (.3400)	56
-	-	-	-	-	55
-	-	-	-	-	54
1	1	-	455755-8	GUARD ASSY	53
1	1	-	455888-8	SPACER, CRIMPER	52
1	1	-	26108-1	BODY, QUICK CONNECT	51
2	2	-	23238-1	INSERT, COUPLING	50
3	3	-	980285-2	ELBOW,MALE SWIVEL 1/8 X .25T	49
1	1	-	852289-1	AIR FEED ASSY	48
1	1	-	1490434-1	COVER, PROBE MOUNT	47
1	1	-	461690-3	SPACER	46
2	2	-	4-21000-1	SCR, SHC 10-32 X 1.50 LG.	45
1	1	-	459610-3	MOUNT, FEED BRACKET	44
1	1	-	3-21001-4	SCR, SHC 3/8-16 X .88 LG.	43
1	1	-	691499-1	PIN, FEED FINGER	42
1	1	-	1-21018-6	NUT, HEX 5/16-24	41
3	3	-	2-21002-1	SCR, BHC 8-32 X .38 LG.	40
1	1	-	1338055-1	CAP, RAM	39
3	3	-	2-21000-8	SCR., SHC 8-32 X .62 LG.	38
1	1	-	461062-6	FEED FINGER ASSY	37
1	1	-	1490043-1	PAWL, FEED	36
1	1	-	690461-7	STOP, SHEAR	35
3	3	-	22733-8	SCR, BHC 8-32 X .38 LG.	34
1	1	-	1490457-1	ANVIL	33
-	-	-	-	-	32
1	1	-	1490459-1	HOUSING, SHEAR	31
2	2	-	21017-2	SCR., DRIVE 2 X .19	30
1	1	-	461264-1	TAG, IDENTIFICATION	29
1	1	-	1490462-1	HOLDER, SLIDE	28
2	2	-	1-21000-3	SCR, SHC 4-40 X .25 LG.	27
2	2	-	1490461-1	GIB, PROBE	26
1	1	-	3-23470-4	SPRING, COMPRESSION	25
1	1	-	1-23470-4	SPRING, COMPRESSION	24
1	1	-	1490467-1	FINGER, FEED	23
1	1	-	454398-1	ROD, FEED	22
1	1	-	240659-3	PIN, CAM ROLLER	21
1	1	-	1338054-1	CAM, ROLLER	20
1	1	-	240624-1	SPRING, FEED FINGER	19
3	3	-	3-21000-4	SCR., SHC 10-32 X .38 LG.	18
1	1	-	240629-1	BLOCK, PIVOT	17
1	1	-	1-25022-5	SPRING, COMPRESSION	16
3	3	-	1-21000-9	SCR, SHC 6-32 X .38 LG.	15
1	1	-	4-22284-9	SPRING, FEED RETURN	14
1	1	-	240632-2	SCREW, ADJUSTMENT	13
2	2	-	5-21028-1	PIN, STD SPRING .12 DIA X .50 LG.	12
1	1	-	22594-8	NUT, HEX	11
1	1	-	458109-1	WASHER, FLAT (SPECIAL)	10
1	1	-	240633-1	BUSHING	9
1	1	-	240626-1	SHAFT-PIVOT, AMP-0-MATOR	8
1	1	-	240634-1	LEVER, TERMINAL FEED	7
1	1	-	455680-1	LEVER, INTERMEDIATE	6
6	6	-	3-21000-7	SCR., SHC 10-32 X .75 LG.	5
1	1	-	1338040-1	PIVOT, FEED	4
3	3	-	2-22733-8	SCR. BHC 1/4-20 X .62	3
1	1	-	1490463-1	PLATE, BASE	2
1	1	-	1338058-1	HOUSING, APPLICATOR	1

QTY REQD PER ASSY	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO	
FINISH	-	DWN	17HAY01	MATERIAL	-	HEAT TREAT	-
DIMENSIONS:	IN	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ±.0005 1 PLC ±.02 3 PLC ±.005 4 PLC ±.0005	NAME	FAKRA HF APPLICATOR	SCALE	1:1
ANGLE#	0°30'	SURFACE TEXTURE	125	SCALE	A1	SHEET	1
DATE	OWN	APVD	1385266	REV	0	OF	1