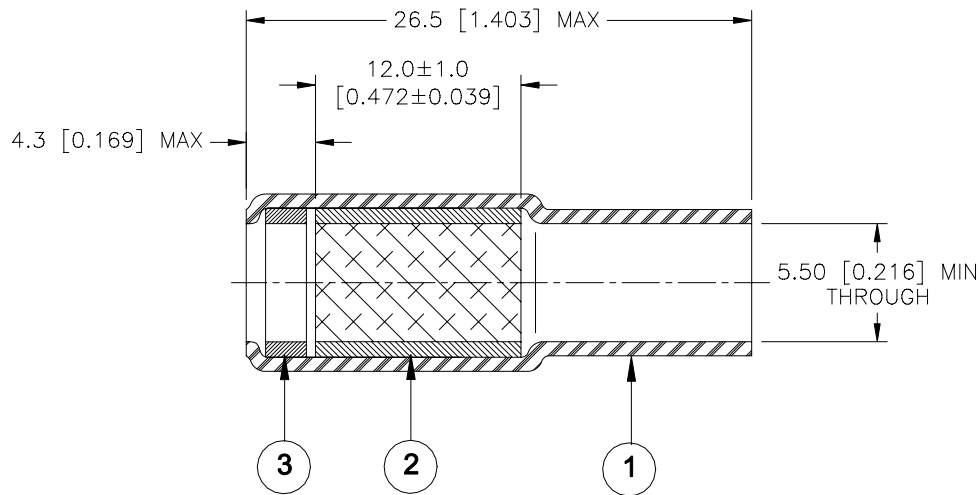


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
2. SHIELD: Solder impregnated, flux coated copper wire braid.
SOLDER: TYPE Sn63 per ANSI/J-STD-006.
FLUX: TYPE ROM1 per ANSI/J-STD-004.
3. MELTABLE SEALING RING: Immersion resistant thermoplastic.

APPLICATION

1. This part is designed to terminate a tin or silver-plated copper braid to a Tyco Electronics D(K)-621 connectors. Cable braid may be round or flat.
Braid Diameter: 2.54 [0.100] min; 5.08 [0.200] max.
2. Part maybe installed using Tyco Electronics-approved infrared or hot-air heaters.

tyco Electronics	Tyco Electronics Corporation 300 Constitution Drive, Menlo Park, CA. 94025, U.S.A.	Raychem	TITLE: SOLDERSHIELD BRAID TERMINATOR WITH SEAL			
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]			DOCUMENT NO.: B-070-84			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		PROD. REV.: A	DOC. ISSUE: 2	DATE: 19-May-05
PREPARED BY: mforonda	DCR NUMBER: D050141	REPLACES: D030376	CAGE CODE : 06090	SCALE: ---	SIZE: A	SHEET: 1 of 1