

APPROVAL SHEET

MULTILAYER CERAMIC CAPACITORS

General Purpose Series (4V to 100V)

0201 to 1812 Sizes

NP0, X7R, Y5V, X6S, X7S & X5R Dielectrics

Halogen Free & RoHS Compliance



*Contents in this sheet are subject to change without prior notice.

Multilayer Ceramic Capacitors

Approval Sheet

1. DESCRIPTION

MLCC consists of a conducting material and electrodes. To manufacture a chip-type SMT and achieve miniaturization, high density and high efficiency, ceramic condensers are used.

WTC's MLCC is made by NP0, X7R, X6S, X5R and Y5V dielectric material and which provides product with high electrical precision, stability and reliability.

2. FEATURES

- A wide selection of sizes is available (0201 to 1812).
- High capacitance in given case size.
- Capacitor with lead-free termination (pure Tin).

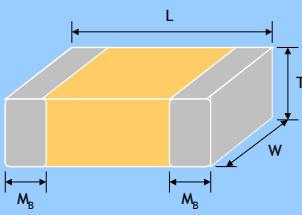
3. APPLICATIONS

- For general digital circuit.
- For power supply bypass capacitors.
- For consumer electronics.
- For telecommunication.

4. HOW TO ORDER

<u>1206</u>	<u>B</u>	<u>104</u>	<u>K</u>	<u>500</u>	<u>C</u>	<u>I</u>
<u>Size</u>	<u>Dielectric</u>	<u>Capacitance</u>	<u>Tolerance</u>	<u>Rated voltage</u>	<u>Termination</u>	<u>Packaging style</u>
Inch (mm)	N=NP0	Two significant	A=±0.05pF	Two significant	C=Cu/Ni/Sn	T=7" reeled
0201 (0603)	(C0G)	digits followed by	B=±0.1pF	digits followed by		G=13" reeled
0402 (1005)	B=X7R	no. of zeros. And	C=±0.25pF	no. of zeros. And		
0603 (1608)	F=Y5V	R is in place of	D=±0.5pF	R is in place of		
0805 (2012)	X=X5R	decimal point.	F=±1%	decimal point.		
1206 (3216)	S=X6S		G=±2%			
1210 (3225)	A=X7S	eg.: 0R5=0.5pF	J=±5%	4R0=4 VDC		
1812 (4532)		1R0=1.0pF	K=±10%	6R3=6.3 VDC		
		104=10x10 ⁴	M=±20%	100=10 VDC		
		=100nF	Z=-20/+80%	160=16 VDC		
				250=25 VDC		
				500=50 VDC		
				101=100 VDC		

5. EXTERNAL DIMENSIONS

Outline	Size Inch (mm)	L (mm)	W (mm)	T (mm)/Symbol	Soldering Method *	M _B (mm)		
 Fig. 1 The outline of MLCC	01R5 (0402)	0.4±0.02	0.2±0.02	0.2±0.02	V	R	0.10±0.03	
	0201 (0603)	0.6±0.03	0.3±0.03	0.3±0.03	L	R	0.15±0.05	
		0.6±0.05 ^{#2}	0.3±0.05 ^{#2}	0.3±0.05 ^{#2}			0.15+0.1/-0.05	
		0.6±0.09 ^{#3}	0.3±0.09 ^{#3}	0.3±0.09 ^{#3}				
	0402 (1005)	1.00±0.05	0.50±0.05	0.50±0.05	N	R	0.25 +0.05/-0.10	
				0.50+0.02/-0.05	Q	R		
	0603 (1608)	1.00±0.20	0.50±0.20	0.5±0.20	E	R	0.40±0.15	
		1.60±0.10	0.80±0.10	0.80±0.07	S	R / W		
		1.60+0.15/-0.10	0.80+0.15/-0.10	0.50±0.10	H	R / W		
	0805 (2012)	1.60±0.20 ^{#1}	0.80±0.20 ^{#1}	0.80±0.10	X	R / W	0.50±0.20	
		2.00±0.15	1.25±0.10	0.50±0.10	H	R / W		
				0.60±0.10	A	R / W		
				0.80±0.10	B	R / W		
				1.25±0.10	D	R		
		2.00±0.20	1.25±0.20	0.85±0.10	T	R / W		
	1.25±0.20	I	R					
	1206 (3216)	3.20±0.15	1.60±0.15	0.80±0.10	B	R / W	0.60±0.20 (0.5±0.25) ^{***}	
		3.20±0.20	1.60±0.20	0.95±0.10	C	R		
				1.25±0.10	D	R		
				1.15±0.15	J	R		
				1.60±0.20	G	R		
		3.20+0.30/-0.10	1.60+0.30/-0.10	1.60+0.30/-0.10	P	R		
	1210 (3225)	3.20±0.30	2.50±0.20	0.95±0.10	C	R	0.75±0.25	
		3.20±0.40	2.50±0.30	0.85±0.10	T	R		
				1.25±0.10	D	R		
				1.60±0.20	G	R		
				2.00±0.20	K	R		
		3.20±0.60 ^{#4}	2.50±0.50 ^{#4}	2.50±0.30	M	R		
	1808 (4520)	4.50±0.40	2.03±0.25	2.50±0.50 ^{#4}			0.75±0.25 (0.5±0.25) ^{***}	
		(4.5+0.5/-0.3) ^{**}	1.25±0.10	D	R			
			1.40±0.15	F	R			
			1.60±0.20	G	R			
	1812 (4532)	(4.5+0.5/-0.3) ^{**}	3.20±0.30	2.00±0.20	K	R	0.75±0.25 (0.5±0.25) ^{***}	
				2.50±0.30	M	R		
				2.80±0.30	U	R		
			3.20±0.40					

* R = Reflow soldering process ; W = Wave soldering process.

** For 1808_200V ~3kV, 1812_200V~3kV and safety certificated products.

*** For 1206_1000V ~3kV,1808_200V ~3kV, 1812_200V~3kV and safety certificated products.

#1 : For 0603/Cap ≥ 10μF or 0603/Cap ≥ 4.7μF (≤ 6.3V) or 0603/Cap > 1μF (> 10V) products.

#2 : For 0201/ 0.1uF < Cap < 0.68uF products.

#3 : For 0201/Cap ≥ 0.68μF products.

#4 : For 1210_100V: Cap > 1μF, 250V: Cap > 0.47μF, 400V~630V: Cap > 0.22μF.

6. GENERAL ELECTRICAL DATA

Dielectric	NP0	X7R	Y5V	X5R	X6S	X7S
Size	0201, 0402, 0603, 0805, 1206, 1210, 1812					
Capacitance range*	0.1pF to 0.1μF	100pF to 47μF	0.01μF to 100μF	100pF to 220μF	0.1μF to 100μF	1μF to 100μF
Capacitance tolerance**	Cap≤5pF ^{#1} : A (±0.05pF), B (±0.1pF), C (±0.25pF) 5pF<Cap<10pF: C (±0.25pF), D (±0.5pF) Cap≥10pF: F (±1%), G (±2%), J (±5%), K (±10%)	J (±5%), K (±10%), M (±20%)	M (±20%), Z (-20/+80%)	K (±10%), M (±20%)	K (±10%), M (±20%)	K (±10%), M (±20%)
Rated voltage (WVDC)	10V, 16V, 25V, 50V, 100V	6.3V, 10V, 16V, 25V, 50V, 100V				
DF(Tan δ)*	Cap<30pF: Q≥400+20C Cap≥30pF: Q≥1000	Note 1				
Operating temperature	-55 to +125°C	-25 to +85°C	-55 to +85°C	-55 to +105°C	-55 to +125°C	-55 to +125°C
Capacitance characteristic	±30ppm	±15%	+30/-80%	±15%	±22%	±22%
Termination	Ni/Sn (lead-free termination)					

#1: NP0, 0.1pF product only provide B tolerance; 0603N0R4 provide B&C tolerance; 0603N0R3 only provide C tolerance.

* Measured at the condition of 30~70% related humidity.

NP0: Apply 1.0±0.2Vrms, 1.0MHz±10% for Cap≤1000pF and 1.0±0.2Vrms, 1.0kHz±10% for Cap>1000pF, 25°C at ambient temperature

X7R/X6S/X5R/X7S: Please refer to page 13 "Reliability test conditions and requirements" for detail.

Y5V: Apply 1.0±0.2Vrms, 1.0kHz±10%, at 20°C ambient temperature.

** Preconditioning for Class II MLCC: Perform a heat treatment at 150±10°C for 1 hour and then leave in ambient condition for 24±2 hours before measurement.

Note 1:

X7R/X5R/X6S/X7S

Y5V

Rated vol.	D.F. ≤	Exception of D.F. ≤
≥ 100V	≤ 2.5%	≤ 3% 1206 ≥ 0.47μF
		≤ 5% 0805 ≥ 0.1μF; 0603 ≥ 0.068μF; 1206 ≥ 1μF; 1210 ≥ 2.2μF; TT series
		≤ 10% 0805 ≥ 0.22μF; 1210 ≥ 3.3μF
50V	≤ 2.5%	≤ 3% 0201(50V); 0603 ≥ 0.047μF; 0805 ≥ 0.18μF; 1206 ≥ 0.47μF
		≤ 5% 0201 ≥ 0.01μF; 1210 ≥ 4.7μF
		≤ 10% 0402 ≥ 0.012μF; 0603 ≥ 0.1μF; 0805 ≥ 1μF; 1206 ≥ 2.2μF; 1210 ≥ 10μF; TT series
35V	≤ 3.5%	≤ 10% 0603 ≥ 1μF; 0805 ≥ 2.2μF; 1206 ≥ 2.2μF; 1210 ≥ 10μF
25V	≤ 3.5%	≤ 5% 0201 ≥ 0.01μF; 0805 ≥ 1μF; 1210 ≥ 10μF
		≤ 7% 0603 ≥ 0.33μF; 1206 ≥ 4.7μF
		≤ 10% 0201 ≥ 0.1μF; 0402 ≥ 0.10μF & (0402/X7R ≥ 0.056μF); TT series
		≤ 12.5% 0603 ≥ 0.47μF; 0805 ≥ 2.2μF; 1206 ≥ 6.8μF; 1210 ≥ 22μF
16V	≤ 3.5%	≤ 5% 0201 ≥ 0.01μF; 0402 ≥ 0.033μF; 0603 ≥ 0.15μF; 0805 ≥ 0.68μF; 1206 ≥ 2.2μF; 1210 ≥ 4.7μF
		≤ 10% 0201 ≥ 0.1μF (0201/X7R ≥ 0.022μF); 0402 ≥ 0.22μF; 0603 ≥ 0.68μF; 0805 ≥ 2.2μF; 1206 ≥ 4.7μF; 1210 ≥ 22μF; TT series
		≤ 15% 0201 ≥ 0.012μF; 0402 ≥ 0.33μF (0402/X7R ≥ 0.22μF); TT series
10V	≤ 5%	≤ 10% 0603 ≥ 0.33μF; 0805 ≥ 2.2μF; 1206 ≥ 2.2μF; 1210 ≥ 22μF; 01R5
6.3V	≤ 10%	≤ 15% 0201 ≥ 0.1μF; 0402 ≥ 1μF; 0603 ≥ 10μF; 0805 ≥ 4.7μF; 1206 ≥ 47μF; 1210 ≥ 100μF; TT series
		≤ 20% 0402 ≥ 2.2μF
4V	≤ 15%	---

Rated vol.	D.F. ≤	Exception of D.F. ≤
≥ 50V	≤ 5%	≤ 7% 0603 ≥ 0.1μF; 0805 ≥ 0.47μF; 1206 ≥ 4.7μF; TT series
35V	≤ 7%	≤ 12.5% 1210 ≥ 6.8μF

25V	≤ 5%	≤ 7% 0402 ≥ 0.047μF; 0603 ≥ 0.1μF; 0805 ≥ 0.33μF; 1206 ≥ 1μF; 1210 ≥ 4.7μF
		≤ 9% 0402 ≥ 0.068μF; 0603 ≥ 0.47μF; 1206 ≥ 4.7μF; 1210 ≥ 22μF; TT series
16V	≤ 7%	≤ 9% 0402 ≥ 0.068μF; 0603 ≥ 0.68μF
16V (C<1.0μF)	≤ 7%	≤ 12.5% 0402 ≥ 0.22μF
16V (C>1.0μF)	≤ 9%	≤ 12.5% 0603 ≥ 2.2μF; 0805 ≥ 3.3μF; 1206 ≥ 10μF; 1210 ≥ 22μF; 1812 ≥ 47μF; TT series
10V	≤ 12.5%	≤ 20% 0402 ≥ 0.47μF
6.3V	≤ 20%	---

Multilayer Ceramic Capacitors

7. CAPACITANCE RANGE

7-1. NP0 Dielectric 0201, 0402, 0603, 0805 Sizes

DIELECTRIC		NP0																		
SIZE		0201			0402					0603					0805					
RATED VOLTAGE (VDC)		16	25	50	10	16	25	50	100	10	16	25	50	100	10	16	25	50	100	
Capacitance	0.1pF (0R1)	L	L	L	N	N	N	N												
	0.2pF (0R2)	L	L	L	N	N	N	N												
	0.3pF (0R3)	L	L	L	N	N	N	N	N	S	S	S	S							
	0.4pF (0R4)	L	L	L	N	N	N	N	N	S	S	S	S							
	0.5pF (0R5)	L	L	L	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A	
	0.6pF (0R6)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	0.7pF (0R7)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	0.8pF (0R8)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	0.9pF (0R9)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	1.0pF (1R0)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	1.2pF (1R2)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	1.5pF (1R5)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	1.8pF (1R8)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	2.0pF (2R0)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	2.2pF (2R2)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	2.7pF (2R7)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	3.0pF (3R0)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	3.3pF (3R3)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	3.9pF (3R9)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	4.0pF (4R0)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	4.7pF (4R7)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	5.0pF (5R0)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	5.6pF (5R6)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	6.0pF (6R0)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	6.8pF (6R8)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	7.0pF (7R0)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	8.0pF (8R0)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	8.2pF (8R2)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	9.0pF (9R0)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	10pF (100)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	12pF (120)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	15pF (150)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	18pF (180)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	22pF (220)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	27pF (270)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	33pF (330)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	39pF (390)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	47pF (470)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	56pF (560)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	68pF (680)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	82pF (820)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	100pF (101)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	120pF (121)	L	L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	150pF (151)		L	L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	180pF (181)				N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	220pF (221)				N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	270pF (271)			L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	330pF (331)			L	N	N	N	N	N	N	S	S	S	S	S	A	A	A	A	A
	390pF (391)			L	N	N	N	N	N	N	S	S	S	S	S	B	B	B	B	B
	470pF (471)			L	N	N	N	N	N	N	S	S	S	S	S	B	B	B	B	B
560pF (561)			L	N	N	N	N	N	N	S	S	S	S	S	B	B	B	B	B	
680pF (681)				N	N	N	N	N	N	S	S	S	S	S	B	B	B	B	B	
820pF (821)				N	N	N	N	N	N	S	S	S	S	S	B	B	B	B	B	
1,000pF (102)				N	N	N	N	N	N	S	S	S	S	S	B	B	B	B	B	
1,200pF (122)										X	X	X	X	X*	B	B	B	B	B	
1,500pF (152)										X	X	X	X	X*	B	B	B	B	B	
1,800pF (182)										X	X	X	X		B	B	B	B	B	
2,200pF (222)										X	X	X	X		B	B	B	B	B	
2,700pF (272)										X	X	X	X		D	D	D	D	D	
3,300pF (332)										X	X	X	X		D	D	D	D	D	
3,900pF (392)										X*	X*	X*	X*		D	D	D	D	D	
4,700pF (472)										X*	X*	X*	X*		D	D	D	D	D	
5,600pF (562)										X*	X*	X*	X*		D	D	D	D	D	
6,800pF (682)										X*	X*	X*	X*		D	D	D	D	D	
8,200pF (822)										X*	X*	X*	X*		D	D	D	D	D	
0.010uF (103)										X*	X*	X*	X*		D	D	D	D	D	
0.012uF (123)															T*	T*	T*	T*		
0.015uF (153)															T*	T*	T*	T*		
0.018uF (183)															D*	D*	D*	D*		
0.022uF (223)															D*	D*	D*	D*		

1. The letter in cell is expressed the symbol of product thickness.

2. The letter in cell with " * " mark is expressed capacitance tolerance "J" (±5%) only.

3. For more information about products with special capacitance or other data, please contact WTC local representative.

Multilayer Ceramic Capacitors

Approval Sheet

7-1. NP0 Dielectric 1206, 1210, 1812 Sizes

DIELECTRIC		NP0													
SIZE		1206					1210					1812			
RATED VOLTAGE (VDC)		10	16	25	50	100	10	16	25	50	100	16	25	50	100
Capacitance	1.0pF (1R0)														
	1.2pF (1R2)	B	B	B	B	B									
	1.5pF (1R5)	B	B	B	B	B									
	1.8pF (1R8)	B	B	B	B	B									
	2.2pF (2R2)	B	B	B	B	B									
	2.7pF (2R7)	B	B	B	B	B									
	3.3pF (3R3)	B	B	B	B	B									
	3.9pF (3R9)	B	B	B	B	B									
	4.7pF (4R7)	B	B	B	B	B									
	5.6pF (5R6)	B	B	B	B	B									
	6.8pF (6R8)	B	B	B	B	B									
	8.2pF (8R2)	B	B	B	B	B									
	10pF (100)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	12pF (120)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	15pF (150)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	18pF (180)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	22pF (220)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	27pF (270)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	33pF (330)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	39pF (390)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	47pF (470)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	56pF (560)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	68pF (680)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	82pF (820)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	100pF (101)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	120pF (121)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	150pF (151)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	180pF (181)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	220pF (221)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	270pF (271)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	330pF (331)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	390pF (391)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	470pF (471)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	560pF (561)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	680pF (681)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	820pF (821)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	1,000pF (102)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	1,200pF (122)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	1,500pF (152)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	1,800pF (182)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	2,200pF (222)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	2,700pF (272)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	3,300pF (332)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	3,900pF (392)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	4,700pF (472)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	5,600pF (562)	B	B	B	B	B	C	C	C	C	C	D	D	D	D
	6,800pF (682)	C	C	C	C	C	C	C	C	C	C	D	D	D	D
	8,200pF (822)	D	D	D	D	D	C	C	C	C	C	D	D	D	D
	0.010μF (103)	D	D	D	D	D	C	C	C	C	C	D	D	D	D
	0.012μF (123)	P	P	P	P	P	D	D	D	D	D	D	D	D	D
0.015μF (153)	P	P	P	P	P	D	D	D	D	D	D	D	D	D	
0.018μF (183)	P	P	P	P	P	K	K	K	K	K	D	D	D	D	
0.022μF (223)	P	P	P	P	P	K	K	K	K	K	D	D	D	D	
0.027μF (273)	P	P	P	P		K	K	K	K	K	D	D	D	D	
0.033μF (333)	P	P	P	P		K	K	K	K	K	D	D	D	D	
0.039μF (393)	P	P	P	P		K	K	K	K	K	M	M	M	M	
0.047μF (473)	J*	J*	J*	J*		K	K	K	K	K	M	M	M	M	
0.056μF (563)	J*	J*	J*	J*							M	M	M	M	
0.068μF (683)	G*	G*	G*	G*							M	M	M	M	
0.082μF (823)	G*	G*	G*	G*							M	M	M	M	
0.1μF (104)	G*	G*	G*	G*							M	M	M	M	

1. The letter in cell is expressed the symbol of product thickness.
2. The letter in cell with " * " mark is expressed capacitance tolerance "J" (±5%) only.
3. For more information about products with special capacitance or other data, please contact WTC local representative.

Multilayer Ceramic Capacitors

Approval Sheet

7-2. X7R Dielectric 0201, 0402, 0603, 0805 Sizes

DIELECTRIC		X7R																												
SIZE		0201					0402						0603						0805											
RATED VOLTAGE (VDC)		6.3	10	16	25	50	6.3	10	16	25	50	100	6.3	10	16	25	50	100	6.3	10	16	25	50	100	6.3	10	16	25	50	100
Capacitance	100pF (101)			L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	120pF (121)			L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	150pF (151)			L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	180pF (181)			L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	220pF (221)			L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	270pF (271)			L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	330pF (331)			L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	390pF (391)			L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	470pF (471)			L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	560pF (561)			L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	680pF (681)			L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	820pF (821)			L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	1,000pF (102)	L	L	L	L	L			N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	1,200pF (122)	L	L	L	L				N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	1,500pF (152)	L	L	L	L				N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	1,800pF (182)	L	L	L	L				N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	2,200pF (222)	L	L	L	L				N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	2,700pF (272)	L	L	L	L				N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	3,300pF (332)	L	L	L	L				N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	3,900pF (392)	L	L	L	L				N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	4,700pF (472)	L	L	L	L				N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	5,600pF (562)	L	L	L	L				N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	6,800pF (682)	L	L	L					N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	8,200pF (822)	L	L	L					N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	0.010μF (103)	L	L	L	L				N	N	N	N	N		S	S	S	S	S		B	B	B	B	B					
	0.012μF (123)								N	N	N	N	E		S	S	S	S	X		B	B	B	B	B					
	0.015μF (153)								N	N	N	N	E		S	S	S	S	X		B	B	B	B	B					
	0.018μF (183)								N	N	N	N	E		S	S	S	S	X		B	B	B	B	B					
	0.022μF (223)		L	L					N	N	N	N	E		S	S	S	S	X		B	B	B	B	B					
	0.027μF (273)								N	N	N	N	E		S	S	S	S	X		B	B	B	B	D					
	0.033μF (333)								N	N	N	N	E		S	S	S	S	X	X		B	B	B	B	D				
	0.039μF (393)								N	N	N	N	E		S	S	S	S	X	X		B	B	B	B	D				
	0.047μF (473)								N	N	N	N	E		S	S	S	S	X	X		B	B	B	B	D				
	0.056μF (563)								N	N	N	N	E		S	S	S	S	X	X		B	B	B	B	D				
	0.068μF (683)								N	N	N	N	E		S	S	S	S	X	X		B	B	B	B	D				
	0.082μF (823)								N	N	N	N	E		S	S	S	S	X	X		B	B	B	B	D				
	0.10μF (104)							N	N	N	N	N	E		S	S	S	S	X	X		B	B	B	B	D				
	0.12μF (124)												E		S	S	S	X				B	B	B	D	I				
	0.15μF (154)														S	S	S	X				D	D	D	D	I				
	0.18μF (184)														S	S	S	X				D	D	D	D	I				
0.22μF (224)							N	N	N	N				S	S	S	X	X			D	D	D	D	I					
0.27μF (274)													X	X	X	X	X				D	D	D	I						
0.33μF (334)													X	X	X	X	X				D	D	D	I						
0.39μF (394)													X	X	X	X					D	D	D	I						
0.47μF (474)							N	N					X	X	X	X	X				D	D	D	I	I					
0.56μF (564)													X	X	X						D	D	D							
0.68μF (684)													X	X	X						D	D	D							
0.82μF (824)													X	X	X						D	D	D							
1.0μF (105)							N						X	X	X	X	X				D	D	D	I						
1.5μF (155)																					I	I	I							
2.2μF (225)													X	X	X						I	I	I	I	I					
3.3μF (335)																														
4.7μF (475)													X								I	I	I	I						
6.8μF (685)																														
10μF (106)																					I	I	I*							
22μF (226)																														

1. The letter in cell is expressed the symbol of product thickness.
2. The letter in cell with " * " mark is expressed product not in 10% (code "K") tolerance.

Multilayer Ceramic Capacitors

Approval Sheet

7-2. X7R Dielectric 1206, 1210, 1812 Sizes

DIELECTRIC		X7R																	
SIZE		1206							1210						1812				
RATED VOLTAGE (VDC)		6.3	10	16	25	35	50	100	6.3	10	16	25	50	100	10	16	25	50	100
Capacitance	100pF (101)																		
	120pF (121)																		
	150pF (151)		B	B	B		B	B											
	180pF (181)		B	B	B		B	B											
	220pF (221)		B	B	B		B	B											
	270pF (271)		B	B	B		B	B											
	330pF (331)		B	B	B		B	B											
	390pF (391)		B	B	B		B	B											
	470pF (471)		B	B	B		B	B											
	560pF (561)		B	B	B		B	B											
	680pF (681)		B	B	B		B	B											
	820pF (821)		B	B	B		B	B											
	1,000pF (102)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	1,200pF (122)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	1,500pF (152)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	1,800pF (182)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	2,200pF (222)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	2,700pF (272)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	3,300pF (332)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	3,900pF (392)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	4,700pF (472)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	5,600pF (562)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	6,800pF (682)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	8,200pF (822)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	0.010μF (103)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	0.012μF (123)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	0.015μF (153)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	0.018μF (183)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	0.022μF (223)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	0.027μF (273)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	0.033μF (333)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	0.039μF (393)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	0.047μF (473)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	0.056μF (563)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	0.068μF (683)		B	B	B		B	B		C	C	C	C	C	D	D	D	D	D
	0.082μF (823)		B	B	B		B	D		C	C	C	C	C	D	D	D	D	D
	0.10μF (104)		B	B	B		B	D		C	C	C	C	C	D	D	D	D	D
	0.12μF (124)		B	B	B		B	D		C	C	C	C	C	D	D	D	D	D
	0.15μF (154)		C	C	C		C	G		C	C	C	C	C	D	D	D	D	D
	0.18μF (184)		C	C	C		C	G		C	C	C	C	C	D	D	D	D	D
0.22μF (224)		C	C	C		C	G		C	C	C	C	C	D	D	D	D	D	
0.27μF (274)		C	C	C		D	G		C	C	C	C	G	D	D	D	D	D	
0.33μF (334)		C	C	C		D	G		C	C	C	D	G	D	D	D	D	D	
0.39μF (394)		C	C	J		P	G		C	C	C	D	M	D	D	D	D	D	
0.47μF (474)		J	J	J		P	G		C	C	C	D	M	D	D	D	D	K	
0.56μF (564)		J	J	J		P	P		D	D	D	D	M	D	D	D	D	K	
0.68μF (684)		J	J	J		P	P		D	D	D	D	K	D	D	D	K	K	
0.82μF (824)		J	J	J		P	P		D	D	D	D	K	D	D	D	K	K	
1.0μF (105)		J	J	J		P	P		D	D	D	D	K	D	D	D	K	K	
1.5μF (155)	J	J	J	P						K	G	M	M					K	
2.2μF (225)	J	J	J	P		P	P			K	G	M	M				M	M	
3.3μF (335)		P	P	P						K	G	M							
4.7μF (475)	P	P	P	P		P			K	K	K	M	M						
6.8μF (685)																			
10μF (106)	P	P	P	P	P				K	K	K	M							
22μF (226)	P	P	P*						M	M	M								
47μF (476)								M	M										
100μF (107)																			

1. The letter in cell is expressed the symbol of product thickness.
2. The letter in cell with " * " mark is expressed product not in 10% (code "K") tolerance.

Multilayer Ceramic Capacitors

Approval Sheet

7-3. Y5V Dielectric 0402, 0603, 0805 Sizes

DIELECTRIC		Y5V															
SIZE		0402					0603					0805					
RATED VOLTAGE (VDC)		6.3	10	16	25	50	6.3	10	16	25	50	6.3	10	16	25	50	100
Capacitance	0.010μF (103)		N	N	N	N		S	S	S	S		A	A	A	A	B
	0.015μF (153)		N	N	N	N		S	S	S	S		A	A	A	A	B
	0.022μF (223)		N	N	N	N		S	S	S	S		A	A	A	A	B
	0.033μF (333)		N	N	N	N		S	S	S	S		A	A	A	A	B
	0.047μF (473)		N	N	N			S	S	S	S		A	A	A	A	B
	0.068μF (683)		N	N	N			S	S	S	S		A	A	A	A	B
	0.10μF (104)		N	N	N			S	S	S	S		A	A	A	A	B
	0.15μF (154)		N	N				S	S	S	S		A	A	A	A	
	0.22μF (224)	N	N	N				S	S	S	S		A	A	A	A	
	0.33μF (334)	N	N	N				S	S	S	X		B	B	B	B	
	0.47μF (474)	N	N	N				S	S	X	X		B	B	B	B	
	0.68μF (684)	N						S	X	X			B	B	D	D	
	1.0μF (105)	N/E	N/E					S	X	X			B	B	D	D	
	1.5μF (155)							S					D	D			
	2.2μF (225)						S	S	X				D	D	I		
	3.3μF (335)												D	D			
	4.7μF (475)						X	X					D	D	I		
	6.8μF (685)												I				
10μF (106)												I	I	I			
22μF (226)												I	I				

1. The letter in cell is expressed the symbol of product thickness.
2. For more information about products with special capacitance or other data, please contact WTC local representative.

7-3. Y5V Dielectric 1206, 1210, 1812 Sizes

DIELECTRIC		Y5V																	
SIZE		1206						1210						1812					
RATED VOLTAGE (VDC)		6.3	10	16	25	50	100	6.3	10	16	25	35	50	100	10	16	25	50	100
Capacitance	0.010μF (103)		B	B	B	B	B							C					D
	0.015μF (153)		B	B	B	B	B							C					D
	0.022μF (223)		B	B	B	B	B							C					D
	0.033μF (333)		B	B	B	B	B							C					D
	0.047μF (473)		B	B	B	B	B							C					D
	0.068μF (683)		B	B	B	B	B							C					D
	0.10μF (104)		B	B	B	B	B		C	C	C		C	C	D	D	D	D	D
	0.15μF (154)		B	B	B	B	C		C	C	C		C	C	D	D	D	D	D
	0.22μF (224)		B	B	B	B	C		C	C	C		C	C	D	D	D	D	D
	0.33μF (334)		B	B	B	B			C	C	C		C	C	D	D	D	D	D
	0.47μF (474)		B	B	B	B			C	C	C		C		D	D	D	D	D
	0.68μF (684)		B	B	B	B			C	C	C		C		D	D	D	D	D
	1.0μF (105)		C	C	C	C			C	C	C		C		D	D	D	D	D
	1.5μF (155)		C	C	C				C	C	C				D	D	D	D	
	2.2μF (225)		C	C	C	J			C	C	C		G		D	D	D	D	
	3.3μF (335)		J	J	J				C	C	C				D	D	D	D	
	4.7μF (475)		J	J	J	P			C	C	D		G		D	D	D	D	
	6.8μF (685)		J	J					C	C	D		K		D	D	D	D	
	10μF (106)		J	J	P				D	D	G	K	K		D	D	D	K	
	22μF (226)		P	P						K	K								
47μF (476)	P							K	K						M				
100μF (107)								M											

1. The letter in cell is expressed the symbol of product thickness.
2. For more information about products with special capacitance or other data, please contact WTC local representative.

7-4. X5R Dielectric 0201, 0402, 0603, 0805, 1206, 1210 Sizes

Dielectric		X5R																
Size		0201					0402						0603					
Rated Voltage (VDC)		6.3	10	16	25	50	4	6.3	10	16	25	50	4	6.3	10	16	25	50
Capacitance	100pF (101)			L	L	L												
	120pF (121)			L	L	L												
	150pF (151)			L	L	L												
	180pF (181)			L	L	L												
	220pF (221)			L	L	L												
	270pF (271)			L	L	L												
	330pF (331)			L	L	L												
	390pF (391)			L	L	L												
	470pF (471)			L	L	L												
	560pF (561)			L	L	L												
	680pF (681)			L	L	L												
	820pF (821)			L	L	L												
	1,000pF (102)		L	L	L	L												
	1,500pF (152)		L	L	L													
	2,200pF (222)		L	L	L													
	2,700pF (272)		L	L	L													
	3,300pF (332)		L	L	L													
	4,700pF (472)		L	L	L													
	6,800pF (682)		L	L	L													
	0.010μF (103)	L	L	L	L	L												
	0.015μF (153)	L	L															
	0.022μF (223)	L	L															
	0.027μF (273)	L	L							N	N							
	0.033μF (333)	L	L							N	N							
	0.039μF (393)	L	L							N	N							
	0.047μF (473)	L	L						N	N	N							
	0.056μF (563)	L	L						N	N	N							
	0.068μF (683)	L	L						N	N	N							
	0.082μF (823)	L	L						N	N	N							
	0.10μF (104)	L	L	L	L				N	N	N	N	E					
	0.15μF (154)								N	N	N	N						
	0.22μF (224)	L	L	L*					N	N	N	N	N		X	X	X	X
	0.27μF (274)															X	X	X
	0.33μF (334)	L*							N	N					X	X	X	X
	0.39μF (394)															X	X	X
	0.47μF (474)	L							N	N	E	E	E		X	X	X	X
0.68μF (684)								N	N					X	X	X	X	
0.82μF (824)														X	X	X	X	
1.0μF (105)	L*	L*	L*					N/E	N/E	N/E	N	E		X	X	X	X	
1.5μF (155)														X				
2.2μF (225)	L*	L*						N	N	E	E			X	X	X	X	
3.3μF (335)														X	X			
4.7μF (475)								E	E	E*				X	X	X	X	
6.8μF (685)																		
10μF (106)							E*	E*	E*				X	X	X	X	X*	
22μF (226)													X*	X*	X*			
47μF (476)													X*	X*				

Dielectric		X5R																		
Size		0805						1206						1210						
Rated Voltage (VDC)		4	6.3	10	16	25	50	4	6.3	10	16	25	50	4	6.3	10	16	25	35	50
Capacitance	1.0μF (105)			D	D	D	I													
	1.5μF (155)		I	I	I	I				J	J					K	K			
	2.2μF (225)		I	I	I	I	I			J	J	P	P			K	K			
	3.3μF (335)		I	I	I	I				P	P	P								
	4.7μF (475)		I	I	I	I	I			P	P	P	P			K	K	K		
	6.8μF (685)									P	P									
	10μF (106)		I	I	I	I	I			P	P	P	P			K	K	K	M	M
	22μF (226)		I	I*	I*	I*				P	P	P	P			M	M	M	M	M
	47μF (476)		I*	I*						P	P	P*				M	M	M	M*	
	100μF (107)	I*	I*							P						M*	M*	M*		
	220μF (227)							P*						M*	M*					

1. The letter in cell is expressed the symbol of product thickness.
2. The letter in cell with " * " mark is expressed product not in 10% (code "K") tolerance.

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7-5. X6S Dielectric 0201, 0402, 0603, 0805, 1206, 1210 Sizes

Dielectric		X6S																												
Size		0201				0402				0603					0805						1206					1210				
Rated Voltage (VDC)		6.3	10	16	25	6.3	10	16	25	4	6.3	10	16	25	4	6.3	10	16	25	50	6.3	10	16	25	50	6.3	10	16	25	50
Capacitance	0.10μF (104)	L	L	L	L																									
	0.15μF (154)																													
	0.22μF (224)	L	L*																											
	0.33μF (334)																													
	0.47μF (474)					E																								
	0.68μF (684)																													
	1.0μF (105)	L*				E	E	E	E																					
	1.5μF (155)																													
	2.2μF (225)					E	E	E					X	X																
	3.3μF (335)																													
	4.7μF (475)										X	X	X	X							I	I								
	6.8uF (685)																													
	10μF (106)					E*					X*	X*	X*		I	I	I	I	I					P						
	22μF (226)									X*	X*					I*	I*	I*	I*			P	P*	P					M	
	47μF (476)															I*	I*				P						M	M	M	
100uF (107)																										M*	M*			

1. The letter in cell is expressed the symbol of product thickness.
2. The letter in cell with " *" mark is expressed product not in 10% (code "K") tolerance.

7-6. X7S Dielectric 0402, 0603, 0805, 1206, 1210 Sizes

Dielectric		X7S																									
Size		0402				0603				0805						1206						1210					
Rated Voltage (VDC)		6.3	10	16	25	6.3	10	16	25	10	16	25	50	100	6.3	10	16	25	50	6.3	10	16	25	50			
Capacitance	1.0μF (105)		E											I													
	1.5μF (155)																										
	2.2μF (225)	E	E					X	X																		
	3.3μF (335)																										
	4.7μF (475)						X	X					I														
	6.8uF (685)																										
	10μF (106)										I	I															
	22μF (226)																										
	47μF (476)															P*			P*								
100uF (107)																								M*			

1. The letter in cell is expressed the symbol of product thickness.
2. The letter in cell with " *" mark is expressed product not in 10% (code "K") tolerance.

8. PACKAGING STYLE AND QUANTITY

Size	Thickness (mm)/Symbol		Paper tape		Plastic tape	
			7" reel	13" reel	7" reel	13" reel
0201 (0603)	0.30±0.03	L	15,000	70,000	-	-
	0.30±0.05	L	15,000	-	-	-
	0.30±0.09	L	15,000	-	-	-
0402 (1005)	0.50±0.05	N	10,000	50,000	-	-
	0.50±0.02/-0.05	Q	10,000	50,000	-	-
	0.50±0.20	E	10,000	-	-	-
0603 (1608)	0.50±0.10	H	4,000	-	-	-
	0.80±0.07	S	4,000	15,000	-	-
	0.80±0.15/-0.10	X	4,000	15,000	-	-
0805 (2012)	0.50±0.10	H	4,000	15,000	-	-
	0.60±0.10	A	4,000	15,000	-	-
	0.80±0.10	B	4,000	15,000	-	-
	0.85±0.10	T	4,000	15,000	-	-
	1.25±0.10	D	-	-	3,000	10,000
	1.25±0.20	I	-	-	3,000	10,000
1206 (3216)	0.80±0.10	B	4,000	15,000	-	-
	0.85±0.10	T	4,000	15,000	-	-
	0.95±0.10	C	-	-	3,000	10,000
	1.15±0.15	J	-	-	3,000	10,000
	1.25±0.10	D	-	-	3,000	10,000
	1.60±0.20	G	-	-	2,000	10,000
	1.60±0.30/-0.10	P	-	-	2,000	9,000
1210 (3225)	0.85±0.10	T	-	-	3,000	10,000
	0.95±0.10	C	-	-	3,000	10,000
	1.25±0.10	D	-	-	3,000	10,000
	1.60±0.20	G	-	-	2,000	-
	2.00±0.20	K	-	-	1,000	6,000
	2.50±0.30	M	-	-	1,000	6,000
1808 (4520)	1.25±0.10	D	-	-	2,000	10,000
	1.10±0.15	F	-	-	2,000	10,000
	1.60±0.20	G	-	-	2,000	8,000
1812 (4532)	2.00±0.20	K	-	-	1,000	6,000
	1.25±0.10	D	-	-	1,000	5,000
	1.60±0.20	G	-	-	1,000	-
	2.00±0.20	K	-	-	1,000	-
	2.50±0.30	M	-	-	500	3,000
	2.80±0.30	U	-	-	500	-

Unit: pieces

9. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements				
1.	Visual and Mechanical	---	* No remarkable defect. * Dimensions to conform to individual specification sheet.				
2.	Capacitance	Class I: (NP0) ≤1000pF, 1.0±0.2Vrms · 1MHz±10% >1000pF, 1.0±0.2Vrms · 1KHz±10% Class II: (X7R, X7E, X6S, X5R,X7S,Y5V) C ≤10μF, 1.0±0.2Vrms · 1KHz±10% ** C >10μF, 0.5±0.2Vrms · 120Hz±20%	* Shall not exceed the limits given in the detailed spec. NP0: Cap≥30pF, Q≥1000; Cap<30pF,Q≥400+20C X7R,X5R,X6S,X7S:				
3.	Q/ D.F. (Dissipation Factor)	** Test condition: 0.5±0.2Vrms · 1KHz±10% X7R: 0805=106(6.3V), 0603/475(6.3V) X5R: 0201≥ 224 (6.3V,10V,16V) ^{#1} , 0402≥ 475 (6.3V,16V), 0402≥ 225(10V), 0603=106 (6.3V,10V), TT18X≥ 475(10V) , TT15X series X6S: 0201≥ 104 (6.3V,10V) ^{#1} , 0402≥ 225 (6.3V), 0402/475 (10V), 0603/106 (6.3V), X7S: 0402/225(6.3V) #1 Excluding X5R/0201/105(6.3V);225(10V), X6S/0201/104(10V) (1.0±0.2Vrms · 1KHz±10%) *Before initial measurement (Class II only): To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp.	Rated vol.	D.F. ≤	Exception of D.F. ≤		
			≥ 100V	≤ 2.5%	≤ 3% 1206 ≥ 0.47μF ≤ 5% 0805 > 0.1μF;0603 ≥ 0.068μF;1206>1μF;1210 ≥ 2.2μF;TT series ≤ 10% 0805 > 0.22μF;1210 ≥ 3.3μF		
			50V	≤ 2.5%	≤ 3% 0201(50V); 0603 ≥ 0.047μF; 0805 ≥ 0.18μF;1206 ≥ 0.47μF ≤ 5% 0201 ≥ 0.01uF; 1210 ≥ 4.7μF		
			35V	≤ 3.5%	≤ 10% 0402 ≥ 0.012μF;0603>0.1μF; 0805 ≥ 1μF;1206 ≥ 2.2μF; 1210 ≥ 10μF; TT series ≤ 5% 0603 ≥ 1μF;0805≥2.2μF; 1206 ≥ 2.2μF;1210 ≥ 10μF		
			25V	≤ 3.5%	≤ 7% 0201 ≥ 0.01μF;0805 ≥ 1μF; 1210 ≥ 10μF ≤ 10% 0603 ≥ 0.33μF; 1206 ≥ 4.7μF ≤ 12.5% 0201 ≥ 0.1μF;0402 ≥ 0.10μF&(0402/X7R ≥ 0.056μF); TT series 0603 ≥ 0.47μF; 0805 ≥ 2.2μF;1206 ≥ 6.8μF; 1210 ≥ 22μF		
			16V	≤ 3.5%	≤ 5% 0201 ≥ 0.01μF;0402 ≥ 0.033μF;0603 ≥ 0.15μF; 0805 ≥ 0.68μF; 1206 ≥ 2.2μF;1210 ≥ 4.7μF ≤ 10% 0201 ≥ 0.1uF(0201/X7R ≥ 0.022μF); 0402 ≥ 0.22uF; 0603 ≥ 0.68μF;0805 ≥ 2.2μF;1206 ≥ 4.7μF; 1210 ≥ 22μF; TT series		
			10V	≤ 5%	≤ 10% 0201 ≥ 0.012μF;0402 ≥ 0.33μF(0402/X7R ≥ 0.22μF); TT series ≤ 15% 0603 ≥ 0.33μF; 0805 ≥ 2.2μF;1206 ≥ 2.2μF;1210 ≥ 22μF;01R5 0201 ≥ 0.1μF; 0402 ≥ 1μF		
			6.3V	≤ 10%	≤ 15% 0201 ≥ 0.1μF;0402 ≥ 1μF;0603 ≥ 10μF; 0805 ≥ 4.7μF; 1206 ≥ 47μF ;1210 ≥ 100μF; TT series ≤ 20% 0402 ≥ 2.2μF		
			4V	≤ 15%	---		
			Y5V:				
			Rated vol.	D.F. ≤	Exception of D.F. ≤		
			≥ 50V	≤ 5%	≤ 7% 0603 ≥ 0.1μF; 0805 ≥ 0.47μF; 1206 ≥ 4.7μF; TT series ≤ 12.5% 1210 ≥ 6.8μF		
			35V	≤ 7%	---		
			25V	≤ 5%	≤ 7% 0402 ≥ 0.047μF;0603 ≥ 0.1μF; 0805 ≥ 0.33μF; 1206 ≥ 1μF; 1210 ≥ 4.7μF ≤ 9% 0402 ≥ 0.068μF;0603 ≥ 0.47μF; 1206 ≥ 4.7μF; 1210 ≥ 22μF; TT series		
			16V (C<1.0μF)	≤ 7%	≤ 9% 0402 ≥ 0.068μF; 0603 ≥ 0.68μF ≤ 12.5% 0402 ≥ 0.22μF		
			16V (C≥1.0μF)	≤ 9%	≤ 12.5% 0603 ≥ 2.2μF; 0805 ≥ 3.3μF;1206 ≥ 10μF; 1210 ≥ 22μF; 1812 ≥ 47μF; TT series		
			10V	≤ 12.5%	≤ 20% 0402 ≥ 0.47μF		
			6.3V	≤ 20%	---		
			4.	Dielectric Strength	* To apply voltage (≤100V) 250%. * Duration: 1 to 5 sec. * Charge and discharge current less than 50mA.	* No evidence of damage or flash over during test.	
			5.	Insulation Resistance	To apply rated voltage for MAX. 120sec. *Before initial measurement (Class II only): To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp.	10GΩ or RxC ≥ 500Ω·F whichever is smaller. Class II (X7R, X7E, X5R,X6S,X7S,Y5V:)	
						Rated voltage	Insulation Resistance
						100V: All X7R	10GΩ or RxC ≥ 100 Ω·F whichever is smaller.
						50V:0402>0.01μF;0603≥1μF;0805≥1μF;1206≥4.7μF;1210≥4.7μF	
						35V:0805≥2.2μF;1206 ≥ 2.2μF; 1210 ≥ 10μF	
						25V:0402≥1μF;0603≥2.2μF;0805≥2.2μF;1206≥10μF;1210≥10μF	
16V: 0201≥0.1μF;0402≥0.22μF;0603≥1μF; 0805≥2.2μF;1206≥10μF;1210≥47μF							
10V:0201≥47nF;0402≥0.47μF;0603≥0.47μF;0805≥2.2μF; 1206≥4.7μF;1210≥47μF							
6.3V ; 4V ; TT series; Size≥1812							
Rated voltage	Insulation Resistance						
All X6S items, All X7S items	RxC ≥ 50 Ω·F.						
100V: 1210≥3.3μF							
50V: 0402≥0.1μF; 0603≥2.2μF; 0805≥10μF;1206≥10μF							
35V: 0603≥1μF;							
25V: 0201≥0.1μF; 0402≥2.2μF;0603≥10μF; 0805≥10μF;1206≥22μF							
16V: 0603≥10μF; 0402≥1μF; 0201≥0.22μF							
10V: 0201>0.1μF; 0402≥1μF; 0603≥10μF; 0805≥47μF; TT21>4.7μF							
6.3V: 0201≥0.1μF; 0603>4.7μF; 0805≥47μF;1206≥10μF; TT15>1.0μF							
4V:0603≥22μF; 0805≥47μF; 1206≥100μF							

Multilayer Ceramic Capacitors

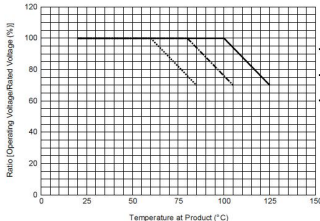
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No.	Item	Test Condition	Requirements																																																						
6.	Temperature Coefficient	With no electrical load. <table><tr><th>T.C.</th><th>Operating Temp</th></tr><tr><td>NPO</td><td>-55~125℃ at 25℃</td></tr><tr><td>X7R</td><td>-55~125℃ at 25℃</td></tr><tr><td>X7S</td><td>-55 ~ 125℃ at 25℃</td></tr><tr><td>X5R</td><td>-55~ 85℃ at 25℃</td></tr><tr><td>X6S</td><td>-55~105℃ at 25℃</td></tr><tr><td>Y5V</td><td>-25~ 85℃ at 20℃</td></tr></table> *Before initial measurement (Class II only): To apply de-aging at 150℃ for 1hr then set for 24± 2 hrs at room temp. * Measurement voltage for Class II: <table><tr><th>01005</th><th>0201</th></tr><tr><td>Cap≤0.01μF: 0.5V</td><td>Cap<0.1μF:1V</td></tr><tr><td>Cap>0.01μF: 0.2V</td><td>0.1μF≤Cap<1μF: 0.2V</td></tr><tr><td></td><td>Cap≥1μF: 0.1V</td></tr><tr><th>0402</th><th>0603</th></tr><tr><td>Cap<1μF: 1V</td><td>Cap≤1μF: 1V</td></tr><tr><td>Cap=1μF: 0.5V</td><td>1μF<Cap≤4.7μF: 0.5V</td></tr><tr><td>1μF<Cap<10μF: 0.2V</td><td>Cap>4.7μF: 0.2V</td></tr><tr><td>Cap≥10μF: 0.1V</td><td></td></tr><tr><th>0805</th><th>1206/1210</th></tr><tr><td>Cap<10μF: 1V</td><td>Cap≤10μF: 1V</td></tr><tr><td>Cap=10μF: 0.5V</td><td>10μF<Cap≤100μF: 0.5V</td></tr><tr><td>Cap>10μF: 0.2V</td><td>Cap>100μF: 0.2V</td></tr></table>	T.C.	Operating Temp	NPO	-55~125℃ at 25℃	X7R	-55~125℃ at 25℃	X7S	-55 ~ 125℃ at 25℃	X5R	-55~ 85℃ at 25℃	X6S	-55~105℃ at 25℃	Y5V	-25~ 85℃ at 20℃	01005	0201	Cap≤0.01μF: 0.5V	Cap<0.1μF:1V	Cap>0.01μF: 0.2V	0.1μF≤Cap<1μF: 0.2V		Cap≥1μF: 0.1V	0402	0603	Cap<1μF: 1V	Cap≤1μF: 1V	Cap=1μF: 0.5V	1μF<Cap≤4.7μF: 0.5V	1μF<Cap<10μF: 0.2V	Cap>4.7μF: 0.2V	Cap≥10μF: 0.1V		0805	1206/1210	Cap<10μF: 1V	Cap≤10μF: 1V	Cap=10μF: 0.5V	10μF<Cap≤100μF: 0.5V	Cap>10μF: 0.2V	Cap>100μF: 0.2V	<table><tr><th>T.C.</th><th>Capacitance Change</th></tr><tr><td>NPO</td><td>Within ±30ppm/℃</td></tr><tr><td>X7R</td><td>Within ±15%</td></tr><tr><td>X7S</td><td>Within ±22%</td></tr><tr><td>X5R</td><td>Within ±15%</td></tr><tr><td>X6S</td><td>Within ±22%</td></tr><tr><td>Y5V</td><td>Within +30%/-80%</td></tr></table>	T.C.	Capacitance Change	NPO	Within ±30ppm/℃	X7R	Within ±15%	X7S	Within ±22%	X5R	Within ±15%	X6S	Within ±22%	Y5V	Within +30%/-80%
T.C.	Operating Temp																																																								
NPO	-55~125℃ at 25℃																																																								
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Y5V	-25~ 85℃ at 20℃																																																								
01005	0201																																																								
Cap≤0.01μF: 0.5V	Cap<0.1μF:1V																																																								
Cap>0.01μF: 0.2V	0.1μF≤Cap<1μF: 0.2V																																																								
	Cap≥1μF: 0.1V																																																								
0402	0603																																																								
Cap<1μF: 1V	Cap≤1μF: 1V																																																								
Cap=1μF: 0.5V	1μF<Cap≤4.7μF: 0.5V																																																								
1μF<Cap<10μF: 0.2V	Cap>4.7μF: 0.2V																																																								
Cap≥10μF: 0.1V																																																									
0805	1206/1210																																																								
Cap<10μF: 1V	Cap≤10μF: 1V																																																								
Cap=10μF: 0.5V	10μF<Cap≤100μF: 0.5V																																																								
Cap>10μF: 0.2V	Cap>100μF: 0.2V																																																								
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X6S	Within ±22%																																																								
Y5V	Within +30%/-80%																																																								
7.	Adhesive Strength of Termination	* Pressurizing force : 2N (0201) and 5N (≤0603) and 10N (>0603) * Test time: 10±1 sec.	* No remarkable damage or removal of the terminations.																																																						
8.	Vibration Resistance	* Vibration frequency: 10~55 Hz/min. * Total amplitude: 1.5mm * Test time: 6 hrs. (Two hrs each in three mutually perpendicular directions.) *Before initial measurement (Class II only): To apply de-aging at 150℃ for 1hr then set for 24± 2 hrs at room temp. *Cap./DF(Q) Measurement to be made after de-aging at 150℃ for 1hr then set for 24±2 hrs at room temp.	* No remarkable damage. * Cap change and Q/D.F.: To meet initial spec.																																																						
9.	Solderability	* Solder temperature: 235±5℃ * Dipping time: 2±0.5 sec.	95% min. coverage of all metalized area.																																																						
10.	Bending Test	* The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm per second until the deflection becomes 1 mm and then the pressure shall be maintained for 5±1 sec. *Before initial measurement (Class II only): To apply de-aging at 150℃ for 1hr then set for 24± 2 hrs at room temp. * Measurement to be made after keeping at room temp. for 24±2 hrs.	* No remarkable damage. * Cap change : NPO: within ±5% or 0.5pF whichever is larger X7R, X5R, X6S, X7S: within ±12.5% Y5V: within ±30% (This capacitance change means the change of capacitance under specified flexure of substrate from the capacitance measured before the test.)																																																						
11.	Resistance to Soldering Heat	* Solder temperature: 260±5℃ * Dipping time: 10±1 sec * Preheating: 120 to 150℃ for 1 minute before immerse the capacitor in a eutectic solder. *Before initial measurement (Class II only): To apply de-aging at 150℃ for 1hr then set for 24±2 hrs at room temp. *Cap. / DF(Q) / I.R. Measurement to be made after de-aging at 150℃ for 1hr then set for 24±2 hrs at room temp.	* No remarkable damage. * Cap change: NPO: within ±2.5% or 0.25pF whichever is larger X7R, X5R, X6S, X7S: within ±7.5% Y5V: within ±20% * Q/D.F., I.R. and dielectric strength: To meet initial requirements. * 25% max. leaching on each edge.																																																						
12.	Temperature Cycle	* Conduct the five cycles according to the temperatures and time. <table><tr><th>Step</th><th>Temp. (℃)</th><th>Time (min.)</th></tr><tr><td>1</td><td>Min. operating temp. +0/-3</td><td>30±3</td></tr><tr><td>2</td><td>Room temp.</td><td>2~3</td></tr><tr><td>3</td><td>Max. operating temp. +3/-0</td><td>30±3</td></tr><tr><td>4</td><td>Room temp.</td><td>2~3</td></tr></table> *Before initial measurement (Class II only): To apply de-aging at 150℃ for 1hr then set for 24±2 hrs at room temp. * Cap. / DF(Q) / I.R. Measurement to be made after de-aging at 150℃ for 1hr then set for 24±2 hrs at room temp.	Step	Temp. (℃)	Time (min.)	1	Min. operating temp. +0/-3	30±3	2	Room temp.	2~3	3	Max. operating temp. +3/-0	30±3	4	Room temp.	2~3	* No remarkable damage. * Cap change : NPO: within ±2.5% or 0.25pF whichever is larger X7R, X5R, X6S, X7S: within ±7.5% Y5V: within ±20% * Q/D.F., I.R. and dielectric strength: To meet initial requirements.																																							
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2	Room temp.	2~3																																																							
3	Max. operating temp. +3/-0	30±3																																																							
4	Room temp.	2~3																																																							

No.	Item	Test Condition	Requirements
13.	Humidity (Damp Heat) Steady State	*Test temp.: 40±2℃	* No remarkable damage.
		*Humidity: 90~95%RH	* Cap change:
		*Test time: 500+24/-0hrs.	NP0: within ±5% or 0.5pF whichever is larger
		*Before initial measurement (Class II only): To apply de-aging at 150℃ for 1hr then set for 24±2 hrs at room temp.	X7R, X5R, X6S, X7S: ≥10V**, within ±12.5%; ≤6.3V within ±25%; TT series & C≥ 1uF, within ±25%
		* Cap. / DF(Q) / I.R. Measurement to be made after de-aging at 150℃ for 1hr then set for 24±2 hrs at room temp.	**10V: 0603≥4.7μF; 0402≥1μF; 0201≥0.1μF, within ±25%; Y5V: ≥10V, within ±30%; ≤6.3V, within +30/-40%
			* Q/D.F. value:
			NP0: More than 30pF Q≥350, 10pF≤C≤30pF, Q≥275+2.5C Less than 10pF Q≥200+10C
			X7R, X5R, X6S, X7S:

No	Item	Test Condition	Requirements																																																																													
14	Humidity (Damp Heat) Load	*Test temp. : 40±2℃ *Humidity : 90~95%RH *Test time : 500+24/-0 hrs. *To apply voltage : Rated voltage (MAX. 500V) *Before initial measurement (Class II only): To apply de-aging at 150℃ for 1hr then set for 24±2 hrs at room temp. * Cap. / DF(Q) / I.R. Measurement to be made after de-aging at 150℃ for 1hr then set for 24±2 hrs at room temp.	* No remarkable damage. Cap change: NP0: ±7.5% or 0.75pF whichever is larger. X7R, X5R, X6S, X7S: ≥10V**, within ±12.5%; ≤6.3V within ±25%; TT series & C≥1uF, within ±25% **10V: 0603 ≥ 4.7μF; 0402 ≥ 1μF; 0201 ≥ 0.1μF, within ±25%; Y5V: ≥10V, within ±30%; ≤6.3V, within +30/-40% Q/D.F. value: NP0: C≥30pF, Q≥200; C<30pF, Q≥100+10/3C X7R, X5R, X6S, X7S: <table><tr><th>Rated V</th><th>D.F. ≤</th><th>Exception of D.F. ≤</th></tr><tr><td rowspan="3">≥100V</td><td rowspan="3">≤3%</td><td>≤6% 1206 ≥ 0.47μF</td></tr><tr><td>≤7.5% 0805 > 0.1μF; 0603 ≥ 0.068μF; 1206 > 1μF; 1210 ≥ 2.2μF; TT series</td></tr><tr><td>≤20% 0805 > 0.22μF; 1210 ≥ 3.3μF</td></tr><tr><td rowspan="3">50V</td><td rowspan="3">≤3%</td><td>≤6% 0201(50V); 0603 ≥ 0.047μF; 0805 ≥ 0.18μF; 1206 ≥ 0.47μF</td></tr><tr><td>≤10% 0201 ≥ 0.01uF; 1210 ≥ 4.7μF</td></tr><tr><td>≤20% 0402 ≥ 0.012μF; 0603 > 0.1μF; 0805 ≥ 1μF; 1206 ≥ 2.2μF; 1210 ≥ 10μF; TT series</td></tr><tr><td rowspan="3">35V</td><td rowspan="3">≤5%</td><td>≤20% 0603 ≥ 1μF; 0805 ≥ 2.2μF; 1206 ≥ 2.2μF; 1210 ≥ 10μF</td></tr><tr><td>≤10% 0201 ≥ 0.01μF; 0805 ≥ 1μF; 1210 ≥ 10μF</td></tr><tr><td>≤14% 0603 ≥ 0.33μF; 1206 ≥ 4.7μF</td></tr><tr><td rowspan="3">25V</td><td rowspan="3">≤5%</td><td>≤10% 0201 ≥ 0.1μF; 0402 ≥ 0.10μF & (0402/X7R ≥ 0.056μF); TT series</td></tr><tr><td>≤15% 0603 ≥ 0.47μF; 0805 ≥ 2.2μF; 1206 ≥ 6.8μF; 1210 ≥ 22μF</td></tr><tr><td>≤20% 0402 ≥ 0.47μF</td></tr><tr><td rowspan="3">16V</td><td rowspan="3">≤5%</td><td>≤10% 0603 ≥ 0.15μF; 0805 ≥ 0.68μF; 1206 ≥ 2.2μF; 1210 ≥ 4.7μF</td></tr><tr><td>≤15% 0201 ≥ 0.01μF (0201/X7R ≥ 0.022μF); 0402 ≥ 0.033μF; 0603 ≥ 0.68μF; 0805 ≥ 2.2μF; 1206 ≥ 4.7μF; 1210 ≥ 22μF; TT series</td></tr><tr><td>≤20% 0402 ≥ 0.012μF; 0402 ≥ 0.33μF (0402/X7R ≥ 0.22μF); 0603 ≥ 0.33μF; 0805 ≥ 2.2μF; 1206 ≥ 2.2μF; 1210 ≥ 22μF</td></tr><tr><td rowspan="2">10V</td><td rowspan="2">≤7.5%</td><td>≤15% 0201 ≥ 0.1μF; 0402 ≥ 1μF; TT series; 01R5</td></tr><tr><td>≤20% 0805 ≥ 4.7μF; 1206 ≥ 47μF; 1210 ≥ 100μF; TT series</td></tr><tr><td>6.3V</td><td>≤15%</td><td>≤30% 0201 ≥ 0.1μF; 0402 ≥ 1μF; 0603 ≥ 10μF; 0805 ≥ 4.7μF; 1206 ≥ 47μF; 1210 ≥ 100μF; TT series</td></tr><tr><td>4V</td><td>≤20%</td><td>---</td></tr></table> Y5V: <table><tr><th>Rated vol.</th><th>D.F. ≤</th><th>Exception of D.F. ≤</th></tr><tr><td>≥50V</td><td>≤7.5%</td><td>≤10% 0603 ≥ 0.1μF; 0805 ≥ 0.47μF; 1206 ≥ 4.7μF</td></tr><tr><td></td><td>≤20%</td><td>1210 ≥ 6.8μF</td></tr><tr><td>35V</td><td>≤10%</td><td>---</td></tr><tr><td rowspan="3">25V</td><td rowspan="3">≤7.5%</td><td>≤10% 0402 ≥ 0.047μF; 0603 ≥ 0.1μF; 0805 ≥ 0.33μF; 1206 ≥ 1μF; 1210 ≥ 4.7μF</td></tr><tr><td>≤15% 0402 ≥ 0.068μF; 0603 ≥ 0.47μF; 1206 ≥ 4.7μF; 1210 ≥ 22μF</td></tr><tr><td>≤12.5% 0402 ≥ 0.068μF; 0603 ≥ 0.68μF</td></tr><tr><td>16V (C<1.0μF)</td><td>≤10%</td><td>≤20% 0402 ≥ 0.22μF</td></tr><tr><td>16V (C≥1.0μF)</td><td>≤12.5%</td><td>≤20% 0603 ≥ 2.2μF; 0805 ≥ 3.3μF; 1206 ≥ 10μF; 1210 ≥ 22μF; 1812 ≥ 47μF;</td></tr><tr><td>10V</td><td>≤20%</td><td>≤30% 0402 ≥ 0.47μF</td></tr><tr><td>6.3V</td><td>≤30%</td><td>---</td></tr></table> *I.R.: ≥10V, 500MΩ or 25 Ω-F whichever is smaller. Class II (X7R, X5R, X6S, X7S, Y5V) <table><tr><th>Rated voltage</th><th>Insulation Resistance</th></tr><tr><td>100V: All X7R; 1210 ≥ 3.3μF</td><td rowspan="7">500MΩ or Rx C ≥ 5 Ω-F whichever is smaller.</td></tr><tr><td>50V: 0402 > 0.01μF; 0603 ≥ 1μF; 0805 ≥ 1μF; 1206 ≥ 4.7μF; 1210 ≥ 4.7μF</td></tr><tr><td>35V: 0603 ≥ 1μF; 0805 ≥ 2.2μF; 1206 ≥ 2.2μF; 1210 ≥ 10μF</td></tr><tr><td>25V: 0201 ≥ 0.1uF; 0402 ≥ 0.22μF; 0603 ≥ 2.2μF; 0805 ≥ 2.2μF; 1206 ≥ 10μF; 1210 ≥ 10μF</td></tr><tr><td>16V: 0201 ≥ 0.1uF; 0402 ≥ 0.22μF; 0603 ≥ 1μF; 0805 ≥ 2.2μF; 1206 ≥ 10μF; 1210 ≥ 47μF</td></tr><tr><td>10V: 0201 ≥ 47nF; 0402 ≥ 0.47μF; 0603 ≥ 0.47μF; 0805 ≥ 2.2μF; 1206 ≥ 4.7μF; 1210 ≥ 47μF</td></tr><tr><td>6.3V ; 4V ; TT series ; All X6S/X7S items; Size ≥ 1812</td></tr></table>	Rated V	D.F. ≤	Exception of D.F. ≤	≥100V	≤3%	≤6% 1206 ≥ 0.47μF	≤7.5% 0805 > 0.1μF; 0603 ≥ 0.068μF; 1206 > 1μF; 1210 ≥ 2.2μF; TT series	≤20% 0805 > 0.22μF; 1210 ≥ 3.3μF	50V	≤3%	≤6% 0201(50V); 0603 ≥ 0.047μF; 0805 ≥ 0.18μF; 1206 ≥ 0.47μF	≤10% 0201 ≥ 0.01uF; 1210 ≥ 4.7μF	≤20% 0402 ≥ 0.012μF; 0603 > 0.1μF; 0805 ≥ 1μF; 1206 ≥ 2.2μF; 1210 ≥ 10μF; TT series	35V	≤5%	≤20% 0603 ≥ 1μF; 0805 ≥ 2.2μF; 1206 ≥ 2.2μF; 1210 ≥ 10μF	≤10% 0201 ≥ 0.01μF; 0805 ≥ 1μF; 1210 ≥ 10μF	≤14% 0603 ≥ 0.33μF; 1206 ≥ 4.7μF	25V	≤5%	≤10% 0201 ≥ 0.1μF; 0402 ≥ 0.10μF & (0402/X7R ≥ 0.056μF); TT series	≤15% 0603 ≥ 0.47μF; 0805 ≥ 2.2μF; 1206 ≥ 6.8μF; 1210 ≥ 22μF	≤20% 0402 ≥ 0.47μF	16V	≤5%	≤10% 0603 ≥ 0.15μF; 0805 ≥ 0.68μF; 1206 ≥ 2.2μF; 1210 ≥ 4.7μF	≤15% 0201 ≥ 0.01μF (0201/X7R ≥ 0.022μF); 0402 ≥ 0.033μF; 0603 ≥ 0.68μF; 0805 ≥ 2.2μF; 1206 ≥ 4.7μF; 1210 ≥ 22μF; TT series	≤20% 0402 ≥ 0.012μF; 0402 ≥ 0.33μF (0402/X7R ≥ 0.22μF); 0603 ≥ 0.33μF; 0805 ≥ 2.2μF; 1206 ≥ 2.2μF; 1210 ≥ 22μF	10V	≤7.5%	≤15% 0201 ≥ 0.1μF; 0402 ≥ 1μF; TT series; 01R5	≤20% 0805 ≥ 4.7μF; 1206 ≥ 47μF; 1210 ≥ 100μF; TT series	6.3V	≤15%	≤30% 0201 ≥ 0.1μF; 0402 ≥ 1μF; 0603 ≥ 10μF; 0805 ≥ 4.7μF; 1206 ≥ 47μF; 1210 ≥ 100μF; TT series	4V	≤20%	---	Rated vol.	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Multilayer Ceramic Capacitors

No	Item	Test Condition	Requirements																																																																																																																																																																																																								
15.	High Temperature Load (Endurance)	Test temp. : NP0, X7R/X7E/X7S: 125±3℃ X6S: 105±3℃ X5R, Y5V: 85±3℃ Test time: 1000+24/-0 hrs. To apply voltage: (1) ≤ 6.3V or C ≥ 10μF or TT series: 150% of rated voltage. (2) 10V ≤ Ur<500V: 200% of rated voltage. (3) 500V: 150% of rated voltage. (4) Ur ≥ 630V: 120% of rated voltage. (5) 100% of rated voltage for below range. <table><tr><th>Size</th><th>Dielectric</th><th>Rated voltage</th><th>Capacitance range</th></tr><tr><td>0201</td><td>X5R/X7R/X6S</td><td>≤ 10V ≥ 16V</td><td>C ≥ 0.1μF C > 0.1μF</td></tr><tr><td rowspan="3">0402</td><td rowspan="3">X5R</td><td>≤ 16V</td><td>C > 1.0μF</td></tr><tr><td>25V, 50V</td><td>C ≥ 1.0μF</td></tr><tr><td>6.3V</td><td>C > 1.0μF</td></tr><tr><td rowspan="2"></td><td rowspan="2">X6S</td><td>10V~25V</td><td>C ≥ 1.0μF</td></tr><tr><td>X7R/X7S/Y5V</td><td>6.3V, 10V</td><td>C ≥ 1.0μF</td></tr><tr><td rowspan="3">0603</td><td rowspan="3">X5R/X7R/X6S/X7S</td><td>4V</td><td>C ≥ 22μF</td></tr><tr><td>6.3V, 10V</td><td>C ≥ 4.7μF</td></tr><tr><td>25V, 35V</td><td>C ≥ 1.0μF</td></tr><tr><td rowspan="3">0805</td><td rowspan="3">X5R/X7R/X6S/X7S</td><td>4V</td><td>C ≥ 47μF</td></tr><tr><td>6.3V</td><td>C ≥ 22μF</td></tr><tr><td>10V~50V</td><td>C ≥ 10μF</td></tr><tr><td>1206</td><td>X5R/X7R/X6S</td><td>≤ 6.3V</td><td>C ≥ 47μF</td></tr><tr><td></td><td>NP0</td><td>3000V</td><td>C ≥ 1.5pF</td></tr><tr><td rowspan="2">1210</td><td>X5R/X7R/X6S</td><td>16V</td><td>C ≥ 47μF</td></tr><tr><td>X7R</td><td>100V</td><td>C ≥ 3.3μF</td></tr><tr><td>TT15</td><td>X5R</td><td>6.3V</td><td>C > 1.0μF</td></tr><tr><td>TT18</td><td>Y5V</td><td>6.3V, 10V</td><td>C ≥ 2.2μF</td></tr><tr><td rowspan="2">TT21</td><td>Y5V</td><td>6.3V</td><td>C ≥ 10μF</td></tr><tr><td>X5R/X7R/X6S</td><td>≤ 10V</td><td>C ≥ 10μF</td></tr><tr><td>TT31</td><td>Y5V</td><td>6.3V</td><td>C ≥ 22μF</td></tr></table> **1WV items must follow de-rating conditions. (6) 150% of rated voltage for below range. <table><tr><th>Size</th><th>Dielectric</th><th>Rated voltage</th><th>Capacitance range</th></tr><tr><td rowspan="2">0201</td><td>X5R/X6S</td><td>16V, 25V</td><td>C ≥ 0.1μF</td></tr><tr><td>X7R</td><td>16V</td><td>C ≥ 0.022μF</td></tr><tr><td rowspan="2">0402</td><td>X7R/X5R/X6S</td><td>50V</td><td>C ≥ 0.1μF</td></tr><tr><td>Y5V</td><td>10~25V</td><td>C ≥ 0.22μF</td></tr><tr><td rowspan="5">0603</td><td>X7S</td><td>50V~100V</td><td>C > 0.22μF</td></tr><tr><td>X7R</td><td>50V</td><td>C > 0.1μF</td></tr><tr><td>X5R</td><td>50V</td><td>C ≥ 1.0μF</td></tr><tr><td>X5R/X7R/X6S/X7S</td><td>10V, 16V,</td><td>C ≥ 1.0μF</td></tr><tr><td>Y5V</td><td>16V</td><td>C ≥ 2.2μF</td></tr><tr><td rowspan="4">0805</td><td rowspan="4">X5R/X7R/X6S/X7S</td><td>100V</td><td>C ≥ 0.47μF</td></tr><tr><td>50V</td><td>C ≥ 1.0μF</td></tr><tr><td>35V</td><td>C ≥ 2.2μF</td></tr><tr><td>10~25V</td><td>C ≥ 4.7μF</td></tr><tr><td rowspan="2">1206</td><td>X5R/X7R/X6S/X7S</td><td>100V</td><td>C > 1.0μF</td></tr><tr><td></td><td>50V</td><td>C = 4.7μF</td></tr><tr><td>1210</td><td>X5R/X7R/X6S/X7S</td><td>50V~100V</td><td>C ≥ 2.2μF</td></tr><tr><td>1825 2220 2225</td><td>X7R</td><td>100V~250V</td><td>C ≥ 1.0μF</td></tr></table> * Before initial measurement (Class II only): To apply de-aging at 150℃ for 1hr then set for 24±2 hrs at room temp. * Cap. / DF(Q) / I.R. Measurement to be made after de-aging at 150℃ for 1hr then set for 24±2 hrs at room temp. * De-rating conditions:  * No remarkable damage. Cap change: NP0: ±3.0% or ±0.3pF whichever is larger X7R, X5R, X6S, X7S: ≥10V**, within ±12.5%; ≤ 6.3V within ±25%; TT series & C ≥ 1μF, within ±25% **10V: 0603 ≥ 4.7μF; 0402 ≥ 1μF; 0201 ≥ 0.1μF, within ±25%; Y5V: ≥10V, within ±30%; ≤ 6.3V, within +30/-40% Q/D.F. value: NP0: More than 30pF, Q ≥ 350 10pF ≤ C < 30pF, Q ≥ 275+2.5C Less than 10pF, Q ≥ 200+10C X7R, X5R, X6S, X7S: <table><tr><th>Rated V.D.F. ≤</th><th>Exception of D.F. ≤</th></tr><tr><td>≥ 100V</td><td>≤ 3%</td></tr><tr><td rowspan="3">50V</td><td>≤ 3%</td></tr><tr><td>≤ 10%</td></tr><tr><td>≤ 20%</td></tr><tr><td rowspan="3">35V</td><td>≤ 5%</td></tr><tr><td>≤ 10%</td></tr><tr><td>≤ 14%</td></tr><tr><td rowspan="3">25V</td><td>≤ 5%</td></tr><tr><td>≤ 15%</td></tr><tr><td>≤ 20%</td></tr><tr><td rowspan="3">16V</td><td>≤ 5%</td></tr><tr><td>≤ 15%</td></tr><tr><td>≤ 20%</td></tr><tr><td rowspan="2">10V</td><td>≤ 7.5%</td></tr><tr><td>≤ 20%</td></tr><tr><td>6.3V</td><td>≤ 15%</td></tr><tr><td>4V</td><td>≤ 20%</td></tr></table> Y5V: <table><tr><th>Rated vol.</th><th>D.F. ≤</th><th>Exception of D.F. ≤</th></tr><tr><td>≥ 50V</td><td>≤ 7.5%</td><td>≤ 10%</td></tr><tr><td rowspan="2">35V</td><td>≤ 10%</td><td>≤ 20%</td></tr><tr><td>---</td><td>---</td></tr><tr><td rowspan="3">25V</td><td>≤ 7.5%</td><td>≤ 10%</td></tr><tr><td rowspan="2">≤ 15%</td><td>0402 ≥ 0.047μF; 0603 ≥ 0.1μF; 0805 ≥ 0.33μF; 1206 ≥ 1μF; 1210 ≥ 4.7μF</td></tr><tr><td>0402 ≥ 0.068μF; 0603 ≥ 0.47μF; 1206 ≥ 4.7μF; 1210 ≥ 22μF</td></tr><tr><td>16V (C < 1.0μF)</td><td>≤ 10%</td><td>≤ 12.5%</td></tr><tr><td rowspan="2">16V (C ≥ 1.0μF)</td><td>≤ 12.5%</td><td>≤ 20%</td></tr><tr><td>≤ 20%</td><td>0402 ≥ 0.068μF; 0603 ≥ 0.68μF</td></tr><tr><td>10V</td><td>≤ 20%</td><td>≤ 30%</td></tr><tr><td>6.3V</td><td>≤ 30%</td><td>---</td></tr></table> *I.R.: ≥10V, 1GΩ or 50 Ω·F whichever is smaller. Class II (X7R, X5R, X6S, X7S, Y5V) <table><tr><th>Rated voltage</th><th>Insulation Resistance</th></tr><tr><td>100V: All X7R; 1210 ≥ 3.3μF</td><td rowspan="6">1GΩ or RxC ≥ 10 Ω·F whichever is smaller.</td></tr><tr><td>50V: 0402 > 0.01μF; 0603 ≥ 1μF; 0805 ≥ 1μF; 1206 ≥ 4.7μF; 1210 ≥ 4.7μF</td></tr><tr><td>35V: 0603 ≥ 1μF; 0805 ≥ 2.2μF; 1206 ≥ 2.2μF; 1210 ≥ 10μF</td></tr><tr><td>25V: 0201 ≥ 0.1μF; 0402 ≥ 0.22μF; 0603 ≥ 2.2μF; 0805 ≥ 2.2μF; 1206 ≥ 10μF; 1210 ≥ 10μF</td></tr><tr><td>16V: 0201 ≥ 0.1μF; 0402 ≥ 0.22μF; 0603 ≥ 1μF; 0805 ≥ 2.2μF; 1206 ≥ 10μF; 1210 ≥ 47μF</td></tr><tr><td>10V: 0201 ≥ 47nF; 0402 ≥ 0.47μF; 0603 ≥ 0.47μF; 0805 ≥ 2.2μF; 1206 ≥ 4.7μF; 1210 ≥ 47μF</td></tr><tr><td>6.3V; 4V; TT series; All X6S/X7S items; Size ≥ 1812</td><td></td></tr></table>	Size	Dielectric	Rated voltage	Capacitance range	0201	X5R/X7R/X6S	≤ 10V ≥ 16V	C ≥ 0.1μF C > 0.1μF	0402	X5R	≤ 16V	C > 1.0μF	25V, 50V	C ≥ 1.0μF	6.3V	C > 1.0μF		X6S	10V~25V	C ≥ 1.0μF	X7R/X7S/Y5V	6.3V, 10V	C ≥ 1.0μF	0603	X5R/X7R/X6S/X7S	4V	C ≥ 22μF	6.3V, 10V	C ≥ 4.7μF	25V, 35V	C ≥ 1.0μF	0805	X5R/X7R/X6S/X7S	4V	C ≥ 47μF	6.3V	C ≥ 22μF	10V~50V	C ≥ 10μF	1206	X5R/X7R/X6S	≤ 6.3V	C ≥ 47μF		NP0	3000V	C ≥ 1.5pF	1210	X5R/X7R/X6S	16V	C ≥ 47μF	X7R	100V	C ≥ 3.3μF	TT15	X5R	6.3V	C > 1.0μF	TT18	Y5V	6.3V, 10V	C ≥ 2.2μF	TT21	Y5V	6.3V	C ≥ 10μF	X5R/X7R/X6S	≤ 10V	C ≥ 10μF	TT31	Y5V	6.3V	C ≥ 22μF	Size	Dielectric	Rated voltage	Capacitance range	0201	X5R/X6S	16V, 25V	C ≥ 0.1μF	X7R	16V	C ≥ 0.022μF	0402	X7R/X5R/X6S	50V	C ≥ 0.1μF	Y5V	10~25V	C ≥ 0.22μF	0603	X7S	50V~100V	C > 0.22μF	X7R	50V	C > 0.1μF	X5R	50V	C ≥ 1.0μF	X5R/X7R/X6S/X7S	10V, 16V,	C ≥ 1.0μF	Y5V	16V	C ≥ 2.2μF	0805	X5R/X7R/X6S/X7S	100V	C ≥ 0.47μF	50V	C ≥ 1.0μF	35V	C ≥ 2.2μF	10~25V	C ≥ 4.7μF	1206	X5R/X7R/X6S/X7S	100V	C > 1.0μF		50V	C = 4.7μF	1210	X5R/X7R/X6S/X7S	50V~100V	C ≥ 2.2μF	1825 2220 2225	X7R	100V~250V	C ≥ 1.0μF	Rated V.D.F. ≤	Exception of D.F. ≤	≥ 100V	≤ 3%	50V	≤ 3%	≤ 10%	≤ 20%	35V	≤ 5%	≤ 10%	≤ 14%	25V	≤ 5%	≤ 15%	≤ 20%	16V	≤ 5%	≤ 15%	≤ 20%	10V	≤ 7.5%	≤ 20%	6.3V	≤ 15%	4V	≤ 20%	Rated vol.	D.F. ≤	Exception of D.F. ≤	≥ 50V	≤ 7.5%	≤ 10%	35V	≤ 10%	≤ 20%	---	---	25V	≤ 7.5%	≤ 10%	≤ 15%	0402 ≥ 0.047μF; 0603 ≥ 0.1μF; 0805 ≥ 0.33μF; 1206 ≥ 1μF; 1210 ≥ 4.7μF	0402 ≥ 0.068μF; 0603 ≥ 0.47μF; 1206 ≥ 4.7μF; 1210 ≥ 22μF	16V (C < 1.0μF)	≤ 10%	≤ 12.5%	16V (C ≥ 1.0μF)	≤ 12.5%	≤ 20%	≤ 20%	0402 ≥ 0.068μF; 0603 ≥ 0.68μF	10V	≤ 20%	≤ 30%	6.3V	≤ 30%	---	Rated voltage	Insulation Resistance	100V: All X7R; 1210 ≥ 3.3μF	1GΩ or RxC ≥ 10 Ω·F whichever is smaller.	50V: 0402 > 0.01μF; 0603 ≥ 1μF; 0805 ≥ 1μF; 1206 ≥ 4.7μF; 1210 ≥ 4.7μF	35V: 0603 ≥ 1μF; 0805 ≥ 2.2μF; 1206 ≥ 2.2μF; 1210 ≥ 10μF	25V: 0201 ≥ 0.1μF; 0402 ≥ 0.22μF; 0603 ≥ 2.2μF; 0805 ≥ 2.2μF; 1206 ≥ 10μF; 1210 ≥ 10μF	16V: 0201 ≥ 0.1μF; 0402 ≥ 0.22μF; 0603 ≥ 1μF; 0805 ≥ 2.2μF; 1206 ≥ 10μF; 1210 ≥ 47μF	10V: 0201 ≥ 47nF; 0402 ≥ 0.47μF; 0603 ≥ 0.47μF; 0805 ≥ 2.2μF; 1206 ≥ 4.7μF; 1210 ≥ 47μF	6.3V; 4V; TT series; All X6S/X7S items; Size ≥ 1812	
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16V: 0201 ≥ 0.1μF; 0402 ≥ 0.22μF; 0603 ≥ 1μF; 0805 ≥ 2.2μF; 1206 ≥ 10μF; 1210 ≥ 47μF																																																																																																																																																																																																											
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6.3V; 4V; TT series; All X6S/X7S items; Size ≥ 1812																																																																																																																																																																																																											

Multilayer Ceramic Capacitors

APPENDIXES

■ Tape & reel dimensions

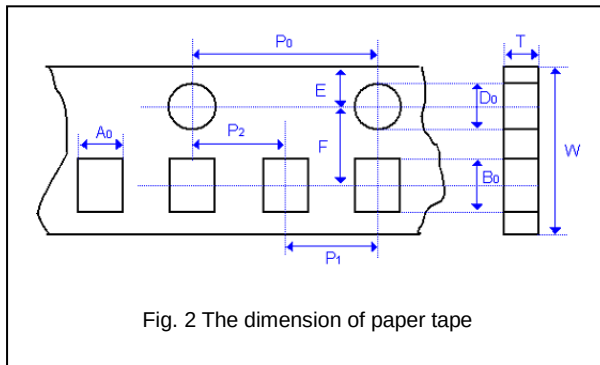


Fig. 2 The dimension of paper tape

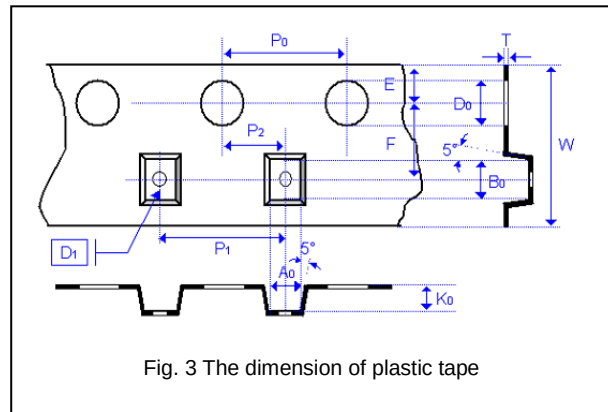


Fig. 3 The dimension of plastic tape

Size	0201	0402	0603	0805			1206			1210			1808	1812	
Thickness	L	N,E	S,H,X	A,H	B,T	D,I	B,T	C,J,D	G,P	T	C,D,G,K	M	D,F,G,K	D,F,G,K	M,U
A ₀	0.40 +/-0.10	0.70 +/-0.20	1.05 +/-0.30	1.50 +/-0.20	1.50 +/-0.20	< 1.80	1.90 +/-0.50	< 2.00	< 2.30	< 3.05	< 3.05	< 3.20	< 2.50	< 3.90	< 3.90
B ₀	0.70 +/-0.10	1.20 +/-0.20	1.80 +/-0.30	2.30 +/-0.20	2.30 +/-0.20	< 2.70	3.50 +/-0.50	< 3.70	< 4.00	< 3.80	< 3.80	< 4.00	< 5.30	< 5.30	< 5.30
T	≤ 0.55	≤ 0.80	≤ 1.20	≤ 1.15	≤ 1.20	0.23 +/-0.1	≤ 1.20	0.23 +/-0.1	0.23 +/-0.1	0.23 +/-0.1	0.23 +/-0.1	0.23 +/-0.1	0.25 +/-0.1	0.25 +/-0.1	0.25 +/-0.1
K ₀	-	-	-	-	-	< 2.50	-	< 2.50	< 2.50	< 1.50	< 2.50	< 3.20	< 2.50	< 2.50	< 3.50
W	8.00 +/-0.30	8.00 +/-0.30	8.00 +/-0.30	8.00 +/-0.30	8.00 +/-0.30	8.00 +/-0.30	8.00 +/-0.30	8.00 +/-0.30	8.00 +/-0.30	8.00 +/-0.30	8.00 +/-0.30	8.00 +/-0.30	12.00 +/-0.30	12.00 +/-0.30	12.00 +/-0.30
P ₀	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10
10xP ₀	40.00 +/-0.10	40.00 +/-0.10	40.00 +/-0.20	40.00 +/-0.20	40.00 +/-0.20	40.00 +/-0.20	40.00 +/-0.20	40.00 +/-0.20	40.00 +/-0.20	40.00 +/-0.20	40.00 +/-0.20	40.00 +/-0.20	40.00 +/-0.20	40.00 +/-0.20	40.00 +/-0.20
P ₁	2.00 +/-0.05	2.00 +/-0.05	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	4.00 +/-0.10	8.00 +/-0.10	8.00 +/-0.10
P ₂	2.00 +/-0.05	2.00 +/-0.05	2.00 +/-0.05	2.00 +/-0.05	2.00 +/-0.05	2.00 +/-0.05	2.00 +/-0.05	2.00 +/-0.05	2.00 +/-0.05	2.00 +/-0.05	2.00 +/-0.05	2.00 +/-0.05	2.00 +/-0.05	2.00 +/-0.10	2.00 +/-0.10
D ₀	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0	1.50 +/-0.1/-0
D ₁	-	-	-	-	-	1.00 +/-0.10	-	1.00 +/-0.10	1.00 +/-0.10	1.00 +/-0.10	1.00 +/-0.10	1.00 +/-0.10	1.00 +/-0.10	1.50 +/-0.10	1.50 +/-0.10
E	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10	1.75 +/-0.10
F	3.50 +/-0.05	3.50 +/-0.05	3.50 +/-0.05	3.50 +/-0.05	3.50 +/-0.05	3.50 +/-0.05	3.50 +/-0.05	3.50 +/-0.05	3.50 +/-0.05	3.50 +/-0.05	3.50 +/-0.05	3.50 +/-0.05	5.50 +/-0.10	5.50 +/-0.10	5.50 +/-0.10

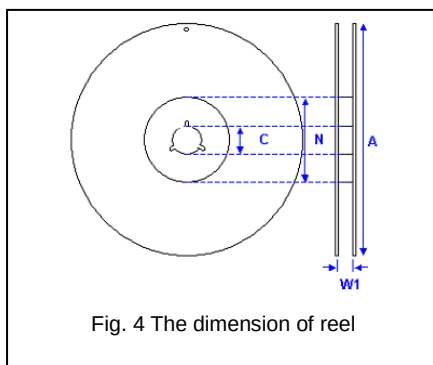
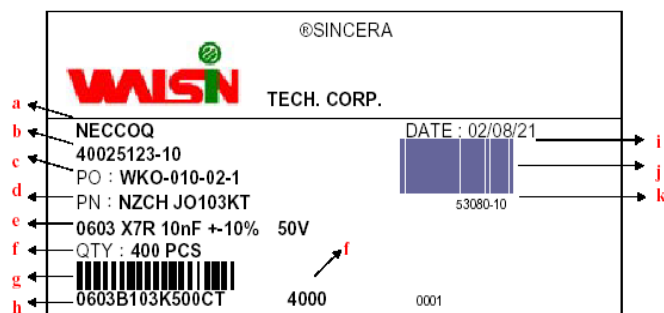


Fig. 4 The dimension of reel

Size	0201, 0402, 0603, 0805, 1206, 1210			1812
Reel size	7"	10"	13"	7"
C	13.0+0.5/-0.2	13.0+0.5/-0.2	13.0+0.5/-0.2	13.0+0.5/-0.2
W ₁	8.4+1.5/-0	8.4+1.5/-0	8.4+1.5/-0	12.4+2.0/-0
A	178.0±1.0	250.0±1.0	330.0±1.0	178.0±1.0
N	60.0+1.0/-0	100.0±1.0	100±1.0	60.0+1.0/-0

Multilayer Ceramic Capacitors

Description of customer label



- a. Customer name
- b. WTC order series and item number
- c. Customer P/O
- d. Customer P/N
- e. Description of product
- f. Quantity
- g. Bar code including quantity & WTC P/N or customer
- h. WTC P/N
- i. Shipping date
- j. Order bar code including series and item numbers
- k. Serial number of label

Constructions

No.	Name	NPO	X7R, X5R, X6S, X7S, Y5V
①	Ceramic material	CaZrO ₃ based	BaTiO ₃ based
②	Inner electrode		Ni
③	Termination	Inner layer	Cu
④		Middle layer	Ni
⑤		Outer layer	Sn

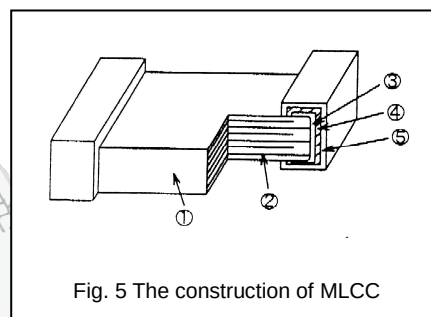


Fig. 5 The construction of MLCC

Storage and handling conditions

- (1) To store products at 5 to 40°C ambient temperature and 20 to 70% related humidity conditions.
- (2) The product is recommended to be used within one year after shipment. Check solderability in case of shelf life extension is needed.

Cautions:

- a. The corrosive gas reacts on the terminal electrodes of capacitors, and results in the poor solderability. Do not store the capacitors in the ambience of corrosive gas (e.g., hydrogen sulfide, sulfur dioxide, chlorine, ammonia gas etc.)
- b. In corrosive atmosphere, solderability might be degraded, and silver migration might occur to cause low reliability.
- c. Due to the dewing by rapid humidity change, or the photochemical change of the terminal electrode by direct sunlight, the solderability and electrical performance may deteriorate. Do not store capacitors under direct sunlight or dewing condition. To store products on the shelf and avoid exposure to moisture.

Recommended soldering conditions

The lead-free termination MLCCs are not only to be used on SMT against lead-free solder paste, but also suitable against lead-containing solder paste. If the optimized solder joint is requested, increasing soldering time, temperature and concentration of N_2 within oven are recommended.

