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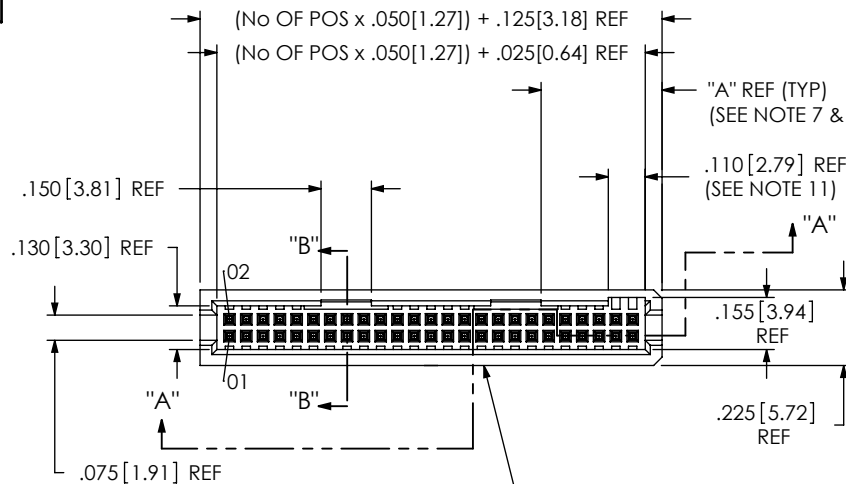
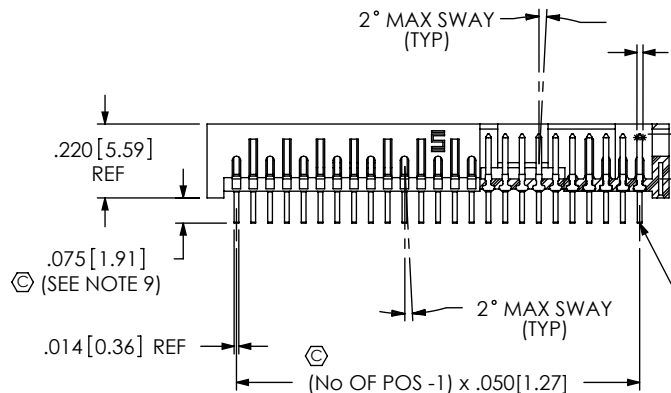
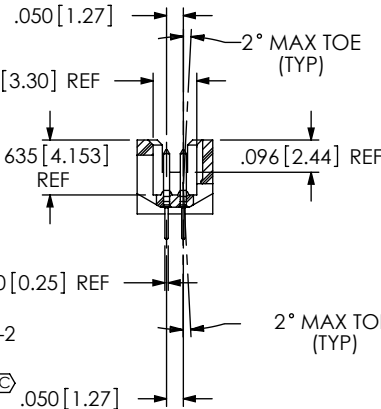


FIG 1
-01: THROUGH HOLE



SECTION "A"-"A"



SECTION "B"-"B"

TABLE 1	
NO OF POS.	"A"
EVEN	.310
ODD (EXCL. -05,-07 POS)	.360
-05,-07	.113

AV

CPC FREQUENCY THIS SHEET	
A	C1
B	C2, C3, C4, C8
C	
D	

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 2°
.XXX: ±.005
.XXXX: ±.0020

MATERIAL:
VECTRA E130I, LCP, UL 94 VO
COLOR: BLACK
CONTACT: PHOS BRONZE, THICKNESS: .018

F:\DWG\MISC\MKTG\TFML-1XX-XX-XXX-D-XXX-MKT.SLDDRW

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DO NOT SCALE DRAWING SHEET SCALE: 1:75:1

DESCRIPTION:	
.050 SHROUDED TERMINAL ASSEMBLY	
DWG. NO.	
TFML-1XX-XX-XXX-D-XXX	
BY: DEANP	4/8/99
SHEET 1 OF 4	

TFML-1XX-XX-XXX-D-XXX

No OF POSITIONS
-05,-07,-10 THRU -50
(PER ROW)

LEAD STYLE
-01: THROUGH HOLE
(SEE FIG. 1)
-02: SURFACE MOUNT
(SEE FIG.3, SHT 2)

PLATING SPECIFICATION

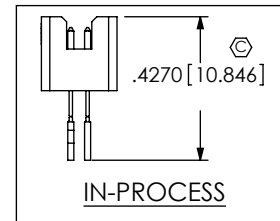
-S: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-L: 15μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-F: 3μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-H: 30μ" GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL
-FM: 3μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-LM: 15μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-SM: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-STL: 30μ" SELECTIVE GOLD IN CONTACT AREA,
TIN/LEAD (90/10+/-5%) TAIL

OPTION

-A: ALIGNMENT PIN (USE TFML-XX-D-01-A)
(SEE FIG 7, SHT 3)
-LC: LOCKING CLIP (USE LC-05-TM) SEE NOTE 12
(SEE FIG 9, SHT 3, N/A ON -RA OPTION)
-P: PICK & PLACE PAD (USE PPP-72 FOR -05 & -07.
USE PPP-04 FOR -10 THRU -50)
(AVAIL IN ALL POSITIONS, N/A
ON -RA OPTION, SEE FIG 5, SHT 2)
-RA: RIGHT ANGLE (LEAD STYLE -01 ONLY)
(SEE FIG 4, SHT 2)
-TR: TAPE & REEL
(SEE FIG. 2)(N/A ON -01 LEAD STYLE)
-SA: STAKED ALIGNMENT PIN (USE SM-A5)
(SEE FIG 8, SHT 3)
-K: POLYAMIDE FILM (USE K-500-300)
(SEE FIG. 6, SHT 2) (N/A ON -RA)
-SN: SOLDER NAIL (USE TFML-XX-D-01-SN &
WT-27-01-T) (SEE FIG 10, SHEET 4)
(AVAILABLE ON -02 LEAD STYLE ONLY)
-SN2: SOLDER NAIL FOR .093 BOARD
(USE TFML-XX-D-01-SN &
WT-27-02-T) (SEE FIG 10, SHEET 4)
(AVAILABLE ON -02 LEAD STYLE ONLY)
(NOT AVAILABLE WITH -A, -LC, -RA, -SA)

ROW SPECIFICATION

-D: DOUBLE ROW



NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. COPLANARITY: POSITIONS -05 THRU -26: .004[0.10]
POSITIONS -27 THRU -50: .006[0.15].
3. MANUFACTURING IN-PROCESS DIMENSION
DESIGNED TO ACHIEVE FINISHED ASSEMBLY. Ⓢ
4. MINIMUM PUSHOUT FORCE: 1.0 LB [4.4 N].
5. MAXIMUM ALLOWABLE BOW: .004 INCH/INCH
[0.10 MM/MM] AFTER ASSEMBLY.
6. MEASURED FROM BEND.
7. POSITIONS -05 AND -07 WILL ONLY HAVE ONE CLIP AT
DIMENSION SHOWN; POSITIONS -10 THROUGH -24
WILL HAVE ONLY ONE CLIP AT DIMENSION SHOWN;
POSITIONS -25 THROUGH -34 WILL HAVE TWO CLIPS AT
DIMENSION SHOWN; POSITIONS -35 THROUGH -50 WILL
HAVE THREE; CLIPS: TWO AT DIMENSION SHOWN & ONE
CENTERED ON INSULATOR.
8. NOTE DELETED.
9. .003[0.08] MAXIMUM TERMINAL BURR
10. .005[0.13] MAXIMUM HEIGHT VARIATION BETWEEN ANY TWO PINS.
11. DIMENSION IS NOT APPLICABLE FOR -05 AND -07 POSITION.
12. DUE TO THE HIGH AMOUNT OF INSERTION FORCE
NEEDED, THE -LC OPTION IS NOT COMPATIBLE
WITH AUTO PLACEMENT. SAMTEC RECOMMENDS
MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH
THE -LC OPTION.

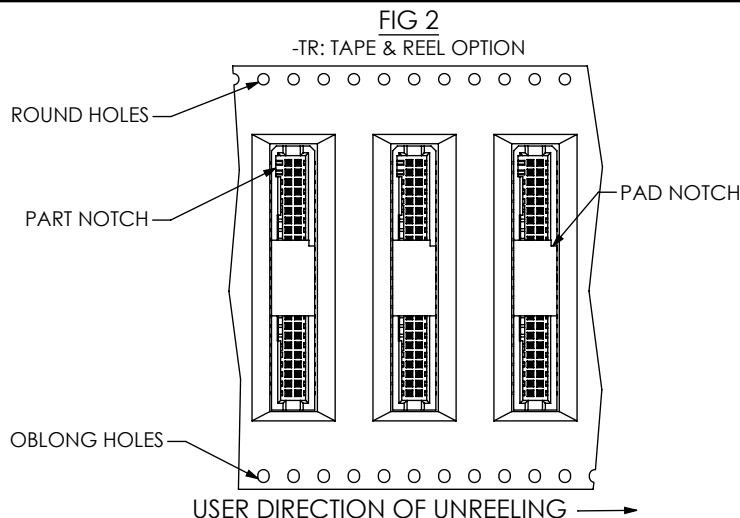


FIG 3

-02: SURFACE MOUNT
(SHOWN: TFML-125-02-XXX-D)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

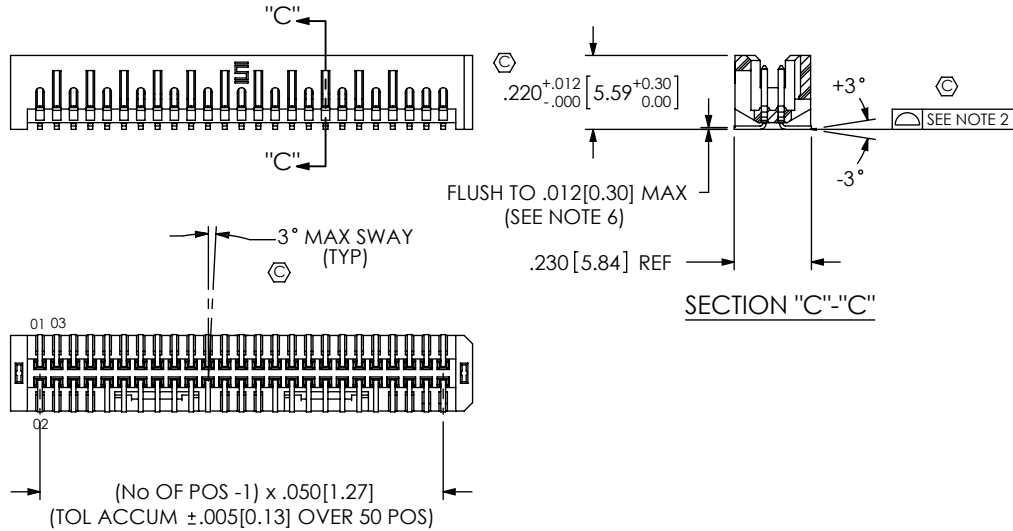


FIG 5

-P: PICK & PLACE PAD OPTION
(SHOWN: TFML-125-02-XXX-D-P)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
NOTCH ON PAD TO BE ON SAME END AS NOTCH IN TFM BODY

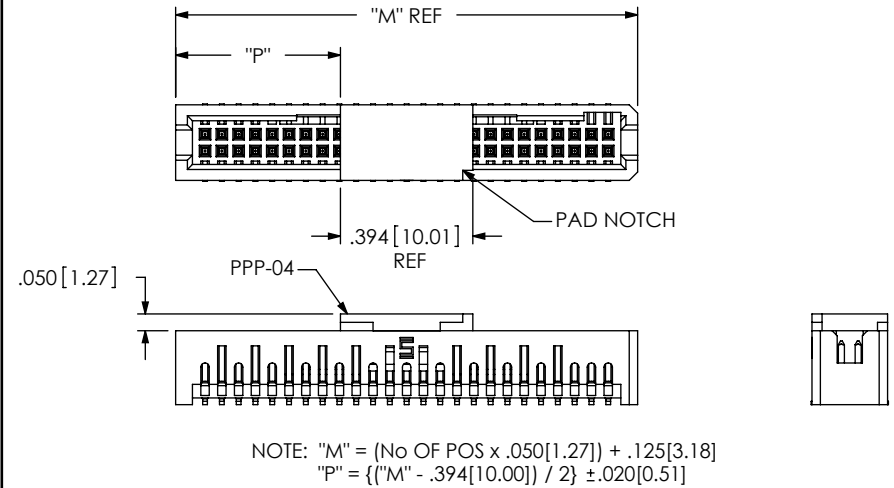


FIG 4

-RA: RIGHT ANGLE OPTION
(SHOWN: TFML-125-01-XXX-D-RA)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

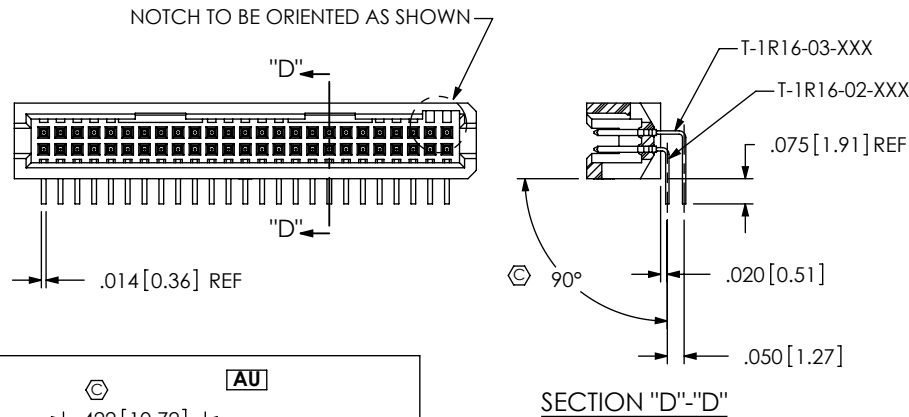
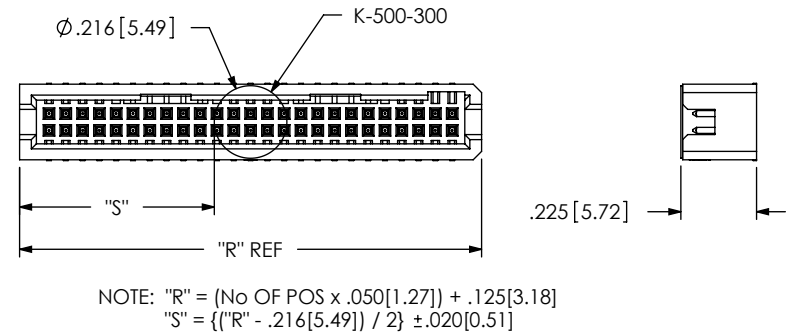


FIG 6

-K: POLYIMIDE FILM PAD OPTION
(SHOWN: TFML-125-02-XXX-D-K)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



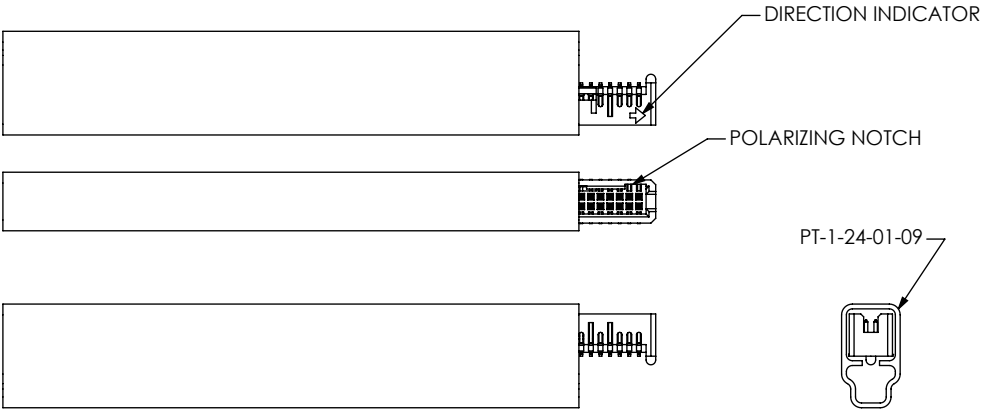
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A			
B	C5, C6, C11, C12		
C			
D			
			DESCRIPTION: .050 SHROUDED TERMINAL ASSEMBLY
			DWG. NO. TFML-1XX-XX-XXX-D-XXX
			BY: DEANP 4/8/99 SHEET 2 OF 4

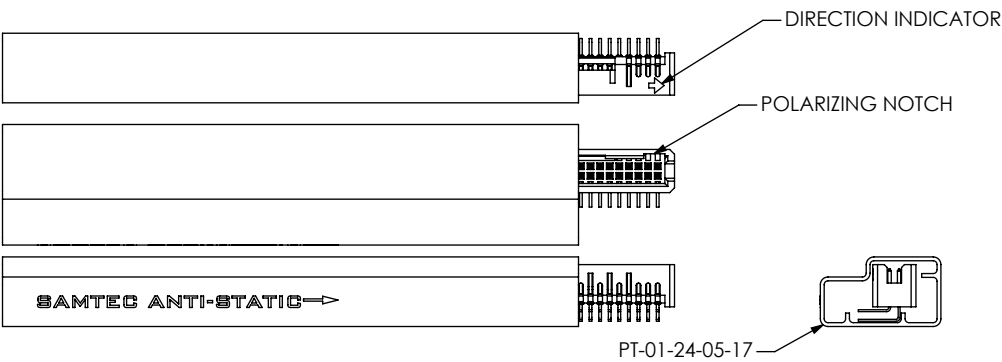
IN-PROCESS

PACKAGING VIEWS

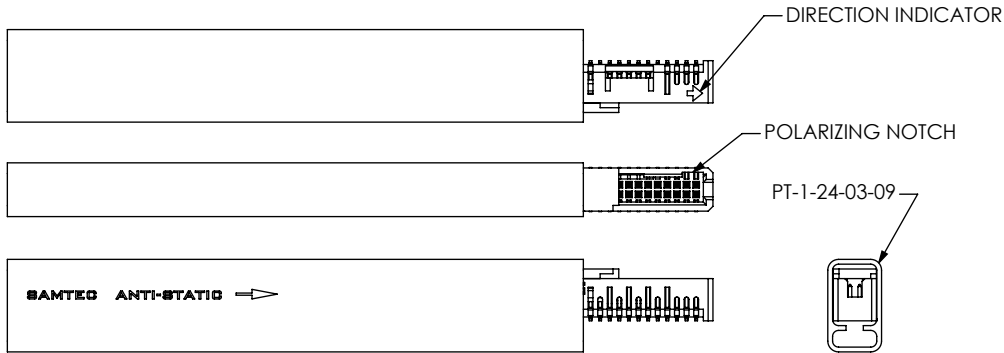
PARTS TO BE POSITIONED WITH POLARIZING NOTCH FACING THE SAMTEC LOGO AND ARROW.



PARTS TO BE POSITIONED WITH TAILS FACING LOGO SIDE OF TUBE AND POLARIZING NOTCH ORIENTED AS SHOWN



POSITION PARTS WITH POLARIZING NOTCH ORIENTED AS SHOWN



LEAD STYLE	PACKAGING TUBE	PLUG
-RA ONLY	PT-1-24-05-17	TP-07
-01,-02 EXCEPT -RA OR -P	PT-1-24-01-09	TP-24
-01-P,-02-P	PT-1-24-03-09	TP-03

FIG 7

-A: ALIGNMENT PIN OPTION
(SHOWN: TFML-125-02-XXX-D-A)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
-NOT AVAILABLE WITH -RA

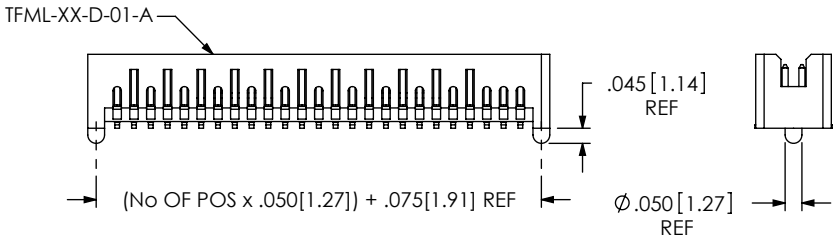


FIG 8

-SA: STAKED ALIGNMENT PIN OPTION
(SHOWN: TFML-125-02-XXX-D-SA)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
-NOT AVAILABLE ON -RA

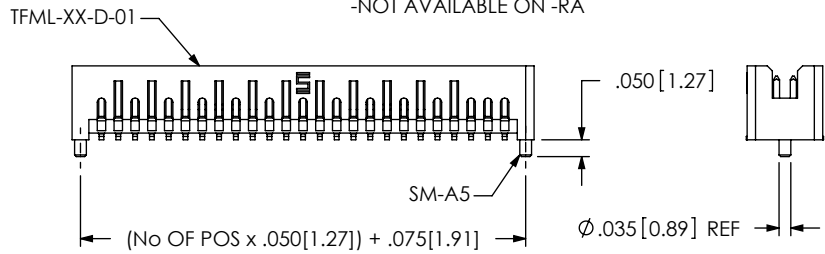
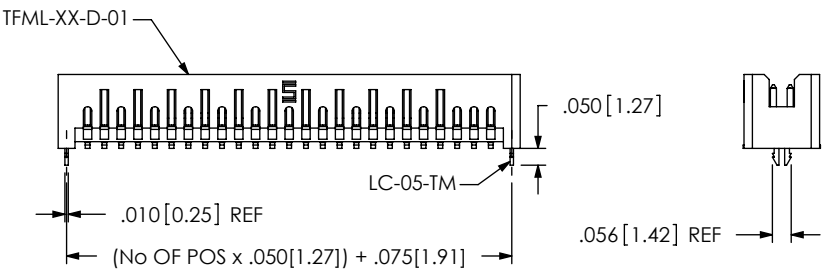


FIG 9

-LC: LOCKING CLIP OPTION
(SHOWN: TFML-125-02-XXX-D-LC)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
-NOT AVAILABLE ON -RA



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	C		
	D		
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		BY: DEANP 4/8/99 SHEET 3 OF 4	

FIG 10
-SNX: SOLDER NAIL
(SHOWN: TFML-125-02-XXX-D-SN)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
(ONLY AVAILABLE ON -02 LEAD STYLE)

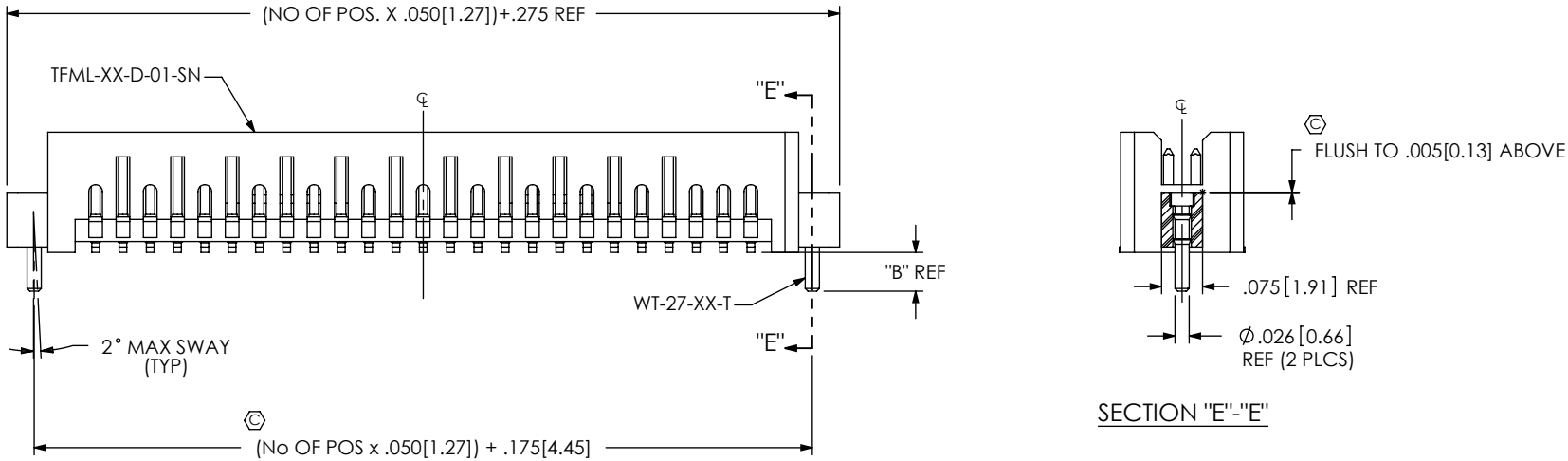


TABLE 2	
OPTION	"B"
-SN	.071[1.80]
-SN2	.106[2.69]

AV

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A				
B	C9, C10			
C				
D				
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		DWG. NO. TFML-1XX-XX-XXX-D-XXX		
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