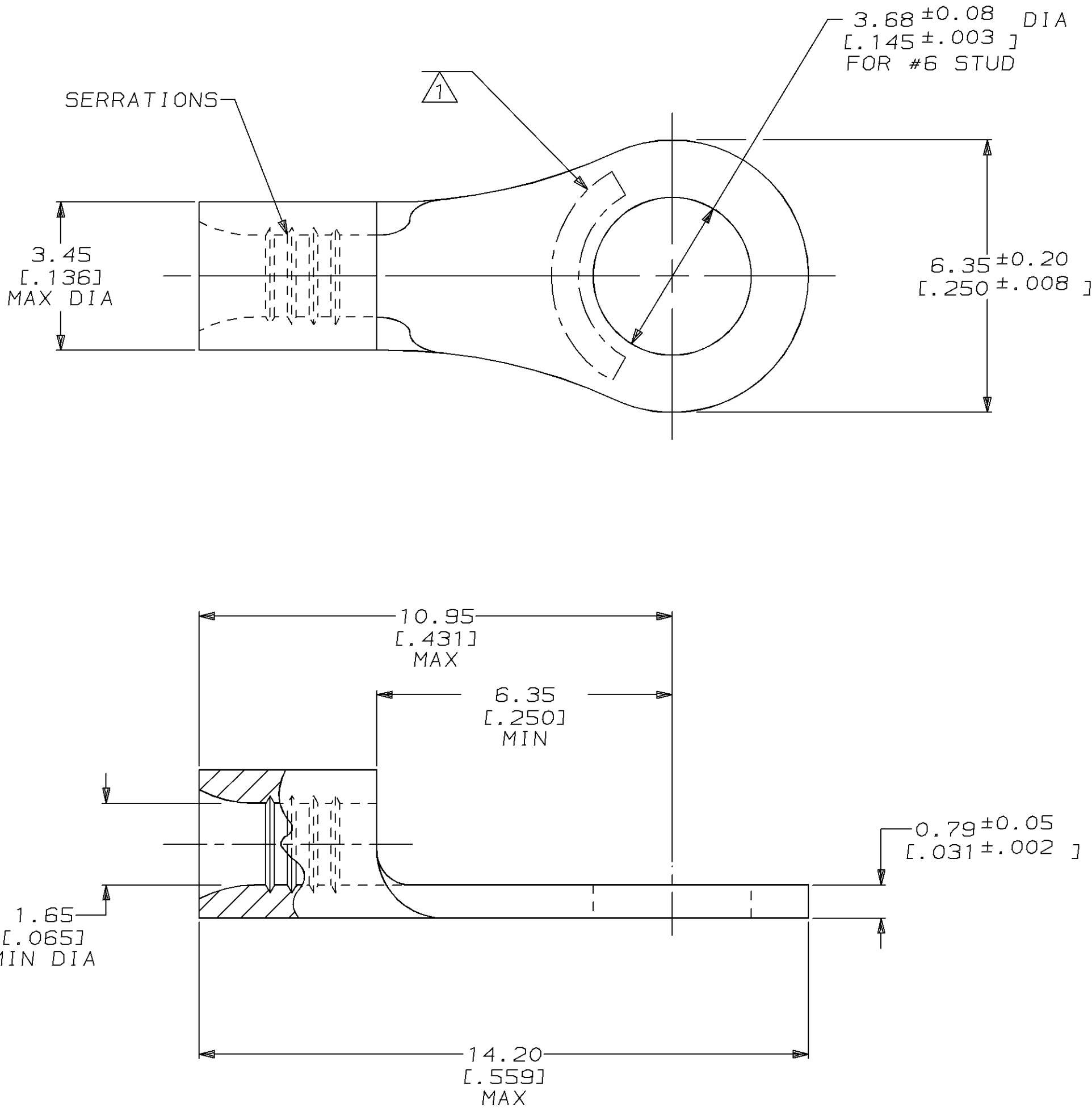


D

C

B

A



D

C

B

A

AMP WIRE RANGE	E13288 Listed
22-16 AWG STRANDED	22-16 AWG STRANDED
LR7189 Certified	MILITARY P/N AND CLASS
NOT CERTIFIED	NOT APPLICABLE

- 1 STAMP AMP [] APPROX AS SHOWN
22-16 TERMINALS ARE STAMPED 22-18 IN
ACCORDANCE WITH MILITARY SPEC MIL-T-7928
COMMERCIAL WIRE RANGE IS 22-16
SEE TABLE BELOW FOR STAMPING DESIGNATION
- 2 TIN PL 0.00254[.000100] MIN THK
PER MIL-T-10727
- 3 TIN-LEAD PL 0.00254[.000100] MIN THK
PER MIL-T-10727
- 4 GOLD PL 0.00127[.000050] MIN THK
PER MIL-G-45204 OVER NICKEL PL
0.00076[.000030] MIN THK PER QQ-N-290
- 5 NICKEL PL 0.00762[.000300] MIN THK
PER QQ-N-290

22-18*	△-	2-51873-1
18*	△-	1-51873-9
20*	△-	1-51873-8
22-18*	△-	51873-9
22-18*	△-	51873-8
18*	△-	51873-4
20*	△-	51873-3
22*	△-	51873-2
22-18*	△-	51873-1
STAMPING	FINISH	AMP PART NUMBER

AMP INCORPORATED CUSTOMER SERVICE SYSTEMS		RECOMMENDED OPERATING TEMPERATURE: 170°C MAX
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752	VOLTAGE RATING: NOT APPLICABLE
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111	WIRE CROSS SECTIONAL AREA RANGE: 0.26-1.65mm² [509-3,260] CIR MILS STRANDED
FOR ORDER ENTRY	1-800-526-5142	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN DK SCHRUM 08MAY97	AMP AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		CHK MJ SPICER 08MAY97		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD JL MECKLEY 08MAY97	NAME TERMINAL, RING TONGUE, BUDGET	
0 PLC ±- 1 PLC ±- 2 PLC ±0.20 [.008] 3 PLC ±- 4 PLC ±- ANGLES ±- FINISH		PRODUCT SPEC - APPLICATION SPEC - WEIGHT -	SIZE A2	CAGE CODE 00779
MATERIAL COPPER PER ASTM B-152 ANNEALED		SEE TABLE	DRAWING NO C-51873	SCALE 10:1
			CUSTOMER DRAWING	SHEET 1 OF 1
				REV 0

51873