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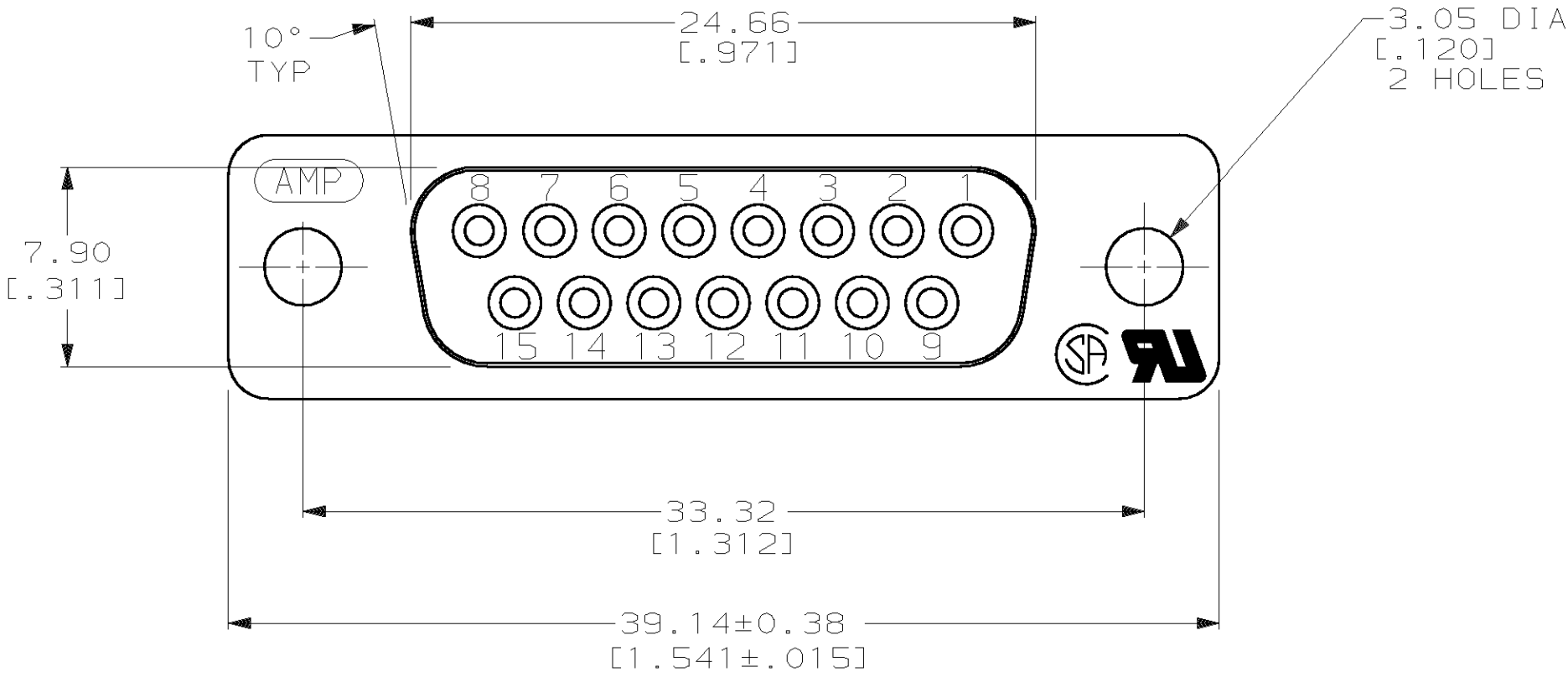
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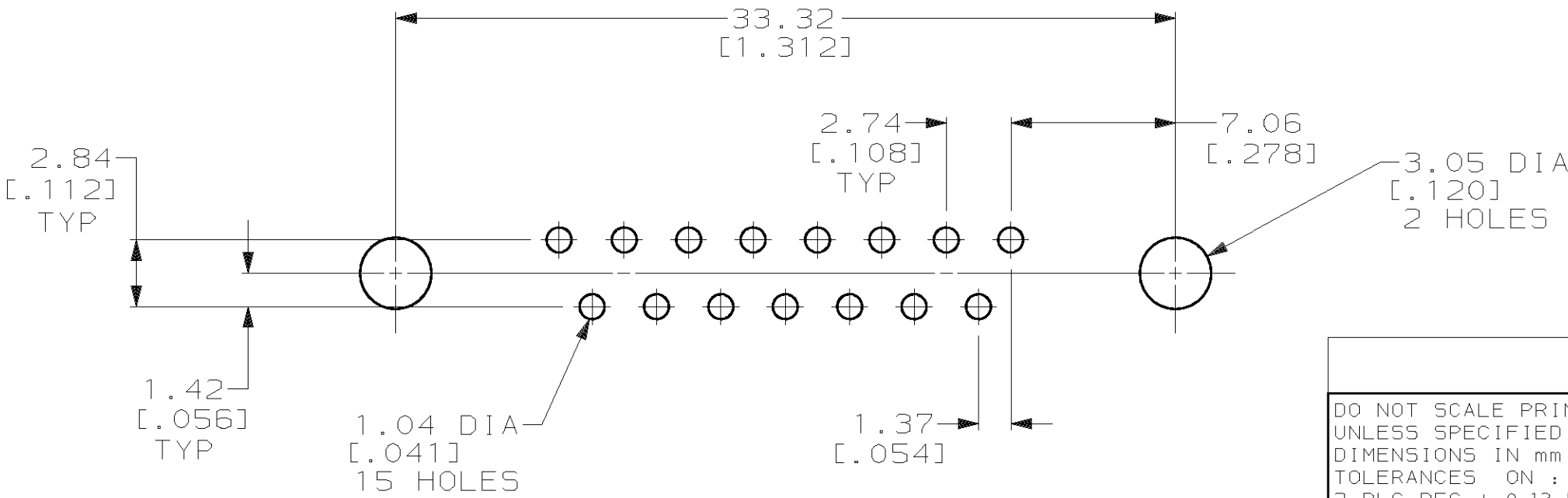
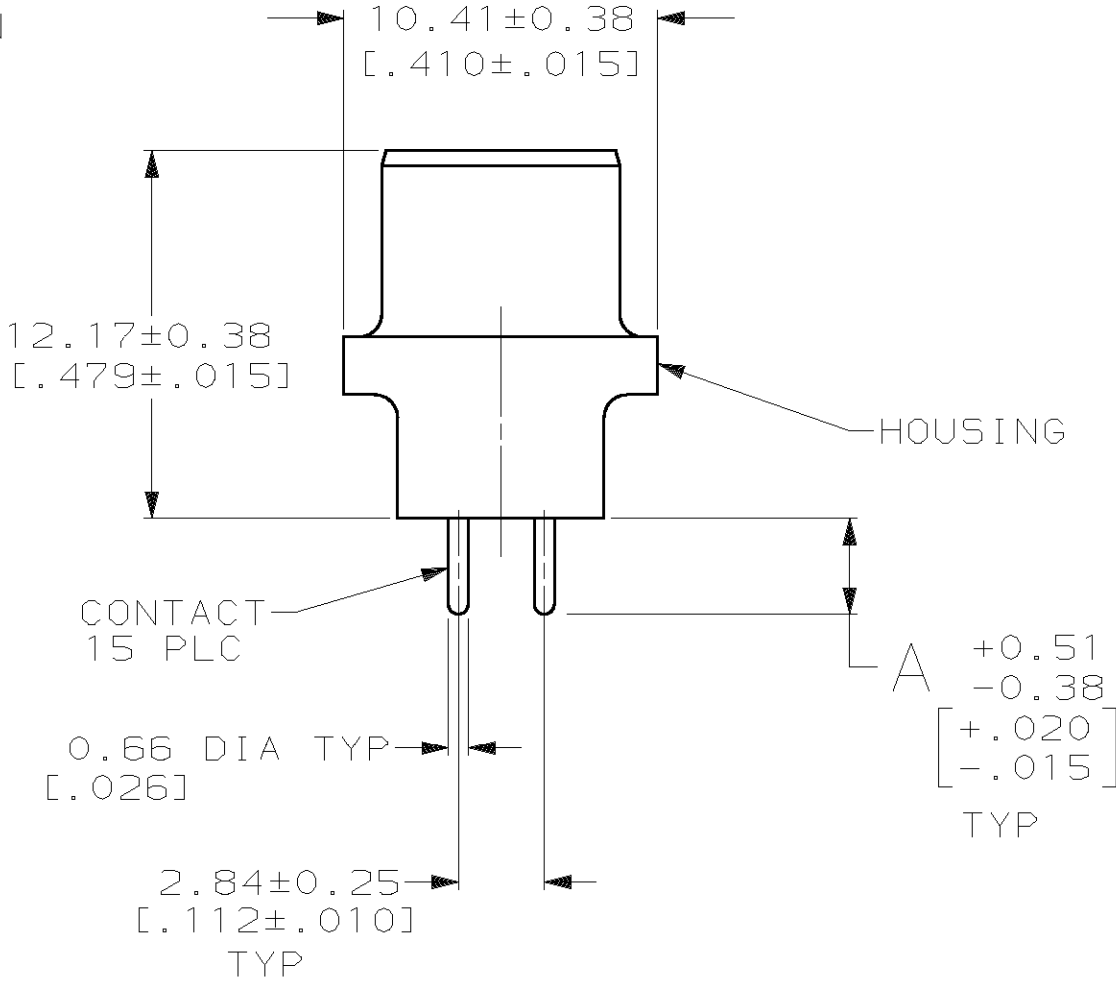
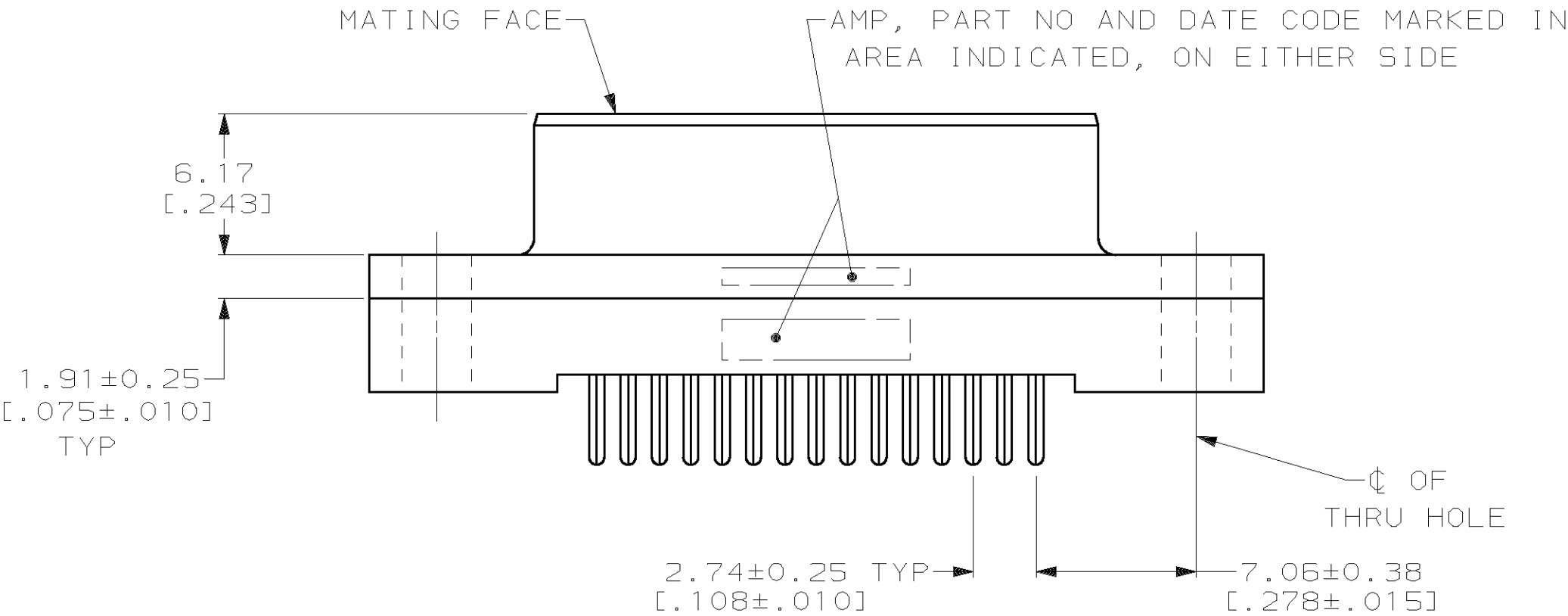
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LOC	DIST	P	F	REVISIONS				
				ZONE	LTR	DESCRIPTION	DATE	APPD
GP	00				G	REVISED PER EC 0513-0017-03	12MAY03	JG



- 1 HOUSING: BLACK POLYESTER, UL 94V-0 RATED; CONTACTS: PHOSPHOR BRONZE PER QQ-B-750.
- 2 GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- 3 GOLD FLASH FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54µm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27µm[.000050] MIN NICKEL.
- 4 0.76µm[.000030] MIN GOLD FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54µm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27µm[.000050] MIN NICKEL.



RECOMMENDED PC BOARD MOUNTING DIMENSIONS

OBSOLETE	6.35 [.250]	4	207827-8
OBSOLETE	6.35 [.250]	3	207827-7
OBSOLETE	4.32 [.170]	4	207827-6
OBSOLETE	4.32 [.170]	3	207827-5
	3.18 [.125]	4	207827-4
	3.18 [.125]	3	207827-3

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± 0.13 [0.005] 3 PLC DEC ± - ANGLES ± 2° MATERIAL		DR 11-16-89 J McCLINTON	AMP AMP INCORPORATED Harrisburg, Pa. 17105	
FINISH		CHK 2-1-90 R.STONE		
CONTACT: SEE TABLE		APPD 2-2-90 S.SCHIEFERLY	NAME	
		APPD 2-2-90 C.ROHDE	RECEPTACLE ASSEMBLY, SIZE 2, 15 POSN, VERTICAL, AMPLIMITE® HD-20	
		PRODUCT SPEC 108-40025	SIZE	
		APPLICATION SPEC -	CAGE CODE 00779	
		WEIGHT -	DRAWING NO 207827	
			SCALE 4:1	
			SHEET 1 OF 1	