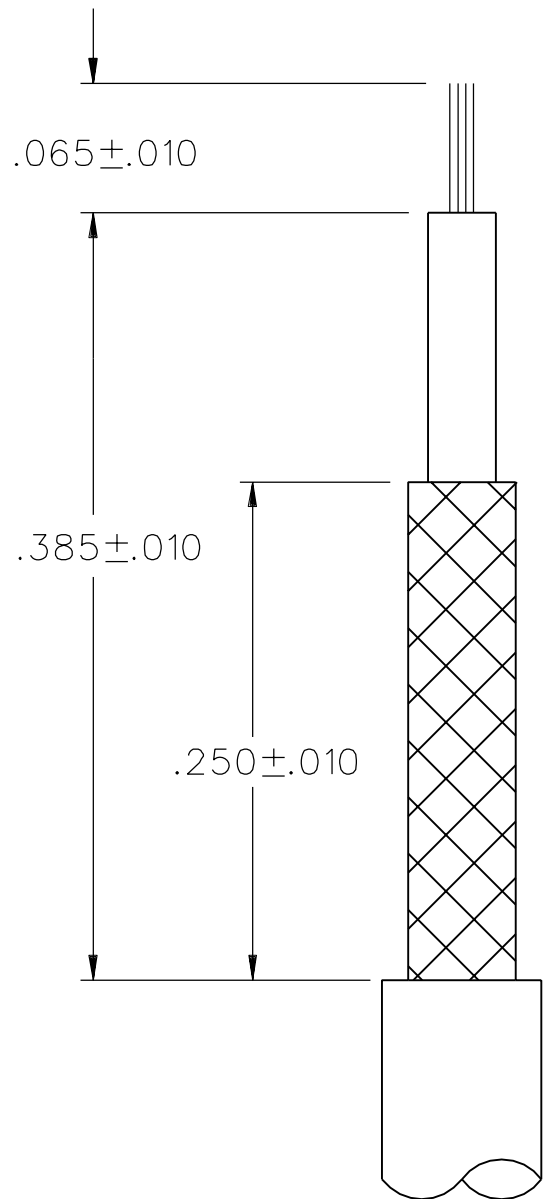
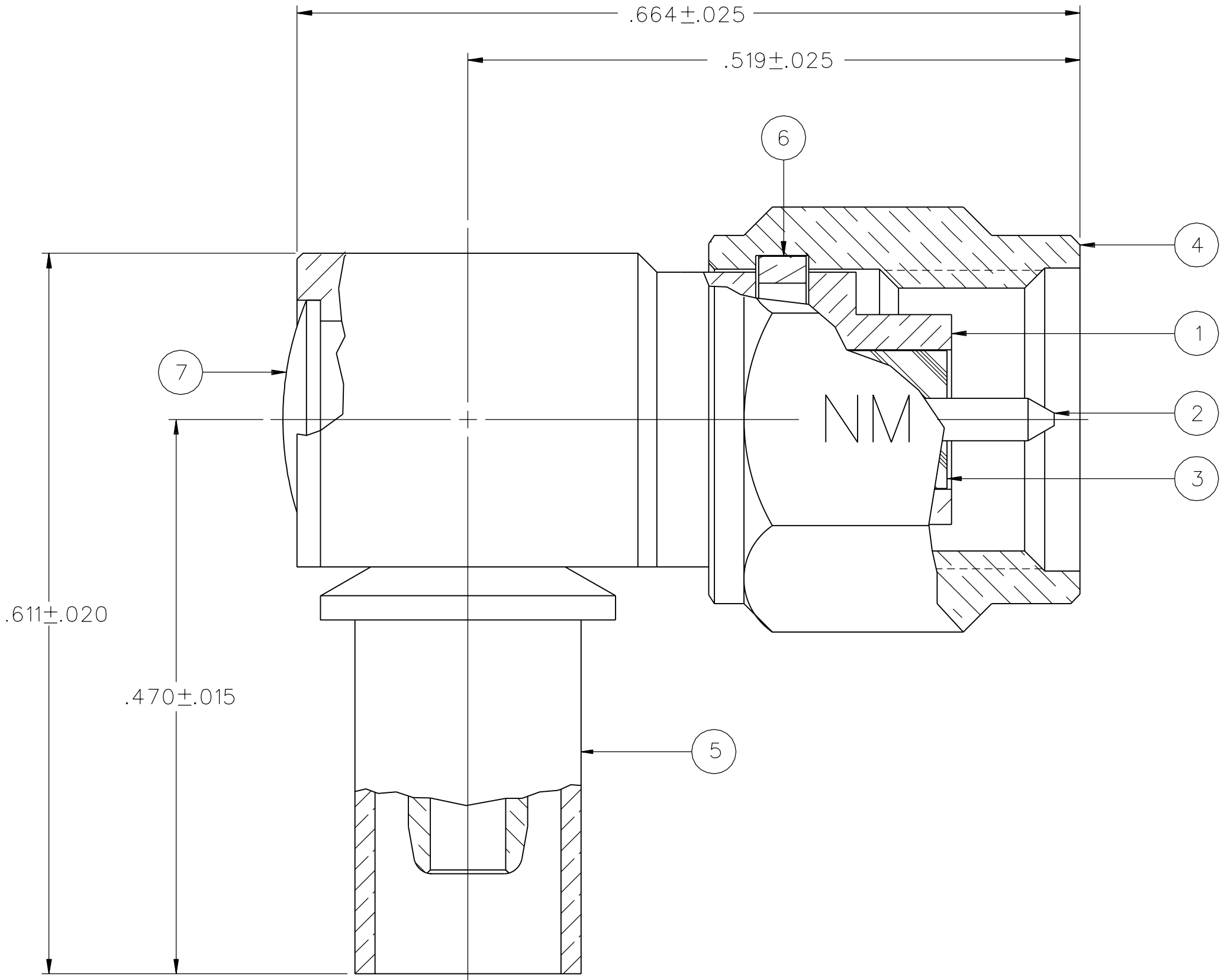


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ HEX NUT	ITEM ⑤ CRIMP SLEEVE	ITEM ⑥ RETENTION SPRING	ITEM ⑦ END CAP
142-9404-101	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY GOLD PL .00001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN
142-9404-104	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	TEFLON	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED	COPPER ALLOY SILVER PL .00005 MIN OVER COPPER PL .00005 MIN



CABLE STRIP DIMENSIONS



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-12.4 GHZ
VSWR: 1.15+.03F MAX (F IN GHZ)
WORKING VOLTAGE: 250 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 750 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 5000 MEGOHM MIN
CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 4.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 6.0 MILLIOHM MAX
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX AFTER ENVIRONMENTAL NOT APPLICABLE
 BODY TO CABLE - 0.5 MILLIOHM MAX
CORONA LEVEL: 190 VOLTS MIN AT 70,000 FEET
INSERTION LOSS: .15√F (F IN GHZ) AT 6 GHZ
RF LEAKAGE: -60 DB MIN AT 2.5 GHZ
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 500 VRMS MIN AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
MATING TORQUE: 7-10 INCH POUNDS
COUPLING PROOF TORQUE: 15 INCH-POUNDS MIN
COUPLING NUT RETENTION: 60 LBS MIN
CONTACT RETENTION: 6 LBS MIN
CABLE ACCEPTABILITY: RG 316/U DOUBLE SHIELDED
 RG 188/U DOUBLE SHIELDED
CABLE HEX CRIMP SIZE: .151
CABLE RETENTION: 20 LBS MIN AXIAL FORCE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-PRF-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B, EXCEPT +85 DEG C HIGH TEMP
OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION I
VIBRATION: MIL-STD-202, METHOD 204, CONDITION D
MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

2. CONNECTOR MARKED "NM" FOR NON-MAGNETIC.

DRAWING NO. C - 142-9404-101/110	
0	REVISIONS
ENGINEERING RELEASE	
1	7-17-03 R H A T R J B ECN 48843
COPPER ALLOY WAS COPPER, END CAP COPPER ALLOY WAS BRASS, VERSION UPDATE	
2	2-21-07 P J D T M A S K J U 6-8-07 ECN 39

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ASME Y 14.5M - 1994

"μ STATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY RSH	DATE 1-3-03	 Connectivity Solutions P.O. Box 1732 Waseca, MN 56093 1-800-247-8256	
DECIMALS	mm	CHECKED BY TAK	DATE 7-25-03		
.XXX		APPROVED BY RJB	DATE 7-25-03	TITLE PLUG ASSEMBLY, RA CABLED NON-MAGNETIC SMA, RG 316 DS	
MATL		RELEASE DATE	7-28-03	SHEET 2 OF 2	DRAWING NO. C - 142-9404-101/110
FINISH		U/M	INCH	SCALE	10:1