

Customer Information Sheet

DRAWING No.: M80-460XXXX

SHEET 2 OF 2

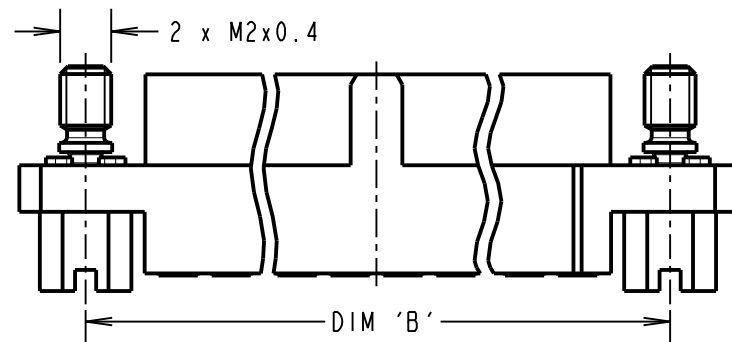
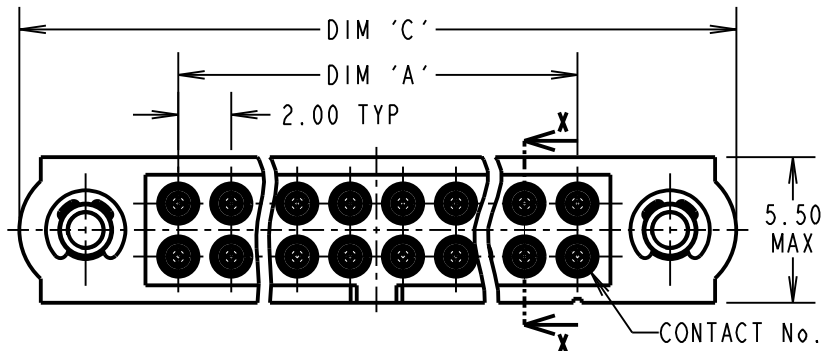
IF IN DOUBT - ASK

(C)

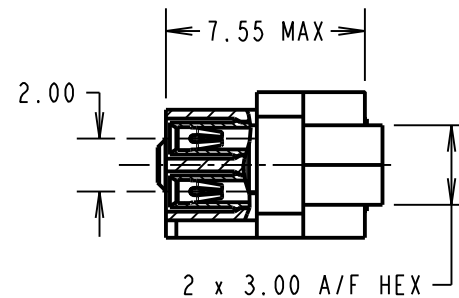
NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



PART SECTION X-X



SPECIFICATIONS:

MATERIAL:

MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK

CONTACT CLIP = BERYLLIUM COPPER

CONTACT SHELL = BRASS

JACKSCREW, CIRCLIP = STAINLESS STEEL

FINISH:

05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL

42 = 0.3µ GOLD CLIP, 3.5-5.0µ 100% TIN SHELL OVER NICKEL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 800V AC/DC

VOLTAGE PROOF = 1200V AC/DC

CONTACT RESISTANCE = 25 mΩ MAX

INSULATION RESISTANCE = 100 MΩ MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS

INSERTION FORCE (Ø0.5mm GAUGE) = 2.8N MAX

WITHDRAWAL FORCE (Ø0.5mm GAUGE) = 0.2N MIN

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

LOOSE

FOR COMPLETE SPECIFICATION, SEE COMPONENT

SPECIFICATION C005XX

(LATEST ISSUE)

NOTES:

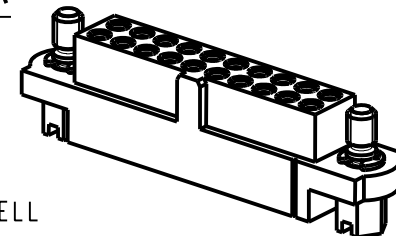
- CONNECTOR IS SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART No.'s.
M80-0110005 FOR M80-460XX05
M80-0110001 FOR M80-460XX42
- RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS. CONTACT INSERTION & EXTRACTION TOOL = Z80-280. REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10
EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN SHELL, M80-4602042	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm	

ORDER CODE:

M80-460XXXXTOTAL No. OF CONTACTS
04 TO 50
(EVEN NUMBERS ONLY)

FINISH CODE

05 - GOLD CLIP, GOLD SHELL
42 - GOLD CLIP, 100% TIN SHELL

MGP	5	07.10.13	12230
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: MS			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

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TOLERANCES

X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mmANGLES = ±5°
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA:

mm²TITLE: DATAMATE J-TEK
FEMALE DIL CRIMP (LARGE BORE)
WITH SLOTTED JACKSCREW

DRAWING NUMBER:

M80-460XXXXSHT
2
OF
2