

## Part Number: 43-03-2G

### Insulating Films

#### Thermalfilm™ Polyimide Plastic Films

Thermalfilm™ and Thermalfilm™MT are low cost polyimide plastic insulating films designed to be an improved replacement for mica. These insulators have a distinctive amber color and can be easily recognised and assembled on a production line

Thermalfilm™MT, made from high performance Kapton™MT material, provides thermal conductivity nearly 2-5 times greater than standard Thermalfilm™.

Both insulators have an extremely high resistance to flow or thin out under high compressive stresses, particularly at elevated temperatures.

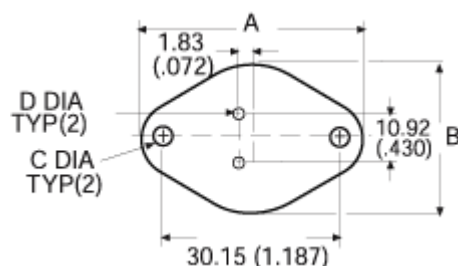
Excellent physical, mechanical and electrical properties remain nearly constant over a wide range of temperatures and frequencies. They are radiation resistant, have no melting points, and have no known organic solvents.


The polyimide plastic film is UL listed as a component in UL's publication "Component - Plastic Material" dated September 18, 1969. The UL card number is E39505R, Guide QMFZ2 filed by E.I. du Pont de Nemours & Co., Inc. Thermalfilm is rated 94 V-O.

Notes:

- Thermalfilm™ MT part numbers begin with "46".
- Insulator thickness is .05mm +/- 0.006mm (0.002" +/- 0.00025") unless otherwise specified.
- Dimensional tolerances are +/- .38mm(0.015"), hole diameters are +/- .25mm (0.010") and angularity is +/- 1 1/2° unless otherwise specified.

#### For TO-3



Part Number	RoHS	A	B	C	D
43-03-2G	RoHS  Compliant	42.04 (1.655)	27.00 (1.063)	3.96 (0.156)	1.57 (0.062)

## Thermalfilm™ / Thermalfilm™MT

Property	Electrical -Typical Value @ 25°C		Test Method
	Thermalfilm™	Thermalfilm™MT	
Dielectric Strength	03mm (1 -mil) 275.6 x 10 <sup>3</sup> volts/mm (7,000 volts/mil)	177.2 x 10 <sup>3</sup> volts/mm (4500 volts/mm)	ASTM D149-64
Dielectric Constant	3.5	4.3	ASTM D150-64T
Dissipation Factor	0.002	0.002	ASTM D150-64T
Volume Resistivity	10 <sup>17</sup> ohm-cm	10 <sup>17</sup> ohm-cm	ASTM D257-61
Surface Resistivity	10 <sup>16</sup> ohms	10 <sup>16</sup> ohms	ASTM D257-61
Corona Start Voltage .025mm (1 -mil)	465 volts	465 volts	ASTM D1868-61T
Insulation Resistance	100.00 megohm mfs.	100.00 megohm mfs.	Based on 0.05 mfd wound capacitor using 0.25mm (1 - mil) Film
<b>PHYSICAL</b>			
Ultimate Tensile Strength (MD)	1.72 x 10 <sup>8</sup> Pa (25,000 psi)	103 MPa (1500 psi)	ASTM D882-64T
Bursting Strength Test (Mullen)	3.10 x 10 <sup>5</sup> Pa (45 psi)	0.31 MPa (45 psi)	ASTM 0774-63
Tear Strength - Initial	27,559 gm/mm (700 gm/mil)	35,433 gm/mm (900 gm/mil)	ASTM D1004-61
Density	1.42 gm/cm <sup>3</sup> (88.7 lb/ft <sup>3</sup> )	1.78 gm/cm <sup>3</sup> (111.1 lb/ft <sup>3</sup> )	ASTM D1505-63T
Folding Endurance(MIT)	>10,000 cycles	>10,000 cycles	ASTM D2176-63T
<b>THERMAL</b>			
Melting Point	None	None	
Zero Strength Temperature	815°C (1499°F)	815°C (1499°F)	Hot Bar (Du Pont Test)
Cut Through Temperature	435°C (815°F) 525°C (977°F)	435°C (815°F) 525°C (977°F)	Weighted Probe on Heated Film (Du Pont Test)
Service Temperature	-260°C to 240°C) (-464°F to 464°F)	-260°C to 240°C) (-464°F to 464°F)	
Thermal Conductivity	0.156Wm/K (0.09 BTU/hr-ft-°F)	0.379Wm/K (0.219 BTU/hr-ft-°F)	Model TC-1000 Twin Heatmeter Comparitive Tester
Flammability	V-0, UL "E" card E39505	V-0, UL "E" card E39505	UL 94