

Customer Information Sheet

DRAWING No.: M83-LFCIF2NXX-0000-000

SHEET 2 OF 2

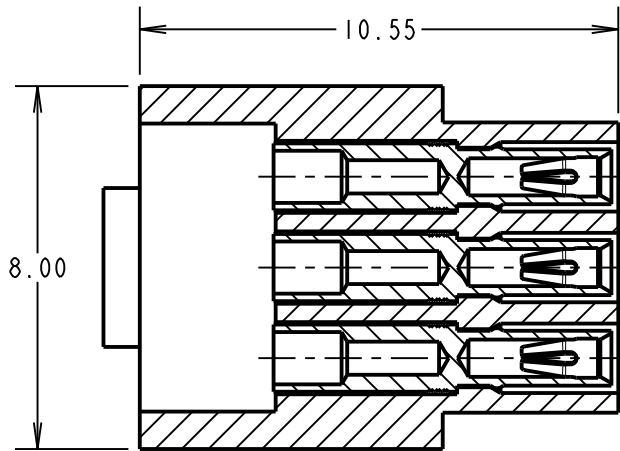
IF IN DOUBT - ASK

(C)

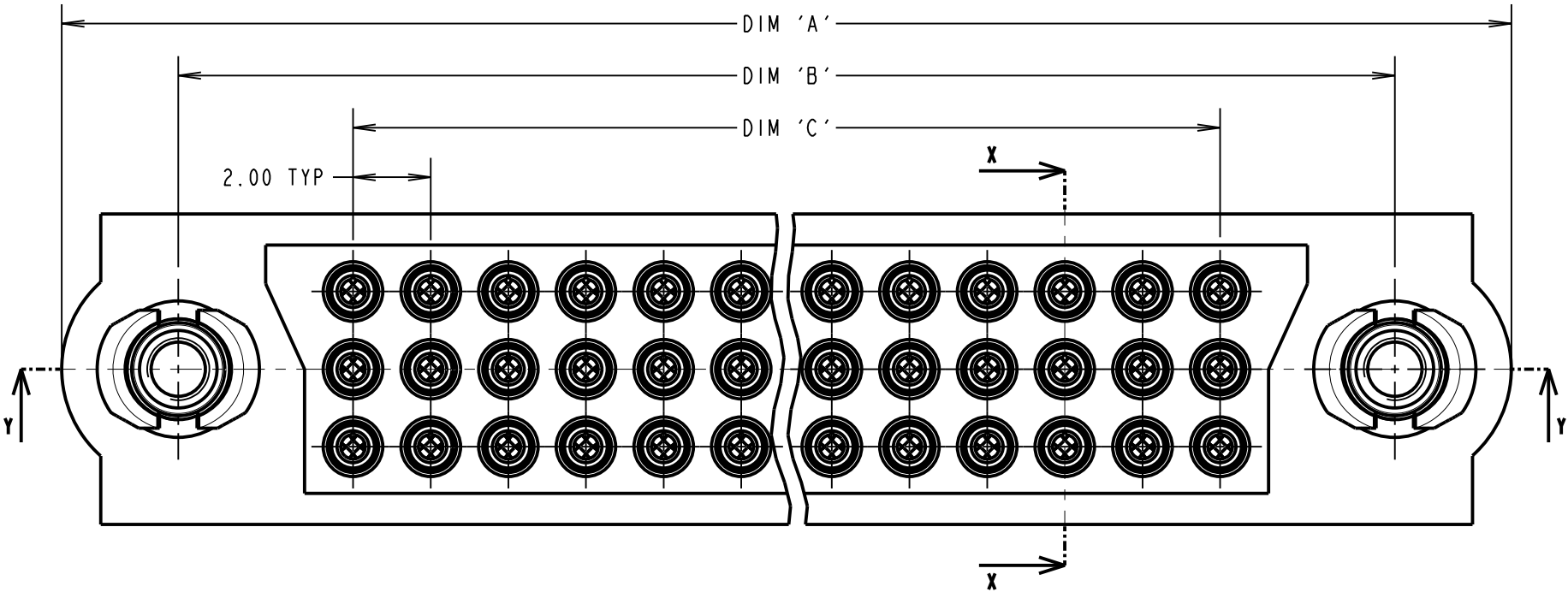
NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



SECTION X-X



SPECIFICATIONS:

MATERIAL:
MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
JACKSCREW = STAINLESS STEEL
JACKSCREW COLLAR = NICKEL PLATED BRASS
CONTACT CLIP = BERYLLIUM COPPER
CONTACT SHELL = BRASS

FINISH:
CONTACT CLIP = 0.3μ GOLD
CONTACT SHELL = 0.25-0.3μ GOLD

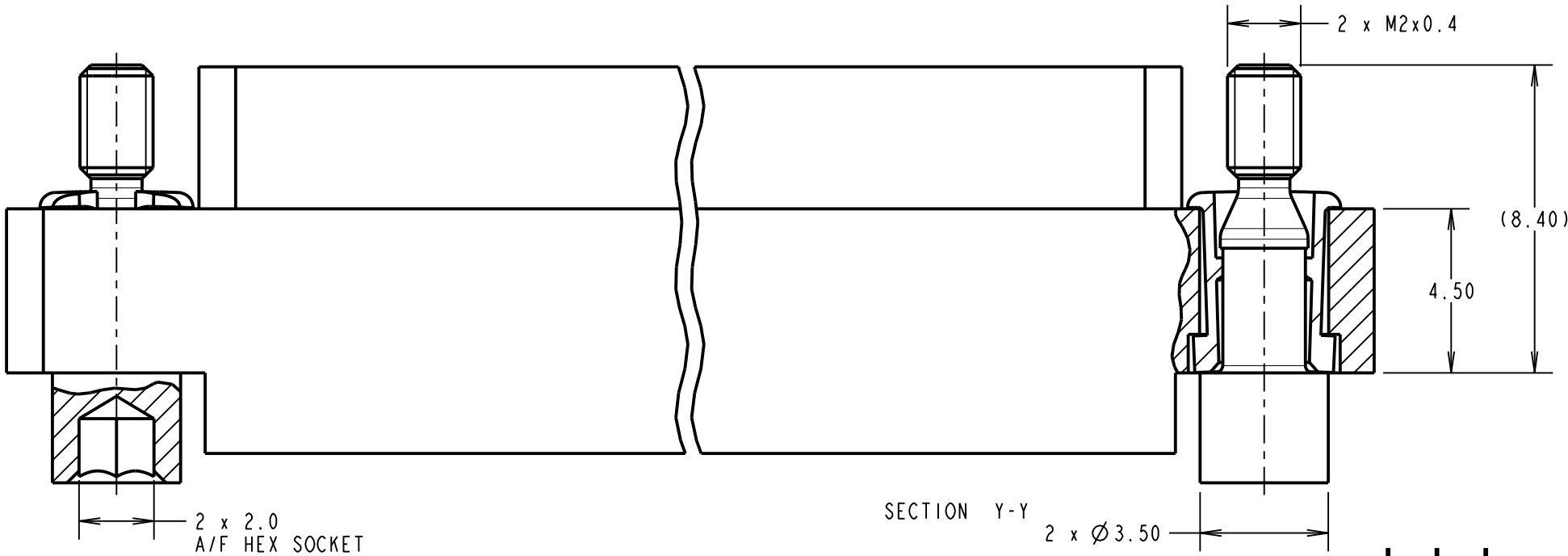
ELECTRICAL:
CURRENT RATING AT 25°C = 3.0A MAX
CURRENT RATING AT 85°C = 2.2A MAX
WORKING VOLTAGE = 120V AC/DC
VOLTAGE PROOF = 360V AC/DC
CONTACT RESISTANCE = 25mΩ MAX
INSULATION RESISTANCE = 100MΩ MIN

MECHANICAL:
DURABILITY = 500 OPERATIONS
INSERTION FORCE = 1.0N MAX
WITHDRAWAL FORCE = 0.2N MIN

ENVIRONMENTAL:
TEMPERATURE RANGE = -55°C TO +125°C

PACKING:
TRAYS

FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



SECTION Y-Y

NOTES:

- CONNECTORS SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART NUMBER M83-0130005.
- RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24 - 28AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. SEE TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. SEE INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

ORDER CODE:

M83-LFCIF2NXX-0000-000

TOTAL No. OF CONTACTS
18, 27, 36, 51, 54, 60, 72, 96

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TOLERANCES

X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE: 3-ROW DATAMATE
FEMALE CRIMP ASSEMBLY
(SMALL BORE)

DRAWING NUMBER:

M83-LFCIF2NXX-0000-000

SHT
2 OF 2

SB	3	01.02.12	11638
NAME	ISS.	DATE	C/NOTE
APPROVED: S.BENNETT			
CHECKED: S.FLOWER			
DRAWN: S. MCCULLAGH			
CUSTOMER REF.:			
ASSEMBLY DRG:			