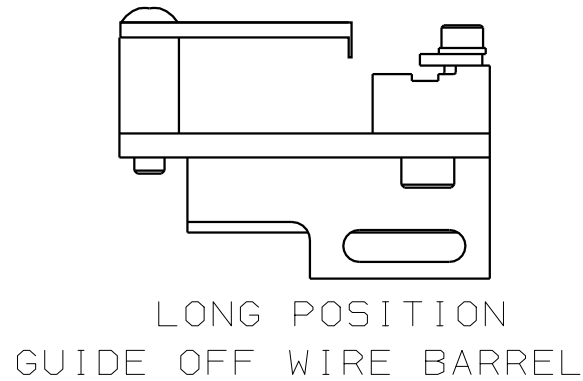


Exploded view diagram of a mechanical assembly. The diagram shows the main body (46) and various components including:

- Top cover (39) and gasket (38).
- Internal components (44, 45, 50, 51, 52, 53, 57).
- Side components (1, 2, 3, 4, 5, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67).
- Assembly notes: "0.5mm [.020 IN]" and "REF" (Reference).
- Dimensions: "0.5mm [.020 IN]" and "REF".

- * WARNING:

ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



DIMENSIONS: mm [INCH]
DO NOT SCALE PRINT.
TOLERANCES UNLESS
OTHERWISE SPECIFIED:
1 PLC DEC $\pm$ -
2 PLC DEC $\pm$ -
3 PLC DEC $\pm$ -
ANGLES $\pm$ -
SURF TEXTURE: $\sqrt{\quad}$
REMOVE BURRS, BREAK
SHARP EDGES RO.38 MA

MATL	-	HT TR	-	IFIN
DR	23MAY03APP	25MAY03		
L OFHOUSE	5	FAC THURST		Type Electronics
CHK	-	REL	02FEB98	Hard Usage #A 7195-3698
NAME	FINE ADJ	SIDE FD	HD-I APPL	MACHINE REF
SCALE	-	DWG NO	1528153	HD-I APPL
	D			SHEET 1 of 1
				REV A1

										73
-	1	1	1	1	1	1	1	1528153	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
										70
										69
										68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
										65
										64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
										62
-	2	2	2	2	2	2	2	2-18032-5	SCR,SET,FLT POINT(M5X20)	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
										58
-	1	1	1	1	1	1	1	985575-3	SCR,FHC(M3X10)DEP	57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
-	2	2	2	2	2	2	2	1-18023-3	SCR,SHC(M4X16)TERM HLD DWN	53
-	1	1	1	1	1	1	1	18030-1	NUT, HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
										40
-	1	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
										36
										35
-	1	1	1	1	1	1	1	1-1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1	1-455888-5	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
										18
-	1	-	-	1	-	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	4-1333202-8	ANVIL	8
-	1	1	1	1	1	1	1	5-240641-0	SPACER, DEPRESSOR (REAR)	7
										6
-	1	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	1583690-5	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	1-1752057-8	CRIMPER, WIRE	1
-77	-76	-72	-71	-6		-2	-1	PART NO	DESCRIPTION	ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)										

DATE		REV		FIN	
OBSOLETE					
03 APR 82	28 MAY 03	J. BACKHURST		Type Electronics	
REL	02 FEB 06	AMP		Hornell, NY 17105-3608	
1 OF 10 THOSE					
NOT THE LATEST REVISION				MACHINE REF HD-I APPL	
ADJ	SIDE	FD	HD-I	APPL	
DWG NO.	1	2	3		
				SHEET 1 OF 1	
				REV A	