

REVISION Q

DO NOT SCALE
FROM THIS PRINT

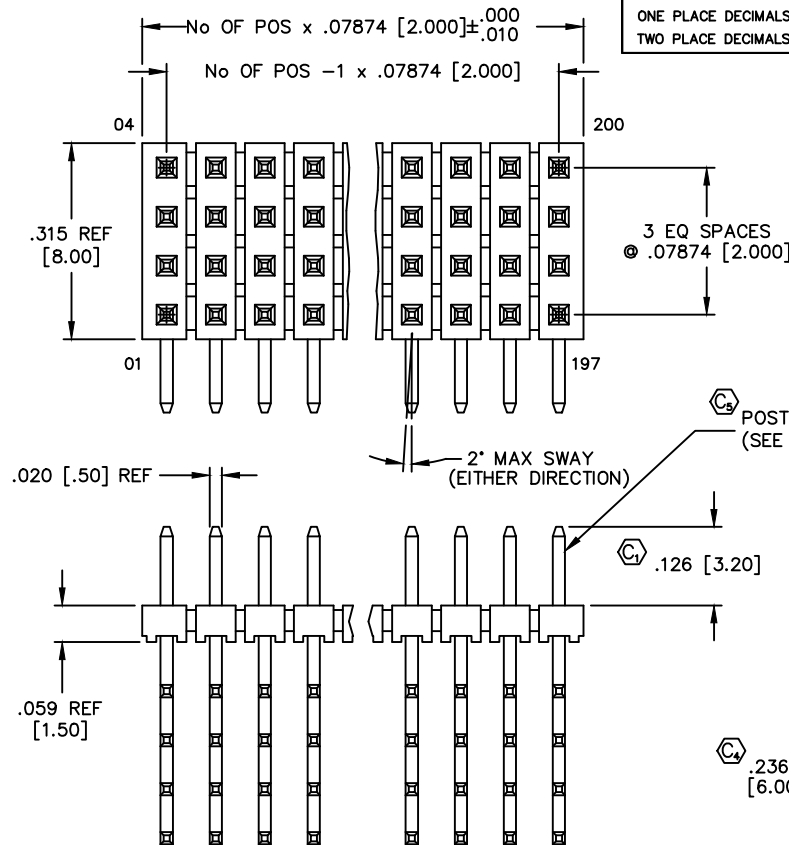
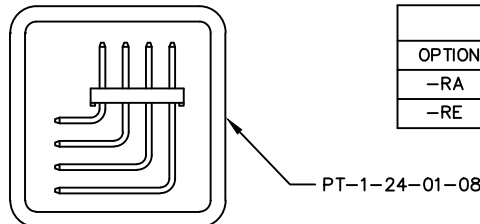
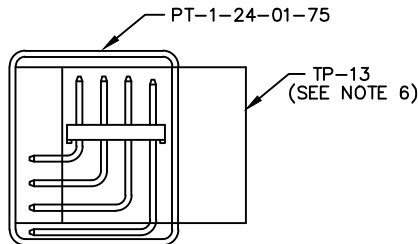


TABLE 1					
OPTION	"A"	TERMINAL 1	TERMINAL 2	TERMINAL 3	TERMINAL 4
-RA	.05 [1.3]	T-1S13-02-X-2	T-1S13-03-X-2	T-1S13-17-X-2	T-1S13-18-X-2
-RE	.14 [3.6]	T-1S13-13-X-2	T-1S13-14-X-2	T-1S13-23-X-2	T-1S13-24-X-2

PACKAGING VIEWS

SCALE: .5x



(SEE NOTE 7.)

TABLE 2		
OPTION	PACKAGING TUBE	PLUG
-RA	PT-1-24-01-08	TP-13
-RE	PT-1-24-01-75	TP-13

UNLESS OTHERWISE NOTED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
ONE PLACE DECIMALS ± .1 [2.5mm] THREE PLACE DECIMALS ± .005 [.13mm]
TWO PLACE DECIMALS ± .010 [.25mm] FOUR PLACE DECIMALS ± .0020 [.05mm]
ANGLES ± 2°

TITLE: 2mm
TERMINAL STRIP
ASSEMBLY (R/A)

DWG NO: TMM-1XX-XX-XX-Q-RX-XXX
SHEET 1 OF 1

TMM-1XX-XX-XX-Q-RX-XXX

No OF POSITIONS
-02 THRU -50 (PER ROW)

TERMINAL SPEC
-01: POST =.126 [3.20]

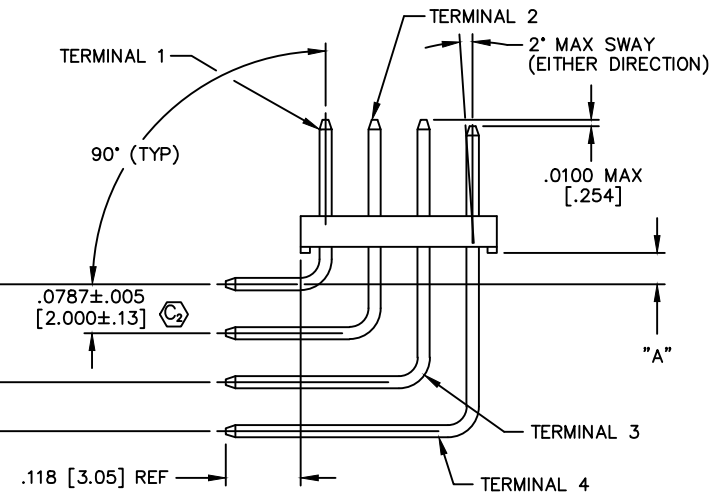
OPTION POLARIZATION
SPECIFY -XXX AS POS TO BE OMITTED

OPTION
-RA: RIGHT ANGLE
-RE: EXTENDED RIGHT ANGLE

BODY SPECIFICATION
-Q: QUAD (USE TMM-XX-Q)

PLATING SPECIFICATION

- G: GOLD (SPECIFY -G IN TERMINAL SUFFIX -X)
- T: TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
- S: SELECTIVE GOLD (SPECIFY -S IN TERMINAL SUFFIX -X)
- L: LIGHT SELECTIVE GOLD (SPECIFY -L IN TERMINAL SUFFIX -X)
- F: FLASH GOLD (SPECIFY -F IN TERMINAL SUFFIX -X)
- H: HEAVY GOLD (SPECIFY -H IN TERMINAL SUFFIX -X)
- TM: MATTE TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
- LM: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -L IN TERMINAL SUFFIX -X)
- FM: FLASH GOLD/MATTE TIN TAIL (SPECIFY -F IN TERMINAL SUFFIX -X)
- SM: SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -S IN TERMINAL SUFFIX -X)



NOTES:

- 1.) MAX. ALLOWABLE BOW: .005 IN/IN AFTER ASSEMBLY.
- 2.) MAX. PIN ROTATION IN BODY: 2°
- 3.) PUSHOUT FORCE SHALL BE 1 lb MIN.
- 4.) (C) REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
- 5.) ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
- 6.) CENTER PLUG IN OPENING OF TUBE AS SHOWN.
- 7.) POSITION 2-4 SHOULD BE LAYER PACKAGED, 5-50 TO BE TUBED.
- 8.) NO BANDOLIER MARKS ARE ALLOWED IN THE POST AREA.
- 9.) MAX. CUT FLASH .010.

PROPRIETARY NOTE

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EXISPROD\ASSEMBLY\2MM
TMM-Q-RX
santec

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MADE BY: PURVIS 5-14-96 TMM-1XX-XX-XX-Q-RX-XXX
SHEET 1 OF 1