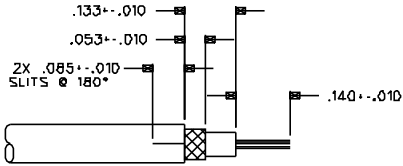


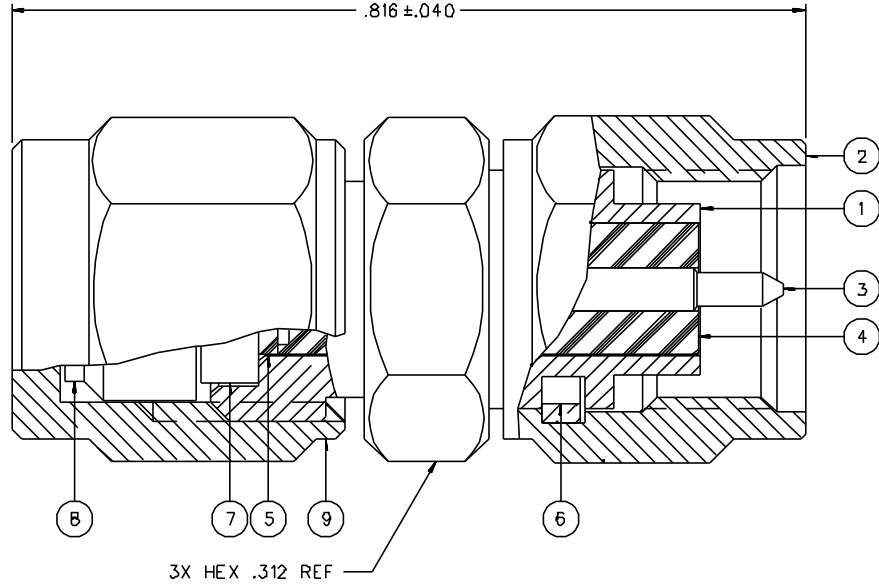
PART NUMBER	ITEM ① BODY	ITEM ② INTERFACE NUT	ITEM ③ CONTACT	ITEM ④ INSULATOR	ITEM ⑤ INSULATOR	ITEM ⑥ RETENTION SPRING	ITEM ⑦ CLAMP STEM	ITEM ⑧ CLAMP CONE
142-0202-011	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFZEL	TEFLON	BERYLLIUM COPPER UNPLATED	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
142-0202-016	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFZEL	TEFLON	BERYLLIUM COPPER UNPLATED	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN

PART NUMBER	ITEM ⑨ CLAMP NUT
142-0202-011	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
142-0202-016	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN



CABLE STRIP DIMENSIONS

4:1



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-12.4 GHz
 VSWR: 1.20+.025 F MAX (F IN GHz)
 WORKING VOLTAGE: 170 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 500 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 5000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX
 AFTER ENVIRONMENTAL NOT APPLICABLE
 BODY TO CABLE - 0.5 MILLIOHM MAX (GOLD PLATED)
 5.0 MILLIOHM MAX (NICKEL PLATED)
 CORONA LEVEL: 125 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: .06 dB MAX (F IN GHz) AT 6 GHz
 RF LEAKAGE: -60 DB MIN AT 2.5 GHz
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 335 VRMS MIN AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
 MATING TORQUE: 7-10 INCH-POUNDS
 COUPLING PROOF TORQUE: 15 INCH-POUNDS MIN
 COUPLING NUT RETENTION: 6D LBS MIN
 CONTACT RETENTION: 6 LBS MIN
 CABLE ACCEPTABILITY: RG 178, RG 196/U,
 CABLE HEX CRIMP SIZE: NOT APPLICABLE
 CABLE RETENTION: 10 LBS MIN AXIAL FORCE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B,
 EXCEPT -85 DEG C HIGH TEMP
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I
 VIBRATION: ML-STD-202, METHOD 204, CONDITION D
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

DRAWING NO.									
C - 142-0202-011/020									
0		REVISIONS							
ENGINEERING RELEASE									
1		3-1-91		R J B		3-25-91		ECO 40283	

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
 PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY TAK	DATE 2-22-91	 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
	CHECKED BY	DATE		
	APPROVED BY TAK	DATE 3-21-91	TITLE PLUG ASSEMBLY STRAIGHT CABLED SMA, RG 178	
	APPROVED BY RJB	DATE 3-21-91		
DECIMALS .XX	mm	RELEASE DATE 3-25-91	CODE NO.	DRAWING NO. C - 142-0202-011/020
XXX			SCALE 10:1	U/M INCH SHEET 2 OF 2
MATL				
FINISH				