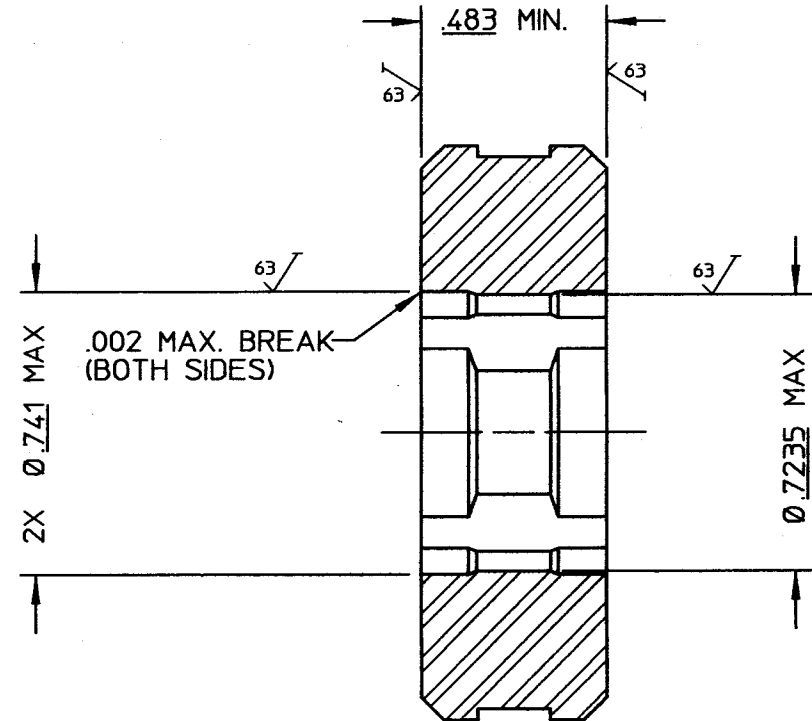
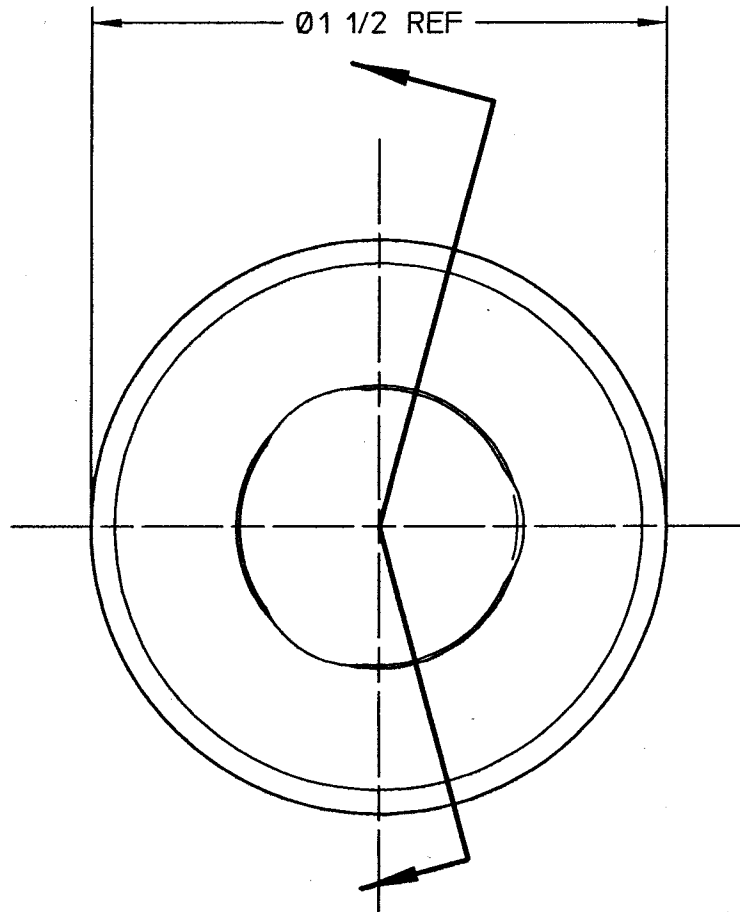


REV	DESCRIPTION	DATE
A	RELEASE	11/20/02



FORM KE104 REV C By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.

MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)	HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-	(RAW OR STOCKED STATE)		
HEAT TREAT TO:	-	SPEC:	XX, XXX ± .01, .005	
SURFACE TREAT:	-	SPEC:	INT. COR. RADII .005-.015	
SURFACE FINISH NOT TO EXCEED:	125 Ra		BREAK EDGES .005-.015	DET: TRK CK: <i>HR</i> DATE: 11/20/02 SCALE: NONE
IDENTIFICATION PER SPEC 42-311:	★ PERMANENT		ANGLES ± 3°	FOC.
SURFACES TO BE	○, //, ⊕, ⊥, & □ WITHIN .005 T.I.R.		FINAL ASSY:	FAC.

A 8-HG-S-MHS12