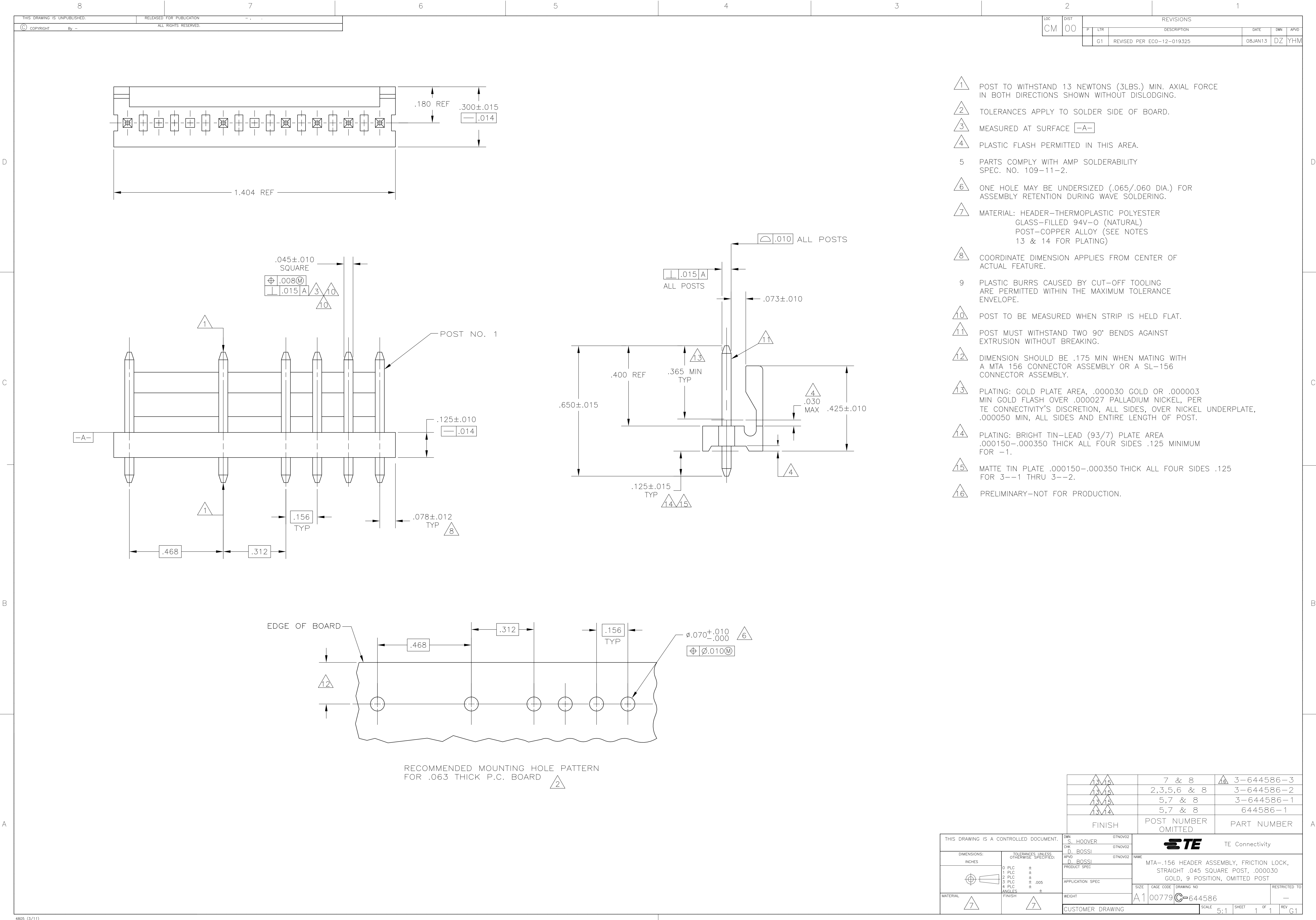




- 1 POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED (.065/.060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER
GLASS-FILLED 94V-0 (NATURAL)
POST-COPPER ALLOY (SEE NOTES 13 & 14 FOR PLATING)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA 156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- 13 PLATING: GOLD PLATE AREA .000030 GOLD OR .000003 MIN GOLD FLASH OVER .000027 PALLADIUM NICKEL, PER TE CONNECTIVITY'S DISCRETION, ALL SIDES, OVER NICKEL UNDERPLATE, .000050 MIN, ALL SIDES AND ENTIRE LENGTH OF POST.
- 14 PLATING: BRIGHT TIN-LEAD (93/7) PLATE AREA .000150-.000350 THICK ALL FOUR SIDES .125 MINIMUM FOR -1.
- 15 MATTE TIN PLATE .000150-.000350 THICK ALL FOUR SIDES .125 FOR 3--1 THRU 3--2.
- 16 PRELIMINARY-NOT FOR PRODUCTION.

13,15	7 & 8	16 3-644586-3
13,15	2,3,5,6 & 8	3-644586-2
13,15	5,7 & 8	3-644586-1
13,14	5,7 & 8	644586-1
FINISH	POST NUMBER OMITTED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. HOOVER 07NOV02	 TE Connectivity									
DIMENSIONS: INCHES		CHK D. BOSSI 07NOV02										
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	MTA-156 HEADER ASSEMBLY, FRICTION LOCK, STRAIGHT .045 SQUARE POST, .000030 GOLD, 9 POSITION, OMITTED POST								
	0 PLC ±		APVD D. BOSSI 07NOV02									
	1 PLC ±		PRODUCT SPEC									
	2 PLC ±		APPLICATION SPEC									
	3 PLC ± .005		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO						
	4 PLC ±		WEIGHT	A1	00779		G=644586					
MATERIAL	FINISH	CUSTOMER DRAWING			SCALE	5:1	SHEET	1	OF	1	REV	G1