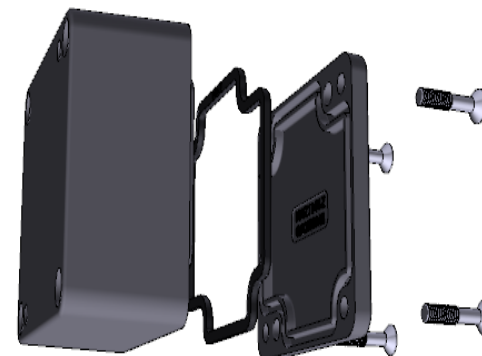


A square plate with a side length of 64.20 mm [2.53 in]. The plate has four circular holes at the corners, each with a diameter of 12.7 mm [0.5 in]. The holes are located 25.4 mm [1 in] from the corners. Four forces are applied to the plate: two horizontal forces **A** (pointing left) and two vertical forces **B** (pointing up). The forces are applied at the midpoints of the top and bottom edges. The distance from the left edge to the point of application of force **A** is 52.00 mm [2.05 in]. The distance from the right edge to the point of application of force **B** is 46.00 mm [1.81 in]. The distance from the bottom edge to the point of application of force **B** is 58.20 mm [2.29 in].

Technical drawing of a rectangular box with the following dimensions:

- Top width: 35.40 mm [1.39 in]
- Right side height: 51.05 mm [2.01 in] (Inner Box Width)
- Bottom left width: 27.70 mm [1.09 in]
- Bottom right width: 7.00 mm [.28 in]
- Bottom left height: 27.70 mm [1.09 in] (Inner Wall Height)



30.40 mm
[1.20 in]
(Inner Box Height)

57.05 mm
[2.25 in]
(Inner Box Length)

3.11 mm
[.12 in]
(Wall Thickness)

54.38 mm
[2.14 in]

13.91 mm
[.55 in]

48.38 mm
[1.90 in]

30.27 mm
[1.19 in]

28.38 mm
[1.12 in]

13.91 mm
[.55 in]

HAMMOND
Z104 / Z081

INTERNAL SHELF ACCEPTS
#6 SELF TAPPING SCREW

7.00 mm
[.28 in]

6.20 mm
[.24 in]

Ø2.99 mm
[.12 in]

Ø4.18 mm
[.16 in]

Ø7.32 mm
[.29 in]



Enclosures can be Factory Modified (Milling, Drilling, Printing etc.)
Contact Factory mjm@hammondmfg.com for quotes
Solid models of this enclosure available in STEP or IGES.

Purchased assembly includes enclosure, M4x20 lid screws and Pre-formed Silicone Gasket
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Cover screws should be torqued to 5-7.5 lbf.in (50-75 cN.m)

PART NUMBERS

Natural Finish Enclosure	1550Z104
Black Textured Enclosure	1550Z104BK



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1550Z104

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