

# DATA SHEET

ARRAY CHIP RESISTORS

YC324 (8Pin/4R)

5%, 1%

sizes 4 × 1206

RoHS compliant



**SCOPE**

This specification describes YC324 series chip resistor arrays with lead-free terminations made by thick film process.

**APPLICATIONS**

- Terminal for SDRAM and DDRAM
- Computer applications: laptop computer, desktop computer
- Consume electronic equipment: PDAs, PNDs
- Mobile phone, telecom...

**FEATURES**

- RoHS compliant
  - Products with lead free terminations meet RoHS requirements
  - Pb-glass contained in electrodes
  - Resistor element and glass are exempted by RoHS
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production
- Halogen Free Epoxy

**ORDERING INFORMATION - GLOBAL PART NUMBER**

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

**YAGEO BRAND ordering code**

**GLOBAL PART NUMBER (PREFERRED)**

**YC324 - X X X XX XXXX L**  
 (1) (2) (3) (4) (5) (6)

**(1) TOLERANCE**

F = ±1%  
 J = ±5% (for Jumper ordering, use code of J)

**(2) PACKAGING TYPE**

K = Embossed taping reel

**(3) TEMPERATURE COEFFICIENT OF RESISTANCE**

- = Base on spec

**(4) TAPING REEL**

07 = 7 inch dia. Reel

**(5) RESISTANCE VALUE**

There are 2~4 digits indicated the resistor value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g.1K2, not 1K20.  
 Detailed resistance rules show in table of "Resistance rule of global part number".

**(6) OPTIONAL CODE**

L = optional symbol (Note)

Resistance rule of global part number	
Resistance code rule	Example
0R	0R = Jumper
XRXX (1 to 9.76 Ω)	1R = 1 Ω 1R5 = 1.5 Ω 9R76 = 9.76 Ω
XXRX (10 to 97.6 Ω)	10R = 10 Ω 97R6 = 97.6 Ω
XXXR (100 to 976 Ω)	100R = 100 Ω
XKXX (1 to 9.76 KΩ)	1K = 1,000 Ω 9K76 = 9760 Ω
XMXX (1 to 9.76 MΩ)	1M = 1,000,000 Ω 9M76 = 9,760,000 Ω

**ORDERING EXAMPLE**

The ordering code of a YC324 convex chip resistor array, value 1,000 Ω with ±5% tolerance, supplied in 7-inch tape reel is: YC324-JK-071K(L).

**NOTE**

1. All our RSMD products meet RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
2. On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER

**PHYCOMP BRAND ordering codes**

Both GLOBAL PART NUMBER (preferred) and I2NC (traditional) codes are acceptable to order Phycomp brand products.

**GLOBAL PART NUMBER (PREFERRED)**

For detailed information of GLOBAL PART NUMBER and ordering example, please refer to page 2.

**I2NC CODE**

2350		XXX XXXXX L			
(1)	(2)	(3)	(4)		
TYPE/ I220	START IN <sup>(1)</sup>	TOL. (%)	RESISTANCE RANGE	EMBOSSED TAPE ON REEL (units) <sup>(2)</sup>	
YC324	2350	±5%	10 to 1 MΩ	039 10xxx	
YC324	2350	±1%	10 to 1 MΩ	029 1xxxx	

Resistance decade <sup>(3)</sup>	Last digit
0.01 to 0.0976 Ω	0
0.1 to 0.976 Ω	7
1 to 9.76 Ω	8
10 to 97.6 Ω	9
100 to 976 Ω	1
1 to 9.76 KΩ	2
10 to 97.6 KΩ	3
100 to 976 KΩ	4
1 to 9.76 MΩ	5
10 to 97.6 MΩ	6

- (1) The resistors have a 12-digit ordering code starting with 2350.
- (2) The subsequent 4 or 5 digits indicate the resistor tolerance and packaging.
- (3) The remaining 4 or 3 digits represent the resistance value with the last digit indicating the multiplier as shown in the table of "Last digit of I2NC".
- (4) "L" is optional symbol <sup>(Note)</sup>.

Example:

0.02 Ω	=	0200 or 200
0.3 Ω	=	3007 or 307
1 Ω	=	1008 or 108
33 KΩ	=	3303 or 333
10 MΩ	=	1006 or 106

**ORDERING EXAMPLE**

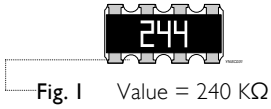
The ordering code of a YC324 resistor, value 1,000 Ω with ±5% tolerance, supplied in tape of 4,000 units per reel is: 235003910102(L) or YC324-JK-071K(L).

**NOTE**

- 1. All our RSMD products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- 2. On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER / I2NC can be added (both are on customer request)

**MARKING**

YC324



E-24 series: 3 digits

First two digits for significant figure and 3rd digit for number of zeros

For further marking information, please see special data sheet “Chip resistors marking”

**CONSTRUCTION**

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal imbedded into a glass and covered by a second glass to prevent environment influences. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy coat, finally the two external terminations (matte tin on Ni-barrier) are added. See fig.2

**OUTLINES**

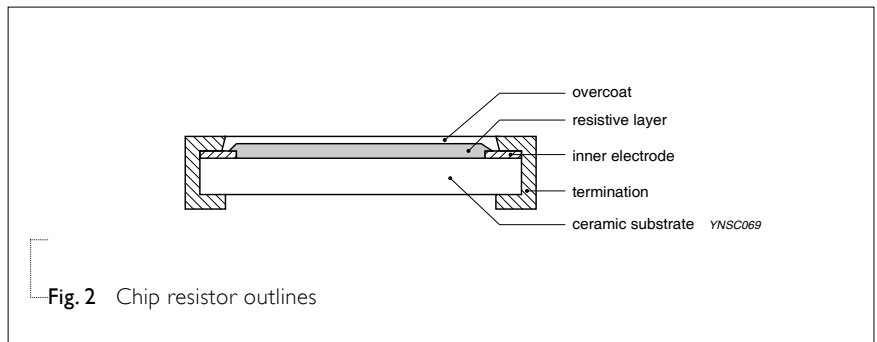


Fig. 2 Chip resistor outlines

**DIMENSIONS**

Table I

TYPE	YC324
B (mm)	0.50 ±0.20
H (mm)	1.10 ±0.15
P (mm)	1.27 ±0.05
L (mm)	5.08 ±0.20
T (mm)	0.60 ±0.10
W <sub>1</sub> (mm)	0.50 ±0.15
W <sub>2</sub> (mm)	3.20 ±0.20

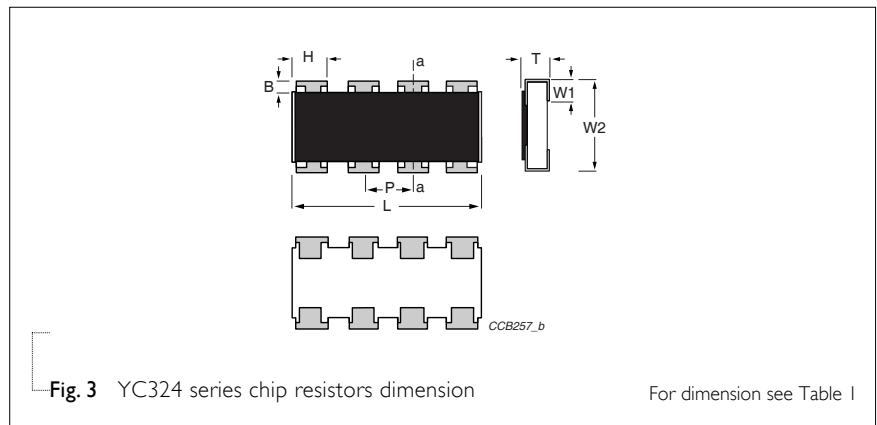


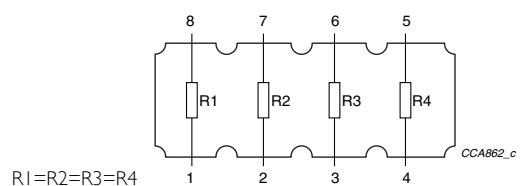
Fig. 3 YC324 series chip resistors dimension

For dimension see Table I

**SCHEMATIC**

For dimension see Fig. 3 and Table I

Fig. 4 Equivalent circuit diagram



R1=R2=R3=R4

**ELECTRICAL CHARACTERISTICS**

Table 2

CHARACTERISTICS	YC324 1/8 W
Operating Temperature Range	-55 °C to +155 °C
Maximum Working Voltage	200 V
Maximum Overload Voltage	500 V
Dielectric Withstanding Voltage	500 V
Number of Resistors	4
Resistance Range	5% (E24) 10 Ω to 1 MΩ
	1% (E24/E96) 10 Ω to 1 MΩ
Temperature Coefficient	±200 ppm/°C

**FOOTPRINT AND SOLDERING PROFILES**

For recommended footprint and soldering profiles, please see the special data sheet “Chip resistors mounting”.

**PACKING STYLE AND PACKAGING QUANTITY**

Table 3 Packing style and packaging quantity

PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL
YC324	Embossed taping reel (K)	7" (178 mm)	4,000 units

**NOTE**

I. For embossed tape and reel specification/dimensions, please see the special data sheet “Chip resistors packing”.

**FUNCTIONAL DESCRIPTION**

**POWER RATING**

YC 324 rated power at 70 °C is 1/8 W

**RATED VOLTAGE**

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{P \times R}$$

or max. working voltage whichever is less

Where

V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)

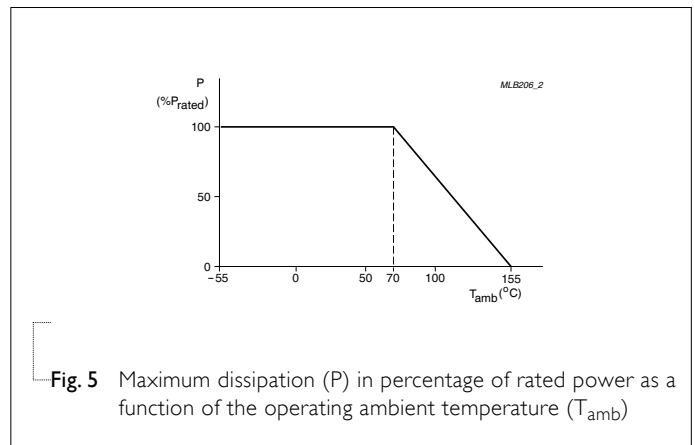


Fig. 5 Maximum dissipation (P) in percentage of rated power as a function of the operating ambient temperature (T<sub>amb</sub>)

**TESTS AND REQUIREMENTS**
**Table 4** Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Life/ Operational Life/ Endurance	MIL-STD-202G-method 108A	1,000 hours at 70±5 °C applied RCWV	±(2%+0.05 Ω)
	IEC 60115-1 4.25.1	1.5 hours on, 0.5 hour off, still air required	
	JIS C 5202-7.10		
High Temperature Exposure/ Endurance at upper category temperature	MIL-STD-202G-method 108A	1,000 hours at maximum operating temperature	±(1%+0.05 Ω)
	IEC 60115-1 4.25.3	depending on specification, unpowered	
	JIS C 5202-7.11	No direct impingement of forced air to the parts Tolerances: 155±3 °C	
Moisture Resistance	MIL-STD-202G-method 106F	Each temperature / humidity cycle is defined at 8 hours (method 106F), 3 cycles / 24 hours for 10d with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered  Parts mounted on test-boards, without condensation on parts  Measurement at 24±2 hours after test conclusion	±(2%+0.05 Ω)
	IEC 60115-1 4.24.2		
Thermal Shock	MIL-STD-202G-method 107G	-55/+155 °C	±(0.5%+0.05 Ω) for 10 KΩ to 10 MΩ ±(1%+0.05 Ω) for others
		Note: Number of cycles required is 300. Devices unmounted  Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air – Air	
Short time overload	MIL-R-55342D-para 4.7.5	2.5 times RCWV or maximum overload voltage whichever is less for 5 sec at room temperature	±(2%+0.05 Ω) No visible damage
	IEC60115-1 4.13		
Board Flex/ Bending	IEC60115-1 4.33	Device mounted on PCB test board as described, only 1 board bending required	±(1%+0.05 Ω) No visible damage
		3 mm bending Bending time: 60±5 seconds Ohmic value checked during bending	

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
<b>Solderability</b> - Wetting	IPC/JEDECJ-STD-002B test B IEC 60068-2-58	Electrical Test not required Magnification 50X SMD conditions: 1 <sup>st</sup> step: method B, aging 4 hours at 155 °C dry heat 2 <sup>nd</sup> step: leadfree solder bath at 245±3 °C Dipping time: 3±0.5 seconds	Well tinned (≥95% covered) No visible damage
- Leaching	IPC/JEDECJ-STD-002B test D IEC 60068-2-58	Leadfree solder, 260 °C, 30 seconds immersion time	No visible damage
- Resistance to Soldering Heat	MIL-STD-202G-method 210F IEC 60068-2-58	Condition B, no pre-heat of samples Leadfree solder, 270 °C, 10 seconds immersion time Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	±(1%+0.05 Ω) No visible damage

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 2	Oct 01, 2008	-	<ul style="list-style-type: none"> <li>- Change to dual brand datasheet that describes YC324 with RoHS compliant</li> <li>- Description of "Halogen Free Epoxy" added</li> <li>- Define global part number</li> </ul>
Version 1	Feb 22, 2005	-	<ul style="list-style-type: none"> <li>- Test method and procedure updated</li> </ul>
Version 0	Nov 10, 2003	-	<ul style="list-style-type: none"> <li>- First issue of PbFree specification</li> </ul>

*“ Yageo reserves all the rights for revising the content of this datasheet without further notification, as long as the products itself are unchanged. Any product change will be announced by PCN.”*