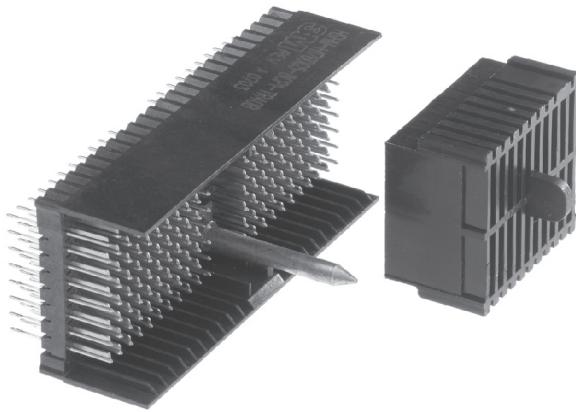


# 3M™ MetPak™ HSHM Press-Fit Header

2 mm Type DG, 176 Signal Contacts, 8 Rows, Straight

HSHM Series



- Up to 5 Gb/s data rates
- Low crosstalk at high frequencies
- 50/100 Ω (single-ended /differential) impedance
- Modular/scalable format IEC 61076-4-101
- 101 mated lines per linear inch
- Integrated guide pin
- End-to-end stackable with 8 row 3M™ MetPak™ CP2, HM and HSHM headers
- Mates with HSHM D sockets
- See the Regulatory Information Appendix (RIA) in the “RoHS compliance” section of [www.3mconnector.com](http://www.3mconnector.com) for compliance information

Date Modified: November 5, 2010

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## Physical

### Insulation:

Material: High Temperature Thermoplastic (LCP)

Flammability: UL 94V-0

### Contact:

Material: Copper Alloy

Plating: See Ordering Information

## Performance

### Mechanical:

Normal Force (Nominal): 0.57 N [58 g] Signal, 0.74 N [75 g] Shield

Engagement Force (Nominal): 0.32 N [33 g] Signal, 0.22 N [22 g] Shield

Separation Force (Nominal): 0.20 N [20 g] Signal, 0.20 N [20 g] Shield

Wipe (Nominal, Shortest Contact): 2.67 mm [0.105 in] Signal, 1.57 mm [0.062 in] Shield

Mate/Unmate Cycles: 250

Application: This module is not suitable for stand-alone use. (Refer to IEC-61076-4-101)

### Electrical:

Data Rate: 5 Gb/s

Characteristic Impedance: 50 Ω Single-ended, 100 Ω Differential

Current Rating (Fully Loaded): 1 A @ 70° C Signal

Insulation Resistance: 10<sup>4</sup> MΩ @ 100 V<sub>DC</sub>

Withstanding Voltage: 750 V<sub>rms</sub>

## Environmental

Temperature Rating: -55° C to 125° C

UL File No.: E68080

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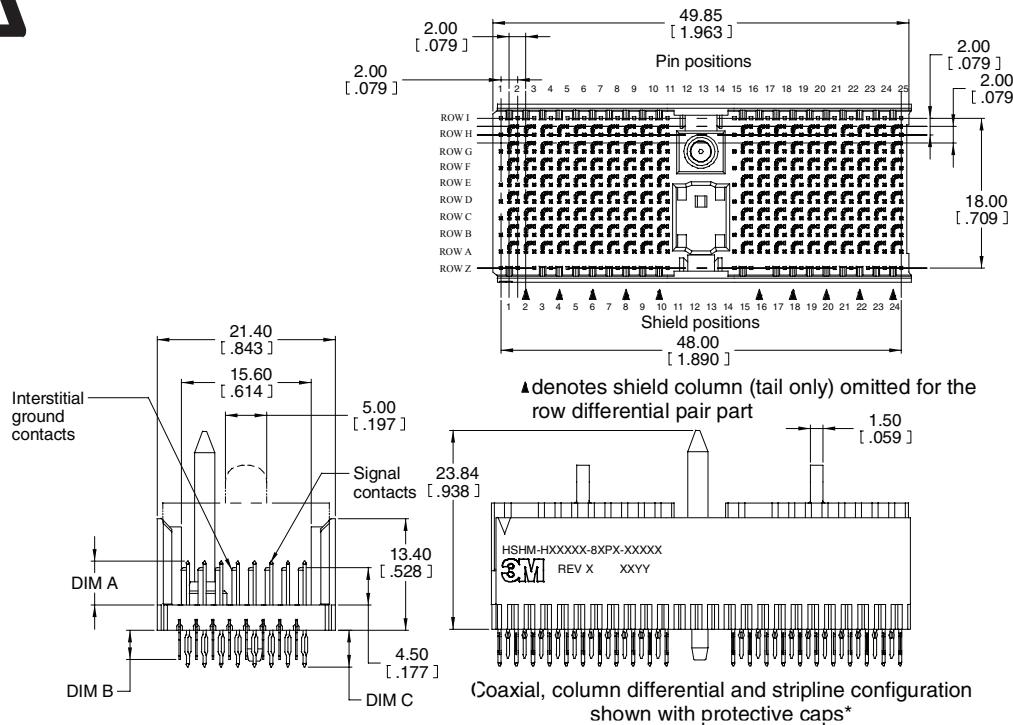
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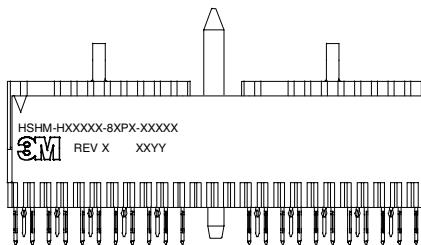
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Coaxial, column differential and stripline configuration shown with protective caps\*



Row differential configuration shown with protective caps\*

(\* Caps to be removed after press-fit installation process)

mm (Inch)		
Tolerance Unless Noted	0	0.0
mm	±3	±0.3
	0.00	0.00
	±0.13	

(\*) Dimensions used for Reference Only

## Ordering Information

**HSHM-H176DGX-8CPX- XXXXX** (rows I and Z not loaded)

High Speed Option:

4 = Coaxial, column differential and stripline (75 Ω) applications

5 = Row differential applications

Tail Length:

1 = 4.4 mm pin and 3.5 mm shield

2 = 2 mm pin and 2 mm shield

Plating µm [ µ" ]:

TG30 = 0.76 [30] Min. Au Contact Area  
 2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)  
 1.27 [50] Min. Ni All over  
 Standard Option

TG30L = 0.76 [30] Min. Au Contact Area, Lubricated  
 2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)  
 1.27 [50] Min. Ni All over  
 Typically higher make order quantities as compared to TG30.

TG50 = 1.27 [50] Min. Au Contact Area, Lubricated  
 2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)  
 1.27 [50] Min. Ni All over  
 Non-Standard Option (Available with longer lead times and higher make order quantities, MOQ)

Standard Configuration

DIM A = 5.3 mm for rows A through H

For non-standard configurations contact sales representative

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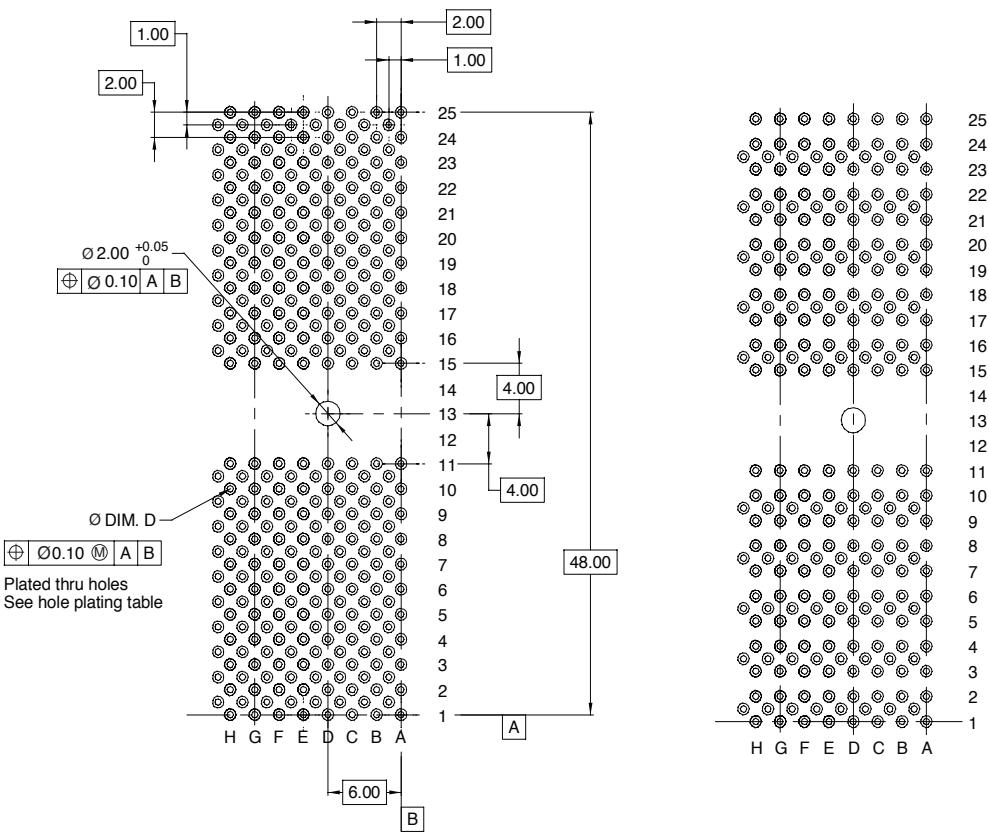
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# 3M™ MetPak™ HSHM Press-Fit Header

2 mm Type DG, 176 Signal Contacts, 8 Rows, Straight

HSHM Series



Recommended PCB hole mounting pattern for coaxial,  
column differential and stripline applications

Recommended PCB hole mounting pattern for row  
differential applications

(Same geometry as left view without the ground vias)

Hole Plating Table mm			
Finished Hole Dia. "D"	Cu. Thickness	SnPb Thickness	Drilled Hole Dia.
0.457 - 0.559 [.0180 - .0220]	0.025 - 0.045 [.0010 - .0018]	0.008 - 0.018 [.0003 - .0007]	0.584 - 0.625 [.0230 - .0246]

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