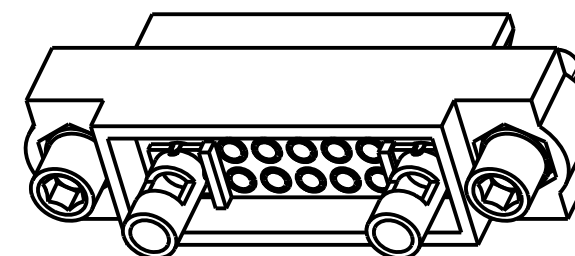


## ALL DIMENSIONS IN mm



(LATEST ISSUE)

1. CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
2. FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0110005.  
FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-326
3. RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A,  
PTFE INSULATED 22 AWG, MAX INSULATION DIA =  $\varnothing 1.10\text{mm}$ ,  
STRIP WIRE BY 2.00mm.  
POWER CONTACT WIRE STRIP BY 5.00mm MINIMUM
4. RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACT =  
M22520/2-01 WITH POSITIONER T5747. SEE TOOLING  
INSTRUCTION SHEET IS-01 FOR CRIMPING INSTRUCTIONS.
5. CONTACT INSERTION AND EXTRACTION TOOL = Z80-Z80. SEE  
INSTRUCTION SHEET IS-25 FOR ASSEMBLY INFORMATION.

www.harwin.com  
technical@harwin.com

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X. =  $\pm 1\text{mm}$   
X.X =  $\pm 0.25\text{mm}$   
X.XX =  $\pm 0.10\text{mm}$   
X.XXX =  $\pm 0.01\text{mm}$   
ANGLES =  $\pm 5^\circ$   
UNLESS STATED

S/AREA: mm<sup>2</sup>

TITLE: JACKSCREW DATAMATE  
3-ROW CRIMP/SOLDER FEMALE  
ASSY WITH SPECIAL CONTACTS

DRAWING NUMBER:	SHT
M83-LFDIF2N19-0101-326	<sup>2</sup> OF <sub>2</sub>